



# Improving the Sensitivity of QC Monitoring: Taking the leap from manufacturer's to established QC ranges

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  - Kurt Michael – Project Manager
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# Objectives

- To determine when and why to establish new quality control (QC) ranges
- To explain the importance of historical (cumulative) Coefficient of Variation ( $CV_H$ )
- To evaluate the quality of historical CV



# Objectives continued...

- To calculate the CV of External Quality Assurance (EQA)
- To utilize historical CV, EQA CV and Manufacturer's CV in order to develop useful quality control ranges



Mean = average of data =  $\bar{X}$

Sum of all data divided by the total number of data points

$$\bar{X} = (X_1 + X_2 + X_3 + \dots + X_N) / N$$

**Example:**

$$8 + 9 + 7 + 7 + 9 + 8 = 48 \text{ (Sum)}$$

$$\bar{X} = \text{Sum} / \text{number of data points} = 48 / 6 = 8$$

$$\text{MEAN} = 8$$



# Standard Deviation (SD)

Standard Deviation (SD) = is a measure of how much the data varies around the MEAN

$$SD = \sqrt{\frac{\Sigma(X - \bar{X})^2}{(n - 1)}}$$

where:

$X$  = each score

$\bar{X}$  = the mean or average

$n$  = the number of values

$\Sigma$  means we sum across the values



# Coefficient of Variation (CV)

CV is SD expressed as a proportion of the mean

$$\mathbf{CV = (SD / Mean) \times 100}$$

CV is expressed as a percent (%)

Utilizing CV allows you to change the SD in proportion to any MEAN value



# QC Material CV types discussed

- $CV_H$  –Historical CV accumulated over time
- $CV_{EQA}$  –CV derived from EQA peer data
- $CV_{REF}$  –CV used to set QC SD ranges
- $CV_{MAN}$  –Manufacturer's CV from QC material package insert





# When to establish new QC ranges

- When receiving a new lot of QC samples
- When receiving a new lot of reagent that significantly changes results from the old lot (reference ranges also need to be adjusted)
- As QC samples age

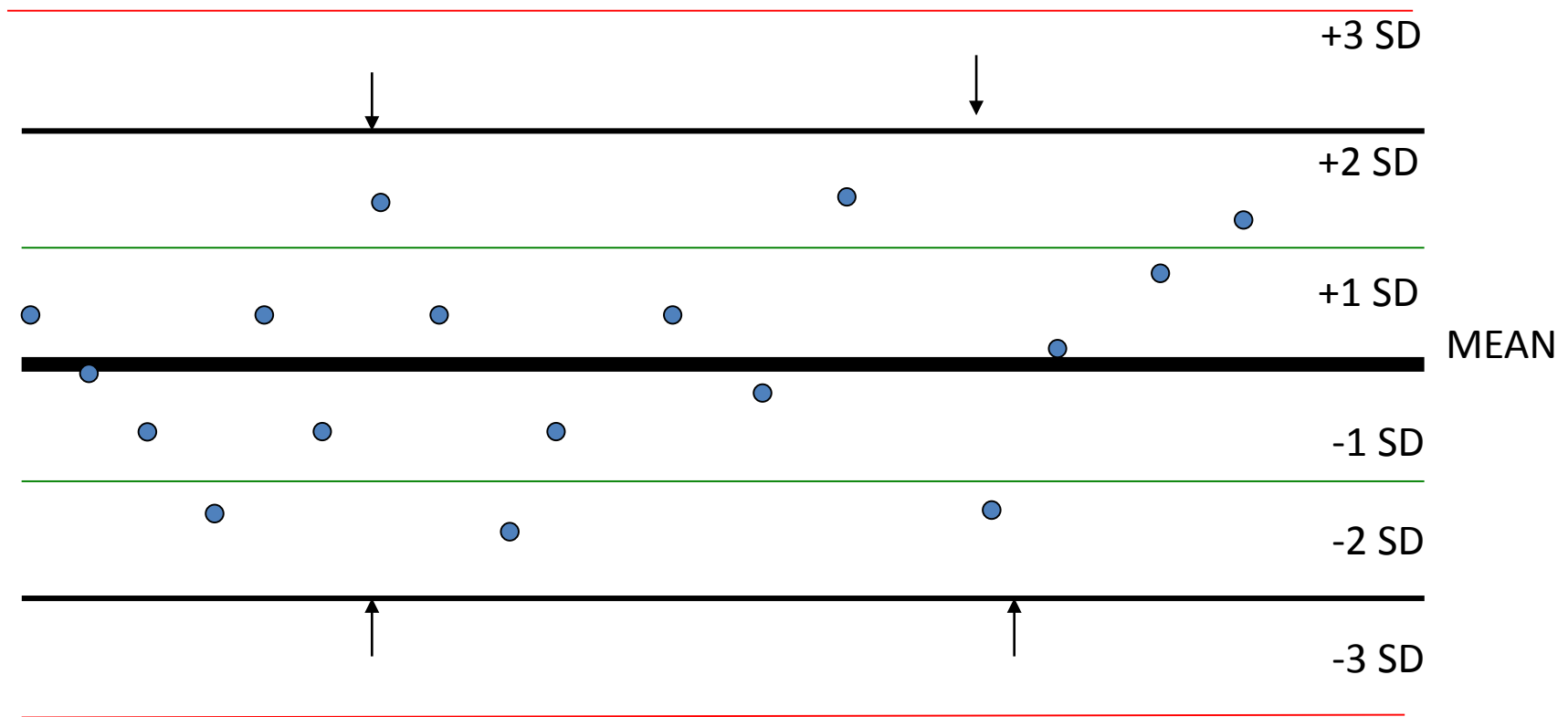


# Defining QC ranges

- QC range limits are defined by SD values
- Typically an acceptable range is established using  $\pm 2$  Standard Deviations (SD) around the MEAN
- Statistically this covers 95% of the expected values



# A well running QC system





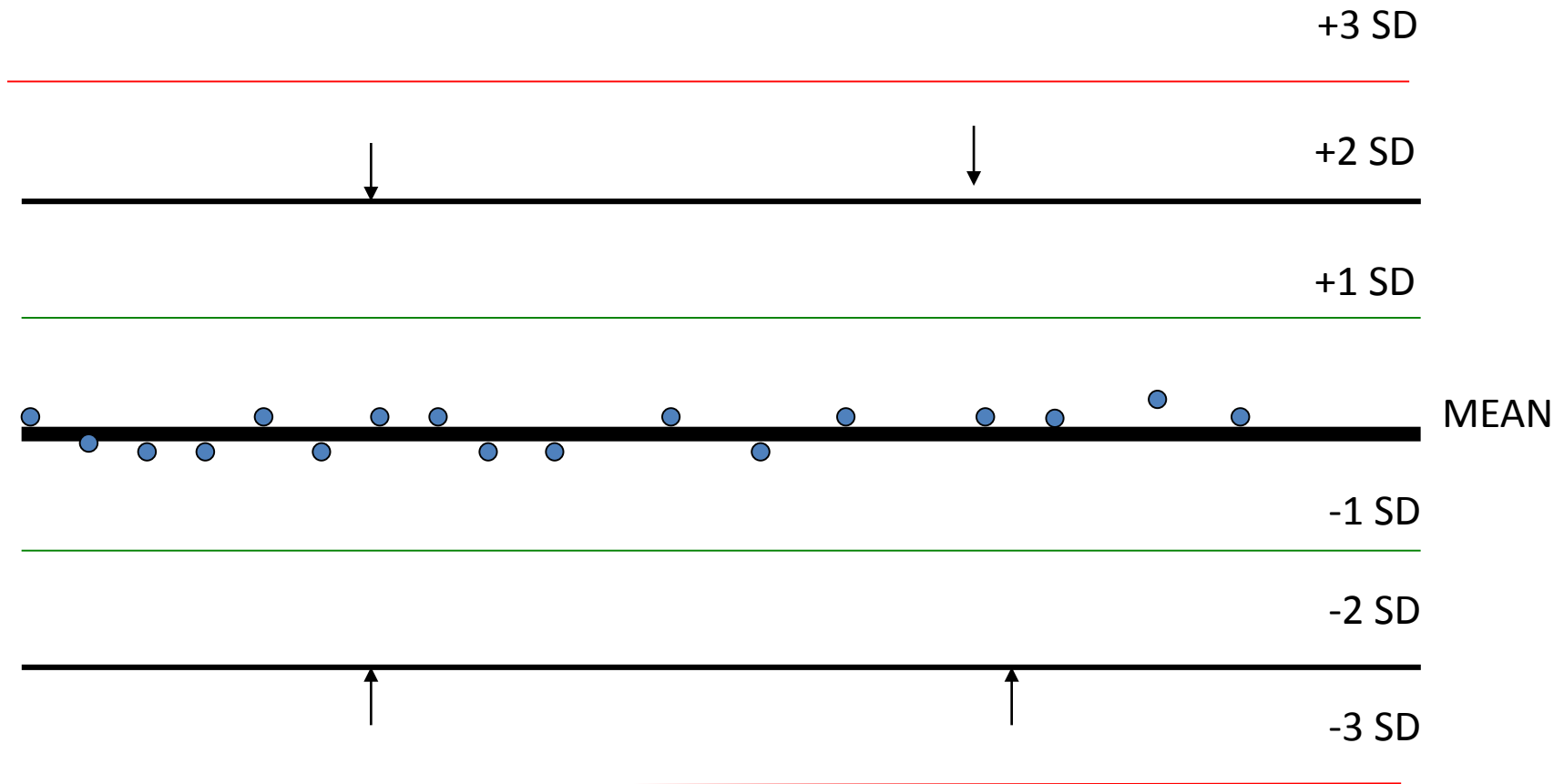
# SD limits too large!

- All QC results pass --even unacceptable ones
- Low sensitivity –the QC will **not** let you know when something is wrong in the system
- The acceptable range for QC is **not** a sensitive indicator of result quality & provides little value



# SD limits too large!

↓↓ QC failures





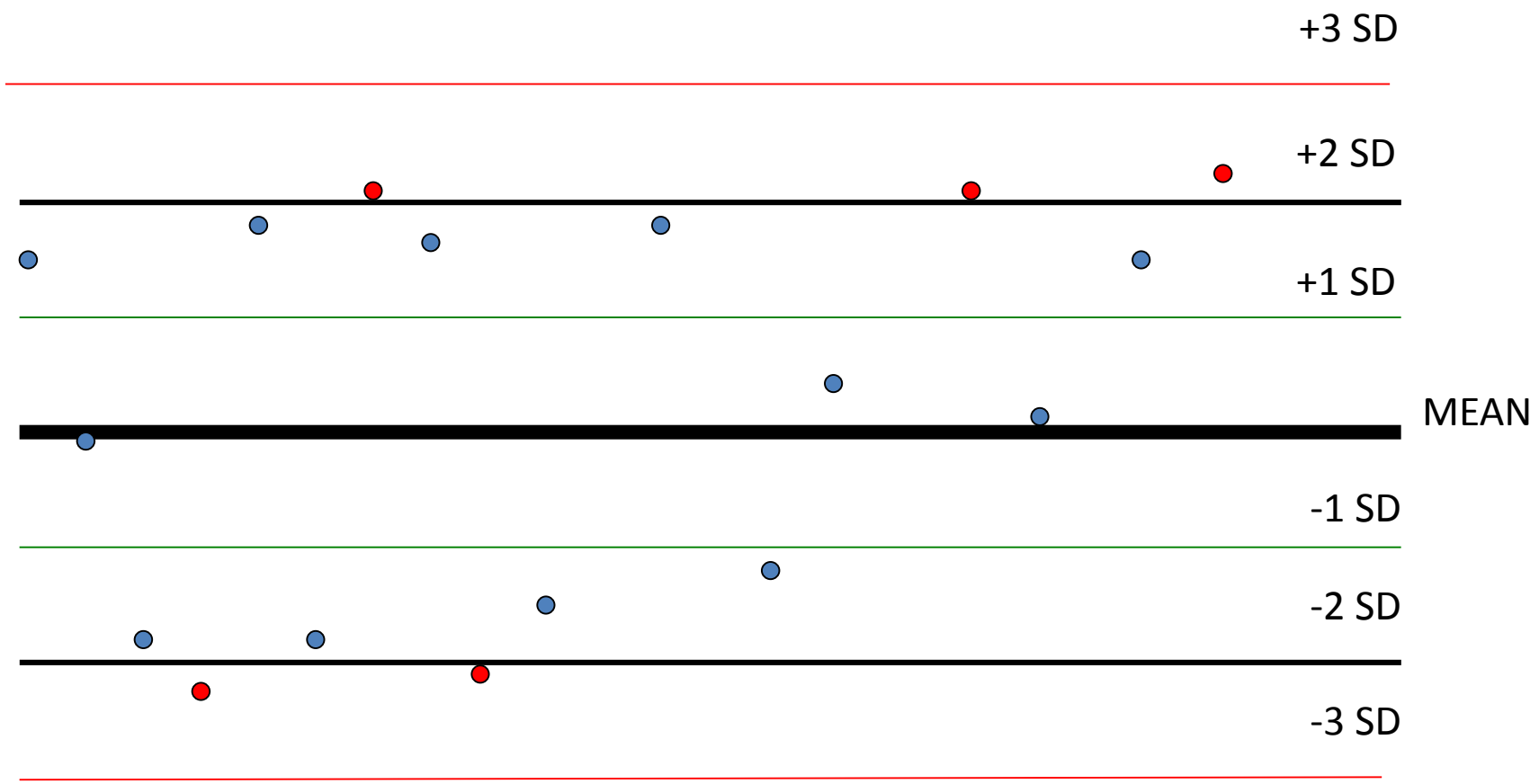
# SD limits too small !!

- Few QC results pass --even values that are OK
- Sensitivity too high --You are stopped from releasing acceptable patient results
- Wasting QC material and time



# SD limits too small !!

↑↑ QC failures





# What are acceptable QC Values?

- The laboratory must establish its own limits of acceptable QC values
- The correct SD value is what makes the QC material a sensitive indicator of acceptability
- We will use Historical (Cumulative) CV ( $CV_H$ ) to establish sensitive SD limits and QC ranges

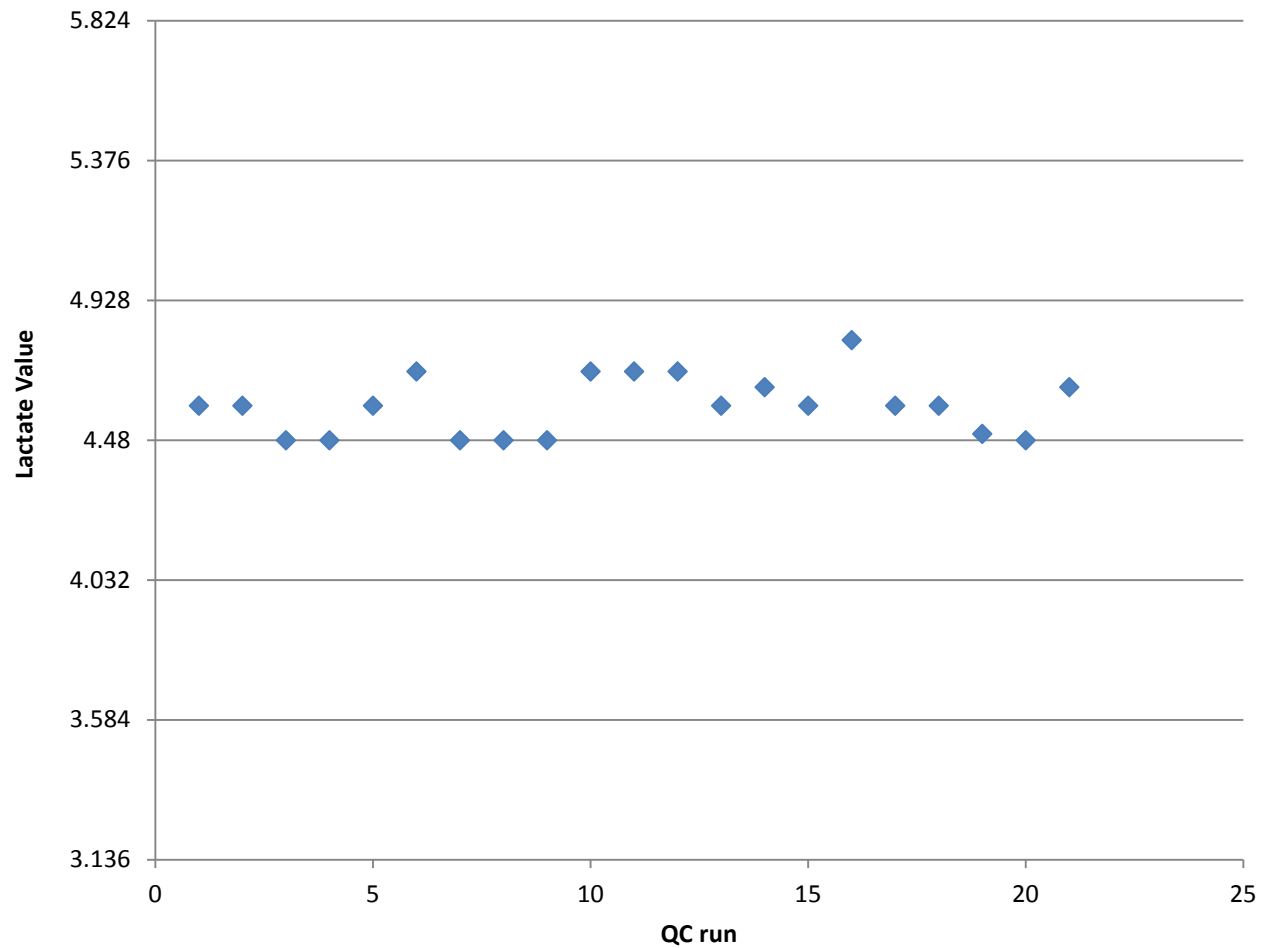


## Why not use the manufacturer's QC limits?

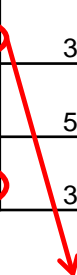
- Manufacturer's limits are often 2-3 times too large –Not sensitive to your laboratory conditions
- They are general guidelines that include several different instrument/method types
- If the QC range is too large you will not find problems


	<b>Lactate U/L Roche Cobas C700</b>						
	<u>Your result</u>	<u>Mean</u>	<u>SD</u>	<u>Lower</u>	<u>Upper</u>	<u>SDI</u>	<u>Your Grade</u>
6	4.14	3.85	0.19	3.28	4.42	1.5	Acceptable
7	3.52	3.20	0.19	2.63	3.77	1.7	Acceptable
8	4.48	3.84	0.20	3.24	4.44	3.2	Unacceptable
9	6.59	6.12	0.36	5.04	7.20	1.3	Acceptable
10	4.91	4.26	0.21	3.63	4.89	3.1	Unacceptable

Mean = 4.48  
SD = 0.448  
CV = 10%

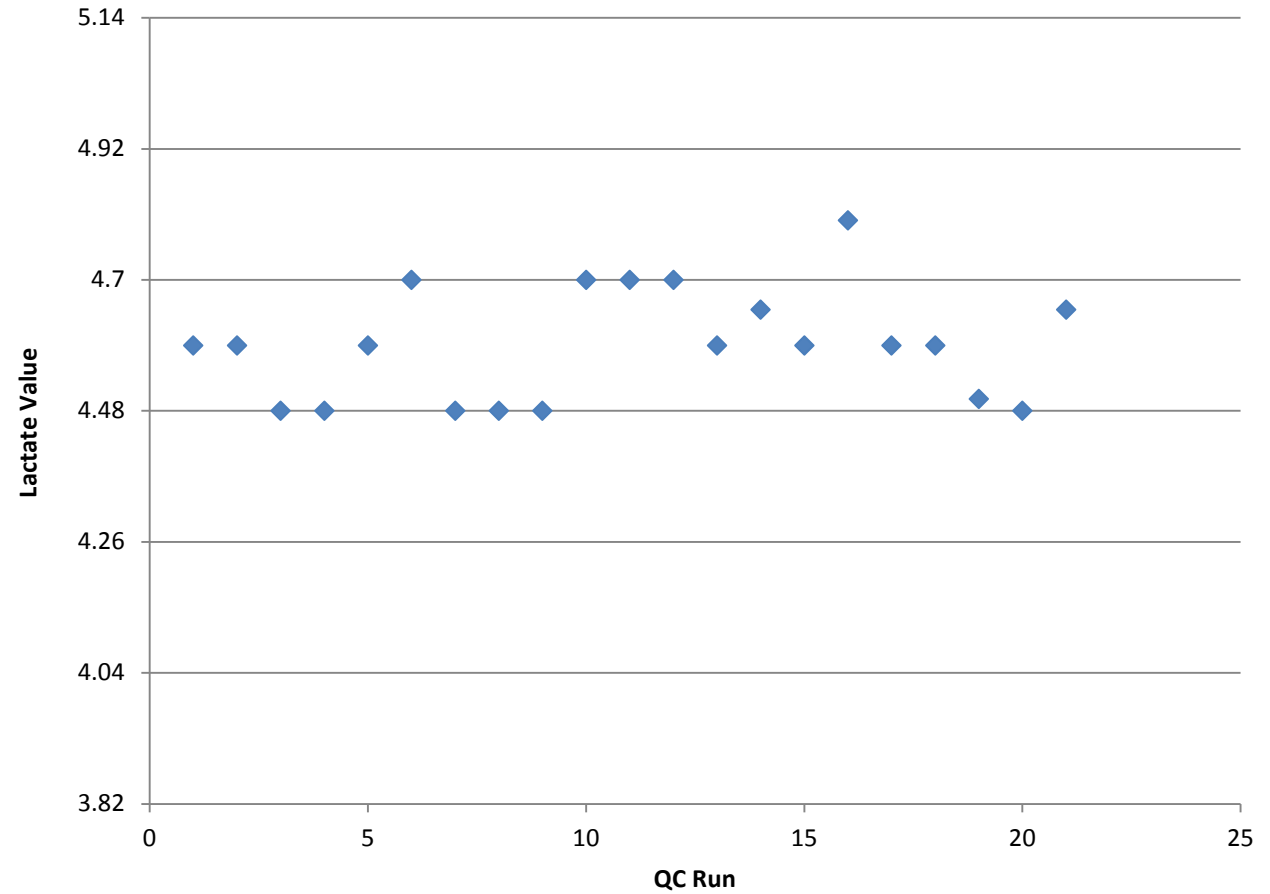


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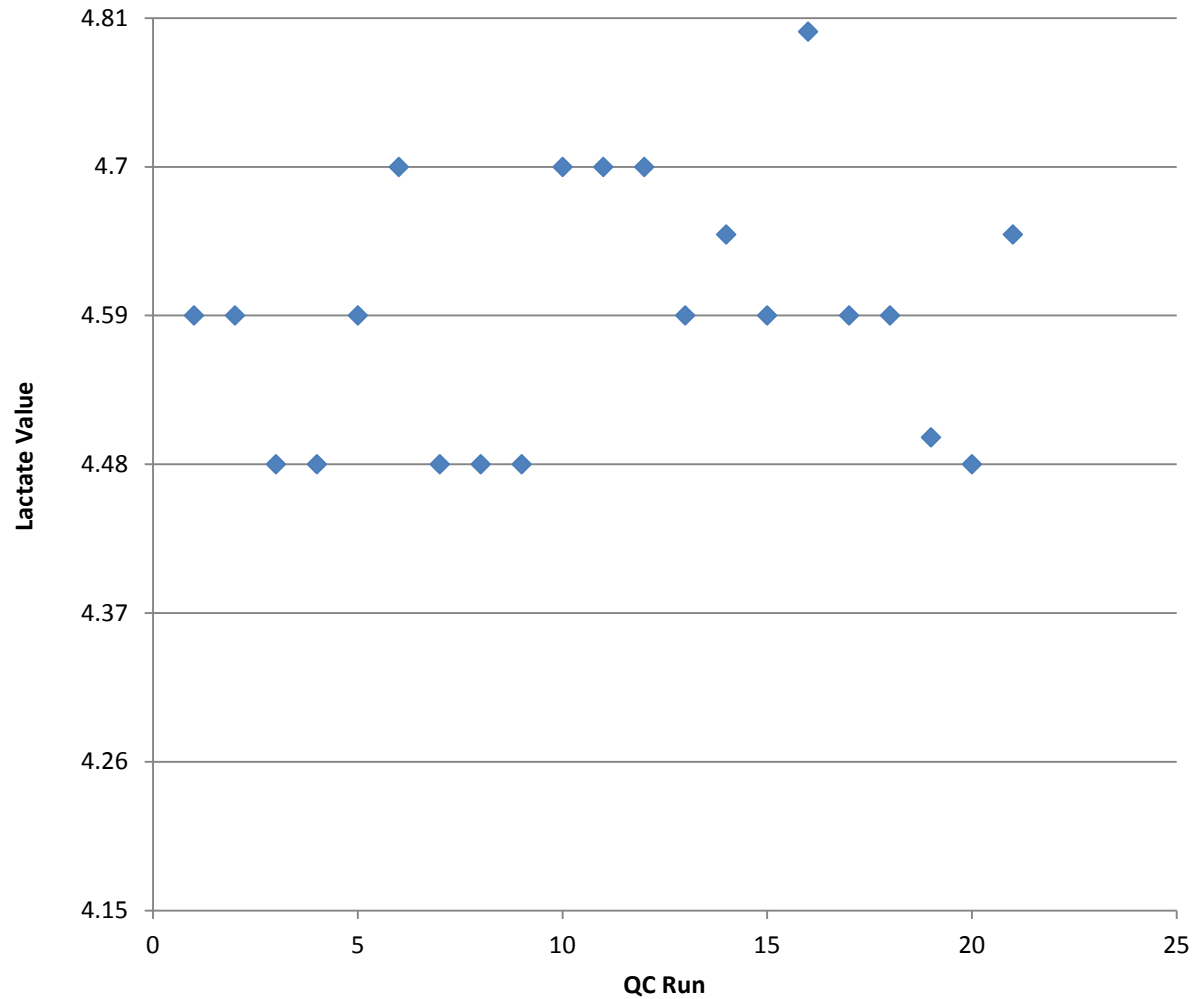

$$0.20 / 3.84 = 5.2\%$$


$$0.21 / 4.26 = 4.9\%$$

Mean = 4.48  
SD = 0.22  
CV = 4.9%



Mean = 4.48  
SD = 0.11  
CV = 2.5%



How do I determine the SD limits that are correct?

**Utilizing  $CV_H$  allows you to set your QC limits based on the capability of your instrument according to its precision**



An important form of CV is  $CV_H$

**It is extremely useful for the laboratory to track the  $CV_H$  of QC data for each quantitative analyte over time**





# $CV_H$ is cumulative precision data

- Gather all QC data accumulated over time
  - Across different reagent lots
  - Across different employees
  - Across different “normal” conditions
- Each QC level/analyte/instrument combination has a unique  $CV_H$



# Establishing $CV_H$

1. Gather each analyte QC data for each type of instrument/method/QC material
2. Remove any data that is greater than 4 SD from the MEAN
3. Calculate the MEAN, SD and CV for the month and on an on-going basis for the life of the QC material

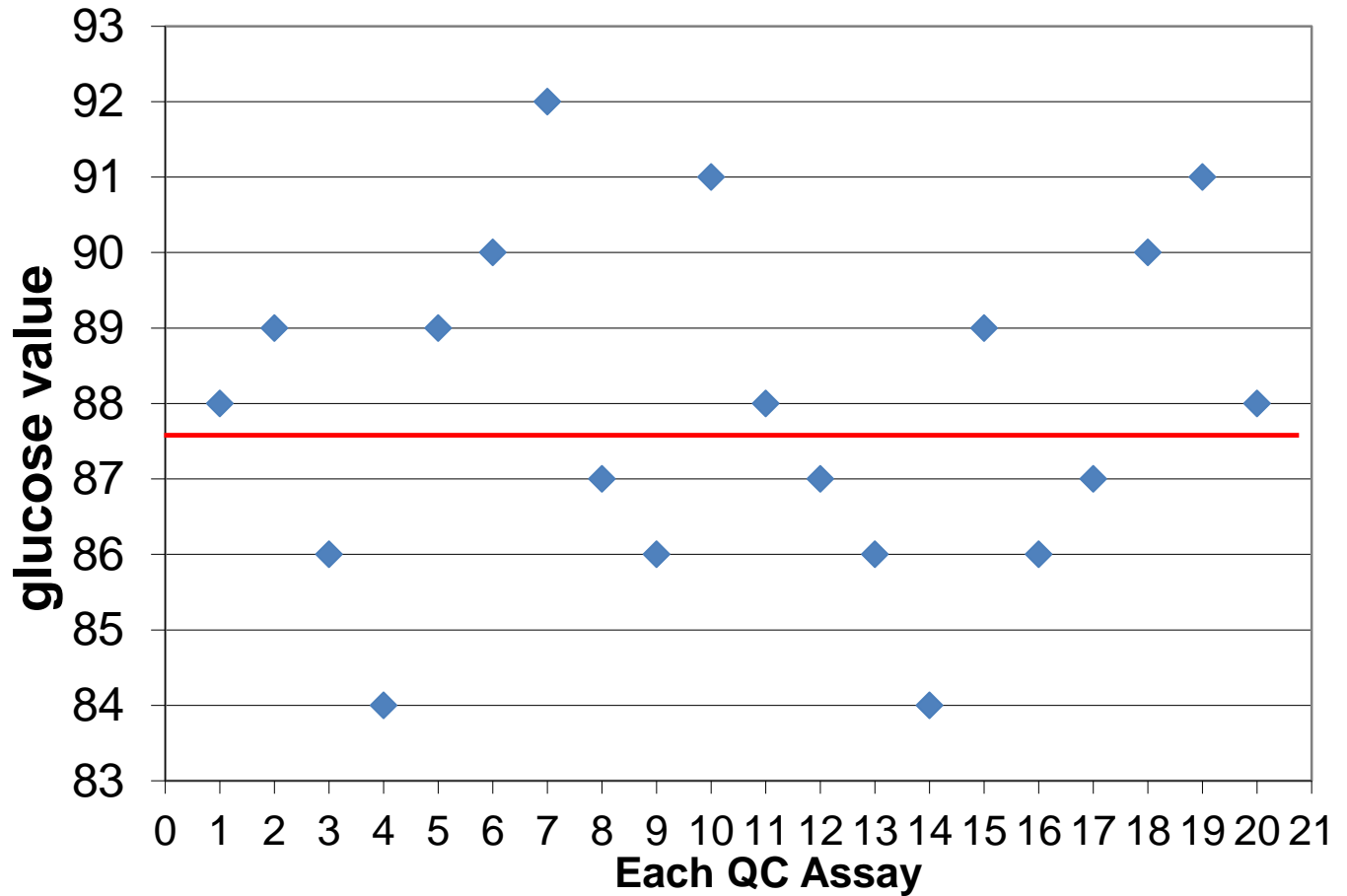


# Example of 1 month glucose QC data

	Glucose
1	88
2	89
3	86
4	84
5	89
6	90
7	92
8	87
9	86
10	91
11	88
12	87
13	86
14	84
15	89
16	86
17	87
18	90
19	91
20	88

Average	87.9
SD	2.2
CV	2.49

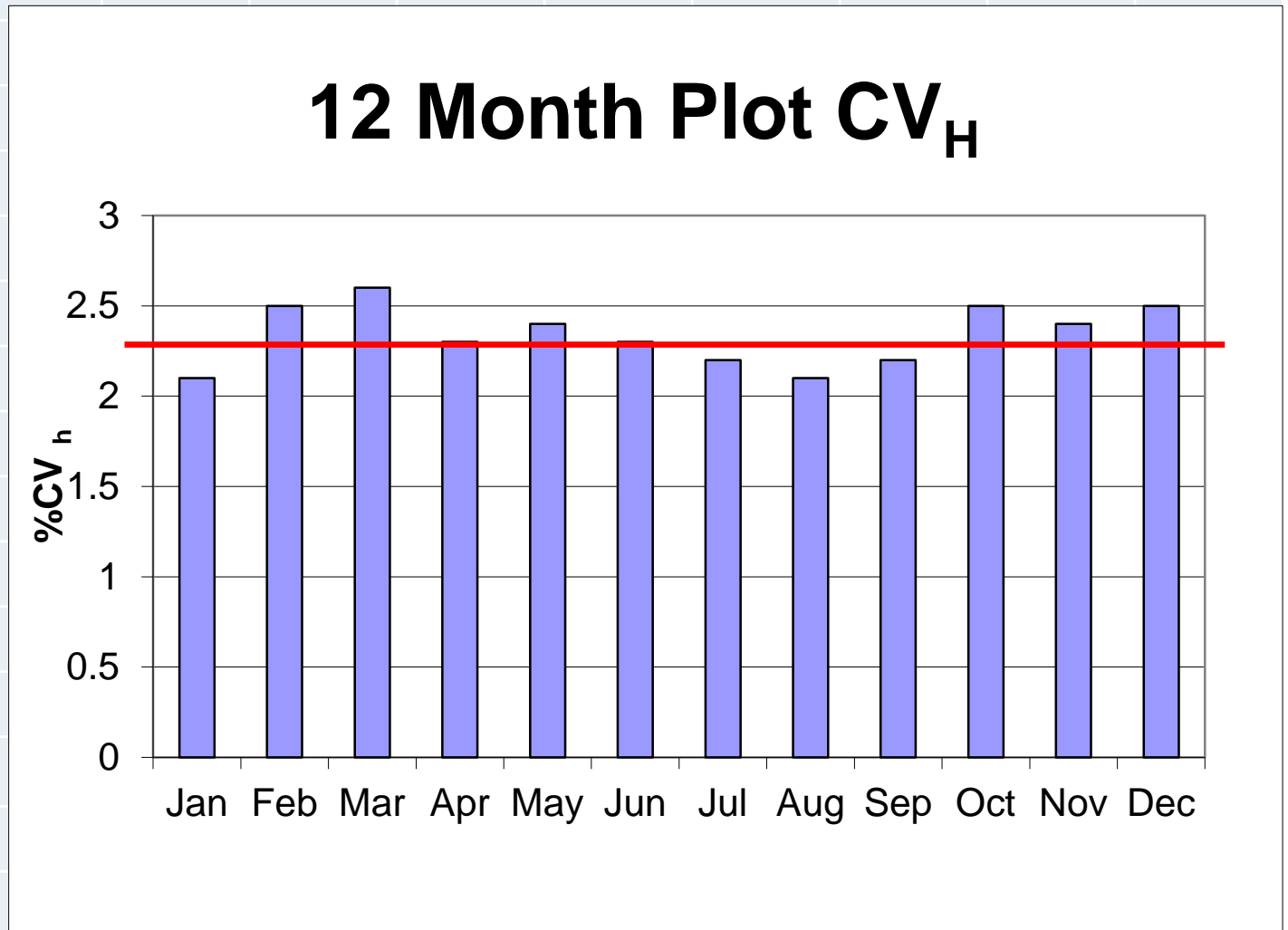
## 20 data points of new QC Material





# Track $CV_H$ over time

	Normal
Jan	2.1
Feb	2.5
Mar	2.6
Apr	2.3
May	2.4
Jun	2.3
Jul	2.2
Aug	2.1
Sep	2.2
Oct	2.5
Nov	2.4
Dec	2.5
$CV_H$	<b>2.34</b>





# Monitor $CV_H$ to alert for problems

Increasing CV

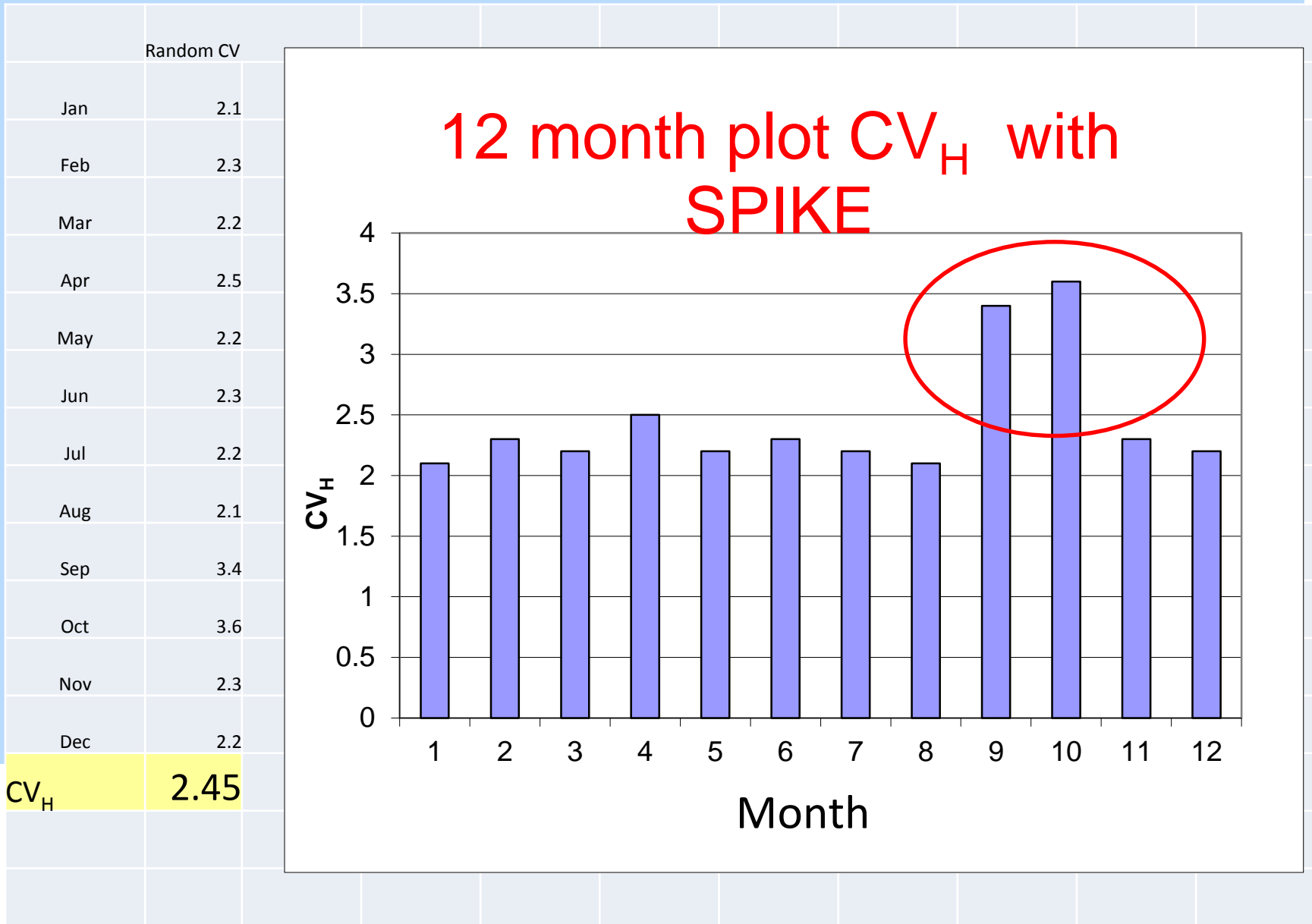
Jan	2.1
Feb	2.3
Mar	2.2
Apr	2.4
May	2.5
Jun	2.8
Jul	2.9
Aug	3.1
Sep	3.2
Oct	3.4
Nov	2.5
Dec	2.3

$CV_H$  2.64





# Monitor $CV_H$ to alert for problems



## Things that increase your $CV_H$

- Day to day instrument differences
- Electrical and power quality
- Different persons operating the instrument
- Different reagent lots
- QC material preparation
- Reagent Quality

How do you determine if your  $CV_H$  is an acceptable value?

**COMPARE** your value to some standard





# Standard 1:

## Instrument/Method manufacturer's value

- The instrument manufacturer determines and publishes the instrument/reagent method CV (precision)
- If you can not achieve the precision (CV) that the manufacturer claims on your instrument, **contact the manufacturer for service**



# Standard 2:

## The External Quality Control (EQA) survey method CV

- CAP & Accutest (OWA) materials are considered an External Quality Assurance (EQA) quality indicator. (Between labs)
- This is not the same as internal QC (Within Labs)
- EQA providers publish instrument/method peer CV data with survey results. Your lab  $CV_H$  should be lower than the  $CV_{EQA}$  published

# Calculating $CV_{EQA}$

## EVALUATION ORIGINAL

Test Unit of Measure Peer Group	Evaluation and Comparative Method Statistics						
	Specimen	Your Result	Mean	S.D.	No. of Labs	S.D.I	Limits of Lower
Urea Nitrogen (BUN) mg/dL UREASE WITH GLDH ROCHE MODULAR	CHM-01	19.1	18.94	0.71	236	+0.2	16.9
	CHM-02	36.9	36.14	1.07	237	+0.7	32.9
	CHM-03	11.2	11.18	0.58	233	0.0	9.9
	CHM-04	45.3	44.36	1.27	233	+0.7	40.9
	CHM-05	36.4	36.19	1.11	237	+0.2	32.9

$$CV = (0.71 \div 18.94) \cdot 100 = 3.7\%$$

$$CV = (1.07 \div 36.14) \cdot 100 = 3.0\%$$

$$CV = (0.58 \div 11.18) \cdot 100 = 5.2\%$$

$$CV = (1.27 \div 44.36) \cdot 100 = 2.9\%$$

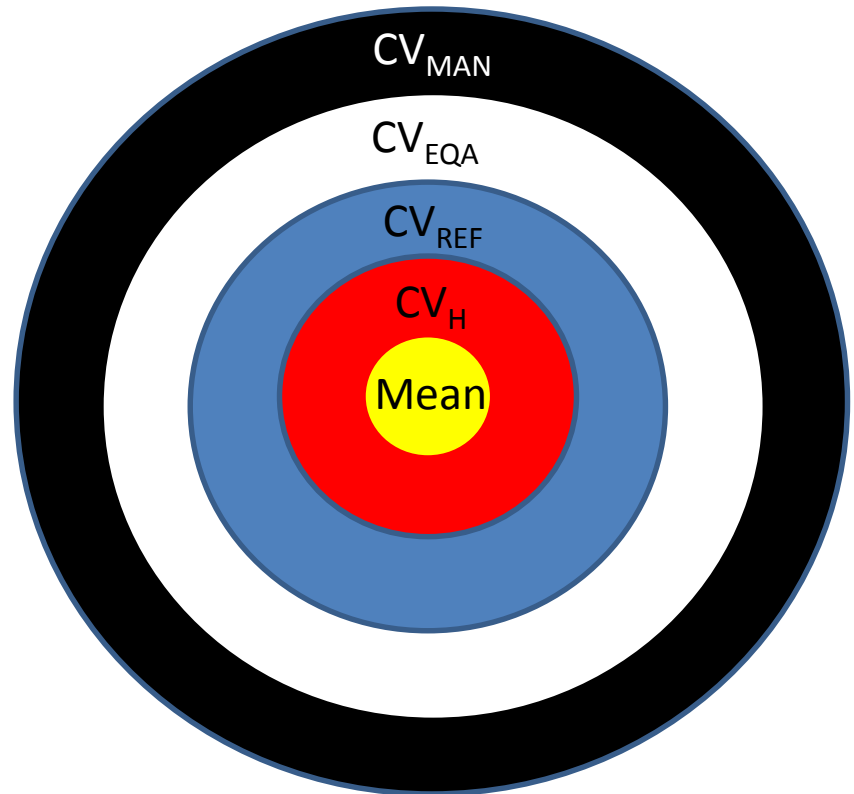
$$CV = (1.11 \div 36.19) \cdot 100 = 3.1\%$$

$$CV = (SD \div Mean) \times 100$$

# CV relationships

QC analyte SD should be set using a reference  $CV_{REF}$  less than both manufacturer's  $CV_{MAN}$  and  $CV_{EQA}$

$$CV_H < CV_{REF} < CV_{EQA} < CV_{MAN}$$



# Demonstration of establishing sensitive SD limits using $CV_H$



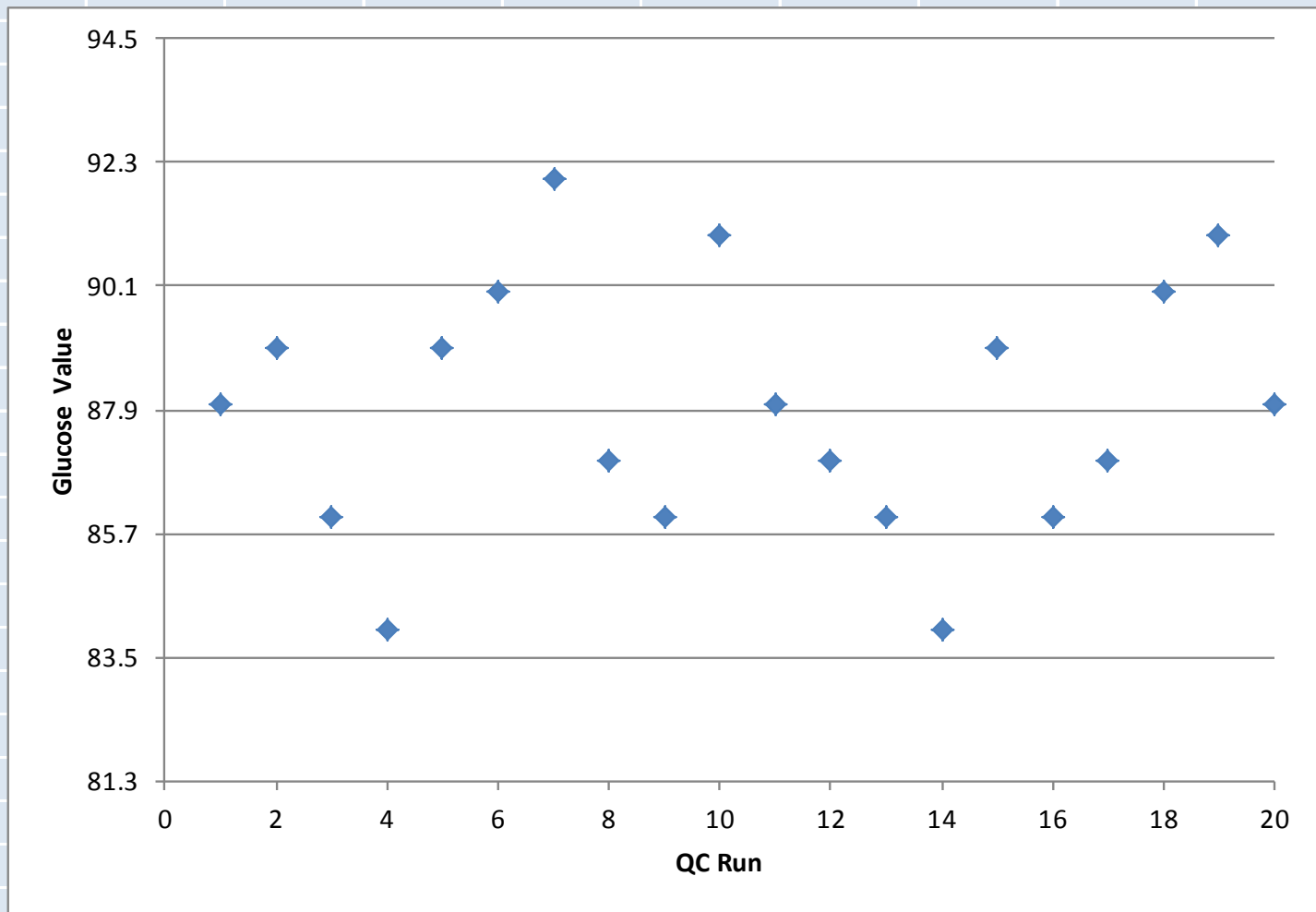
# Establishing your new mean

1. Ensure that your old lot of QC material is running inside of your current range with no bias, shifts or trends
2. Run new normal QC material for at least 20 data points with old QC material for at least 5 days. Ensure that your old QC material is within acceptable range for each run.
3. Calculate SD, MEAN & CV from data
4. Is the  $CV \leq CV_H$  and  $CV_{MAN}$ ?



# 20 data points of Normal QC data -Glucose

1	88
2	89
3	86
4	84
5	89
6	90
7	92
8	87
9	86
10	91
11	88
12	87
13	86
14	84
15	89
16	86
17	87
18	90
19	91
20	88
MEAN	87.9
SD	2.2
CV	2.55%





# Example normal glucose QC data

MEAN = 87.9

SD = 2.2

CV = 2.55 from new precision data

**Compare – CV to other CV values...**

>CV<sub>H</sub> = 2.7 accumulated over time

>CV<sub>EQA</sub> = 3.3 from EQA peer group

>CV<sub>MAN</sub> = 3.6 from package insert





# Example normal glucose QC data

To calculate SD for sensitive QC limits use a  $CV_{REF}$  between  $CV_H$  and  $CV_{EQA}$

$$CV_H = 2.7 < \mathbf{3.0} < CV_{EQA} = 3.3 < CV_{MAN} = 3.6$$

Reference  $CV_{REF}$  is 3.0%



# Use $CV_{REF}$ to calculate SD limits

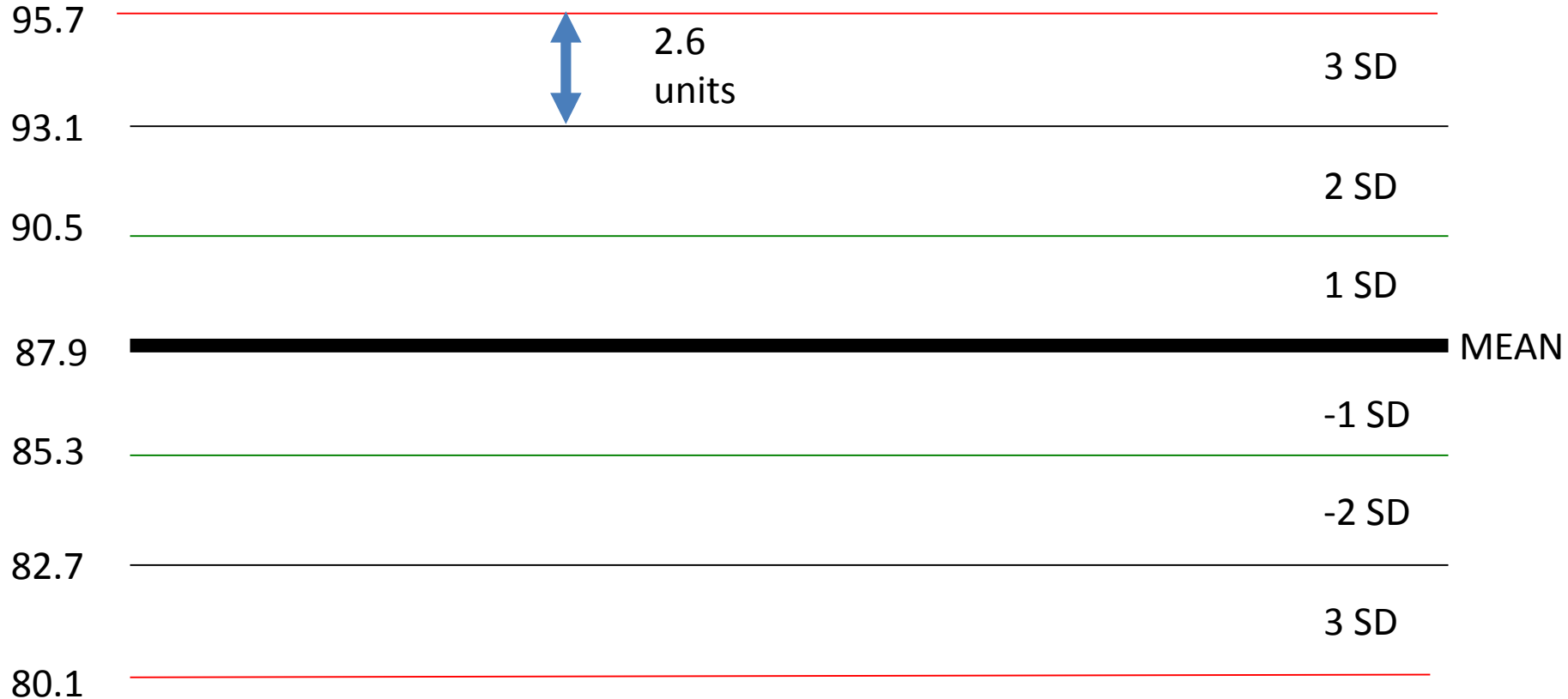
$$SD = MEAN \times (CV_{REF}/100)$$

$$SD = 87.9 \times (3.0/100)$$

$$SD = 2.6$$



# QC range limits are defined by $CV_{REF}$





# Questions?



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## References

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