

TECHNICAL PRODUCT SPECIFICATIONS SUMMARY

CHARACTERISTIC		TECHNOLOGY TARGET F			REMARKS
STITUTE TENTO		Thielman	TECHNOLOGI IAI		.12177.11113
Determination of Geometrical Characteristics		Thickness	5.146		ISO 24337
		Length	1219.291		
		Width	177.915		
		Squareness (out of	Max: 0.160 / Avg: 0.073		
		square)	-		
		Straightness	0.058		
		Width Flatness	Max: 0.132 (0.074%) / Avg: 0.097 (0.055%) - Convex		
		Length Flatness	Max: 0.172 (0.014%) / Avg: 0.131 (0.011%) - Convex		
		Openings Between	May: 0	.183 / Avg: 0.091	
		Elements	IVIAX. U	.183 / Avg. 0.091	
		Height Difference	May: 0	.114 / Avg: 0.075	
		Between Elements	iviax. U	.114 / AVg. 0.073	
Curling after expo	Curling after exposure to heat (%) SPC Length: ≤0.01 (70°C/6Hr) SPC Width: ≤0.01 (70°C/6Hr)		C Width: ≤0.01 (70ºC/ 6Hr)	ISO 23999 ASTM F3261	
-	Wear Layer Thickness of Resilient Floor Coverings by Optical Measurement		Average Total Thickness: 0.011 Inch/ 0.28mm		ASTM F410
	Chemicals	Surface Dulling	Surface Attack	Color Change	
	5% Acetic Acid	0	0	0	
	70% Isopropyl Alcohol	0	0	0	
	Mineral Oil	0	0	0	
	5% Sodium Hydroxide	0	•	4	
		U	0	1	
	5% Hydrochloric Acid	0	0	0	
Resistance to Chemicals	-				ASTM F925
Resistance to Chemicals	5% Hydrochloric Acid	0	0	0	ASTM F925
Resistance to Chemicals	5% Hydrochloric Acid 5% Ammonia	0	0	0	ASTM F925
Resistance to Chemicals	5% Hydrochloric Acid 5% Ammonia Bleach	0 0 0	0 0 0	0 0 0	ASTM F925
Resistance to Chemicals	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol	0 0 0	0 0 0 0	0 0 0 0	ASTM F925
Resistance to Chemicals	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline	0 0 0 0	0 0 0 0	0 0 0 0	ASTM F925
Resistance to Chemicals	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	ASTM F925
Static Loa	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid Kerosene Olive Oil	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0	ASTM F925 ASTM F970
Static Loa Measuring Th	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid Kerosene Olive Oil ad Limit	0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 Residual Compression:0.003mm	ASTM F970
Static Loa Measuring Th Resilient Floor Coverin	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid Kerosene Olive Oil ad Limit hickness of ng with Foam Layer	0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 -coad: 250psi	0 0 0 0 0 0 0 0 0 Residual Compression:0.003mm	ASTM F970 ASTM F387
Static Loa Measuring Th Resilient Floor Coverin Determination	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid Kerosene Olive Oil ad Limit hickness of ng with Foam Layer of Flexibility	0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 coad: 250psi Average Total Thickness	0 0 0 0 0 0 0 0 0 Residual Compression:0.003mm	ASTM F970 ASTM F387 ASTM F137
Static Loa Measuring TI Resilient Floor Coverin Determination RESIDUAL INDENT.	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid Kerosene Olive Oil ad Limit hickness of ng with Foam Layer of Flexibility ATION AT 75 Lbs	0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 	0 0 0 0 0 0 0 0 0 Residual Compression:0.003mm	ASTM F970 ASTM F387
Static Loa Measuring Th Resilient Floor Coverin Determination RESIDUAL INDENTA Squarene	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid Kerosene Olive Oil ad Limit hickness of ng with Foam Layer of Flexibility ATION AT 75 Lbs	0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 .oad: 250psi Average Total Thickness PASSES 115 mm Mi 0.000 Inch ≤0.25mm	0 0 0 0 0 0 0 0 0 Residual Compression:0.003mm	ASTM F970 ASTM F387 ASTM F137
Static Loa Measuring Th Resilient Floor Coverin Determination RESIDUAL INDENT. Squarene Length De	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid Kerosene Olive Oil ad Limit hickness of ng with Foam Layer of Flexibility ATION AT 75 Lbs ss Gage	0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 oad: 250psi Average Total Thickness PASSES 115 mm Mi 0.000 Inch ≤0.25mm ≤0.15mm	0 0 0 0 0 0 0 0 0 Residual Compression:0.003mm	ASTM F970 ASTM F387 ASTM F137
Static Loa Measuring Th Resilient Floor Coverin Determination RESIDUAL INDENTA Squarene	5% Hydrochloric Acid 5% Ammonia Bleach 5% Phenol Gasoline Sulfuric Acid Kerosene Olive Oil ad Limit hickness of ng with Foam Layer of Flexibility ATION AT 75 Lbs ss Gage	0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 .oad: 250psi Average Total Thickness PASSES 115 mm Mi 0.000 Inch ≤0.25mm	0 0 0 0 0 0 0 0 0 Residual Compression:0.003mm	ASTM F970 ASTM F387 ASTM F137 ASTM F1914



CLIENT Rok Plank

TEST METHOD CONDUCTED Test Summary

DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Rok Plank	

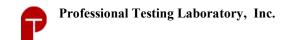
TEST RESULTS

TEST METHOD	PASS/FAIL
ASTM F137	Meets the requirements of ASTM F137
ASTM F970	Meets the requirements of ASTM F3261
ASTM F925	Meets the requirements of ASTM F925
ASTM F387	Meets the requirements of ASTM F387
ASTM F1914	Meets the requirements of ASTM F1914
ISO 24337	Meets the requirements of ISO 24337
ISO 23999	Meets the requirements of ISO 23999
ASTM F410	Meets the residential requirement for wear layer via ASTM F3261.

APPROVED BY:

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DATE: 10-01-2019 **TEST NUMBER: 0260689** Page 1 of 1

CLIENT Rok Plank

ISO 24337 Laminate Floor Coverings - Determination of **TEST METHOD CONDUCTED** Geometrical Characteristics



DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Rok Plank	

GENERAL PRINCIPLE

The submitted goods were measured to determine geometrical values for size, squareness, straightness, height deviations, and gapping when applied together. All values listed are in mm.

TEST RESULTS

CHARACTERISTIC	VALUE (mm)
Thickness	5.146
Length	1219.291
Width	177.915
Squareness (out of square)	Max: 0.160 / Avg: 0.073
Straightness	0.058
Width Flatness	Max: 0.132 (0.074%) / Avg: 0.097 (0.055%) - Convex
Length Flatness	Max: 0.172 (0.014%) / Avg: 0.131 (0.011%) - Convex
Openings Between Elements	Max: 0.183 / Avg: 0.091
Height Difference Between Elements	Max: 0.114 / Avg: 0.075

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CLIENT Rok Plank

TEST METHOD CONDUCTED

ASTM F137 Test Method for Flexibility of Resilient Flooring Materials with Cylindrical Mandrel Apparatus



DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Rok Plank	

GENERAL PRINCIPLE

The flexibility of a specimen is determined by flexing the material around mandrels of varying sizes. The mandrel sizes range from 6 mm to 120 mm in diameter. The specimen is flexed 180° around the mandrel and then examined for cracking or breaking. If none exists, the procedure is repeated on the next smaller mandrel. The procedure is continued until the material breaks or cracks or until the smallest mandrel is passed.

TEST RESULTS

RESULT	PASSES 115 mm Mandrel
KEGGEI	170323 11311111740110101

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CLIENT Rok Plank

TEST METHOD CONDUCTED

ASTM F387 Standard Test Method for Measuring Thickness of Resilient Floor Covering with Foam Layer

DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Rok Plank

GENERAL PRINCIPLE

The total thickness of a resilient flooring material is determined through measurements made using a .250 inch presser foot and a dial micrometer. The average of 5 total measurements is reported as the average total thickness.

TEST RESULTS

	THICKNESS
SPECIMEN 1	0.202 Inch
SPECIMEN 2	0.204 Inch
SPECIMEN 3	0.201 Inch
SPECIMEN 4	0.202 Inch
SPECIMEN 5	0.203 Inch

AVERAGE TOTAL THICKNESS	0.202 Inch

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TEST METHOD CONDUCTED

ASTM F410 Standard Test Method for Wear Layer Thickness of Resilient Floor Coverings by Optical Measurement



DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Rok Plank

GENERAL PRINCIPLE

The thickness of the wear layer of resilient non-textile floor coverings is determined by microscopic optical measurement. The specimen is examined in five areas and measurements are made on the outer most layer of the composite material. The measurements are recorded to the .001 inch and averaged.

TEST RESULTS

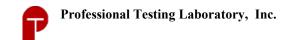
	THICKNESS	
SPECIMEN 1	0.012 inch	0.30 mm
SPECIMEN 2	0.009 inch	0.24 mm
SPECIMEN 3	0.011 inch	0.29 mm
SPECIMEN 4	0.010 inch	0.25 mm
SPECIMEN 5	0.011 inch	0.28 mm
•		

AVERAGE TOTAL THICKNESS	0.011 Inch	0.27 mm

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TEST METHOD CONDUCTED

ASTM F925 (Regular) Standard Test Method for Resistance to Chemicals of Resilient Flooring



	DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Rok Plank	

TEST RESULTS

5 MINUTE RATINGS	24 HOUR RATINGS

STAINING AGENT	SURFACE DULLING	SURFACE ATTACK	COLOR CHANGE	SURFACE DULLING	SURFACE ATTACK	COLOR CHANGE
5% Acetic Acid	0	0	0	0	0	0
70% Isopropyl Alcohol	0	0	0	0	0	0
Mineral Oil	0	0	0	0	0	0
5% Sodium Hydroxide	0	0	0	0	0	1
5% Hydrochloric Acid	0	0	0	0	0	0
5% Ammonia	0	0	0	0	0	0
Bleach	0	0	0	0	0	0
5% Phenol	0	0	0	0	0	0
Gasoline	0	0	0	0	0	0
Sulfuric Acid	0	0	0	0	0	0
Kerosene	0	0	0	0	0	0
Olive Oil	0	0	0	0	0	0

RATING KEY

0 - No change (----)

1 - Slight change

2 - Moderate change

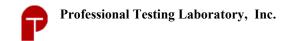
3 - Severe change

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CLIENT Rok Plank

TEST METHOD CONDUCTED ASTM F970 Standard Test Method for Static Load Limit

DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Rok Plank	

GENERAL PRINCIPLE

This test determines the recovery properties of resilient floor covering after long term indentation test (24 hours) under a specified load.

PROCEDURE

The test sample is conditioned to equilibrium at 73° F and 50% relative humidity. The initial thickness of the sample is determined using a dial micrometer with a flat presser foot .250 inches in diameter. A specified load is applied to the sample over a 1.125 inch diameter indentor foot for 24 hours. After removal of the load, the sample is allowed to recover for 24 hours. The sample is regauged using the .250 inch diameter presser foot. The difference between the two measurements is reported as the residual compression.

TEST RESULTS

SPECIFIED LOAD	RESIDUAL COMPRESSION		
250 psi	0.003 Inch		

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CLIENT Rok Plank

TEST METHOD CONDUCTED

ASTM F1914 Test Method for Short-Term Indentation and Residual Indentation of Resilient Floor Covering

	DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Rok Plank	

PROCEDURE

A test sample is loaded with 75 lbs. on a presser foot .250 inches in diameter for 15 minutes. After 60 minutes of recovery time the indentation is measured again and compared to the original thickness of the sample.

TEST RESULTS

RESIDUAL INDENTATION AT 75 Lbs.	0.000 Inch

^{*}Surface Integrity - No puncture through wear layer/décor into rigid core.

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CLIENT Rok Plank

TEST METHOD CONDUCTED

ASTM F2421 Test Method for Size and Squareness of Resilient Floor Tile by Dial Gage Method



	DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Rok Plank		

GENERAL PRINCIPLE

This test method covers the determination of both dimensions (length and width) and squareness of resilient floor tile. The gage dials were set and reported as deviation from the zero point of the specified size. Results are listed in inches.

TEST RESULTS

Specified Size in Inches				
Length	Width			
48.000	7.000			

#1		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.000	7.006	7.008	7.008	48.010
Rotation 1	2	0.001	7.008	7.008	7.006	48.010
Flip 1	3	0.002				
Rotation 2	4	0.006				

		Per
		Linear Ft
Length Deviation	0.010	0.002
Width Deviation Left	0.006	0.010
Width Deviation Center	0.008	0.014
Width Deviation Right	0.008	0.014

Squareness Deviation	
Corner 1	0.000
Corner 2	0.001
Corner 3	0.002
Corner 4	0.006

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Day atluny

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CLIENT Rok Plank

TEST METHOD CONDUCTED

ASTM F2421 Test Method for Size and Squareness of Resilient Floor Tile by Dial Gage Method



DESCRIPTION OF TEST SAMPLE	
IDENTIFICATION	Rok Plank

#2		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.002	7.006	7.001	7.002	47.996
Rotation 1	2	0.005	7.002	7.001	7.006	47.996
Flip 1	3	0.006				
Rotation 2	4	0.002				

		Per Linear Ft
Length Deviation	-0.004	-0.001
Width Deviation Left	0.006	0.010
Width Deviation Center	0.001	0.002
Width Deviation Right	0.002	0.003

Squareness	
Deviation	
Corner 1	0.002
Corner 2	0.005
Corner 3	0.006
Corner 4	0.002

#3		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.002	7.006	7.005	7.004	47.992
Rotation 1	2	0.003	7.004	7.005	7.006	47.992
Flip 1	3	0.006				
Rotation 2	4	0.005				

		Per Linear Ft
Length Deviation	-0.008	-0.002
Width Deviation Left	0.006	0.010
Width Deviation Center	0.005	0.009
Width Deviation Right	0.004	0.007

Squareness	
Deviation	
Corner 1	0.002
Corner 2	0.003
Corner 3	0.006
Corner 4	0.005

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CLIENT Rok Plank

TEST METHOD CONDUCTED	ASTM F2421 Test Method for Size and Squareness of Resilient Floor			
TEST METHOD CONDUCTED	Tile by Dial Gage Method			



DESCRIPTION OF TEST SAMPLE		
IDENTIFICATION	Rok Plank	

#4		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.001	7.003	7.005	7.004	48.006
Rotation 1	2	0.000	7.004	7.005	7.003	48.006
Flip 1	3	0.000				
Rotation 2	4	0.005				

		Per Linear Ft
Length Deviation	0.006	0.002
Width Deviation Left	0.003	0.005
Width Deviation Center	0.005	0.009
Width Deviation Right	0.004	0.007

Squareness	
Deviation	
Corner 1	0.001
Corner 2	0.000
Corner 3	0.000
Corner 4	0.005

#5		Squareness Gage	Gage B	Gage C	Gage D	Gauge E
First Set	1	0.004	7.001	7.004	7.003	48.014
Rotation 1	2	0.001	7.003	7.004	7.001	48.014
Flip 1	3	0.005				
Rotation 2	4	0.002				

		Per Linear Ft
Length Deviation	0.014	0.004
Width Deviation Left	0.001	0.002
Width Deviation Center	0.004	0.007
Width Deviation Right	0.003	0.005

Squareness Deviation	
Corner 1	0.004
Corner 2	0.001
Corner 3	0.005
Corner 4	0.002

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TEST METHOD CONDUCTED

ISO 23999 ASTM F3261 Standard Specification for Resilient Flooring in Modular Format with Rigid Polymeric Core

	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	Rok Plank

GENERAL PRINCIPLE

This International Standard specifies a method for determining dimensional stability and curling of resilient floor coverings, in the form of sheets and tiles, in linear dimensions after exposure to heat. The vertical deformations are measured in the test specimen after the specified heat treatment. Test specimens are placed in an oven at an elevated temperature, after which curl and dimensional stability are determined. In the case of domed material, turn the test specimen over to measure inverted or with the back of the sample facing up.

TEST RESULTS

IDENTIFICATION	TEMPERATURE	RESULT	INITIAL CURL	FINAL CURL
Length mean	70° C	-0.025 mm (0.01%)	0 mm	0 mm
Width mean	70° C	-0.380 mm (0.12%)		

IDENTIFICATION	TEMPERATURE	RESULT	INITIAL CURL	FINAL CURL
Length mean	70° C	-0.127 mm (0.04%)	0 mm	0 mm
Width mean	70° C	-0.169 mm (0.06%)		

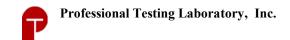
IDENTIFICATION	TEMPERATURE	RESULT	INITIAL CURL	FINAL CURL
Length mean	70° C	+0.025 mm (0.01%)	0 mm	0 mm
Width mean	70° C	+0.042 mm (0.01%)		

NOTE: LVT/LVP-ISO 23999 Resilient Floor Covering – Determination of Dimensional Stability and Curling after Exposure to Heat

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Lang aflung



CLIENT Rok Plank

TEST METHOD CONDUCTED

ASTM F1514 Measuring Heat Stability of Resilient Flooring by Color Change



	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	Rok Plank

GENERAL PRINCIPLE

The test specimens are exposed to heat for 7 continuous days in an air circulating chamber. The materials are read using a spectrophotometer for the baseline color value and then read after the exposure. The Delta E is listed to show the color value change resulting from each exposure.

TEST RESULTS

	DELTA E (∆E) Rating	Gray Scale Rating
Heat Aged Sample 1	0.04	5.0
Heat Aged Sample 2	0.11	5.0
Heat Aged Sample 3	0.04	5.0

Test requirements of < 8.0 Delta E were met by the tested samples.

	AATCC RATING KEY
5	No change
4	Slight change
3	Noticeable change
2	Considerable change
1	Severe change

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APPROVED BY:

Day Weliny

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CLIENT Rok Plank

TEST METHOD CONDUCTED

ASTM F1515 Measuring Light Stability of Resilient Flooring by Color Change



	DESCRIPTION OF TEST SAMPLE
IDENTIFICATION	Rok Plank

GENERAL PRINCIPLE

The test specimens are exposed to accelerated light via xenon light using the standard irradiance as listed in the method. The materials are read using a spectrophotometer for the baseline color value and then read after 100, 200, and 300 hours of exposure. The Delta E is listed to show the color value change resulting from each exposure.

TEST RESULTS

	DELTA E (△E) Rating	Gray Scale Rating
100 AFU Exposed Sample	0.21	5.0
200 AFU Exposed Sample	0.30	5.0
300 AFU Exposed Sample	0.24	5.0

Test requirements of < 8.0 Delta E MEETS specified criteria.

	AATCC RATING KEY
5	No change
4	Slight change
3	Noticeable change
2	Considerable change
1	Severe change

APPROVED BY:

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