



SPARES DIVISION

Amendment List No. 2
to
JAGUAR
3.4 Litre Spare Parts Catalogue
(Publication J.25)

Revised pages are attached herewith for insertion into the above publication. Please destroy the whole of the pages in the existing Catalogue and replace with those now supplied herewith.

BULLETINS TO SPARE PARTS CATALOGUES

Information issued in the undermentioned Spares Bulletins is absorbed in the attached new pages.
PLEASE, THEREFORE, TAKE THE FOLLOWING ACTION WITH SPARES BULLETINS.

Spares Bulletin No.	Action.
A.12	Delete reference to 3.4 litre Mark I model
A.13	Delete reference to 3.4 litre Mark I model
A.14	Delete reference to 3.4 litre Mark I model
A.15	Delete reference to 3.4 litre Mark I model
A.18	Delete reference to 3.4 litre Mark I model
A.22	Destroy
E.5	Delete reference to 3.4 litre Mark I model
G.5	Delete reference to 3.4 litre Mark I model
H.1	Destroy
J.1	Destroy
J.2	Delete reference to 3.4 litre Mark I model
J.3	Destroy
J.10	Destroy
K.6	Delete reference to 3.4 litre Mark I model
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P.5	Delete reference to 3.4 litre Mark I model
P.10	Destroy
Q.6	Destroy
Q.8	Delete reference to 3.4 litre Mark I model
Q.9	Delete reference to 3.4 litre Mark I model

INTERPRETATION OF CATALOGUE

Attention is drawn to the lay-out of this catalogue. It will be observed that the heading of each assembly is printed in **BOLD BLOCK LETTERS**, whilst the spares relevant to each assembly are **printed in small type and inset to the right**.

The fact that certain items (printed in small type) are not "inset" indicates that they do not form part of any assembly and must, therefore, be ordered as individual items.

ILLUSTRATIONS

To aid identification of spares, "exploded" illustrations are incorporated in this catalogue.

These illustrations may be used in the following manner :—

(a) If a Front Engine Mounting is required, the index shows that the details for the item are printed on page 6 and that it is illustrated on Plate A. Turning to page 6, the necessary information for the ordering of the part is given, whilst the column headed "Plate No." indicates that reference to Item number 74 on Plate A will give a photographic view of the component required.

(b) The details for each illustrated item are printed in the script in numerical Plate number order. An item may therefore be first identified photographically. For example, if a Seal is required for the Water Pump, a picture of the part may be found on Plate D, together with its Plate reference number. It is now an easy matter to find Plate number "D.6" in the script and the Part No. and Technical Description are at once apparent.

ORDERING

Customers are advised to make themselves familiar with the method of ordering spare parts in accordance with the explanatory notes which follow.

COLOURED PAGES

Certain pages of this Catalogue are printed on tinted paper. The colour code printed below will help users of the Catalogue to make quick reference to the sections indicated by the applicable colour.

Details for **STANDARD ITEMS** printed on **WHITE PAGES**

Details for **AUTOMATIC TRANSMISSION** printed on **PINK PAGES**

Details for **OVERDRIVE UNIT** printed on **BLUE PAGES**

Details for **DISC BRAKES** printed on **SLATE PAGES**

INSTRUCTIONS FOR ORDERING SPARE PARTS

To avoid delay through inaccurate interpretation, it is of great importance that the information detailed in the following paragraphs be strictly adhered to when placing orders.

CAR TYPE

Always quote the engine and chassis numbers except when Stock Orders are placed, in which case the Year and Model must be indicated.

If Gearbox components are required it is necessary to quote on the order the **serial number** of the Gearbox, together with any **prefix or suffix letters** which may be indicated.

An order for spares in connection with an Automatic Transmission Unit must be accompanied by the **Transmission Serial Number**. If it is desired to replace the Converter Assembly, however, the order for this Component must bear the **Serial number of the Converter** which will be found stamped on the engine side of the Flywheel, adjacent to the Starter Ring Gear.

Orders for parts affecting Overdrive Unit should be clearly marked with the **Serial Number of the Unit** for which the parts are required.

The Serial numbers are stamped on a brass plate which is fitted to the right-hand Wing-Valance and also on the Units referred to above.

DETAILS OF PARTS REQUIRED

When ordering, the most complete information should be given to enable us to deal with your requirements expeditiously and to minimise delay in the despatch of the goods. Therefore we strongly recommend that the following procedure be adopted :—

- (1) Identify part with technical description in catalogue.
- (2) On order, quote (a) part number, (b) technical description.

Note : In no case should the illustration plate number be given.

- (3) If doubt exists as to the part number or technical description, a dimensioned sketch will assist in the interpretation of the order, or, alternatively, the old part should accompany the order as a pattern. When patterns are sent, it is **most important** that they be labelled, indicating the name and address of the sender, together with any reference such as order number, etc. Patterns will not be returned unless instructions to that effect accompany the order. In the absence of such instructions, patterns will be scrapped after retention for a period of ONE WEEK.
- (4) To order in "sets" is misleading. Please, therefore, **state the specific quantity required.**

SPECIAL ATTENTION

Particular attention is drawn to the fact that when such items as wings, doors, door glasses, etc., are required, care should be taken to indicate whether they are located on the left-hand or right-hand side of the car. The position is determined by the driver's own left or right hand when seated in the car.

Orders for any coloured parts such as carpets, casings, etc., should clearly state the precise colour required.

DESPATCH INSTRUCTIONS

The full address of the destination to which the goods are to be sent, together with that of the customer, should be clearly defined.

Whilst every effort will be made to observe customers' wishes as to the mode of transport, it is the normal custom to utilize the quickest possible method, whether it be post, passenger train or road transport, this being dependent upon the size and weight of the package and the destination.

PRICES

Current retail prices shown in the Jaguar Master Parts Price List are subject to alteration without notice, and are for delivery at Works. Postage, carriage and packing will be charged extra.

DAMAGE BY FIRE OR ACCIDENT

Whilst every precaution is taken, we do not accept liability for damage which may be caused by fire to any motor car or part thereof entrusted to us for any purpose whatsoever. Nor is liability accepted for accidental damage.

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Pinion Companion Flange	177	AR	Caliper	199	AU
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Rear Axle Casing	176	AR	Disc	200	AU
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Rear Road Spring Buttons	181	S	Pull-off Springs	203	V
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Rear Shock Absorbers	182	S	Shoe Linings	203	V
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			Wheel Cylinder Repair Kit	204	V
			Wheel Cylinder Seals	204	V
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Caliper ...	207	AV	Brake Master Cylinder Housing ...	236	X
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Piston ...	213	BV	Brake Pedal Pads ...	245	AX
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Caliper Shims ...	217	CV	Brake Master Cylinder ...	250	BX
Cylinder Block ...	217	CV	Brake Master Cylinder Housing ...	251	BX
Cylinder Repair Kit ...	217	CV	Brake Master Cylinder Repair Kit ...	251	
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CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15951	CYLINDER BLOCK	A.1	1	Replaces previous Cylinder Block C.8610/1.
C.317	Core Plug (Welch Washer) at right-hand side of Cylinder Block		1	
C.315	Core Plug (Welch Washer) at each side and at rear end of Cylinder Block	A.2	6	
C.5022	Plug (1" Briggs) on left-hand side of Cylinder Block, sealing aperture for heater element	A.3	1	
C.2352	Plug ($\frac{3}{8}$ " A.N.F.) at right-hand side of Cylinder Block, sealing oil gallery apertures	A.4	6	
C.2296/3	Washer (Copper) on Plugs	A.5	6	
C.8614	Front Timing Cover	A.6	1	
C.2305	Plug ($\frac{7}{8}$ " A.N.F.) in front end of oil gallery	A.7	1	
C.2157	Headed Plug ($\frac{5}{8}$ " A.N.F.) in rear end of oil gallery	A.8	1	
C.2296/2	Washer (Copper) on Plug	A.9	1	
C.11530	Screwed Plug at rear face of Cylinder Block		1	
C.11531	Washer (Copper) for screwed Plug		1	
C.13479	Dowel for location of Timing Cover on front of Cylinder Block and between Bearing Caps and Cylinder Block	A.10	16	
C.13478	Dowel for location of Clutch Housing on rear face of Cylinder Block		2	
C.2269	Stud (Plain) for fixing of Cylinder Head to Block	A.11	13	
C.2270	Stud (Dowel) for fixing of Cylinder Head to Block	A.12	1	
C.2258	* Cover on rear face of Cylinder Block	A.13	1	
C.2373	Ring Dowel , between Rear Cover and Cylinder Block	A.14	2	
NB.131/7D	Bolt , Centre, securing Rear Cover to Cylinder Block	A.15	1	
NB.131/8.5D	Bolt , Outer, securing Rear Cover to Cylinder Block	A.16	2	
FG.105/X	Spring Washer on Bolts	A.17	3	
C.2332	* Sealing Ring , on Rear Cover	A.18	1	
C.2394	* Ring Dowel , between Sealing Ring and Rear Cover	A.19	2	
C.2470	* Cap Screw , securing Sealing Ring to Rear Cover	A.20	2	
C.5846	Union , connecting oil feed pipe to Cylinder Block		1	
C.4146	Washer (Copper) at each side of union		2	
C.2430	Sealing Ring , in Distributor aperture on Cylinder Block		1	
NS.125/4D	Screw , Set, securing Distributor in Cylinder Block		1	
C.724	Washer , Shakeproof, on Setscrew		1	
FW.104/T	Washer , Plain, on Setscrew		1	
NS.119/2D	Plug , in aperture for Distributor drive lubrication		1	
AV.102/E	Washer (Copper) on Plug		1	
C.2262	Bolt , securing Bearing Caps		14	
C.2425	Washer , locking bolts on centre, intermediate and rear Bearing Caps		11	
C.2427	Washer , locking bolts on front Bearing Cap		2	
	Note :—The items marked with an asterisk (*) above will, in future, be supplied only as a complete assembly to Part No. C.14400			
C.2461	LINER FOR CYLINDER BLOCK		6	FOR USE WHEN RECONDITIONING CYLINDER BLOCK
C.13457	FILTER GAUZE, IN CYLINDER BLOCK, BEHIND HYDRAULIC CHAIN TENSIONER		1	Fitted to Engine No. KE.2705 to KE.9999 KF.1001 and subs.
C.2354	WATER DRAIN TAP FOR LEFT-HAND SIDE OF CYLINDER BLOCK	A.21	1	
C.2296/3	Washer (Copper) on Drain Tap	A.22	1	
C.316	Washer (Fibre) on Drain Tap	A.23	2	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8619	DYNAMO MOUNTING BRACKET	A.24	1	Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.2500
C.13837	DYNAMO MOUNTING BRACKET	A.24	1	Fitted to Engine No. KF.2501 and subs.
NS.137/6D FG.106/X	Screw , Set, securing Mounting Bracket to Cylinder Block Washer , Spring, on Setscrews		3 3	
NB.131/8D C.8737/2	Bolt , securing Dynamo to Mounting Bracket Nut on Bolts		2 2	
C.4808	CRANKSHAFT	A.25	1	
C.4283	Screwed Plug , in Crankshaft journals	A.26	6	
C.2226	Bush , in rear end of Crankshaft, for Gearbox Primary Shaft	A.27	1	
C.2316 C.2316/1	Thrust Washer , for centre Bearing Cap (.091"/.093") Thrust Washer , for centre Bearing Cap (.095"/.097")	A.28 A.28	2 2	Over-size Thrust Washers to be used for service replacements if required.
C.2315	Main Bearing , on front, centre and rear journals of Crankshaft (standard size)	A.29	6 halves	
C.2317	Main Bearing , on intermediate journals of Crankshaft (standard size)	A.30	8 halves	
Main Bearings are obtainable in the following under-sizes :—				
— .010" — .020" — .030" — .040"				
When ordering, please quote Part No. and under-size required (e.g. C.2315/20 for .020" undersize)				
C.8241	CRANKSHAFT DAMPER ASSEMBLY	A.31	1	
C.2466	Cone , for centre of hub	A.32	1	
C.2173	Distance piece , on Crankshaft, behind Damper	A.33	1	
C.2283	Oil Thrower , behind Distance Piece	A.34	1	
C.2170	Gear , for Timing Chain	A.35	1	
C.2314	Gear , for Oil Pump Drive	A.36	1	
C.757	Key , locking Cone to Damper Hub and Crankshaft, and Gears for Timing Chain and Oil Pump to Crankshaft	A.37	4	
C.7275	PULLEY, ON CRANKSHAFT, FOR FAN BELT	A.38	1	Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.2500
C.14589	PULLEY, ON CRANKSHAFT, FOR FAN BELT	A.38	1	Fitted to Engine No. KF.2501 and subs.
NB.131/11F C.725	Bolt , securing Pulley to Damper Hub Washer , Shakeproof, on Bolts	A.39 A.40	4 2	
C.5896 C.2468 C.2467	Bolt , securing Damper to Crankshaft Washer , behind Bolt Tab Washer , locking Bolt	A.41 A.42 A.43	1 1 1	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.7917	CONNECTING ROD (LESS BEARINGS)	A.44	6	
C.2439	Bearing, Small End		6	
C.3944	Bolt, securing Caps to Connecting Rod		12	
C.2361	Nut, on Bolts		12	
L.103.5/8U	Split Pin, locking Nuts		12	
C.1132	Bearing, Big End (Standard Size)	A.45	12 halves	Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.6218
C.5893	Bearing, Big End (Standard Size)	A.45	12 halves	Fitted to Engine No. KF.6219 and subs.
<p>BIG END BEARINGS are obtainable in the following undersizes :— —.010" —.020" —.030" —.040"</p> <p>When ordering, please quote Part No. and under-size required (e.g. C.1132/20 for .020" undersize)</p>				
C.12114	FLYWHEEL	A.46	1	
C.14921	FLYWHEEL (LIGHTENED)	A.46	1	SUPPLIED TO SPECIAL ORDER ONLY
C.2313	Dowel, in centre of Flywheel	A.47	2	
C.1782	Dowel, on outer face of Flywheel	A.48	2	
C.4855	Screw, Set, securing Flywheel to Crankshaft	A.49	10	
C.4810	Plate, locking Setscrews	A.50	1	
C.12091	PISTON, COMPLETE		6	7 : 1 COMPRESSION RATIO
C.12098	PISTON, COMPLETE	A.51	6	8 : 1 COMPRESSION RATIO
C.10649	PISTON, COMPLETE		6	9 : 1 COMPRESSION RATIO
C.11954	Pressure Ring, upper (chromium plated)	A.52	6	
C.11955	Pressure Ring, lower	A.53	6	
C.5832	Scrapper Ring	A.54	6	
C.3104	Gudgeon Pin, retaining Piston on Connecting Rods	A.55	6	
C.3964	Circlip, securing Gudgeon Pins in Pistons	A.56	12	
<p>PISTONS AND RINGS are obtainable in the following oversizes :— +.010" +.020" +.030"</p> <p>When ordering, please state Part No. and over-size required (e.g. C.12098/20 for .020" oversize)</p>				
C.11956	Scrapper Ring ('Maxilite')	A.54	6	May be used as SERVICE REPLACEMENT for Scrapper Ring C.5832 if desired.

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15964	STEEL OIL SUMP ASSEMBLY	A.57	1	Replaces C.12386
C.8595/1	Gasket , between Oil Sump and Cylinder Block	A.58	2 halves	
C.8593	Seal , at front end of Oil Sump	A.59	1	
C.2302/S	Seal (Cork Rubber) at rear end of Oil Sump	A.60	1	
C.2364	Drain Plug , for Oil Sump	A.61	1	
C.2296/1	Washer (Copper) on Oil Sump Drain Plug	A.62	1	
C.9166	FILTER BASKET ASSEMBLY, INSIDE OIL SUMP	A.63	1	
C.9171	COVER, AT BOTTOM OF OIL SUMP, RETAINING FILTER BASKET IN SUMP	A.64	1	
C.9173	Gasket , at each side of Filter Basket	A.65	2	
NS.131/5D	Screw , Set, securing Cover and Filter Basket to Oil Sump		8	
FW.105/E	Washer (Copper) on Setscrews		8	
C.14170	Screw , Set, securing Oil Sump to Cylinder Block		1	
NS.131/6D	Screw , Set, securing Oil Sump to Cylinder Block		25	
FW.105/E	Washer (Copper) on Setscrews		26	
C.12382	HOSE, FROM OIL SUMP TO OIL CLEANER		1	Fitted from Engine No. KE.1001 to KE.3053.
C.12861	HOSE, FROM OIL SUMP TO OIL CLEANER	A.66	1	Fitted to Engine No. KE.3054 to KE.9999 KF.1001 and subs.
C.2905/2	Clip , securing Hose	A.67	2	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12896	DIPSTICK ASSEMBLY FOR OIL SUMP	A.68	1	
C.8068	FLEXIBLE OIL PIPE FROM TOP OF OIL CLEANER TO COPPER PIPE	A.69	1	
C.11628	COPPER OIL PIPE BETWEEN FLEXIBLE PIPES FROM OIL CLEANER TO PRESSURE GAUGE	A.70	1	
C.10110	FLEXIBLE OIL PIPE FROM COPPER PIPE TO PRESSURE GAUGE ON INSTRUMENT PANEL	A.71	1	
C.8240	IGNITION TIMING POINTER ON OIL SUMP		1	Fitted to Engine No. KE.5245 to KE.9999 KF.1001 and subs.
NS.125/3D NN.125/L C.724	Screw, Set, securing Timing Pointer to front of Oil Sump Nut, on Setscrews Washer, Shakeproof, under Nuts		2 2 2	
C.11480	BRACKET ASSEMBLY FOR LEFT-HAND FRONT ENGINE MOUNTING	A.72	1	
C.11481	BRACKET ASSEMBLY FOR RIGHT-HAND FRONT ENGINE MOUNTING	A.73	1	
NS.143/6D C.727	Screw, Set, securing Engine Mounting Brackets to Cylinder Block Washer, Shakeproof, on Setscrews		6 6	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.4794	FRONT ENGINE MOUNTING (RUBBER)	A.74	2	
NS.150/7D	Screw, Set, securing Engine to Rubber Mounting		2	
FW.108/T	Washer, Plain, on Setscrews		2	
FG.108/X	Washer, Spring, on Setscrews		2	
NB.131/7D	Bolt, securing Rubber Mountings to Flange Support Brackets		4	
FG.105/X	Washer, Spring, on Bolts		4	
NN.131/L	Nut, on Bolts		4	
C.11528	L.H. FLANGE SUPPORT BRACKET ASSEMBLY	A.75	1	
C.11529	R.H. FLANGE SUPPORT BRACKET ASSEMBLY	A.76	1	
NS.131/6D	Screw, Set, securing Flange Support Brackets to Body		4	
NB.131/30D	Bolt, securing Flange Support Brackets to Body		4	
NN.131/L	Nut, on Setscrews and Bolts		8	
FG.105/X	Washer, Spring, under Nuts		8	
C.12890	STABILISING LINK AT REAR OF CYLINDER BLOCK	A.77	1	
C.10940	Bush, in Stabilising Link	A.78	1	
C.8667/3	Nut, self-locking, securing Stabilising Link to Bearing Bracket		1	
FW.106/T	Washer, Plain, under Nut		1	
C.11607	Stepped Washer, on Stabilising Link, at top of Rubber Mounting	A.79	1	
C.11688	Stepped Bush, on Stabilising Link, at bottom of Rubber Mounting	A.80	1	
C.8667/3	Nut, self-locking, securing Stabilising Link to Rubber Mounting		1	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11605	RUBBER MOUNTING FOR STABILISING LINK AT TOP	A.81	1	
UFS.131/6R C.8667/2	Screw, Set, securing Rubber Mounting to Dash Nut, self-locking, on Setscrews		2 2	
C.11757	BEARING BRACKET ASSEMBLY, ON CLUTCH HOUSING, FOR MOUNTING OF STABILISING LINK AT BOTTOM	A.82	1	
NB.137/25D C.726	Bolt, securing Bearing Bracket Washer, Shakeproof, on Bolts		2 2	
C.12292	CHANNEL SUPPORT ASSEMBLY FOR REAR ENGINE MOUNTING (UNDER GEARBOX)		1	
C.12293	Channel Support only	A.83	1	
C.12335	Spring Seat (Rubber) cemented to inside of Channel Support	A.84	1	
C.12265	Centre Bush (Rubber)	A.85	1	
C.12295	SPRING RETAINER ASSEMBLY FOR REAR ENGINE MOUNTING	A.86	1	
C.12298	COIL SPRING FOR REAR ENGINE MOUNTING (NOT REQUIRED WHEN OVERDRIVE UNIT IS FITTED)	A.87	1	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12299	COIL SPRING FOR REAR ENGINE MOUNTING (FOR USE ONLY WHEN OVERDRIVE UNIT IS FITTED)	A.87	1	NOTE COIL SPRING C.12299 IS IDENTIFIED BY A DAB OF RED PAINT.
C.8919	Bolt , securing Rear Engine Mounting to Gearbox		2	
FW.108/T	Washer , Plain, on Bolts		2	
C.8667/4	Nut , Self-locking, on Bolts		2	
C.11427	Packing Block , between flange of Channel Support and underside of floor	A.88	4	
UFB.131/9R	Bolt , securing Channel Support to Body		8	
C.8937	Stiffening Plate , under head of Bolts	A.89	4	
FG.105/X	Washer , Spring, between Stiffening Plates and head of Bolts		8	
7198	GASKETS PACKAGE FOR COMPLETE ENGINE OVERHAUL (SD.1057)		1	Fitted from Chassis No. 970001 to 977859 985001 to 992651
7999	GASKETS PACKAGE FOR COMPLETE ENGINE OVERHAUL (SD.1080)		1	Fitted to Chassis No. 977860 and subs. 992652 and subs.

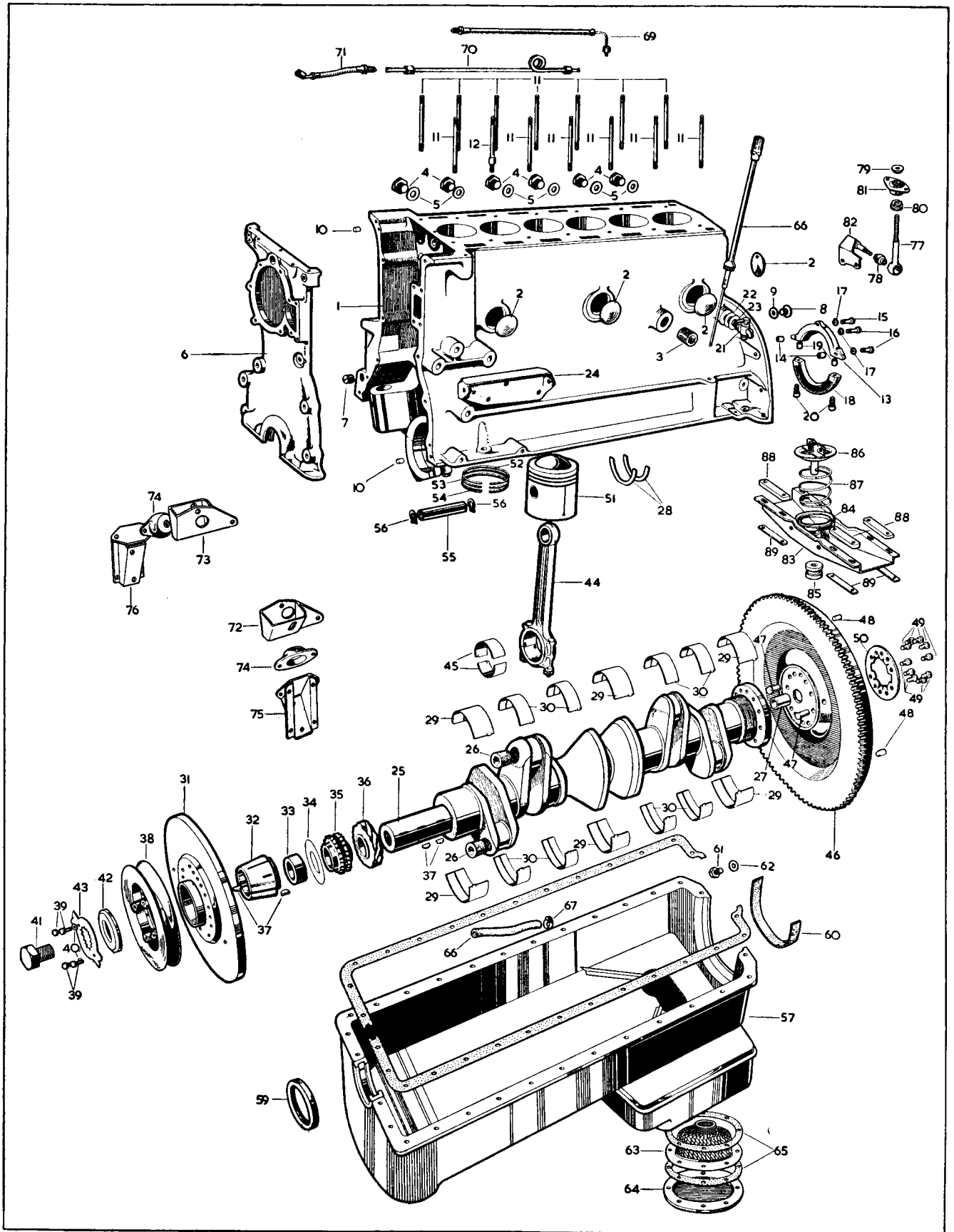


PLATE A

OIL PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8612/1	OIL PUMP COMPLETE (H.E.1359)		1	
C.8823	Body only (H.E.1360)	B.1	1	SUPPLIED ONLY AS A COMPLETE ASSEMBLY
C.9794	Rotor Assembly (H.E.1493) (comprising Inner Rotor, Outer Rotor, Driving Shaft and Locking Pin)	B.2	1	
C.8824	Cover, at bottom of Pump	B.3	1	
UCS.131/8R	Screw, Set, securing Cover	B.4	2	
UCS.131/14R	Screw, Set, securing Cover	B.5	2	
FG.105/X	Washer, Spring, on Setscrews	B.6	4	
C.8649	' O ' Ring, in Oil Pump Body and Cover	B.7	2	
C.8646	Drive Shaft, between Distributor and Coupling Shaft	B.8	1	
C.8647	Bush, on Drive Shaft	B.9	1	
C.2393	Washer, on Drive Shaft (at bottom of Bush)	B.10	1	
C.2152	Helical Gear, driving Oil Pump and Distributor	B.11	1	
C.753	Key, locking Helical Gear on Drive Shaft	B.12	1	
NN.256/L	Nut, at bottom of Drive Shaft	B.13	1	
C.2151	Special Washer, locking Nut	B.14	1	
C.8648	Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor	B.15	1	
C.9294	Dowel Bolt, securing Oil Pump to Bearing Cap	B.16	3	
C.7263	Tab Washer, on Bolts	B.17	3	
C.8608	OIL DELIVERY PIPE FROM PUMP TO CYLINDER BLOCK	B.18	1	
C.2220	Gasket, between flange of Delivery Pipe and Cylinder Block	B.19	1	
NB.131/6D	Bolt, securing Delivery Pipe to Cylinder Block		2	
C.7263	Tab Washer, locking Bolts		2	
C.10356	OIL SUCTION PIPE FROM OIL SUMP TO PUMP	B.20	1	
C.6824	Clip, securing Suction Pipe to Struts	B.21	2	
C.8665	Strut, on Pump, supporting Suction Pipe	B.22	1	
C.10075	Strut, on Bearing Cap, supporting Suction Pipe	B.23	1	
NS.125/5D	Screw, Set, securing Clips to Struts		2	
FW.104/T	Washer, Plain, on Setscrews		2	
C.3968/1	Nut, Self-locking, on Setscrews		2	
C.9168	Hood, sealing bottom of Suction Pipe	B.24	1	
C.6828	Spring, compressing Hood	B.25	1	
L.103/10U	Split Pin, retaining Hood and Spring on Suction Pipe	B.26	1	

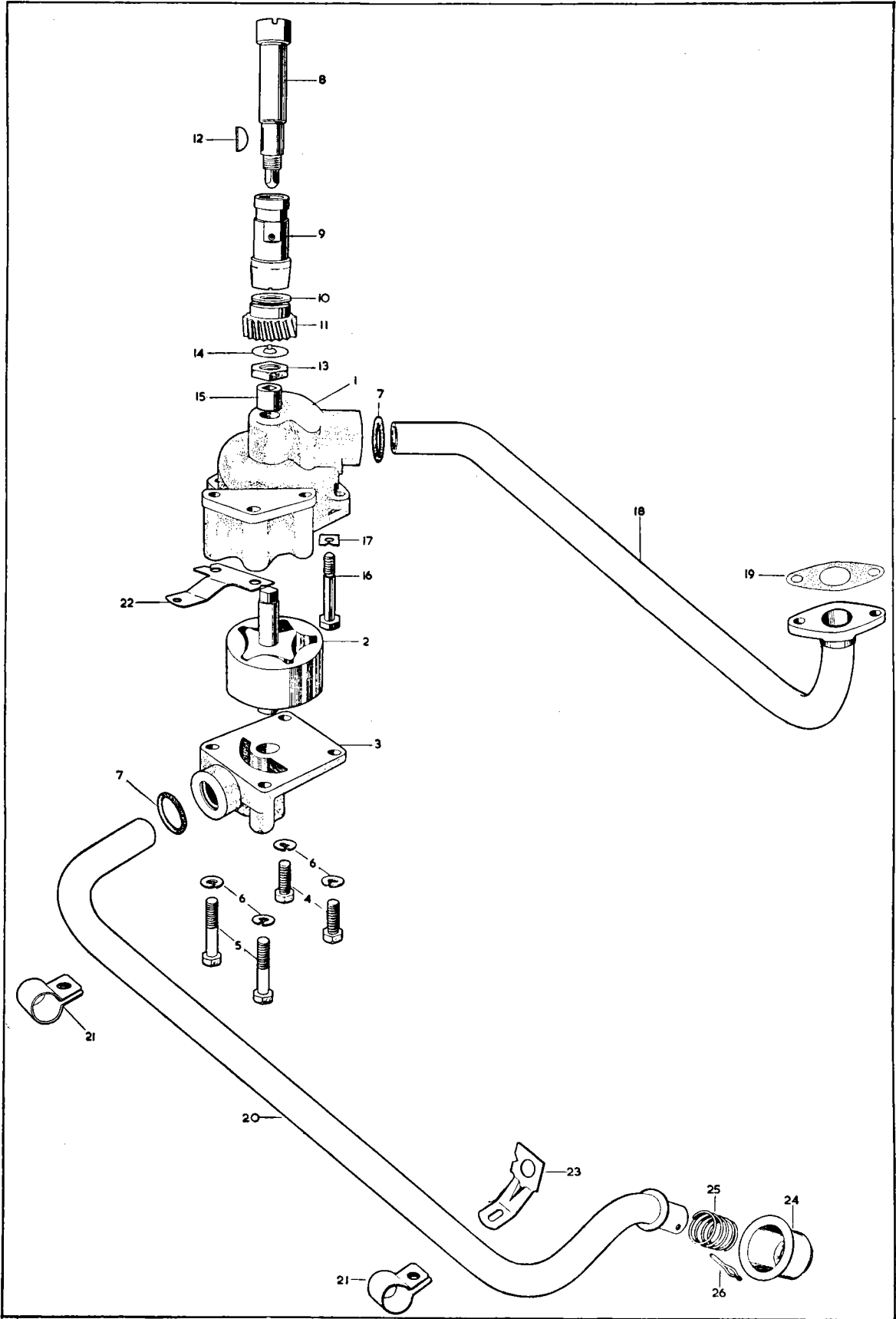


PLATE B

OIL CLEANER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12532	OIL CLEANER, COMPLETE (TECALEMIT FA.2705)		1	Fitted from Engine No. KE.1001 to KE.3053.
6157	Canister Assembly (61871)	C.1	1	
6159	Spring, at bottom of Canister (160441)	C.2	1	
6160	Washer, Plain, at top of Spring (174660)	C.3	1	
6161	Washer (Felt) under Pressure Plate (141251)	C.4	1	
6162	Pressure Plate, at bottom of Canister (134337)	C.5	1	
6156	Bolt, through Canister (103183)	C.6	1	
6158	Washer (Rubber) under head of Bolt (137367)	C.7	1	
6163	Spring Clip, on Bolt (174966)	C.8	1	
1526	Element (FG.2306)	C.9	1	
6144	Filter Head Assembly (41032)	C.10	1	
6147	Clamping Plate, on Filter Head (134282)	C.11	1	
6148	Anchor Insert, holding Clamping Plate to Filter Head (103118)	C.12	1	
6155	Sealing Ring, between Filter Head and Canister (137366)	C.13	1	
2698	Union Screw, at top of Filter Head for connection of Flexible Hose (102256)	C.14	1	
5243	Washer (Copper) for Union Screw (4323)	C.15	1	
6145	Seat, inside Filter Head, for Relief Valve (103127)	C.16	1	
6146	Circlip, retaining Valve Seat in Filter Head (175043)	C.17	1	
2713	Relief Valve (118076)	C.18	1	
6462	Spring, for Relief Valve (160604)	C.19	1	
C.12534	Banjo, for connection of Hose to Oil Sump	C.20	1	
C.12533	Bolt, securing Banjo to Filter Head	C.21	1	
6153	Washer (Alum) at each side of Banjo (174669)	C.22	2	
6150	Drain Plug, at bottom of Filter Head (103181)	C.23	1	
6149	Washer (Alum) sealing Drain Plug (150382)	C.24	1	
C.12177	Gasket, between Oil Cleaner and Cylinder Block	C.25	2	
NB.131/11D	Bolt (Short) securing Oil Cleaner to Cylinder Block		2	
NB.131/27D	Bolt (Medium) securing Oil Cleaner to Cylinder Block		1	
NB.131/37D	Bolt (Long) securing Oil Cleaner to Cylinder Block		1	
FW.105/E	Washer (Copper) on Bolts, adjacent to Cylinder Block		4	
FW.105/T	Washer (Steel) under head of Bolts		4	
C.12381	BLANKING PLATE BETWEEN FILTER HEAD AND CYLINDER BLOCK	C.26	1	
C.12382	HOSE, BETWEEN OIL CLEANER AND OIL SUMP	C.27	1	
C.2905/2	Clip, securing Hose	C.28	2	

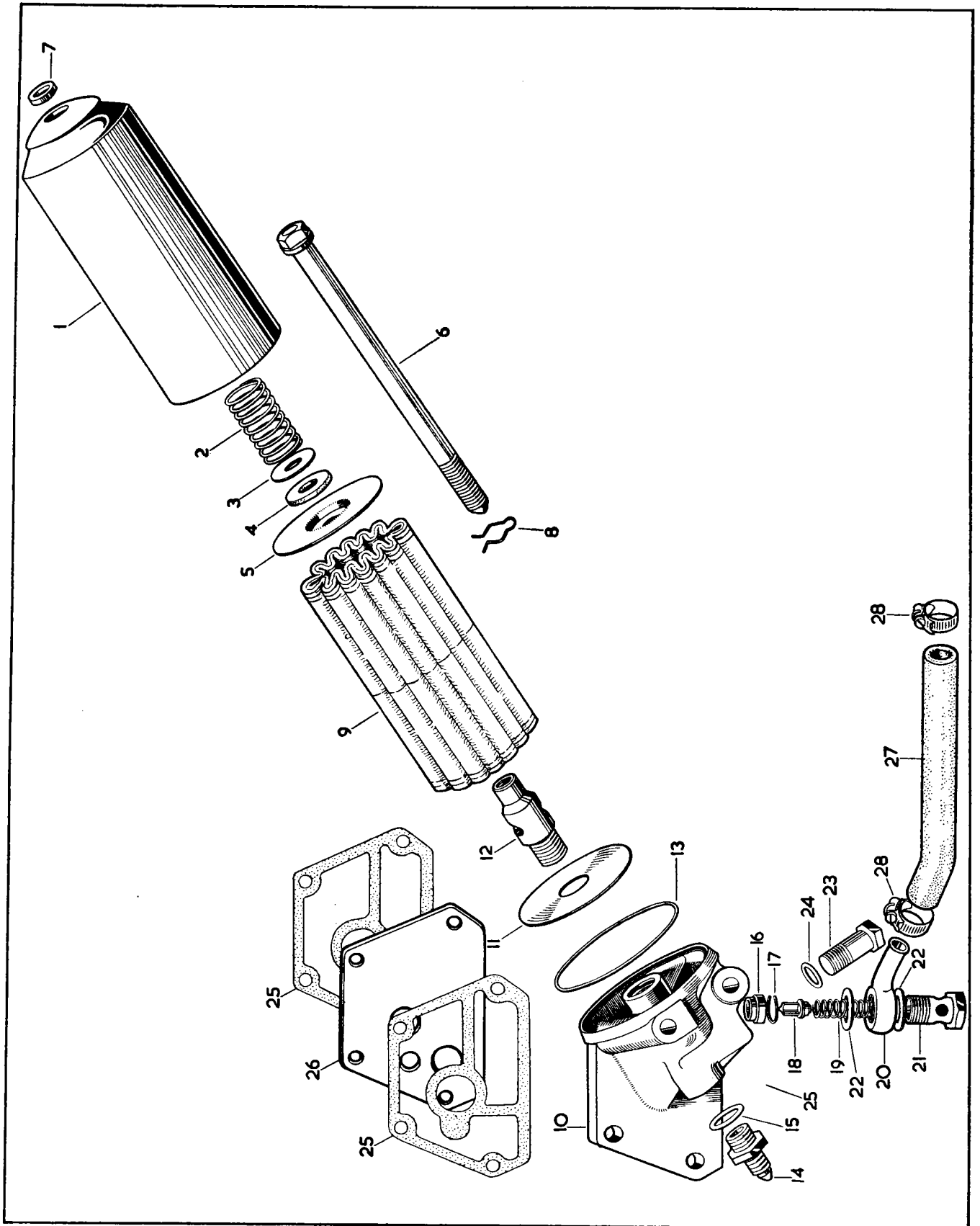


PLATE C

OIL CLEANER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12776/1	OIL CLEANER, COMPLETE (FA.2741/101)	AC.1	1	Fitted to Engine No. KE.3054 to KE.9999 KF.1001 and subs.
6884	Canister Assembly (62009)	AC.2	1	
6159	Spring at bottom of Canister (160441)	AC.3	1	
6160	Washer , Plain, at top of Spring (174660)	AC.4	1	
6161	Washer (Felt) under Pressure Plate (141251)	AC.5	1	
6886	Pressure Plate at bottom of Canister (134477)	AC.6	1	
6885	Bolt through Canister (46285)	AC.7	1	
6158	Washer (Rubber) under head of Bolt (137367)	AC.8	1	
6163	Spring Clip on Bolt (174966)	AC.9	1	
1526	Element (FG.2306)	AC.10	1	
7985	Filter Head Assembly (41071)	AC.11	1	
6882	Outlet Adaptor for attachment of Hose to Oil Sump (103868)	AC.12	1	
6881	Sealing Washer on Outlet Adaptor (174742)	AC.13	1	
6147	Clamping Plate on Filter Head (134282)	AC.14	1	
6148	Anchor Insert , holding Clamping Plate to Filter Head (103118)	AC.15	1	
6883	Sealing Ring between Filter Head and Canister (137493)	AC.16	1	
7986	Plug in Filter Head (102017)		1	
2698	Union Screw , at top of Filter Head, for connection of Flexible Hose (102256)	AC.17	1	
5243	Washer (Copper) for Union Screw (4323)	AC.18	1	
7310	Relief Valve (118250)	AC.19	1	
7315	Spring for Relief Valve (160567)	AC.20	1	
6154	Dome Nut , retaining Relief Valve Spring (103125)	AC.21	1	
7357	Stop Pin , in Dome Nut, restricting Relief Valve travel (SK.103565)	AC.22	1	
6880	Washer under Dome Nut (140181)	AC.23	1	
6150	Drain Plug at bottom of Filter Head (103181)	AC.24	1	
6149	Sealing Washer for Drain Plug (150382)	AC.25	1	
C.12803	BLANKING PLATE BETWEEN FILTER HEAD AND CYLINDER BLOCK	AC.26	1	Required only from Engine No. KE.3054 to KE.9999 KF.1001 to KF.7139
C.13091	Gasket between Blanking Plate and Oil Cleaner	AC.27	1	
C.12177	Gasket between Blanking Plate and Cylinder Block	AC.28	1	Required only from Engine No. KE.3054 to KE.9999 KF.1001 to KF.7139
NB.131/15D	Bolt (Short) securing Oil Cleaner to Cylinder Block		2	
NB.131/27D	Bolt (Medium) securing Oil Cleaner to Cylinder Block		1	
NB.131/37D	Bolt (Long) securing Oil Cleaner to Cylinder Block		1	
FW.105/E	Washer (Copper) on Bolts (adjacent to Cylinder Block)		4	
FW.105/T	Washer (Steel) under head of Bolts		4	
C.12861	HOSE BETWEEN OIL CLEANER AND OIL SUMP	AC.29	1	
C.2905/2	Clip securing Hose to Cleaner and Sump	AC.30	2	
	NOTE : Oil Cleaner C.12776/1 may be used to replace Oil Cleaner C.12532 providing the following parts are also changed :-			
Fit C.12803	Blanking Plate to replace C.12381.			
Fit C.13091	Gasket to replace C.12177.			
Fit C.12861	Hose to replace C.12382.			
Fit NB.131/15D	Bolt to replace NB.131/11D.			

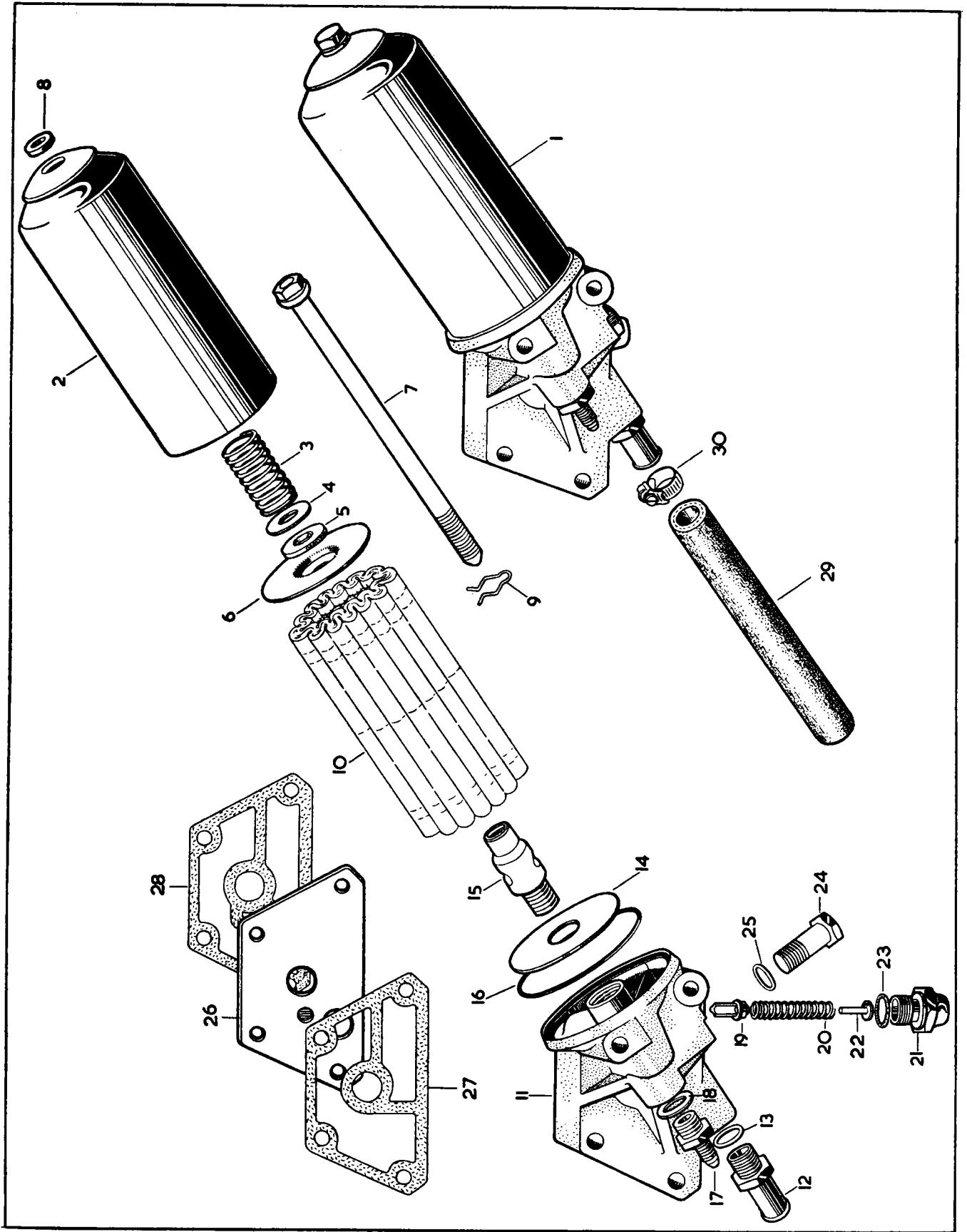


PLATE AC

WATER PUMP

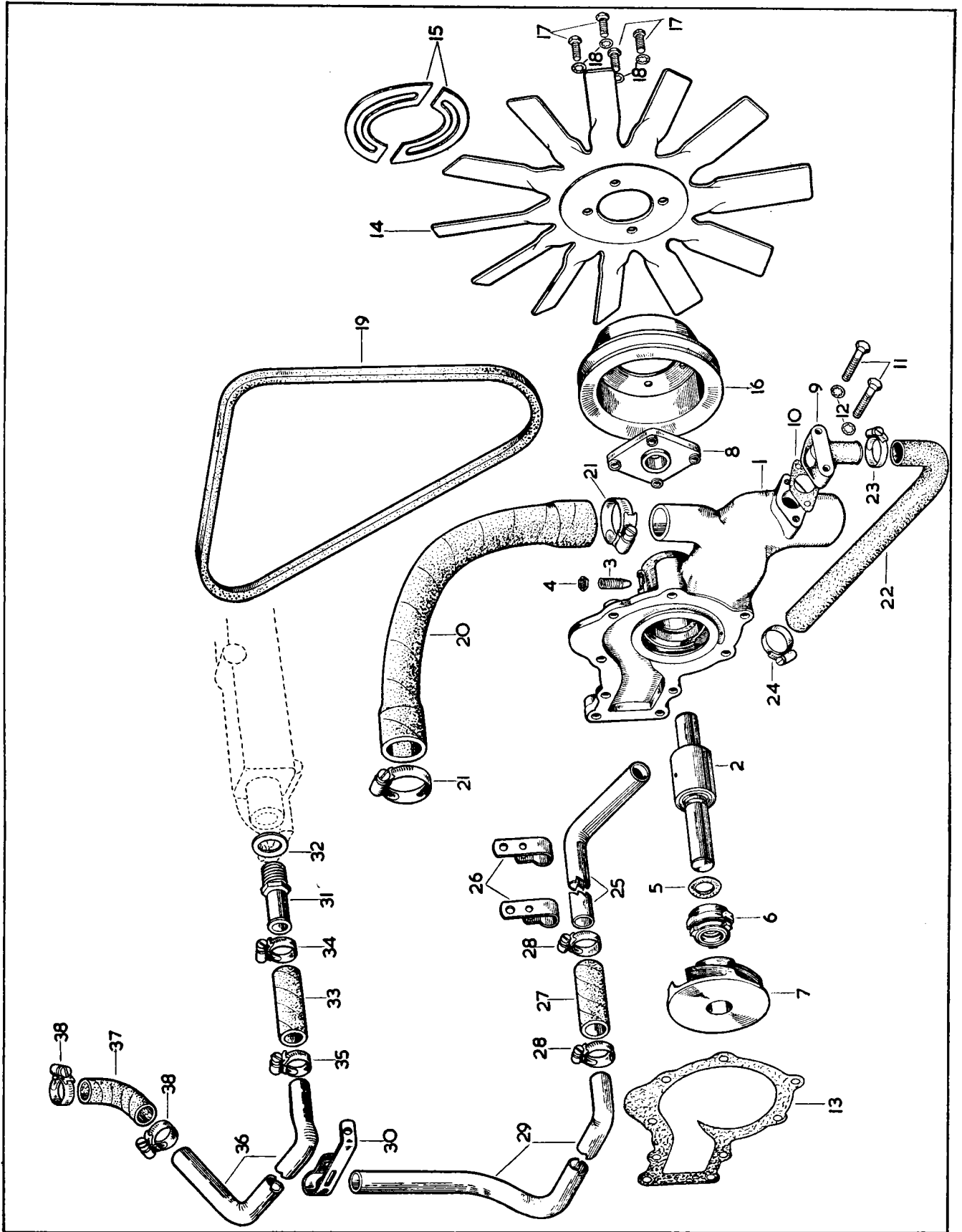
Part No.	Description	Plate No.	No. per Unit	Remarks
C.7618	WATER PUMP, COMPLETE		1	
C.7452/1	Body only	D.1	1	
C.8167	Spindle , complete with Bearing	D.2	1	
C.8011	Screw (Alan head) retaining Bearing in Pump Body	D.3	1	
NN.225/L	Nut , locking Screw	D.4	1	
C.8256	Thrower , on long end of spindle, adjacent to Bearing	D.5	1	
C.6773	Seal , on long end of spindle, adjacent to Thrower	D.6	1	
C.7675	Impeller	D.7	1	
C.7645	Carrier , for Pulley, on short end of spindle	D.8	1	
C.7631	Elbow , on Water Pump, for Heater Hose connection	D.9	1	
C.7733	Gasket , between Elbow and Pump	D.10	1	
NB.125/9D	Screw , Set, securing Elbow to Pump	D.11	2	
C.724	Washer , Shakeproof, on Setscrews	D.12	2	
C.2303	Gasket , between Water Pump and Cylinder Block	D.13	1	
C.12391	FAN FOR WATER PUMP	D.14	1	
C.5121	Balance Piece for Fan	D.15	As req'd	
C.7644	PULLEY FOR FAN	D.16	1	Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.2500
C.14588	PULLEY FOR FAN	D.16	1	Fitted to Engine No. KF.2501 and subs.
NS.131/7D	Screw , Set, securing Pulley and Fan to Carrier	D.17	4	
C.740	Washer , Shakeproof, on Setscrews	D.18	4	
C.7898	BELT, DRIVING FAN	D.19	1	Fitted from Engine No. KE.1001 to KE.3887
C.13595	BELT, DRIVING FAN	D.19	1	Fitted from Engine No. KE.3888 to KE.9999 KF.1001 to KF.2500
C.14535/1	BELT, DRIVING FAN	D.19	1	Fitted to Engine No. KF.2501 and subs.
C.7548	BY-PASS WATER HOSE	D.20	1	
C.2905/4	Clip , securing By-pass Hose	D.21	2	

WATER PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
THE ITEMS LISTED BELOW ARE THE HEATER CONNECTIONS FROM THE WATER PUMP TO THE HEATER UNIT AND ARE FITTED ONLY TO SPECIAL EQUIPMENT MODELS.				
BD.215/1	HOSE, BETWEEN ELBOW ON WATER PUMP AND FRONT RETURN PIPE	D.22	1	
C.2905/2	Clip, securing Hose to Elbow	D.23	1	
C.2905/1	Clip, securing Hose to Front Return Pipe	D.24	1	
C.4836	FRONT RETURN PIPE ALONG SIDE OF CYLINDER BLOCK	D.25	1	
C.12742	Clip, securing Front Return Pipe to Cylinder Block	D.26	2	
UFS.119/6R	Screw, Set, securing clips to Front Return Pipe		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.11742	HOSE, BETWEEN FRONT AND REAR RETURN PIPES	D.27	1	
C.2905/1	Clip, securing Hose to Return Pipes	D.28	2	
C.12746	REAR RETURN PIPE AT REAR OF CYLINDER BLOCK	D.29	1	
C.11818	Clip, securing Rear Return Pipe to Exhaust Manifold Stud	D.30	1	
UFS.119/4R	Screw, Set, securing Clip to Rear Return Pipe		1	
UFN.119/L	Nut on Setscrews		1	
C.723/A	Washer, Shakeproof, under Nut		1	
C.290	ADAPTOR, IN INLET MANIFOLD, FOR WATER FEED TO HEATER UNIT	D.31	1	
C.2296/1	Washer (Copper) on Adaptor	D.32	1	

WATER PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11730	HOSE, BETWEEN ADAPTOR AND FEED PIPE	D.33	1	
C.2905/2	Clip, securing Hose to Adaptor	D.34	1	
C.2905/1	Clip, securing Hose to Feed Pipe	D.35	1	
C.12741	FEED PIPE, ALONG SCUTTLE, TO WATER VALVE	D.36	1	
C.12443	HOSE, CONNECTING FEED PIPE TO WATER VALVE	D.37	1	
C.2905/1	Clip, securing Hose to Feed Pipe and Water Valve	D.38	2	



PLATE_D

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
7103	CYLINDER HEAD ASSEMBLY, COMPLETE (SD.1054) (Comprising Cylinder Head, Valves, Valve Inserts, Guides, Springs, Tappets, Tappet Guides, Adjusting Pads, Camshafts, Camshaft Covers, Filler Cap, Rev. Counter Gearbox, Breather Cover, etc.)		1	Fitted from Chassis No. 970001 to 977859 985001 to 992651
8002	CYLINDER HEAD ASSEMBLY, COMPLETE (SD.1083) (Comprising Cylinder Head, Valves, Valve Inserts, Guides, Springs, Tappets, Tappet Guides, Adjusting Pads, Camshafts, Camshaft Covers, Filler Cap, Rev. Counter Generator, Breather Cover, etc.)		1	Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.12500	CYLINDER HEAD	E.1	1	Fitted from Chassis No. 970001 to 977859 985001 to 992651
C.14956	CYLINDER HEAD	E.1	1	Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.2326	Stud , in Cylinder Head, for fixing of Camshaft Bearing Caps and Covers	E.2	16	
C.2373	Ring-Dowel on Studs	E.3	16	
C.2323	'D' Washer on Studs	E.4	16	
NN.131/L	Nut , securing Bearing Caps		16	
FG.105/X	Washer , Spring, under Nuts		16	
C.2157	Core Plug (Headed) on top of Cylinder Head	E.5	3	
C.2296/2	Washer (Copper) under Headed Core Plug	E.6	3	
C.15509	Guide for Inlet Valve	E.7	6	
C.15506	Guide for Exhaust Valve		6	
C.12507	Insert for Inlet Valve	E.8	6	
C.9865	Insert for Exhaust Valve		6	
C.7262	Guide for Tappets	E.9	12	
C.7861	Gasket , between Cylinder Head and Cylinder Block	E.10	1	
C.2189	Stud (Short) for fixing of Cylinder Head to Timing Cover and Cylinder Block	E.11	4	
NN.131/L	Nut on Studs		4	
FW.105/E	Washer (Copper) under Nuts		4	
C.2325	Stud , in Cylinder Head, for fixing of Exhaust Manifolds	E.12	14	
NN.131/Q	Nut (Bronze) for Exhaust Manifold Studs		16	
FG.105/X	Washer , Spring, under Nuts		16	
C.11761	Stud , in Cylinder Head, for fixing of Inlet Manifold	E.13	18	
C.4202/2	Nut on Inlet Manifold Studs		18	
FG.105/X	Washer , Spring, under Nuts		18	
C.6727/1	Stud , in front end of Cylinder Head, for fixing of Camshaft Covers	E.14	6	
C.6727	Stud , in front face of Cylinder Head, for fixing of Breather Housing	E.15	4	
C.317	Core Plug , for Exhaust face of Cylinder Head		2	
C.2328	Dome Nut , securing Cylinder Head to Cylinder Block		14	
C.2385	'D' Washer , under Cylinder Head Dome Nuts		7	
FW.207/T	Washer , Plain, under Cylinder Head Dome Nuts		6	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
7199	GASKETS PACKAGE FOR DECARBON- ISING ENGINE (SD.I058)		1	Fitted from Chassis No. 970001 to 977859 985001 to 992651
8000	GASKETS PACKAGE FOR DECARBON- ISING ENGINE (SD.I081)		1	Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.12444	INLET VALVE	E.16	6	
C.7708	EXHAUST VALVE	E.17	6	
C.7137	VALVE SPRING, INNER	E.18	12	
C.7136	VALVE SPRING, OUTER	E.19	12	
C.2181	Seat, for Valve Springs	E.20	12	
C.2159	Collar, at top of Valve Stems	E.21	12	
C.430	Cotter, retaining Collar to Valve Stems	E.22	24	
C.7213/1	TAPPET	E.23	12	
VALVE ADJUSTING PADS				
C.2243/A	Adjusting Pad (.085" thick)	E.24	12	} SELECTIVE SIZES. Choose the Pad of the desired thickness.
C.2243/B	Adjusting Pad (.086" thick)	E.24	12	
C.2243/C	Adjusting Pad (.087" thick)	E.24	12	
C.2243/D	Adjusting Pad (.088" thick)	E.24	12	
C.2243/E	Adjusting Pad (.089" thick)	E.24	12	
C.2243/F	Adjusting Pad (.090" thick)	E.24	12	
C.2243/G	Adjusting Pad (.091" thick)	E.24	12	
C.2243/H	Adjusting Pad (.092" thick)	E.24	12	
C.2243/I	Adjusting Pad (.093" thick)	E.24	12	
C.2243/J	Adjusting Pad (.094" thick)	E.24	12	
C.2243/K	Adjusting Pad (.095" thick)	E.24	12	
C.2243/L	Adjusting Pad (.096" thick)	E.24	12	
C.2243/M	Adjusting Pad (.097" thick)	E.24	12	
C.2243/N	Adjusting Pad (.098" thick)	E.24	12	
C.2243/O	Adjusting Pad (.099" thick)	E.24	12	
C.2243/P	Adjusting Pad (.100" thick)	E.24	12	
C.2243/Q	Adjusting Pad (.101" thick)	E.24	12	
C.2243/R	Adjusting Pad (.102" thick)	E.24	12	
C.2243/S	Adjusting Pad (.103" thick)	E.24	12	
C.2243/T	Adjusting Pad (.104" thick)	E.24	12	
C.2243/U	Adjusting Pad (.105" thick)	E.24	12	
C.2243/V	Adjusting Pad (.106" thick)	E.24	12	
C.2243/W	Adjusting Pad (.107" thick)	E.24	12	
C.2243/X	Adjusting Pad (.108" thick)	E.24	12	
C.2243/Y	Adjusting Pad (.109" thick)	E.24	12	
C.2243/Z	Adjusting Pad (.110" thick)	E.24	12	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13080	INLET CAMSHAFT	E.25	1	Fitted from Chassis No. 970001 to 977859 985001 to 992651
C.14985	INLET CAMSHAFT	E.25	1	Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.13081	EXHAUST CAMSHAFT	E.26	1	
C.2288	Bearing , for Camshafts	E.27	16 halves	
C.2324	OIL THROWER AT REAR END OF CAMSHAFTS	E.28	2	1 only required when Electric Rev. Counter is fitted.
NS.137/3D FW.106/E	Screw , Set, securing Oil Thrower to Exhaust Camshaft Washer (Copper) on Setscrew	E.29 E.30	1 1	
C.2312	Sealing Ring , at rear end, between Camshaft Covers and Cylinder Head	E.31	2	1 only required when Electric Rev. Counter is fitted.
C.2312/1	Sealing Ring (Oversize) at rear end, between Camshaft Covers and Cylinder Head	E.31	2	To be used only if necessary to prevent oil leak from Sealing Plug (Plate E.33) or Rev. Counter Shaft Adaptor (Plate E.36).
C.2154/1	FLANGED SEALING PLUG AT LEFT-HAND REAR OF CYLINDER HEAD	E.32	1	
C.7134/2 FW.104/E	Screw , Set, securing Flanged Plug to Cylinder Head Washer (Copper) on Setscrews		2 2	
C.10665	SHAFT, FOR REV. COUNTER DRIVE, ON INLET CAMSHAFT	E.33	1	} Fitted from Chassis No. 970001 to 977859 985001 to 992651
FW.106/E C.2428	Washer (Copper) between Shaft and Oil Thrower Oil Seal , on Rev. Counter Shaft	E.34 E.35	1 1	
C.12339	ADAPTOR FOR REV. COUNTER SHAFT	E.36	1	
C.15924 C.15917	Screw (Allan head) securing Adaptor to Cylinder Head Plate Washer , between head of Screws and Adaptor	E.37	2 1	} Fitted from Chassis No. 970001 to 977859 985001 to 992651

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9914	REV. COUNTER GEARBOX ON INLET CAMSHAFT	E.38	1	} Fitted from Chassis No. 970001 to 977859 985001 to 992651
C.10667	Gasket , between Rev. Counter Gearbox and Adaptor	E.39	1	
C.11777	Screw (Allan head) securing Rev. Counter Gearbox to Adaptor	E.40	2	
FG.102/X	Washer , Springs on Screws	E.41	2	
C.7185	COVER FOR RIGHT-HAND (INLET) CAMSHAFT	E.42	1	} Fitted from Chassis No. 970001 to 977859 985001 to 992651
C.7186	COVER FOR LEFT-HAND (EXHAUST) CAMSHAFT	E.43	1	
C.6735	Gasket , between Camshaft Covers and Cylinder Head	E.44	2	
C.2327 FW.104/E	Dome Nut , securing Camshaft Covers to Cylinder Head Washer (Copper) under Dome Nuts	E.45 E.46	22 22	
C.14991	SEAL BETWEEN REAR BEARING CAP AND R.H. (INLET) CAMSHAFT COVER		1	} Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.16771	ADAPTOR AT END OF R.H. (INLET) CAMSHAFT FOR ELECTRIC REV. COUNTER GENERATOR		1	
C.16772	DRIVING DOG COUPLING ADAPTOR TO ELECTRIC REV. COUNTER GENERATOR		1	
C.16773	Circlip , securing Driving Dog to Adaptor		1	
C.14996	GENERATOR, ON INLET CAMSHAFT, FOR ELECTRIC REV. COUNTER		1	} Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.14990	' O ' Ring on Generator		1	
C.14992	Screw (Allan head) securing Generator to Cylinder Head		3	
C.15918	Plate Washer , on Screws, adjacent to Cylinder Head		1	
C.15919	Lock Washer between head of Screws and Plate Washer		3	
C.7185	COVER FOR R.H. (INLET) CAMSHAFT		1	} Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.14987	COVER FOR L.H. (EXHAUST) CAMSHAFT		1	
C.6735	Gasket between L.H. Camshaft Cover and Cylinder Head		1	
C.14988	Gasket between R.H. Camshaft Cover and Cylinder Head		1	
C.2327 FW.104/E	Dome Nut , securing Camshaft Covers to Cylinder Head Washer (Copper) under Dome Nuts		22 22	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.1022	OIL FILLER CAP ON LEFT-HAND CAMSHAFT COVER	E.47	1	
C.419	Washer (Fibre) on Filler Cap	E.48	1	
C.5849	OIL PIPE FROM CYLINDER BLOCK TO REAR OF CYLINDER HEAD	E.49	1	
C.5846	Banjo Bolt , securing Oil Pipe to Cylinder Head and Block	E.50	3	
C.4146	Washer (Copper) at each side of Banjo Bolts	E.51	6	
C.8048	FRONT COVER AND BREATHER HOUSING	E.52	1	
C.2391	Pipe , in Cover	E.53	1	
C.2390	Baffle , behind Cover	E.54	1	
C.2227	Gasket , front and rear of Baffle	E.55	2	
C.2327	Dome Nut , securing Cover to Cylinder Head	E.56	4	
FG.104/X	Washer , Spring, under Nuts		4	
C.2485/1	FLEXIBLE PIPE FOR BREATHER ON FRONT COVER	E.57	1	
C.2905/3	Clip , securing Flexible Pipe to tube in front cover	E.58	1	
C.1040/21	Clip , securing Flexible Pipe at bottom	E.59	1	
NS.125/4D	Screw , Set, securing bottom clip		1	
NN.125/L	Nut , on Setscrews		1	
C.724	Washer , Shakeproof, under Nut		1	
C.13864	EXHAUST MANIFOLD, FRONT	E.60	1	
C.13865	EXHAUST MANIFOLD, REAR	E.61	1	
C.2318	Gasket , between Exhaust Manifolds and Cylinder Head	E.62	2	
C.2369	Stud , in outlet flanges of Exhaust Manifolds, for attachment of Exhaust Down Pipes	E.63	8	
NN.137/Q	Nut (Bronze) securing Exhaust Pipes to Manifolds		8	
FG.106/X	Washer , Spring, under Nuts		8	
C.8981	Sealing Ring , between outlet flanges of Manifolds and Exhaust Down Pipes	E.64	2	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12438/A	INLET MANIFOLD	E.65	1	
C.317	Welch Washer , at end of Inlet Manifold		1	
C.7619	Gasket , between Inlet Manifold and Cylinder Head	E.66	1	
C.2496	Stud , in Inlet Manifold, for attachment of Water Outlet Pipe		8	
C.6570	Stud , in Inlet Manifold, for attachment of Carburettors		8	
C.4202/2	Nut on Studs		16	
FG.105/X	Washer, Spring , under Nuts		16	
C.12472	Stud , in Inlet Manifold, for attachment of Flange for Brake Servo Vacuum Pipe		4	
C.13632	Screw, Set (Chrome) plugging redundant hole in Inlet Manifold		1	
C.13633	Washer (Copper) on Setscrew		1	
C.12450	FLANGE ASSEMBLY FOR ATTACHMENT OF VACUUM PIPE TO BRAKE SERVO	E.67	1	Fitted from Engine No. KE.1001 to KE.3214
C.13254	FLANGE ASSEMBLY FOR ATTACHMENT OF VACUUM PIPE TO BRAKE SERVO	E.67	1	Fitted from Engine No. KE.3215 to KE.9999 KF.1001 to KF.2500
C.12453	Gasket under Flange	E.68	1	
NN.125/L	Nut , securing Flange to Inlet Manifold		4	
FG.104/X	Washer, Spring , under Nuts		4	
C.8070	HOSE, BETWEEN FLANGE AND VACUUM PIPE	E.69	1	} Fitted from Engine No. KE.1001 to KE.3214
C.2905/1	Clip for Hose	E.70	1	
C.13704	HOSE, BETWEEN FLANGE AND VACUUM PIPE	E.69	1	} Fitted from Engine No. KE.3215 to KE.9999 KF.1001 to KF.2500
C.2905/2	Clip for Hose	E.70	1	
C.12481	VALVE, IN INLET MANIFOLD, FOR BRAKE SERVO VACUUM PIPE (70149)	E.71	1	} Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.2500
C.12480	Spring for Valve (70150)	E.72	1	
C.12482	Seat for Valve (70332)	E.73	1	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12448	STARTING PIPE BETWEEN FLANGE ON INLET MANIFOLD AND CARBURETTER	E.74	1	} Fitted from Engine No. KE.1001 to KE.5240
C.13553	Olive on Starting Pipe		1	
C.13554	Nut, securing Starting Pipe to Carburetter		1	
C.14017	STARTING PIPE BETWEEN FLANGE ON INLET MANIFOLD AND CARBURETTER	E.74	1	} Fitted from Engine No. KE.5241 to KE.9999 KF.1001 to KF.2500
C.13553	Olive on Starting Pipe		1	
C.13554	Nut, securing Starting Pipe to Carburetter		1	
C.12454	'O' Ring, on Starting Pipe, between Flange and Inlet Manifold	E.75	1	Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.2500
C.14652	L.H. STARTING PIPE BETWEEN FLANGE ON INLET MANIFOLD AND CARBURETTER		1	} Fitted to Engine No. KF.2501 and subs.
C.14653	R.H. STARTING PIPE BETWEEN FLANGE ON INLET MANIFOLD AND CARBURETTER		1	
C.14658	Olive on Carburetter Starting Pipe		6	
C.14659	Tubing Nut on Carburetter Starting Pipe		6	
C.14661	STARTING PIPE ASSEMBLY FROM MANIFOLD AND CARBURETTER STARTING PIPE		1	} Fitted to Engine No. KF.2501 and subs.
C.13553	Olive on Carburetter Starting Pipe		1	
C.13554	Tubing Nut, on Carburetter		1	
C.14683	NEOPRENE TUBE CONNECTING MANIFOLD AND CARBURETTER STARTING PIPES		2	} Fitted to Engine No. KF.2501 and subs.
C.2905/1	Clip, securing Neoprene tubes		4	
C.12439	WATER OUTLET PIPE	E.76	1	Fitted from Engine No. KE.1001 to KE.5732

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14133	WATER OUTLET PIPE	E.76	1	Fitted to Engine No. KE.5733 to KE.9999 KF.1001 and subs.
C.12309	Gasket , between Water Outlet Pipe and Inlet Manifold	E.77	4	
C.2496	Stud , in Water Outlet Pipe, for attachment of Outlet Elbow	E.78	2	
C.13632	Screw, Set (Chrome) plugging redundant hole in Water Outlet Pipe		1	
C.13633	Washer (Copper) on Setscrew		1	
C.9621	Adaptor , in Water Outlet Pipe, for attachment of Thermometer Gauge Capillary Tube	E.79	1	
C.2296	Washer (Copper) on Adaptor	E.80	1	
C.3731/1	THERMOSTAT IN WATER OUTLET PIPE (X43570/28) (OPENING TEMPERATURE 70° TO 75°C.)	E.81	1	STANDARD FITMENT from Engine No. KE.1001 to KE.5732
C.7105	THERMOSTAT IN WATER OUTLET PIPE (X43605/3) (MAY BE USED AS AN ALTERNATIVE TO C.3731/1) (OPENING TEMPERATURE 83° TO 87°C.)	E.81	1	
C.13944	THERMOSTAT IN WATER OUTLET PIPE (85025/74) (OPENING TEMPERATURE 72° TO 76°C.)		1	STANDARD FITMENT from Engine No. KE.5733 to KE.9999 KF.1001 and subs.
C.13944/1	THERMOSTAT IN WATER OUTLET PIPE (85025/82) (OPENING TEMPERATURE 80° TO 84°C.)		1	SUPPLIED TO SPECIAL ORDER ONLY FOR COLD CLIMATES
C.2474	THERMOSTAT, IN INLET MANIFOLD, OPERATING CARBURETTER AUTOMATIC CHOKE	E.82	1	
C.2475	Gasket , between Thermostat and Inlet Manifold	E.83	1	
C.7134/1	Screw, Set , securing Thermostat to Manifold		3	
C.723/A	Washer , Shakeproof, on Setscrews		3	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12422	WATER OUTLET ELBOW	E.84	1	
C.4985	Gasket , for Water Outlet Elbow	E.85	1	
C.4202/2	Nut , securing Water Outlet Elbow to Outlet Pipe		2	
FG.105/X	Washer , Spring, under Nuts		2	
C.4380	SPARKING PLUG (CHAMPION L.7)		6	FOR 7 : 1 COMPRESSION RATIO ENGINES.
C.2460	SPARKING PLUG (CHAMPION N.5)		6	FOR 8 : 1 OR 9 : 1 COMPRESSION RATIO ENGINES
	HIGH TENSION SPARKING PLUG LEADS			
C.4976	Lead , to No. 1 Sparking Plug		1	
C.4977	Lead , to No. 2 Sparking Plug		1	
C.4978	Lead , to No. 3 Sparking Plug		1	
C.4979	Lead , to No. 4 Sparking Plug		1	
C.4980	Lead , to No. 5 Sparking Plug		1	
C.4981	Lead , to No. 6 Sparking Plug		1	
C.4741	Lead , to coil		1	
C.8306	TERMINAL FOR SPARKING PLUG LEADS (INCORPORATING SUPPRESSOR)		6	
C.5479	TERMINAL FOR SPARKING PLUG LEADS		6	FOR EXPORT ONLY
C.2451	CONDUIT, ALONG CENTRE OF CYLINDER HEAD, ENCLOSING SPARKING PLUG LEADS		1	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.4983	SPACER FOR SPARKING PLUG LEADS (THICK)		2	
C.4984	SPACER FOR SPARKING PLUG LEADS (THIN)		3	
C.4982	CLIP AROUND THICK SPACER		1	

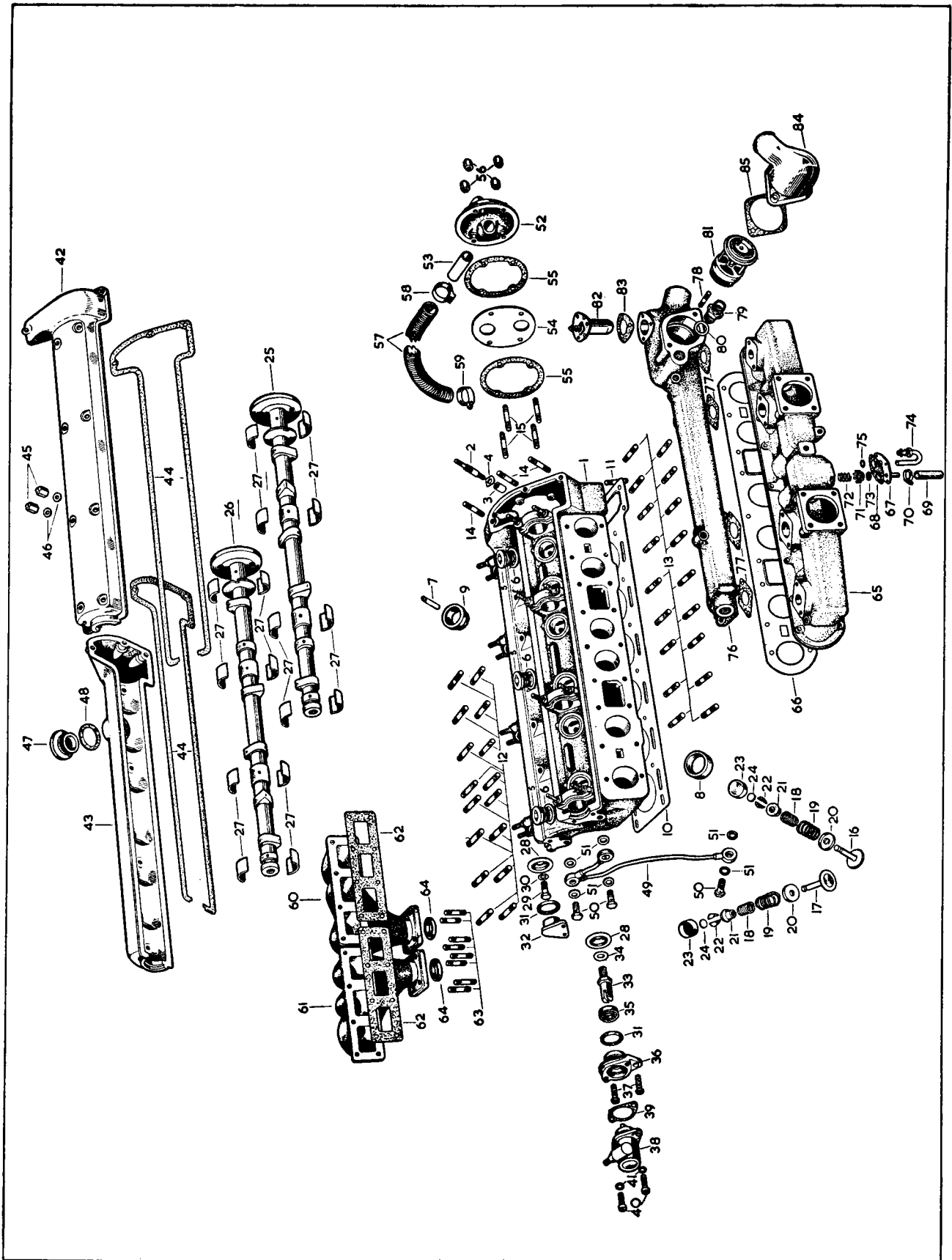


PLATE E

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.2169	SPROCKET FOR CAMSHAFTS	F.1	2	
C.2329	Adjusting Plate , inside Camshaft Sprockets	F.2	2	} SUPPLIED ONLY AS AN ASSEMBLY TO PART NO. 1003.
C.2191	Clamping Plate , on Adjusting Plates	F.2	2	
C.2193	Circlip , retaining Adjusting Plates in Sprockets	F.3	2	
C.2178	Guide Pin , through Adjusting Plates	F.4	2	
C.2194	Star Washer , on Guide Pins, behind Adjusting Plates	F.5	2	
C.2261	Circlip , retaining Guide Pins	F.6	2	
C.2310	Screw, Set , securing Adjusting Plates and Sprockets to Camshafts		4	
C.4128/1	FRONT MOUNTING BRACKET FOR TIMING GEAR	F.7	1	
C.4129	REAR MOUNTING BRACKET FOR TIMING GEAR	F.8	1	
C.2182	Stud , for fixing of front and rear Mounting Brackets		4	
NN.125/L	Nut , securing Brackets on Studs		4	
C.724	Washer , Shakeproof, under Nuts		4	
C.7424	Bolt (Long) securing Mounting Bracket to Cylinder Block		4	
C.740	Washer , Shakeproof, on Bolts		6	
C.2166	Bolt (Short) securing rear Mounting Bracket and Intermediate Chain Damper to Cylinder Block		2	
C.16831	Tab Washer retaining short Bolts		1	
C.2308	IDLER SPROCKET (21 TEETH) BETWEEN MOUNTING BRACKETS	F.9	1	
C.2319	Bush , for Idler Sprocket		1	
C.2177	ECCENTRIC SHAFT, THROUGH IDLER SPROCKET, FOR ADJUSTMENT OF UPPER TIMING CHAIN	F.10	1	
C.2282	Plug , in end of Eccentric Shaft	F.11	1	

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.4404	ADJUSTMENT PLATE, ON FACE OF FRONT MOUNTING BRACKET, FOR MICRO ADJUSTMENT OF UPPER TIMING CHAIN	F.12	1	
C.3338/4 C.742	Nut, securing Adjustment Plate to Eccentric Shaft Washer, Shakeproof, under Nut		1 1	
C.4405	Plunger Pin, in front Mounting Bracket, holding Adjustment Plate in tension	F.13	1	
C.2297	Spring, behind Plunger Pin	F.14	1	
C.2309	INTERMEDIATE SPROCKET (20 TEETH) AT BOTTOM OF UPPER TIMING CHAIN	F.15	1	
C.2320	Bush for Sprocket		1	
C.2307	INTERMEDIATE SPROCKET (28 TEETH) AT TOP OF LOWER TIMING CHAIN	F.16	1	
C.926	Key, locking Intermediate Sprockets together	F.17	1	
C.2161	SHAFT, HOLDING INTERMEDIATE SPROCKETS	F.18	1	
C.2335	Circlip, retaining Shaft	F.19	1	
C.2256	TOP TIMING CHAIN	F.20	1	
C.6701	DAMPER FOR UPPER TIMING CHAIN		2	Fitted from Engine No. KE.1001 to KE.4953
C.13616	L.H. DAMPER ASSEMBLY FOR UPPER TIMING CHAIN	F.21	1	} Fitted to Engine No. KE.4954 to KE.9999 KF.1001 and subs.
C.13617	R.H. DAMPER ASSEMBLY FOR UPPER TIMING CHAIN	F.22	1	
C.13660	Distance Piece for Upper Dampers	F.23	4	

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13615	INTERMEDIATE DAMPER ASSEMBLY FOR UPPER TIMING CHAIN	F.24	1	Fitted to Engine No. KE.4954 to KE.9999 KF.1001 and subs.
C.4127	CARRIER FOR UPPER TIMING CHAIN DAMPERS		2	} Fitted from Engine No. KE.1001 to KE.4953
C.4705	Rivet, securing Dampers to Carriers		4	
C.2255	BOTTOM TIMING CHAIN	F.25	1	
C.6819	VIBRATION DAMPER FOR LOWER TIMING CHAIN		1	Fitted from Engine No. KE.1001 to KE.4953
C.13614	VIBRATION DAMPER FOR LOWER TIMING CHAIN	F.26	1	} Fitted to Engine No. KE.4954 to KE.9999 KF.1001 and subs.
NS.131/5D C.7436	Screw, Set, securing Damper to Cylinder Block Tab Washer on Setscrews		2 1	
C.6818	BRACKET, MOUNTING LOWER TIMING CHAIN DAMPER		1	} Fitted from Engine No. KE.1001 to KE.4953
C.6820	Rivet, securing Vibration Damper to Bracket		3	
NS.131/5D C.725	Screw, Set, securing Mounting Bracket to Cylinder Block Washer, Shakeproof, on Setscrews		2 2	
C.10332	HYDRAULIC CHAIN TENSIONER ASSEMBLY	F.27	1	
6029	Tab Washer, securing Adjuster Plug		1	
C.9766 NB.125/11D	Shim, for adjustment of Hydraulic Chain Tensioner Bolt, securing Hydraulic Chain Tensioner to Cylinder Block	F.28	As req'd 2	
C.10333	Tab Washer, retaining Bolts		1	

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10292	NYLON VIBRATION DAMPER FOR LOWER TIMING CHAIN		1	} Fitted from Engine No. KE.1001 to KE.4953
C.10291	Bracket , mounting Nylon Damper		1	
C.6820	Rivet , securing Nylon Damper to Bracket		2	
SD.1042	REPAIR KIT FOR HYDRAULIC CHAIN TENSIONER (Comprising Cylinder Barrel, Spring, Plug and Tab Washer)		1	
C.13457	FILTER GAUZE, IN CYLINDER BLOCK, BEHIND HYDRAULIC CHAIN TENSIONER	F.29	1	Fitted to Engine No. KE.2705 to KE.9999 KF.1001 and subs.
C.8614	FRONT TIMING COVER	F.30	1	
C.8615	Gasket , between Timing Cover and Cylinder Block	F.31	2 halves	
C.8593	Oil Seal , between Timing Cover and Crankshaft	F.32	1	
C.2183	Stud , in Front Timing Cover, for fixing of Cylinder Head		2	
C.2184	Stud , in Front Timing Cover, for fixing of Water Pump		3	
C.2185	Stud , in Front Timing Cover, for fixing of Oil Sump		4	
NN.131/L	Nut on studs		9	
FG.105/X	Washer , Spring, under Nuts		9	
NB.131/9D	Bolt , securing Timing Cover to Cylinder Block		1	
NB.131/14D	Bolt , securing Timing Cover to Cylinder Block		1	
NB.131/16D	Bolt , securing Timing Cover and Dynamo Adjusting Link to Cylinder Block		1	
NB.131/21D	Bolt , securing Timing Cover and Water Pump to Cylinder Block		4	
NB.131/26D	Bolt , securing Timing Cover and Water Pump to Cylinder Block		2	
FG.105/X	Washer , Spring, on Bolts		9	
NB.137/11D	Bolt , securing Timing Cover to Cylinder Block		1	5 required for Engine No. KE.5241 to KE.9999 KF.1001 and subs.
NB.137/13D	Bolt , securing Timing Cover to Cylinder Block		4	Fitted from Engine No. KE.1001 to KE.5240
FG.106/X	Washer , Spring, on Bolts		5	
C.2286	DYNAMO ADJUSTING LINK		1	} Fitted from Engine No. KE.1001 to KE.7017 KF.2501 and subs.
C.7212	Distance Piece behind Adjusting Link		1	
C.13838	DYNAMO ADJUSTING LINK		1	} Fitted to Engine No. KE.7018 to KE.9999 KF.1001 to KF.2500
C.2155	Distance Piece behind Adjusting Link		1	
FW.105/T	Washer , Plain, for Adjusting Link		1	

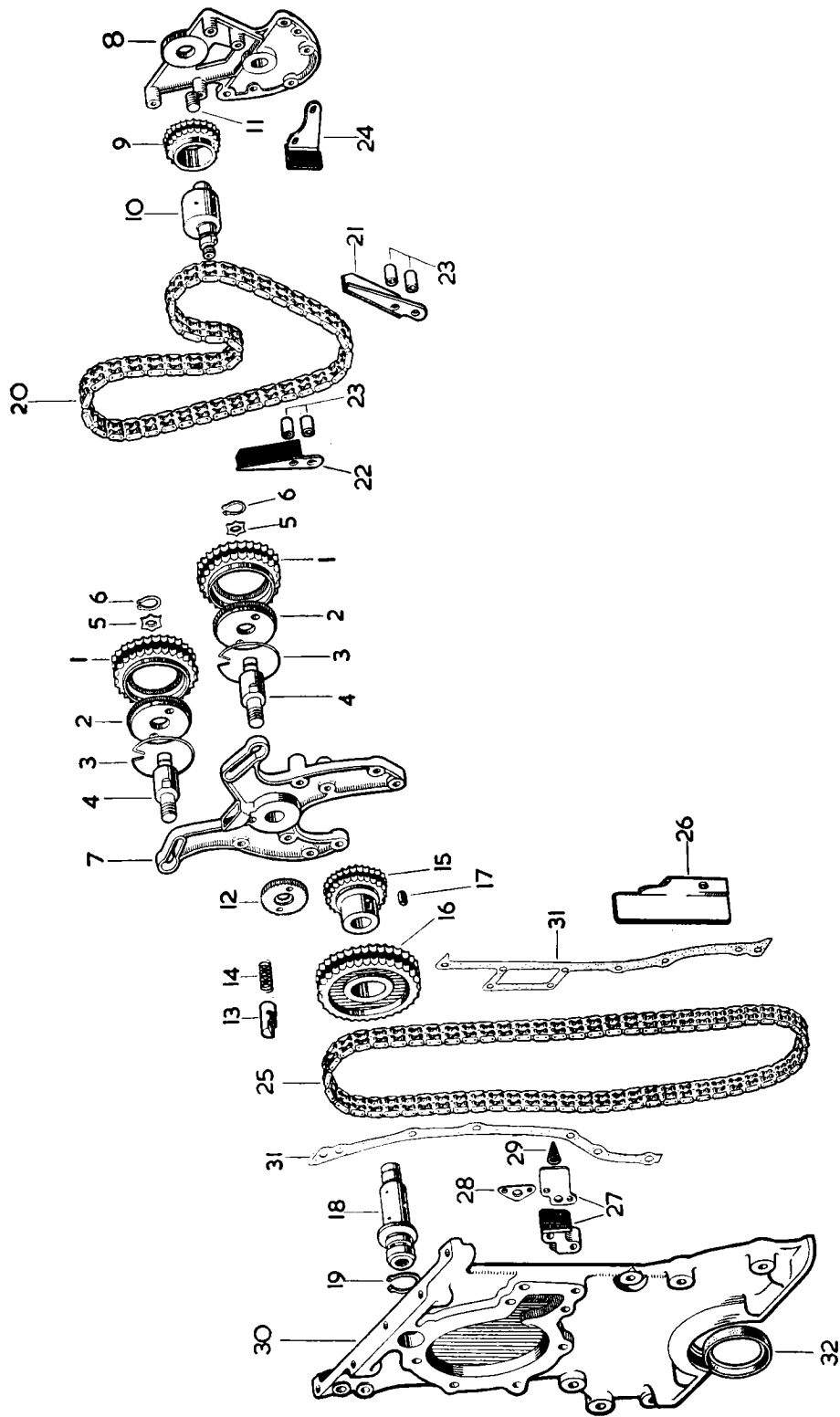


PLATE F

CARBURETTERS

FITTED FROM ENGINE NO. KE.1001 TO KE.9999 KF.1001 TO KF.7104

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12325	FRONT CARBURETTER, COMPLETE (HD.6)	G.1	1	Fitted from Engine No. KE.1001 to KE.5240
C.14101	FRONT CARBURETTER, COMPLETE (HD.6)	G.1	1	Fitted from Engine No. KE.5241 to KE.9999 KF.1001 to KF.7104
C.12326	REAR CARBURETTER, COMPLETE (HD.6)	G.2	1	Fitted from Engine No. KE.1001 to KE.5240
C.14102	REAR CARBURETTER, COMPLETE (HD.6)	G.2	1	Fitted from Engine No. KE.5241 to KE.9999 KF.1001 to KF.7104
7089	Body only for Front Carburetter (AUC.8245)	G.3	1	
7088	Body only for Rear Carburetter (AUC.8244)		1	
7090	Adaptor for Ignition Union on Front Carburetter (AUC.2044)	G.4	1	
7091	Gasket under Adaptor (AUC.2014)	G.5	1	
5618	Screw, securing Adaptor to Front Carburetter Body (AUC.2175)		2	
7105	Washer, Shakeproof, on Screws (AUA.4643)		2	
7106	Ignition Union (AUC.4490)	G.6	1	
7069	Suction Chamber Assembly (AUC.8073) (comprising Suction Chamber and Piston)	G.7	2	
7093	Screw, holding Jet Needle in Piston (AUC.2057)		2	
6961	Damper Assembly in Suction Chamber (AUC.8102)	G.8	2	
7095	Washer for Damper (AUC.4900)	G.9	2	
7094	Spring, assisting return of Piston (AUC.4387)	G.10	2	
7038	Skid Washer, under Spring, at bottom of Piston (AUC.3071)		2	
7096	Screw, securing Suction Chamber to Carburetter Body (AUC.2175)		6	
7097	Jet Needle (TL)	G.11	2	Not required when Oil Bath Air Cleaner is fitted. For use only when Oil Bath Air Cleaner is fitted.
5980	Jet Needle (SC)	G.11	1	
6957	Jet Assembly (AUC.8155) (comprising Jet Unit with Diaphragm and Cup)	G.12	2	
6958	Jet Bearing (AUC.2001)	G.13	2	
6959	Nut, locking Jet (AUC.2002)	G.14	2	
6960	Spring under Diaphragm (AUC.2006)	G.15	2	
7109	Housing Assembly for Jet Unit (AUC.8150)	G.16	2	
6993	Float Chamber Assembly for Rear Carburetter (AUC.2009)		1	
7114	Float Chamber Assembly for Front Carburetter (AUC.2088)	G.17	1	
7115	Bolt, securing Float Chamber and Jet Housing to Carburetter Body (AUC.2110)		8	
7105	Washer, Shakeproof, on Bolts (AUA.4643)		8	
7116	Lid for Float Chamber on Rear Carburetter (AUC.4260)		1	
7117	Lid for Float Chamber on Front Carburetter (AUC.4261)	G.18	1	
1090	Float (AUC.1123)	G.19	2	
6970	Needle and Seat, controlling petrol flow to Float Chamber (AUC.8170)	G.20	2	
7118	Lever, operating Float Needle (AUC.1980)	G.21	2	
1153	Knurled Pin, securing Lever to Float Chamber Lid (AUC.1152)	G.22	2	
7119	Gasket under Float Chamber Lid (AUC.1147)	G.23	2	
5832	Cap Nut, securing Lid to Float Chamber (AUC.1867)	G.24	2	
1298	Serrated Washer (Fibre) on Cap Nut adjacent to Lid (AUC.1928)	G.25	2	
7120	Alum Washer on Cap Nut (AUC.1557)	G.26	2	
479	Filter in inlet connection on Float Chamber Lid (AUC.2139)	G.27	2	
C.11488	Banjo Bolt, securing Feed Pipe to Float Chamber Lid (AUC.2698)	G.28	2	
C.11489	Washer (Fibre) on Banjo Bolt (AUC.2141)	G.29	4	
6971	Thermostat Body Assembly on Front Carburetter (AUC.8160)	G.30	1	

CARBURETTERS

FITTED FROM ENGINE NO. KE.1001 TO KE.9999 KF.1001 TO KF.7104

Part No.	Description	Plate No.	No. per Unit	Remarks
CARBURETTER (HD.6) (continued)				
6875	Acceleration Needle Assembly (AUC.8121)	G.31	1	
6956	Spring for Acceleration Needle (AUC.1041)	G.32	1	
7121	Jet for Acceleration Needle (AUC.4759)	G.33	1	
7123	Spring Finger , holding Acceleration Needle after adjustment (AUC.3139)	G.34	1	
7124	Screw , securing Acceleration Needle to Thermostat Body (AUA.1453)	G.35	2	
1617	Washer , Double Coil Spring, on Screws (AUC.3003)	G.36	2	
6876	Solenoid Assembly for Acceleration Needle (AUC.8177) (including Moulded Cap, Securing Strap, Screw, Valve Plunger and Spring)	G.37	1	
7125	Bracket , fixing Thermostat Body to Front Carburetter (AUC.2085)	G.38	1	
7126	Connecting Arm for attachment of Solenoid Body to Carburetter (AUC.2087)	G.39	1	
C.11488	Banjo Bolt , securing Connecting Arm and Bracket to Thermostat Body (AUC.2698)	G.40	1	
7129	Washer (Fibre) at each side of Bracket to Thermostat Body (AUC.4753)	G.41	2	
C.11489	Washer (Fibre) on Banjo Bolt to Thermostat Body (AUC.2141)	G.42	1	
7127	Banjo Bolt , securing Connecting Arm to Carburetter (AUC.2086)	G.43	1	
7128	Washer (Fibre) between Connecting Arm and Carburetter (AUC.2089)	G.44	1	
7120	Washer (Alum) between head of Banjo Bolt and Connecting Arm (AUC.1557)	G.45	1	
6967	Valve for slow-running adjustment (AUC.2028)	G.46	2	
6966	Spring for Slow-run Valve (AUC.2027)	G.47	2	
6968	Gland Washer (Neoprene) on Slow-run Valve (AUC.2029)	G.48	2	
6969	Washer (Brass) at top of Gland Washer (AUC.2030)	G.49	2	
7110	Return Spring on Throttle Spindle of Front Carburetter (AUC.4781)	G.50	1	} Fitted from Engine No. KE.1001 to KE.5240
7111	Return Spring on Throttle Spindle of Rear Carburetter (AUC.4782)		1	
7112	Anchor Plate for Return Springs (AUC.1037)	G.51	2	
7113	Split Clip , securing Return Spring to Throttle Spindle (AUC.4771)	G.52	2	
7099	Throttle Spindle on Front Carburetter (AUC.5137)		1	
7098	Throttle Spindle on Rear Carburetter (AUC.5138)		1	
1730	Throttle Disc (Butterfly) (AUC.3280)		2	
7046	Screw , securing Throttle Disc to Spindle (AUC.1358)		4	
7101	Stop for Throttle (AUC.2079)		2	
7050	Taper Pin , securing Stop to Throttle Spindle (AUC.2106)		2	
7102	Lever on Throttle Spindle of Rear Carburetter (AUC.1503)		1	
5803	Bolt , securing Lever (AUC.2694)		1	
5614	Nut , on Bolt (AUC.2156)		1	
5648	Washer , Spring, under Nut (AUC.2246)		1	
7107	CONNECTING ROD BETWEEN CARBURETTERS (AUC.2411)	G.53	1	
4833	COUPLING BETWEEN CONNECTING ROD AND THROTTLE SPINDLES (AUC.4334)	G.54	2	
5801	Bolt , securing Coupling (AUC.2669)		4	
673	Nut , on Bolts (AUC.2673)		4	
4612	Washer , under Nuts (AUC.4612)		4	
C.3767	Ball-Pin for Lever on Throttle Spindle of Front Carburetter		1	

CARBURETTERS

FITTED FROM ENGINE NO. KE.1001 TO KE.9999 KF.1001 TO KF.7104

Part No.	Description	Plate No.	No. per Unit	Remarks
C.7461	INSULATOR BETWEEN CARBURETTERS AND INLET MANIFOLD	G.55	2	
C.2368	Gasket at each side of Insulators	G.56	4	
C.12280	OVERFLOW PIPE FROM FLOAT CHAMBER LID	G.57	2	
C.3895	Clip , securing Overflow Pipes	G.58	1	
C.12336	SUCTION PIPE FROM FRONT CARBURETTER TO DISTRIBUTOR VACUUM CONTROL	G.59	1	
C.13097	PETROL FEED PIPE ASSEMBLY LINKING CARBURETTERS	G.60	1	Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.2500
C.11575	Olive , on Petrol Pipe		1	
C.11576	Nut , securing Petrol Pipe to Flexible Pipe		1	
C.3629	FLEXIBLE PETROL PIPE	G.61	1	Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.2500
C.15868	PETROL FEED PIPE ASSEMBLY LINKING CARBURETTERS		1	} Fitted from Engine No. KF.2501 to KF.7104
C.11575	Olive on Petrol Pipe		1	
C.11576	Nut securing Petrol Pipe to Flexible Pipe		1	
C.14492	FLEXIBLE PIPE FROM CARBURETTER LINK PIPE TO FILTER		1	

CARBURETTORS

FITTED FROM ENGINE No. KE. 1001 TO KE. 9999

KF. 1001 TO KF. 7104

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13681	PETROL FILTER ASSEMBLY		1	Fitted from Engine No. KF.2501 to KF.7104
7297	Filter Casting		1	
7298	Sealing Washer between Filter Casting and Glass Bowl		1	
7299	Filter Gauze		1	
7300	Glass Bowl		1	
7301	Retaining Strap Assembly		1	
C.14726	Bracket mounting Filter		1	} Fitted from Engine No. KF.2501 to KF.7104
UFS.131/6R	Screw, Set, securing Filter to Bracket on R.H. Front Wing Valance		4	
UFN.131/L	Nut on Setscrews		4	
FG.105/X	Washer, Spring, under Nuts		4	
C.13705	Banjo Bolt, securing Pipes to Filter		2	
C.784	Washer (Fibre) at each side of Banjo		4	
C.14581	INTERMEDIATE PIPE FROM FILTER TO PETROL TANK FEED PIPE		1	Fitted from Engine No. KF.2501 to KF.7104
C.14685	Union Nut		1	
C.11575	Olive		1	

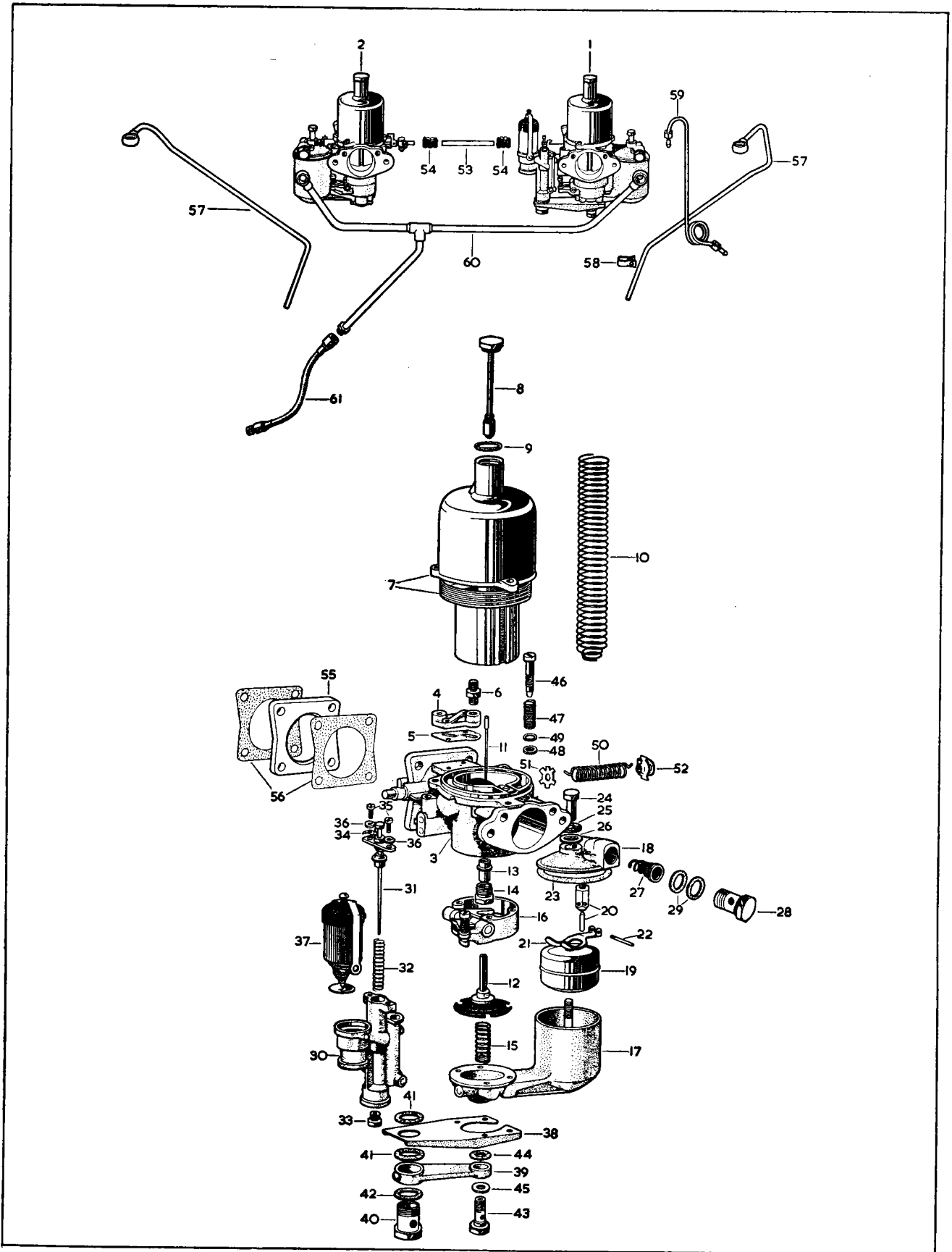


PLATE G

CARBURETTERS AND FUEL FILTER

FITTED TO ENGINE NO. KF.7105 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14380	FRONT CARBURETTER, COMPLETE (HD.6)	AG.1	1	
C.14381	REAR CARBURETTER, COMPLETE (HD.6)	AG.2	1	
7089	Body only for Front Carburetter (AUC.8245)	AG.3	1	
7088	Body only for Rear Carburetter (AUC.8244)		1	
7868	Adaptor for Suction Pipe on Front Carburetter (AUC.8190)	AG.4	1	
7091	Gasket under Adaptor (AUC.2014)	AG.5	1	
5618	Screw , securing Adaptor to Front Carburetter (AUC.2175)		2	
7105	Washer , Shakeproof, on Screws (AUA.4643)		2	
7069	Suction Chamber Assembly (AUC.8073) (Comprising Suction Chamber and Piston)	AG.6	2	
7093	Screw , holding Jet Needle in Piston (AUC.2057)		2	
6961	Damper Assembly in Suction Chamber (AUC.8102)	AG.7	2	
7095	Washer for Damper (AUC.4900)	AG.8	2	
7094	Spring , assisting return of Piston (AUC.4387)	AG.9	2	
7038	Skid Washer , under Spring, at bottom of Piston (AUC.3071)	AG.10	2	
7096	Screw , securing Suction Chamber to Carburetter (AUC.2175)		6	
5980	Jet Needle (SC)	AG.11	2	
6957	Jet Assembly (AUC.8155) (comprising Jet Unit with Diaphragm and Cup)	AG.12	2	
6958	Jet Bearing (AUC.2001)	AG.13	2	
6959	Nut , locking Jet (AUC.2002)	AG.14	2	
6960	Spring , under Diaphragm (AUC.2006)	AG.15	2	
7873	Housing Assembly for Jet Unit (AUC.8221)	AG.16	2	
6993	Float Chamber Assembly for Rear Carburetter (AUC.2009)		1	
7114	Float Chamber Assembly for Front Carburetter (AUC.2088)	AG.17	1	
7115	Bolt , securing Float Chamber and Jet Housing to Carburetter (AUC.2110)		8	
7105	Washer , Shakeproof, on Bolts (AUA.4643)		8	
7116	Lid for Float Chamber on Rear Carburetter (AUC.4260)		1	
7117	Lid for Float Chamber on Front Carburetter (AUC.4261)	AG.18	1	
1090	Float (AUC.1123)	AG.19	2	
6970	Needle and Seat , controlling petrol flow to Float Chamber (AUC.8170)	AG.20	2	
7118	Lever , operating Float Needle (AUC.1980)	AG.21	2	
1153	Knurled Pin , securing Lever to Float Chamber Lid (AUC.1152)	AG.22	2	
7119	Gasket under Float Chamber Lid (AUC.1147)	AG.23	2	
5832	Cap Nut , securing Lid to Float Chamber Lid (AUC.1867)	AG.24	2	
1298	Serrated Washer (Fibre) on Cap Nut adjacent to Lid (AUC.1928)	AG.25	2	
7120	Alum Washer on Cap Nut (AUC.1557)	AG.26	2	
479	Filter in inlet connection on Float Chamber (AUC.2139)	AG.27	2	
C.11488	Banjo Bolt , securing Feed Pipe to Float Chamber Lid (AUC.2698)	AG.28	2	
C.11489	Washer (Fibre) on Banjo Bolt (AUC.2141)	AG.29	4	
7962	Thermostat Body Assembly on Front Carburetter (AUC.8961)	AG.30	1	
7963	Acceleration Needle Assembly (AUC.8129)	AG.31	1	
6956	Spring for Acceleration Needle (AUC.1041)	AG.32	1	
7121	Jet for Acceleration Needle (AUC.4759)	AG.33	1	
7123	Spring Finger , holding Acceleration Needle after adjustment (AUC.3139)	AG.34	1	

CARBURETTERS AND FUEL FILTER

FITTED TO ENGINE No. KF.7105 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
CARBURETTER, (HD.6) (Continued)				
6955	Dust Shield for Thermostat Body (AUC.1054)	AG.35	1	
7124	Screw , securing Acceleration Needle to Thermostat Body (AUA.1453)	AG.36	2	
1617	Washer , Double Coil Spring, on Screws (AUC.3003)	AG.37	2	
6876	Solenoid Assembly for Acceleration Needle (AUC.8177) (including Moulded Cap, Securing Strap, Screw, Valve Plunger, and Spring)	AG.38	1	
7122	Spring Clip for Solenoid Terminals (AUC.4871)	AG.39	2	
7125	Bracket , fixing Thermostat Body to Front Carburetter (AUC.2085)	AG.40	1	
7126	Connecting Arm for attachment of Solenoid Body to Carburetter (AUC.2087)	AG.41	1	
C.11488	Banjo Bolt , securing Connecting Arm and Bracket to Thermostat Body (AUC.2698)	AG.42	1	
7129	Washer (Fibre) at each side of Bracket to Thermostat Body (AUC.4753)	AG.43	2	
C.11489	Washer (Fibre) on Banjo Bolt to Thermostat Body (AUC.2141)	AG.44	1	
7127	Banjo Bolt , securing Connecting Arm to Carburetter (AUC.2086)	AG.45	1	
7128	Washer (Fibre) between Connecting Arm and Carburetter (AUC.2089)	AG.46	1	
7120	Washer (Alum) between head of Banjo Bolt and Connecting Arm (AUC.1557)	AG.47	1	
6967	Valve for slow-running adjustment (AUC.2028)	AG.48	2	
6966	Spring for Slow-run Valve (AUC.2027)	AG.49	2	
6968	Gland Washer (Neoprene) on Slow-run Valve (AUC.2029)	AG.50	2	
6969	Washer (Brass) at top of Gland Washer (AUC.2030)	AG.51	2	
7964	Throttle Spindle on Front Carburetter (AUC.8422)		1	
7965	Throttle Spindle , on Rear Carburetter (AUC.8423)		1	
1730	Throttle Disc (Butterfly) (AUC.3280)		2	
7046	Screw , securing Throttle Disc to Spindle (AUC.1358)		4	
7101	Stop for Throttle (AUC.2079)		1	
7050	Taper Pin , securing Stop to Throttle Spindle (AUC.2106)		1	
7107	CONNECTING ROD BETWEEN CARBURETTERS (AUC.2411)	AG.52	1	
C.14371	LEVER, ON CARBURETTER SPINDLES, FOR THROTTLE RETURN SPRING ANCHORAGE (AUC.8405)	AG.53	1	
5803	Bolt through Lever (AUC.2694)		1	
5614	Nut on Bolt (AUC.2156)		1	
7966	Washer under Nut (AUC.8396)		1	
4833	COUPLING BETWEEN CONNECTING ROD AND CARBURETTER SPINDLES (AUC.4334)	AG.54	2	
5801	Bolt , securing Coupling (AUC.2669)		4	
673	Nut on Bolts (AUC.2673)		4	
4612	Washer under Nuts (AUC.4612)		4	

CARBURETTORS AND FUEL FILTER

FITTED TO ENGINE No. KF.7105 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15546	LEVER ASSEMBLY CONNECTING REAR CARBURETTER SPINDLE TO THROTTLE CONTROLS (AUC.8444)	AG.55	1	
5801	Bolt , securing Lever (AUC.2669)		1	
673	Nut on Bolts (AUC.2673)		1	
4812	Washer , under Nut (AUC.4612)		1	
C.7461	INSULATORS BETWEEN CARBURETTORS AND INLET MANIFOLD	AG.56	2	
C.2368	Gasket at each side of Insulators	AG.57	4	
C.12280	OVERFLOW PIPE FROM FLOAT CHAMBER LID	AG.58	2	
C.15992	Clip , securing Overflow Pipes	AG.59	1	
C.14210	SUCTION PIPE FROM FRONT CARBURETTER TO DISTRIBUTOR VACUUM CONTROL	AG.60	1	
C.14212	Neoprene Tube connecting Suction Pipe to Front Carburetter	AG.61	1	
C.15868	PETROL FEED PIPE ASSEMBLY LINKING CARBURETTORS	AG.62	1	
C.11575	Olive on Petrol Pipe		1	
C.11576	Nut , securing Petrol Pipe to Flexible Pipe		1	
C.14492	FLEXIBLE PETROL PIPE FROM CARBURETTER LINK PIPE TO FILTER	AG.63	1	
C.13681	PETROL FILTER ASSEMBLY	AG.64	1	
7297	Filter Casting	AG.65	1	
7298	Sealing Washer between Filter Casting and Glass Bowl	AG.66	1	
7299	Filter Gauze	AG.67	1	
7300	Glass Bowl	AG.68	1	
7301	Retaining Strap Assembly	AG.69	1	
C.14726	Bracket mounting Filter	AG.70	1	
UFS.131/6R	Screw, Set , securing Filter to Bracket on R.H. Front Wing Valance		4	
UFN.131/L	Nut on Setscrews		4	
FG.105/X	Washer, Spring , under Nuts		4	
C.13705	Banjo Bolt , securing Pipes to Filter		2	
C.784	Washer (Fibre) at each side of Banjo		4	

CARBURETTERS AND FUEL FILTER

FITTED TO ENGINE No. KF.7105 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14581	INTERMEDIATE PIPE FROM FILTER TO PETROL TANK FEED PIPE	AG.71	1	
C.14685 C.11575	Union Nut, Olive		1 1	
C.15549	BRACKET ASSEMBLY ON FRONT CARBURETTER ANCHORING RETURN SPRING	AG.72	1	
C.14366	THROTTLE RETURN SPRING FROM LEVER ON CARBURETTER TO ANCHOR BRACKET	AG.73	1	
C.13355	THROTTLE RETURN SPRING FROM LINKAGE TO OIL CLEANER	AG.74	1	
C.15552	Bracket, on Oil Cleaner, anchoring Return Spring	AG.75	1	
C.14665	BRACKET, BETWEEN CARBURETTERS, MOUNTING THROTTLE SWITCH		1	FOR USE ONLY WHEN AUTOMATIC TRANSMISSION OR OVERDRIVE UNIT IS FITTED
C.12473 UFN.131/L FG.105/X	Stud for fixing of Throttle Switch Bracket to Manifold Nut, securing Bracket Washer, Spring, under Nut		1 1 1	} REQUIRED ONLY WHEN AUTOMATIC TRANSMISSION IS FITTED
NN.119/L AW.102/T	Nut securing Throttle Switch to Bracket Washer under Nuts		2 2	
C.14372	LEVER, ON CONNECTING ROD, FOR THROTTLE SWITCH (AUC. 8215)		1	FOR USE ONLY WHEN AUTOMATIC TRANSMISSION IS FITTED
C.15535	STOP BRACKET ASSEMBLY FOR THROTTLE LINKAGE	AG.76	1	
UFS.319/7D UFN.119/L	Stop Screw in Bracket Nut, locking Stop screw after adjustment	AG.77 AG.78	1 1	
C.15548 UFN.131/L FG.105/X	Dowel Bolt, securing Stop Bracket to Carburetters Nut on Dowel Bolts Washer, Spring, under Nuts	AG.79	2 2 2	

CARBURETTERS AND FUEL FILTER

FITTED TO ENGINE No. KF.7105 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15538	INTERMEDIATE THROTTLE LEVER	AG.80	1	
C.15539	Clevis Pin , securing Intermediate Throttle Lever to Stop Bracket	AG.81	1	
L.103/4U	Split Pin , retaining Clevis Pin		1	
FW.104/T	Washer , Plain, behind Split Pin		1	
C.15540	THROTTLE LINK CONNECTING INTERMEDIATE LEVER WITH LEVER ON REAR CARBURETTER SPINDLE	AG.82	2	
C.15541	TRUNNION CONNECTING INTERMEDIATE LEVER WITH ADJUSTABLE LINK ROD	AG.83	1	
C.15547	Clevis Pin , securing Throttle Links to Lever on Rear Carburetter Spindle	AG.84	1	
L.103/4U	Split Pin retaining Clevis Pin		1	
FW.104/T	Washer , Plain, behind Split Pin and between Lever on Rear Carburetter Spindle		2	
C.15542	Clevis Pin , securing Trunnion to Intermediate Throttle Lever and Adjustable Link Rod	AG.85	2	
L.103/4U	Split Pin retaining Clevis Pins		2	
FW.104/T	Washer , Plain, behind Split Pins		2	
C.15543	ADJUSTABLE LINK ROD ASSEMBLY BETWEEN TRUNNION AND ACCELERATOR LINKAGE	AG.86	1	
C.15545	Ball End (Adjustable) on Link Rod		1	

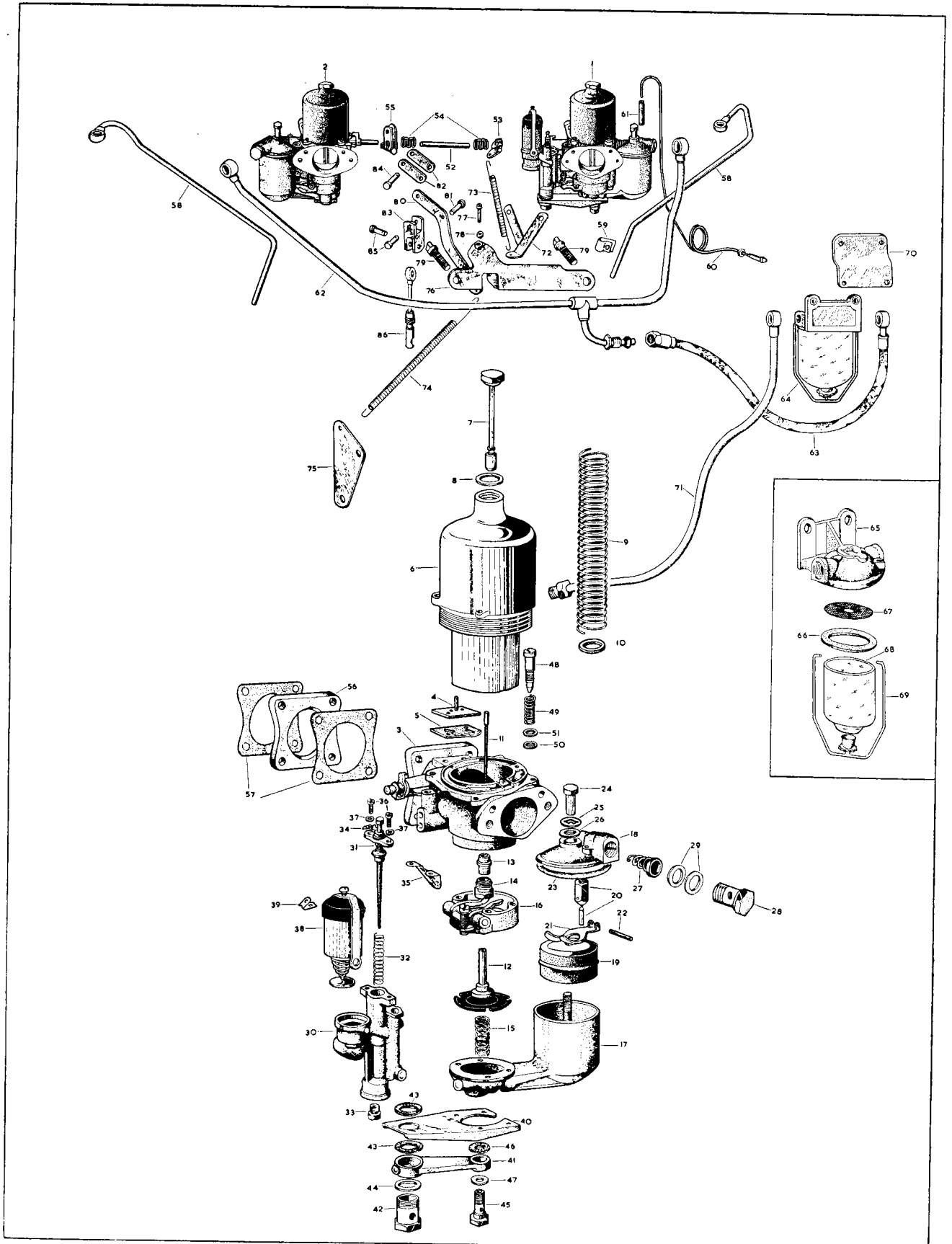


PLATE AG

AIR CLEANER INSTALLATION

FITTED TO CHASSIS No. 970001 TO 971636, 985001 TO 987292

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12695	AIR CLEANER ASSEMBLY (A.C. DELCO 7223677)	H.1	1	
7104	Element (7223688)	H.2	1	
7130	Mesh Screen, at each side of Element (7223683)	H.3	1	
7131	Cover, retaining Element in Canister (7223742)	H.4	1	
6465	Toggle Clip, securing Cover (7222462)	H.5	2	
C.12705	Stud, for mounting of Air Cleaner to Bracket	H.6	2	
C.12734	Wing Nut, securing Air Cleaner to Bracket	H.7	2	
FW.105/T	Washer, Plain, under Wing Nuts	H.8	2	
C.12691	BRACKET ASSEMBLY SUPPORTING AIR CLEANER ACROSS CYLINDER HEAD	H.9	1	
C.12584	AIR INTAKE	H.10	1	
C.4475	Gasket, between Air Intake and Carburetters	H.11	2	
OD.106/4J	Dowel, positioning Air Intake to Carburetters	H.12	2	
C.8243	Adaptor, in Air intake, for Drain Tubes	H.13	2	
C.8244	DRAIN TUBE ASSEMBLY FOR AIR INTAKE	H.14	1	
CS.131/8D	Screw, Set, securing Air Intake to Carburetters		2	
C.725	Washer, Shakeproof, on Setscrews		2	
C.12694	RUBBER CONNECTION BETWEEN AIR CLEANER AND AIR INTAKE	H.15	1	

AIR CLEANER INSTALLATION

FITTED TO CHASSIS No. 970001 TO 971636, 985001 TO 987292

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12648	HOSE BETWEEN AIR CLEANER AND L.H. FRONT WING VALANCE	H.16	1	
C.2905/9	Clip, securing Hose to Air Cleaner and Wing Valance	H.17	2	
C.11827	FLEXIBLE AIR DUCT UNDER LEFT-HAND FRONT WING	H.18	1	
C.2905/9	Clip, securing Flexible Air Duct	H.19	3	
C.12709	INTAKE ADAPTOR BEHIND AIR GRILLE ON LEFT-HAND FRONT WING	H.20	1	

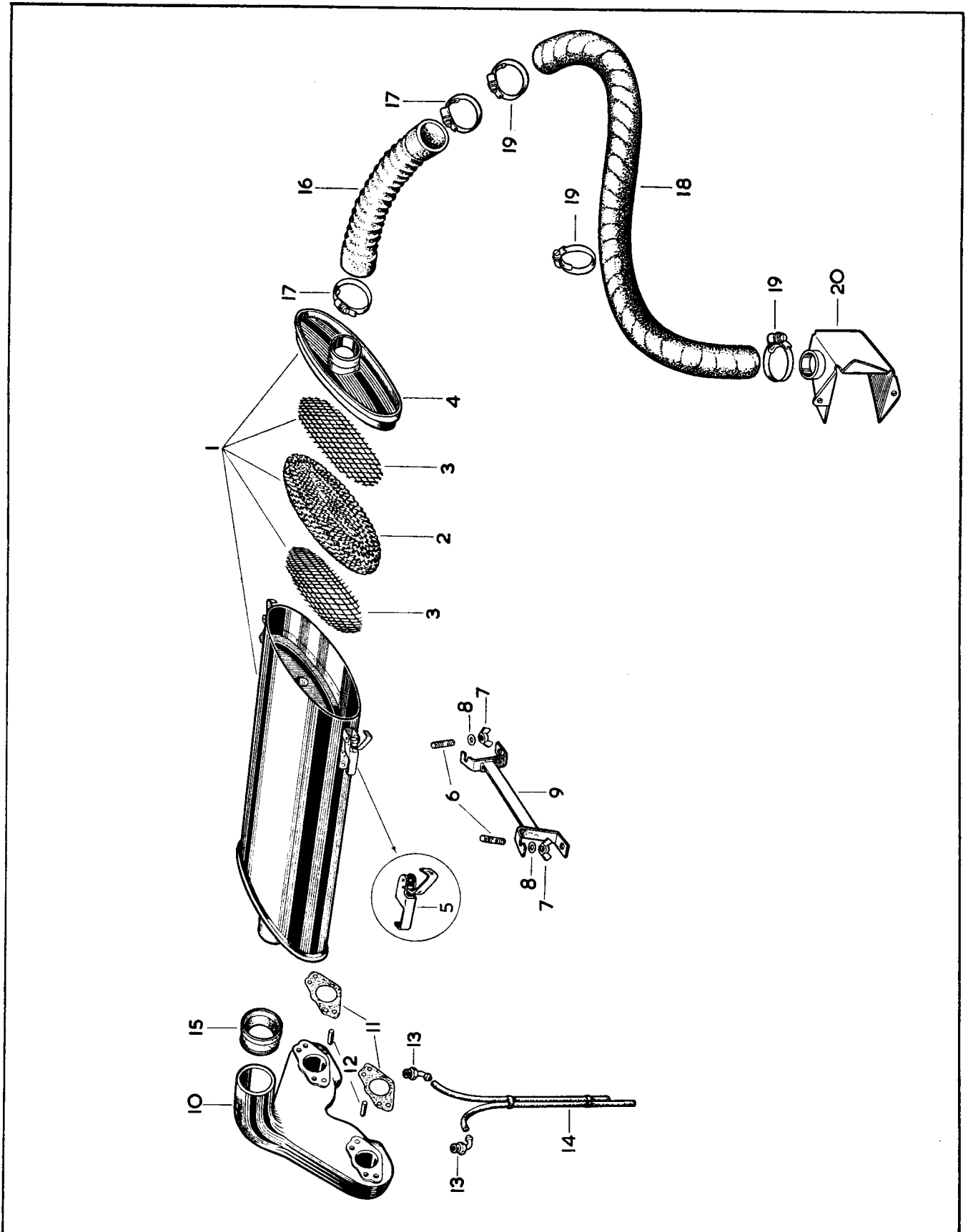


PLATE H

OIL BATH AIR CLEANER

FITTED TO CHASSIS No. 971637 AND SUBS., 987293 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13772	AIR SILENCER ASSEMBLY (A.C. DELCO 7223994)	AH.1	1	
C.12734	Wing Nut securing Air Silencer to Bracket	AH.2	2	
C.725	Washer , Shakeproof, under Wing Nuts	AH.3	2	
FW.105/T	Washer , Plain, under Shakeproof Washers	AH.4	2	
C.12691	BRACKET ASSEMBLY SUPPORTING AIR SILENCER ACROSS CYLINDER HEAD	AH.5	1	
C.12584	AIR INTAKE	AH.6	1	} Fitted from Chassis No. 971637 to 977549 987293 to 992446
C.4475	Gasket between Air Intake and Carburetters	AH.7	2	
C.15554	AIR INTAKE	AH.6	1	} Fitted to Chassis No. 977550 and subs. 992447 and subs.
C.15553	Gasket between Air Intake and Carburetters	AH.7	2	
OD.105/4J	Dowel positioning Air Intake to Carburetters	AH.8	2	
C.8243	Adaptor , in Air Intake, for Drain Tubes	AH.9	2	
CS.131/8D	Screw , Set, securing Air Intake to Carburetters		2	
C.725	Washer , Shakeproof, on Setscrews		2	
C.8244	DRAIN TUBE ASSEMBLY FOR AIR INTAKE	AH.10	1	
C.12694	RUBBER CONNECTION BETWEEN AIR SILENCER AND AIR INTAKE	AH.11	1	
C.12648	HOSE BETWEEN AIR SILENCER AND L.H. FRONT WING VALANCE	AH.12	1	
C.2905/9	Clip , securing Hose to Air Silencer and Wing Valance	AH.13	2	

OIL BATH AIR CLEANER

FITTED TO CHASSIS No. 971637 AND SUBS., 987293 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13993	FLEXIBLE AIR DUCT UNDER LEFT-HAND FRONT WING	AH.14	1	
C.2905/9	Clip, securing Flexible Air Duct to Oil Bath Cleaner and Left-hand Front Wing	AH.15	2	
C.13727	AIR CLEANER COVER ASSEMBLY	AH.16	1	
C.13736	Seal (Rubber), sealing Air Cleaner Cover to Oil Bath Air Cleaner	AH.17	1	
C.13735	Plate, fixing Rubber Seal	AH.18	1	
AS.302/4H	Screw, Set, securing Plate to Air Cleaner Cover		6	
AN.102/L	Nut on Setscrews		6	
FG.102/X	Washer, Spring, under Nuts		6	
C.13737	Sealing Ring, over joint of Air Cleaner Cover and Oil Bath Air Cleaner	AH.19	1	
C.13738	OIL BATH AIR CLEANER ASSEMBLY (A.C. DELCO 7223998)		1	
7329	Filter Element (1573990)	AH.20	1	
6817	Gasket for seating of Filter Element (1573510)	AH.21	1	
7698	Filter Cover (7223999)	AH.22	1	
7333	Gasket, inside Filter Cover (1527724)	AH.23	1	
7699	Cover Bolt, securing Filter Cover to Oil Container (7222862)	AH.24	1	
7700	Oil Container (7224000)	AH.25	1	
C.13731	SUPPORT FOR OIL BATH AIR CLEANER	AH.26	1	
UFS.131/6D	Screw, Set, securing Support to Oil Bath Air Cleaner		1	
UFN.131/L	Nut on Setscrew		1	
FG.105/X	Washer, Spring, under Nut		1	
UFS.131/4D	Screw, Set, securing Support to Chassis Frame		3	
UFN.131/L	Nut on Setscrews		3	
FG.105/X	Washer, Spring, under Nuts		3	

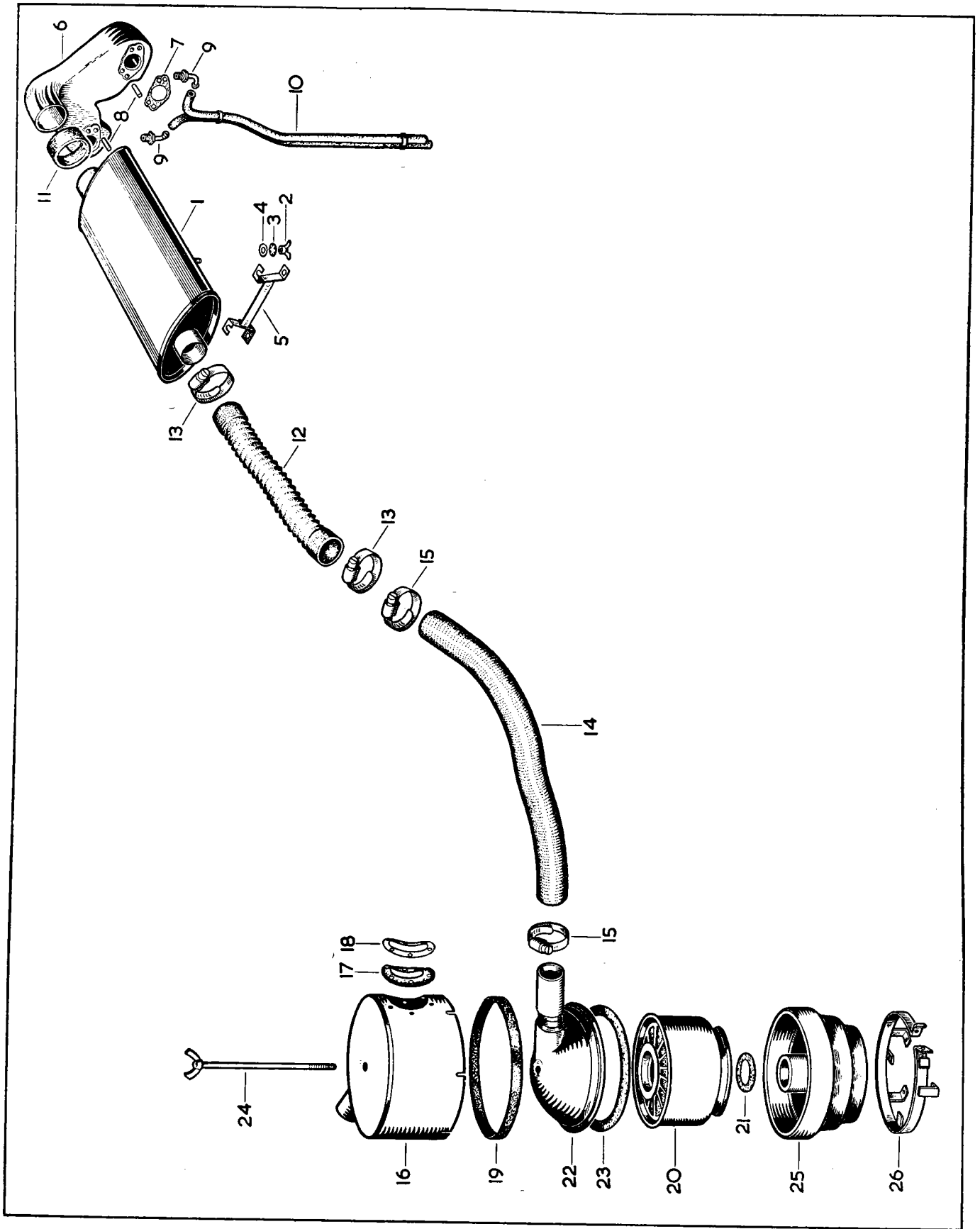


PLATE AH

ACCELERATOR CONTROLS RIGHT - HAND DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11670	ACCELERATOR PEDAL ASSEMBLY	J.1	1	
UFS.125/11R UFN.125/L	Screw , Set, restricting Pedal Travel Nut , on Setscrew	J.2 J.3	1 2	
C.3479	Felt Washer , at each side of Pedal Boss	J.4	2	
C.13387	BRACKET ASSEMBLY, MOUNTING ACCELERATOR PEDAL TO FLOOR	J.5	1	
C.11908	Distance Piece , under Mounting Bracket	J.6	4	
BD.8291/4 FG.104/X	Screw , Set, securing Mounting Bracket to Floor Washer , Spring, on Setscrews		4 4	
C.6969	Fulcrum Pin , securing Accelerator Pedal to Mounting Bracket	J.7	1	
C.8737/1 FW.104/T	Nut , on Fulcrum Pin Washer , Plain, under Nut		1 1	
C.11671	RUBBER PAD ON ACCELERATOR PEDAL	J.8	1	
C.13532	ACCELERATOR PEDAL SHAFT ASSEMBLY, COMPLETE WITH ROLLER		1	
C.13533 C.12486 L.102.5/8U C.386	Shaft Assembly , for Accelerator Control Roller , on Accelerator Pedal Shaft Split Pin , securing Roller to Shaft Special Washer , behind Split Pin	J.9 J.10 J.11 J.12	1 1 1 1	
C.10940/1	RUBBER BUSH FOR ACCELERATOR PEDAL SHAFT	J.13	1	
C.11678 C.386 L.102.5/8U C.13316 C.13545 C.13537 C.750 BD.1708/2 C.386 L.102.5/8U	Bearing , inside Rubber Bush Special Washer , behind Bush Split Pin , retaining Washer Distance Washer , at front end of Rubber Bush Distance Collar , behind Washer Split Collar , at end of Pedal Shaft Key , retaining Split Collar on Pedal Shaft Washer , Double Coil Spring, behind Split Collar Special Washer , at end of Pedal Shaft Split Pin , through Pedal Shaft	J.14 J.15 J.16 J.17 J.18 J.19 J.20 J.21 J.22 J.23	2 1 1 1 1 1 1 1 1 1	

ACCELERATOR CONTROLS RIGHT - HAND DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11672	BRACKET, MOUNTING ACCELERATOR PEDAL SHAFT	J.24	1	
C.13395	Spacer for Mounting Bracket	J.25	2	
UFS.125/9R	Screw, Set, securing Mounting Bracket to Dash		2	
FG.104/X	Washer, Spring, on Setscrews		2	
C.8016	Rubber Grommet, in Mounting Bracket	J.26	1	
C.11678	Bearing, in Rubber Grommet	J.27	1	
C.13536	LEVER ASSEMBLY AT END OF PEDAL SHAFT	J.28	1	
UFS.131/7R	Screw, Set, clamping Lever to Split Collar on Pedal Shaft		1	
FG.105/X	Washer, Spring, on Setscrew		1	
C.13541	STEADY BAR BETWEEN PEDAL SHAFT LEVER AND CONNECTING LINK		1	Fitted from Chassis No. 970001 to 971760
C.14057	STEADY BAR BETWEEN PEDAL SHAFT LEVER AND CONNECTING LINK	J.29	1	Fitted from Chassis No. 971761 to 977549
C.15488	STEADY BAR BETWEEN PEDAL SHAFT LEVER AND CONNECTING LINK	J.29	1	Fitted to Chassis No. 977550 and subs.
BD.1708/2	Washer, Double Coil Spring, for Steady Bar		2	
C.11651	CONNECTING LINK ASSEMBLY	J.30	1	
C.11649	Pivot Pin, in Inlet Manifold, holding Connecting Link	J.31	1	
C.725	Washer, Shakeproof, behind Pivot Pin	J.32	1	
L.102.5/8U	Split Pin, securing Connecting Link to Pivot Pin		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
BD.1708/1	Washer, Double Coil Spring, behind Plain Washer		1	

ACCELERATOR CONTROLS RIGHT-HAND DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12286	BELL CRANK LEVER ASSEMBLY		1	Fitted from Chassis No. 970001 to 971760
C.14015	BELL CRANK LEVER ASSEMBLY	J.33	1	Fitted from Chassis No. 971761 to 977549
C.15499	BELL CRANK LEVER ASSEMBLY	J.33	1	Fitted to Chassis No. 977550 and subs.
L.102.5/8U FW.104/T BD.1708/4	Split Pin , retaining Steady Bar to Bell Crank Lever Washer , Plain, behind Split Pin Washer , Double Coil Spring, behind Plain Washer		1 1 1	
UFB.125/8R C.13561 C.8667/1	Bolt , securing Bell Crank Lever at Fulcrum Special Washer , on Bolt Nut , Self-locking, on Bolt		1 1 1	
C.14138 C.13713	Return Spring for Accelerator Control Bracket , anchoring Return Spring		1 1	} Fitted from Chassis No. 970001 to 974332
C.14366	THROTTLE RETURN SPRING BETWEEN CARBURETTER LINKAGE AND AIR SILENCER	J.34	2	Fitted to Chassis No. 974333 and subs.
C.12545	CONTROL ROD ASSEMBLY, LINKING PEDAL SHAFT LEVER AND BELL CRANK LEVER		1	Fitted from Chassis No. 970001 to 971760
C.14058	CONTROL ROD ASSEMBLY, LINKING PEDAL SHAFT LEVER AND BELL CRANK LEVER	J.35	1	Fitted from Chassis No. 971761 to 977549
C.15489	CONTROL ROD ASSEMBLY, LINKING PEDAL SHAFT LEVER AND BELL CRANK LEVER	J.35	1	Fitted to Chassis No. 977550 and subs.
L.102.5/8U FW.104/T BD.1708/5	Split Pin , securing Control Rod to Levers Washer , Plain, behind Split Pins Washer , Double Coil Spring, behind Plain Washers		2 2 2	
C.14141	CONTROL ROD ASSEMBLY, BETWEEN BELL CRANK LEVER AND CARBURETTER CONNECTING ROD	J.36	1	

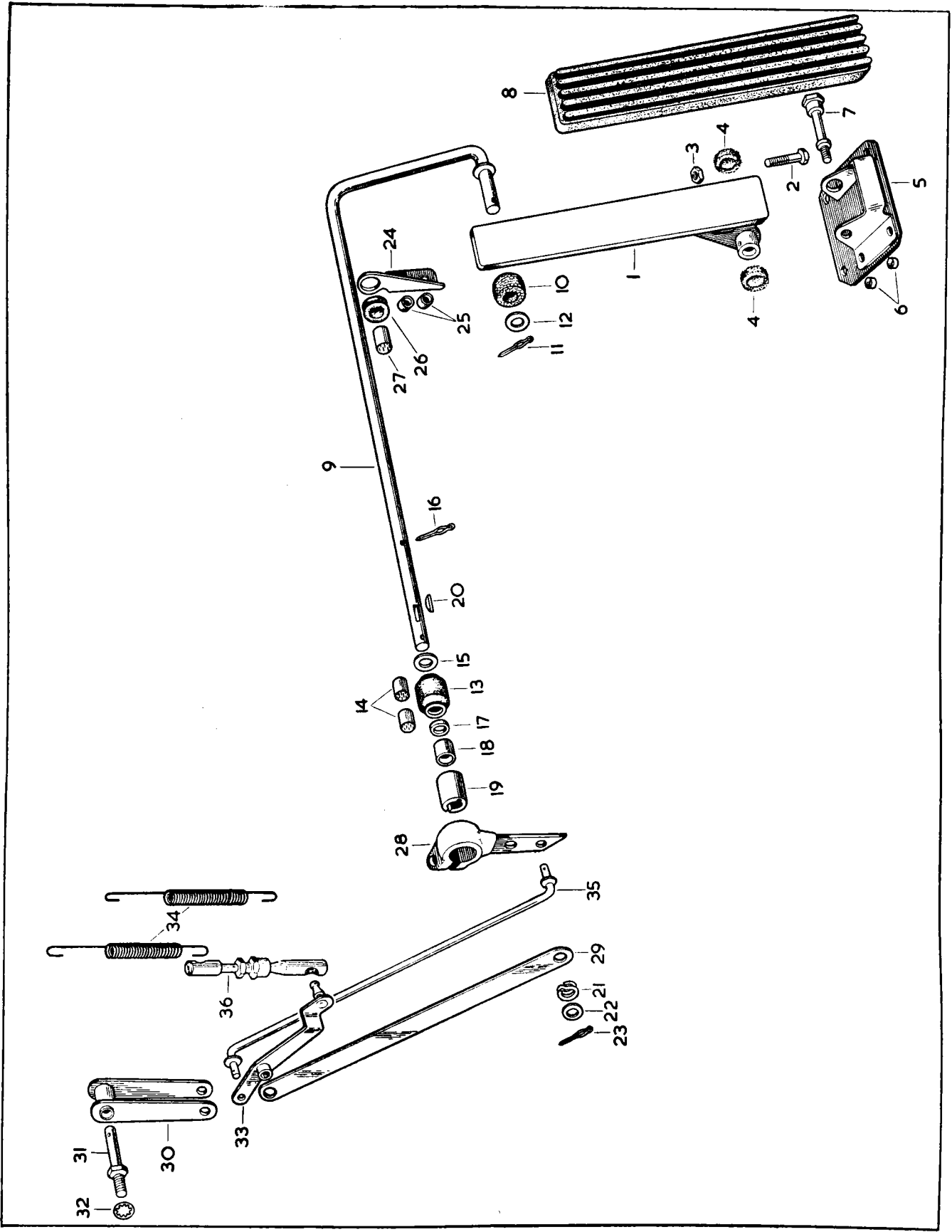


PLATE J

AUTOMATIC TRANSMISSION ACCELERATOR CONTROLS (R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13622	ACCELERATOR PEDAL ASSEMBLY	AJ.1	1	
UFS.125/11R UFN.125/L	Screw, Set, restricting Pedal Travel Nut on Setscrew	AJ.2 AJ.3	1 2	
C.3479	Felt Washer, at each side of Pedal Boss	AJ.4	2	
C.13387	BRACKET ASSEMBLY, MOUNTING ACCELERATOR PEDAL TO FLOOR	AJ.5	1	
C.11908 BD.8291/4 FG.104/X	Distance Piece, under Mounting Bracket Screw, Set, securing Mounting Bracket to Floor Washer, Spring, on Setscrews	AJ.6	4 4 4	
C.6969 C.8737/1 FW.104/T	Fulcrum Pin, securing Accelerator Pedal to Mounting Bracket Nut, on Fulcrum Pin Washer, Plain, under Nut	AJ.7	1 1 1	
C.11671	RUBBER PAD ON ACCELERATOR PEDAL	AJ.8	1	
C.13532	PEDAL SHAFT ASSEMBLY	AJ.9	1	
C.12486 L.102.5/8U C.386	Roller on Pedal Shaft Split Pin, retaining Roller on Shaft Special Washer behind Split Pin	AJ.10 AJ.11 AJ.12	1 1 1	
C.10940/1	RUBBER BUSH FOR PEDAL SHAFT	AJ.13	1	
C.11678 C.386 L.102.5/8U C.13316 C.13545 C.13537 C.750 BD.1708/2 C.386 L.102.5/8U	Bearing inside Rubber Bush Special Washer behind Bush Split Pin, retaining Washer Distance Washer at front of Rubber Bush Distance Collar behind Washer Split Collar at end of Pedal Shaft Key, retaining Split Collar Washer, D.C. Spring, at end of Pedal Shaft Special Washer behind Spring Washer Split Pin through end of Pedal Shaft	AJ.14 AJ.15 AJ.16 AJ.17 AJ.18 AJ.19 AJ.20 AJ.21 AJ.22 AJ.23	2 1 1 1 1 1 1 1 1 1 1	

AUTOMATIC TRANSMISSION ACCELERATOR CONTROLS (R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11672	BRACKET FOR MOUNTING OF PEDAL SHAFT	AJ.24	1	
C.13395 UFS.125/9R FG.104/X	Spacer for Mounting Bracket Screw, Set, securing Mounting Bracket to Dash Washer, Spring, on Setscrews	AJ.25	2 2 2	
C.8016 C.11678	Rubber Grommet in Mounting Bracket Bearing in Rubber Grommet	AJ.26 AJ.27	1 1	
C.13536	LEVER AT END OF PEDAL SHAFT	AJ.28	1	
UFS.131/7R FG.105/X	Screw, Set, clamping Lever to Split Collar on Shaft Washer, Spring, on Setscrew		1 1	
C.13530	CROSS SHAFT ASSEMBLY FOR KICK DOWN CONTROL	AJ.29	1	
C.13308 BD.1814/2	Spherical Bearing for Cross Shaft Pop Rivet, securing Spherical Bearing to L.H. side of Dash	AJ.30	2 6	
C.13536	CROSS SHAFT LEVER FOR KICK DOWN CONTROL	AJ.31	1	
UFS.131/7R FG.105/X	Screw, Set, securing Lever to Cross Shaft Washer, Spring, on Bolt		1 1	
C.13314	KICK DOWN LEVER ASSEMBLY	AJ.32	1	
UFS.131/7R FG.105/X	Screw, Set, securing Lever to Cross Shaft Washer, Spring, on Setscrew		1 1	

AUTOMATIC TRANSMISSION ACCELERATOR CONTROLS (R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13315	KICK DOWN CONTROL ROD FROM LEVER TO TRANSMISSION UNIT	AJ.33	1	
C.13309	Felt Washer , at each side of Kick Down Lever and Lever on Unit		4	
AW.102/T	Washer , Plain, between Felt Washers and Split Pin		2	
L.102/4U	Split Pin , securing Kick Down Control Rod		2	
C.13538	CONTROL ROD ASSEMBLY, LINKING CROSS SHAFT AND KICK DOWN LEVERS	AJ.34	1	
L.102.5/8U	Split Pin , securing Control Rod to Levers		2	
FW.104/T	Washer , Plain, behind Split Pins		2	
BD.1708/5	Washer , D.C. Spring, behind Plain Washers		2	
C.13534	LOWER CONTROL ROD ASSEMBLY FROM CROSS SHAFT LEVER TO KICK DOWN FORK	AJ.35	1	Fitted from Chassis No. 970001 to 977549
C.15491	LOWER CONTROL ROD ASSEMBLY FROM CROSS SHAFT LEVER TO KICK DOWN FORK	AJ.35	1	Fitted to Chassis No. 977550 and subs.
C.13358	Fork on Lower Control Rod	AJ.36	1	
C.6925	Spring , in Fork	AJ.37	1	
C.13361	Washer , Plain, under Spring	AJ.38	1	
L.102.5/8U	Split Pin , securing Spring and Plain Washer to Lower Control Rod	AJ.39	1	
J.104/12.5S	Clevis Pin , fixing Fork to Bell Crank	AJ.40	1	
BD.1708/4	Washer , Double Coil Spring, each side of Bell Crank	AJ.41	2	
FW.104/T	Washer , Plain, under Split Pin	AJ.42	1	
L.102/4U	Split Pin , securing Clevis Pin		1	
BD.1708/5	Washer , Double Coil Spring, each side of Lever on Accelerator Pedal Shaft		2	
FW.104/T	Washer , Plain, under Split Pin		1	
L.102.5/8U	Split Pin , securing Lower Control Rod to Lever on Accelerator Pedal Shaft		1	
C.13541	STEADY BAR BETWEEN PEDAL SHAFT LEVER AND CONNECTING LINK		1	Fitted from Engine No. KE.1001 to KE.5240
C.14057	STEADY BAR BETWEEN PEDAL SHAFT LEVER AND CONNECTING LINK	AJ.43	1	Fitted from Engine No. KE.5241 to KE.9999 KF.1001 to KF.7104
C.15488	STEADY BAR BETWEEN PEDAL SHAFT LEVER AND CONNECTING LINK	AJ.43	1	Fitted to Engine No. KF.7105 and subs.
BD.1708/2	Washer , Double Coil Spring, for Steady Bar		2	

AUTOMATIC TRANSMISSION ACCELERATOR CONTROLS (R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11651	CONNECTING LINK ASSEMBLY	AJ.44	1	
C.11649 C.725	Pivot Pin , in Inlet Manifold, holding Connecting Link Washer , Shakeproof, behind Pivot Pin	AJ.45 AJ.46	1 1	
L.103/6U FW.105/T BD.1708/1	Split Pin , securing Connecting Link to Pivot Pin Washer , Plain, behind Split Pin Washer , Double Coil Spring, behind Plain Washer		1 1 1	
C.12286	BELL CRANK LEVER ASSEMBLY		1	Fitted from Engine No. KE.1001 to KE.5240
C.14015	BELL CRANK LEVER ASSEMBLY	AJ.47	1	Fitted from Engine No. KE.5241 to KE.9999 KF.1001 to KF.7104
C.15499	BELL CRANK LEVER ASSEMBLY	AJ.47	1	Fitted to Engine No. KF.7105 and subs.
UFB.125/8R C.13561 C.8667/1	Bolt , securing Bell Crank Lever at Fulcrum Special Washer , on Bolt Nut , Self-locking, on Bolt	AJ.48 AJ.49 AJ.50	1 1 1	
C.14366	Return Spring for Accelerator Control	AJ.51	2	
C.14141	CONTROL ROD ASSEMBLY, BETWEEN BELL CRANK LEVER AND CARBU- RETTOR CONNECTING ROD	AJ.52	1	

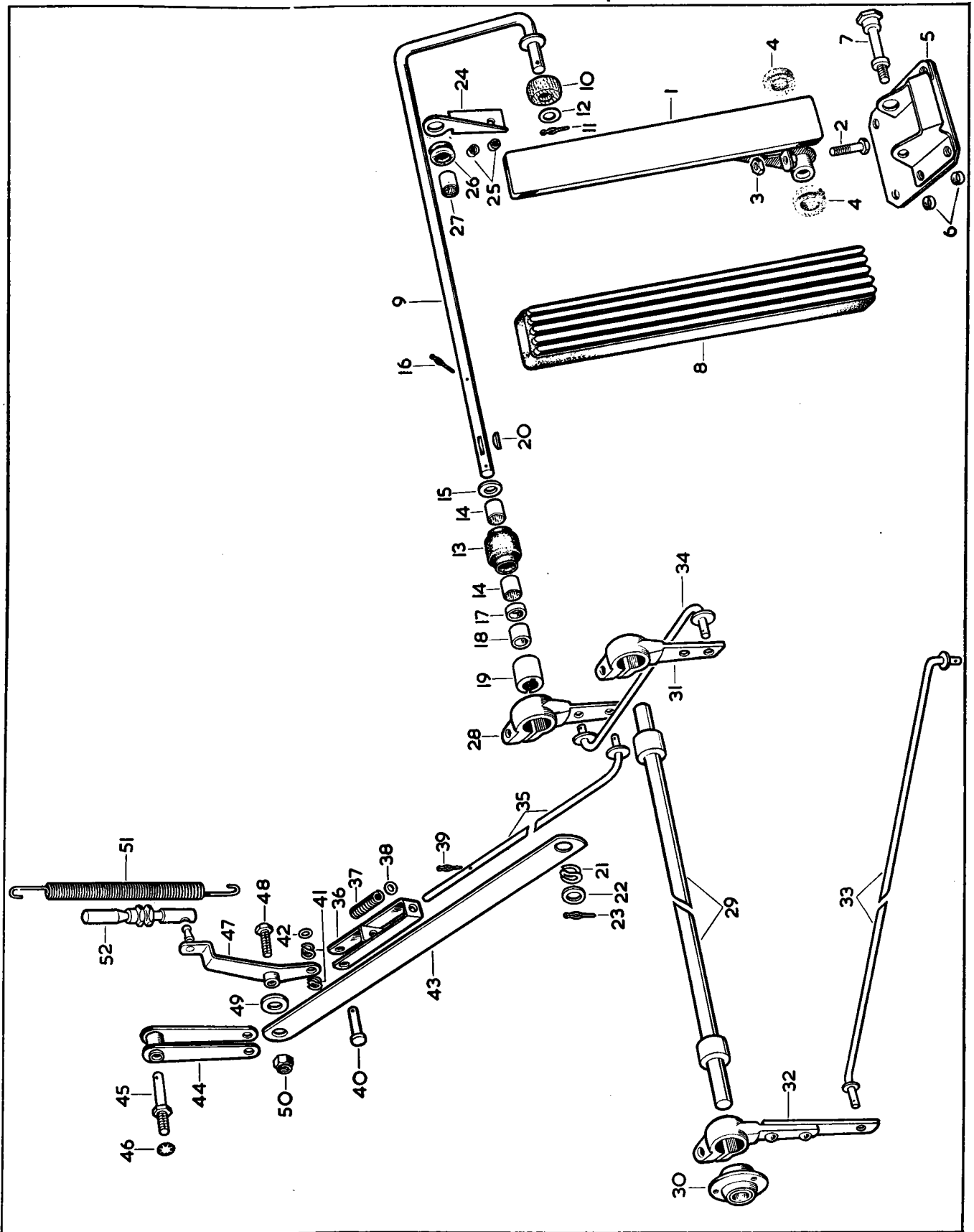


PLATE A.J

ACCELERATOR CONTROLS LEFT - HAND DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12088	ACCELERATOR PEDAL ASSEMBLY	K.1	1	
UFS.125/11R UFN.125/L	Screw, Set, restricting Pedal Travel Nut, on Setscrew	K.2 K.3	1 2	
C.3479	Felt Washer, at each side of Pedal Boss	K.4	2	
C.13387	BRACKET ASSEMBLY, MOUNTING ACCELERATOR PEDAL TO FLOOR	K.5	1	
BD.8291/2 FG.104/X	Screw, Set, securing Mounting Bracket to Floor Washer, Spring, on Setscrews		4 4	
C.6969 C.8737/1 FW.104/T	Fulcrum Pin, securing Accelerator Pedal to Mounting Bracket Nut, on Fulcrum Pin Washer, Plain, under Nut	K.6	1 1 1	
C.11671	RUBBER PAD ON ACCELERATOR PEDAL	K.7	1	
C.13307	ACCELERATOR PEDAL SHAFT ASSEMBLY	K.8	1	
C.12486 L.102.5/8U C.386	Roller on Accelerator Pedal Shaft Split Pin, securing Roller to Shaft Special Washer, behind Split Pin	K.9 K.10 K.11	1 1 1	
BD.1814/2	Pop Rivet, securing Pedal Housing to L.H. side of Dash		3	
C.13310	THROTTLE LEVER AT R.H. SIDE OF PEDAL SHAFT	K.12	1	
UFS.131/7R FG.105/X	Screw, Set, securing Throttle Lever to Pedal Shaft Washer, Spring, on Setscrew		1 1	

ACCELERATOR CONTROLS LEFT - HAND DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13355	THROTTLE RETURN SPRING	K.13	1	Fitted to Chassis No. 985001 and subs.
C.13310	Lever , at L.H. side of Pedal Shaft, for anchoring of Throttle Return Spring	K.14	1	
UFS.131/7R	Screw , Set, securing Lever to Pedal Shaft		1	
FG.105/X	Washer , Spring, on Setscrew		1	
C.12515	Bracket , anchoring Return Spring to L.H. Engine Support Bracket	K.15	1	
C.14366	THROTTLE RETURN SPRING BETWEEN CARBURETTER LINKAGE AND AIR SILENCER	K.16	2	Fitted to Chassis No. 989361 and subs.
C.13308	BEARING AND HOUSING ASSEMBLY, FOR PEDAL SHAFT, ON R.H. SIDE OF DASH	K.17	1	
BD.1814/2	Pop Rivet , securing Bearing Housing to R.H. side of Dash		3	
C.13316	Distance Piece , behind Bearing on Pedal Shaft, at R.H. side of Dash	K.18	1	
BD.1708/2	Washer , Double Coil Spring, behind Distance Piece	K.19	1	
FW.106/T	Washer , Plain, behind Spring Washer	K.20	1	
L.102.5/8U	Split Pin , through Pedal Shaft	K.21	1	
C.13305	STEADY BAR, BETWEEN CROSS SHAFT HOUSING AND CONNECTING LINK		1	Fitted from Chassis No. 985001 to 987408
C.14062	STEADY BAR, BETWEEN CROSS SHAFT HOUSING AND CONNECTING LINK	K.22	1	Fitted from Chassis No. 987409 to 992446
C.15493	STEADY BAR, BETWEEN CROSS SHAFT HOUSING AND CONNECTING LINK	K.22	1	Fitted to Chassis No. 992447 and subs.

ACCELERATOR CONTROLS LEFT - HAND DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11651	CONNECTING LINK ASSEMBLY	K.23	1	
C.11649 C.725	Pivot Pin , in Inlet Manifold, holding Connecting Link Washer , Shakeproof, behind Pivot Pin	K.24 K.25	1 1	
L.102.5/8U FW.105/T BD.1708/1	Split Pin , securing Connecting Link to Pivot Pin Washer , Plain, behind Split Pin Washer , Double Coil Spring, behind Plain Washer		1 1 1	
C.12286	BELL CRANK LEVER ASSEMBLY		1	Fitted from Chassis No. 985001 to 987408
C.14015	BELL CRANK LEVER ASSEMBLY	K.26	1	Fitted from Chassis No. 987409 to 992446
C.15499	BELL CRANK LEVER ASSEMBLY	K.26	1	Fitted to Chassis No. 992447 and subs.
J.104/12.5S L.102.5/8U FW.104/T BD.1708/4	Clevis Pin , holding Bell Crank Lever and Steady Bar to Connecting Link Split Pin , retaining Clevis Pin Washer , Plain, behind Split Pin Washer , Double Coil Spring, behind Plain Washer		1 1 1 1	
C.12322	CONTROL ROD ASSEMBLY, LINKING CROSS SHAFT LEVER AND BELL CRANK LEVER		1	Fitted from Chassis No. 985001 to 987408
C.14063	CONTROL ROD ASSEMBLY, LINKING CROSS SHAFT LEVER AND BELL CRANK LEVER	K.27	1	Fitted from Chassis No. 987409 to 992446
C.15495	CONTROL ROD ASSEMBLY, LINKING CROSS SHAFT LEVER AND BELL CRANK LEVER	K.27	1	Fitted to Chassis No. 992447 and subs.
L.102.5/8U FW.104/T BD.1708/4	Split Pin , securing Control Rod to Levers Washer , Plain, behind Split Pins Washer , Double Coil Spring, behind Plain Washers		2 2 2	
C.14141	CONTROL ROD ASSEMBLY, BETWEEN BELL CRANK LEVER AND CARBUR-ETTER CONNECTING ROD	K.28	1	

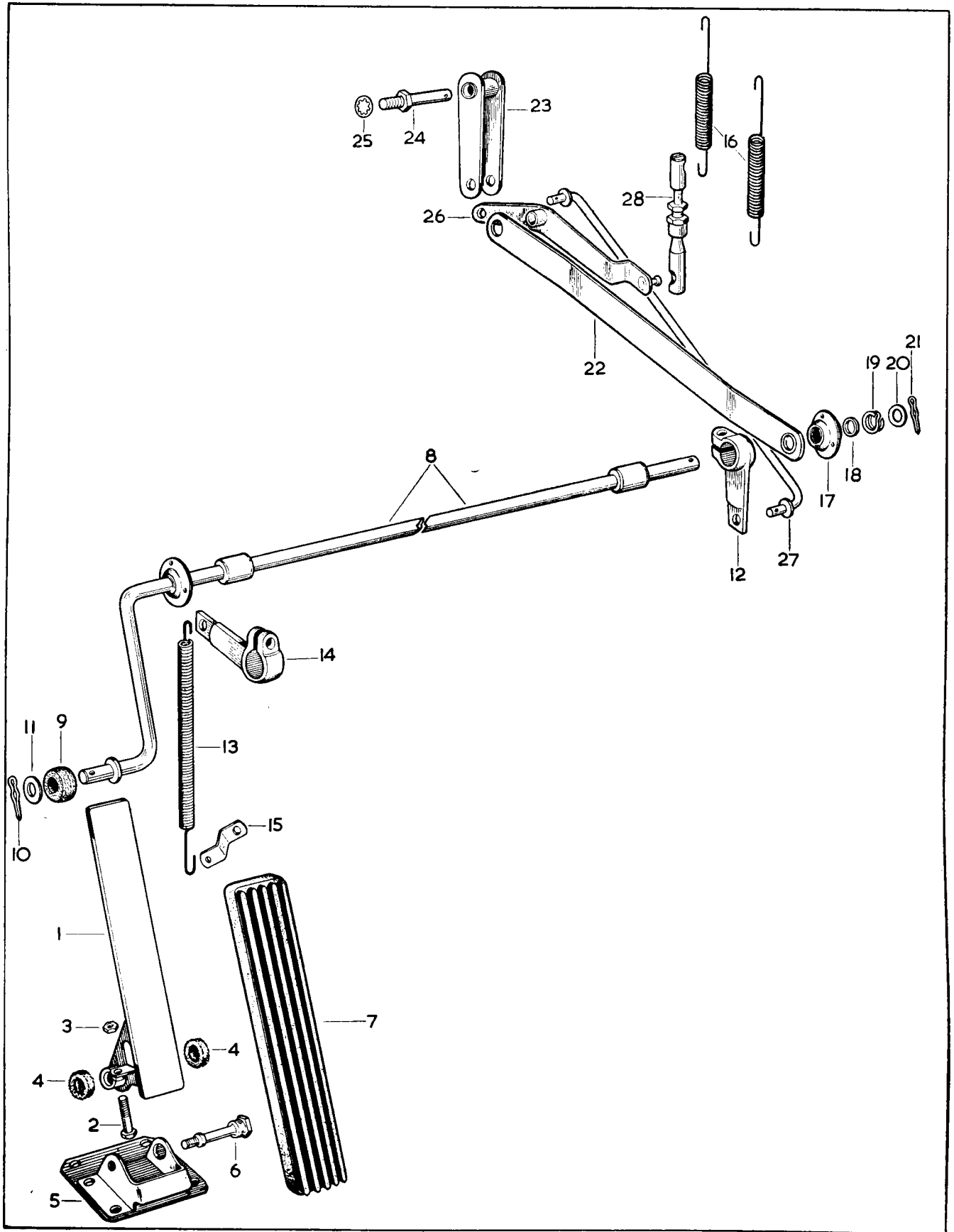


PLATE K

AUTOMATIC TRANSMISSION ACCELERATOR CONTROLS (L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13934	ACCELERATOR PEDAL ASSEMBLY	AK.1	1	
UFS.125/11R UFN.125/L C.3479	Screw, Set, restricting Pedal Travel Nut, on Setscrew Felt Washer, at each side of Pedal Boss	AK.2 AK.3 AK.4	1 2 2	
C.13387	BRACKET ASSEMBLY, MOUNTING ACCELERATOR PEDAL TO FLOOR	AK.5	1	
BD.8291/2 FG.104/X	Screw, Set, securing Mounting Bracket to Floor Washer, Spring, on Setscrews		4 4	
C.6969 C.8737/1 FW.104/T	Fulcrum Pin, securing Accelerator Pedal to Mounting Bracket Nut, on Fulcrum Pin Washer, Plain, under Nut	AK.6	1 1 1	
C.11671	RUBBER PAD ON ACCELERATOR PEDAL	AK.7	1	
C.13307	PEDAL SHAFT ASSEMBLY	AK.8	1	
C.12486 L.102.5/8U C.386	Roller, on Pedal Shaft Split Pin, retaining Roller on Shaft Special Washer, behind Split Pin	AK.9 AK.10 AK.11	1 1 1	
BD.1814/2	Pop Rivet, securing Spherical Bearing on Shaft to L.H. side of Dash		3	
C.13310	THROTTLE LEVER AT R.H. SIDE OF PEDAL SHAFT	AK.12	1	
UFS.131/7R FG.105/X	Screw, Set, securing Lever to Pedal Shaft Washer, Spring, on Setscrew		1 1	
C.13308	SPHERICAL BEARING ASSEMBLY, FOR PEDAL SHAFT, ON R.H. SIDE OF DASH	AK.13	1	
BD.1814/2	Pop Rivet, securing Spherical Bearing		3	
C.13545 BD.1708/2 C.13316 L.102.5/8U	Distance Piece behind Spherical Bearing Washer, D.C. Spring, behind Distance Piece Distance Washer behind D.C. Spring Washer Split Pin, retaining Pedal Shaft in Spherical Bearing	AK.14 AK.15 AK.16	1 1 1 1	
C.13314	KICK DOWN LEVER ASSEMBLY	AK.17	1	
UFS.131/7R FG.105/X	Screw, Set, securing Lever to Pedal Shaft Washer, Spring, on Setscrews		1 1	

AUTOMATIC TRANSMISSION ACCELERATOR CONTROLS (L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13355	KICK DOWN RETURN SPRING	AK.18	1	
C.13315	KICK DOWN CONTROL ROD	AK.19	1	
C.13309	Felt Washer , at each side of Kick Down Lever and Gearbox Lever		4	
AW.102/T	Washer , Plain, between Felt Washers and Split Pins		2	
L.102/4U	Split Pin , securing Kick Down Control Rod		2	
C.13305	STEADY BAR BETWEEN CROSS SHAFT HOUSING AND CONNECTING LINK		1	Fitted from Engine No. KE.1001 to KE.5240
C.14062	STEADY BAR, BETWEEN CROSS SHAFT HOUSING AND CONNECTING LINK	AK.20	1	Fitted from Engine No. KE.5241 to KE.9999 KF.1001 to KF.7104
C.15493	STEADY BAR, BETWEEN CROSS SHAFT HOUSING AND CONNECTING LINK	AK.20	1	Fitted to Chassis No. KF.7105 and subs.
C.13356	LOWER CONTROL ROD ASSEMBLY		1	Fitted from Engine No. KE.1001 to KE.5240
C.14065	LOWER CONTROL ROD ASSEMBLY	AK.21	1	Fitted from Engine No. KE.5241 to KE.9999 KF.1001 to KF.7104
C.15497	LOWER CONTROL ROD ASSEMBLY	AK.21	1	Fitted to Chassis No. KF.7105 and subs.
C.13358	Fork on Lower Control Rod	AK.22	1	
C.6925	Spring in Fork	AK.23	1	
C.13361	Washer , Plain, under Spring	AK.24	1	
L.102.5/8U	Split Pin , securing Spring and Plain Washer to Lower Control Rod	AK.25	1	
J.104/12.5S	Clevis Pin , fixing Fork to Bell Crank	AK.26	1	
BD.1708/4	Washer , Double Coil Spring, each side of Bell Crank	AK.27	2	
FW.104/T	Washer , Plain, under Split Pin		1	
L.102/4U	Split Pin , securing Clevis Pin		1	
BD.1708/5	Washer , Double Coil Spring, each side of Lever on Accelerator Pedal Shaft		2	
FW.104/T	Washer , Plain, under Split Pin		1	
L.102.5/8U	Split Pin , securing Lower Control Rod to Lever on Accelerator Pedal Shaft		1	

AUTOMATIC TRANSMISSION ACCELERATOR CONTROLS (L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11651	CONNECTING LINK ASSEMBLY	AK.28	1	
C.11649	Pivot Pin , in Inlet Manifold Connecting Link	AK.29	1	
C.725	Washer , Shakeproof, behind Pivot Pin	AK.30	1	
L.102.5/8U	Split Pin , securing Connecting Link to Pivot Pin		1	
FW.105/T	Washer , Plain, behind Split Pin		1	
BD.1708/1	Washer , Double Coil Spring, behind Plain Washer		1	
C.12286	BELL CRANK LEVER ASSEMBLY		1	Fitted from Engine No. KE.1001 to KE.5240
C.14015	BELL CRANK LEVER ASSEMBLY	AK.31	1	Fitted from Engine No. KE.5241 to KE.9999 KF.1001 to KF.7104
C.15499	BELL CRANK LEVER ASSEMBLY	AK.31	1	Fitted to Engine No. KF.7105 and subs.
UFB.125/8R	Bolt , securing Bell Crank Lever to Steady Bar	AK.32	1	
C.13561	Special Washer on Bolt	AK.33	1	
C.8667/1	Nut , Lock, on Bolt	AK.34	1	
C.14141	CONTROL ROD ASSEMBLY, BETWEEN BELL CRANK LEVER AND CARBUR-ETTER CONNECTING ROD	AK.35	1	

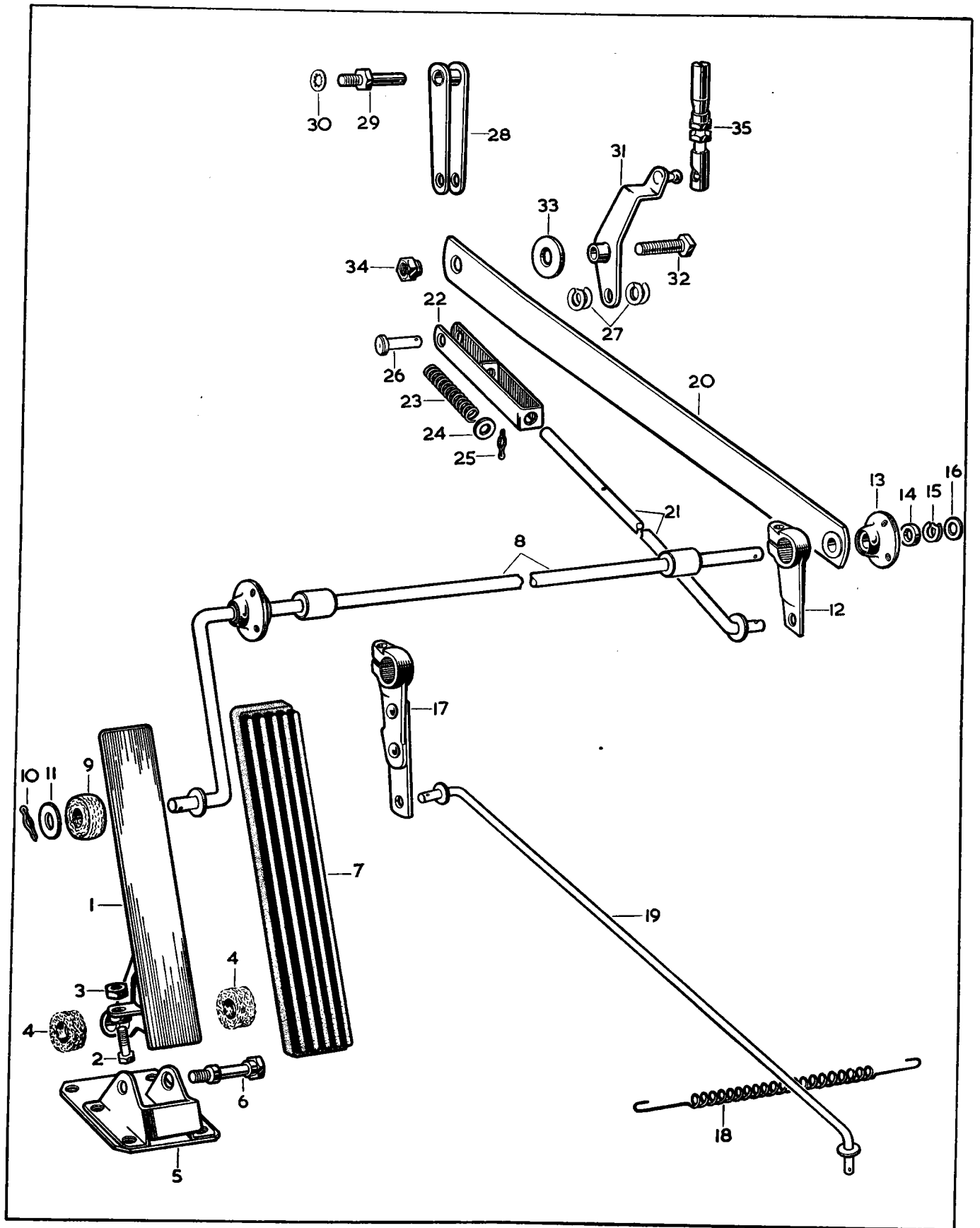


PLATE AK

CLUTCH UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8402	CLUTCH UNIT, COMPLETE (BB.10/99C) (COMPRISING COVER ASSEMBLY AND DRIVEN PLATE ASSEMBLY)	L.1	1	
4919	CLUTCH COVER ASSEMBLY (BB.45696/13)		1	
2546	Cover only (45616)	L.2	1	
2405	Thrust Spring (Cream) (40200)	L.3	12	
2547	Pressure Plate (45764)	L.4	1	
6839	Release Lever (48992)	L.5	3	
2472	Plate, Release Lever (40968)	L.6	1	
2395	Retainer, Release Lever (40015)	L.7	3	
2527	Strut, Release Lever (42606)	L.8	3	
2588	Eyebolt, Release Lever (48243)	L.9	3	
2523	Pin, through Eyebolt (42604)	L.10	3	
5086	Nut, on Eyebolt (48132)	L.11	3	
2545	Anti-Rattle Spring (45577)	L.12	3	
6840	RELEASE BEARING ASSEMBLY (BB.48444)		1	
2590	Release Bearing and Cup Assembly (BB.48443)	L.13	1	
4163	Retainer, securing Cup to Clutch Operating Fork (BB.41628)	L.14	2	
C.8401	DRIVEN PLATE ASSEMBLY (BB.47627/46)		1	
2561	Facings Package consisting of Clutch Linings and Rivets (BB.46663)		1	FOR RENEWAL OF DRIVEN PLATE LININGS
C.1782	Dowel, for location of Clutch Unit to Flywheel		2	
NB.131/6.5D	Screw, Set, securing Clutch Unit to Flywheel	L.15	6	
FG.105/X	Washer, Spring, on Setscrews	L.16	6	

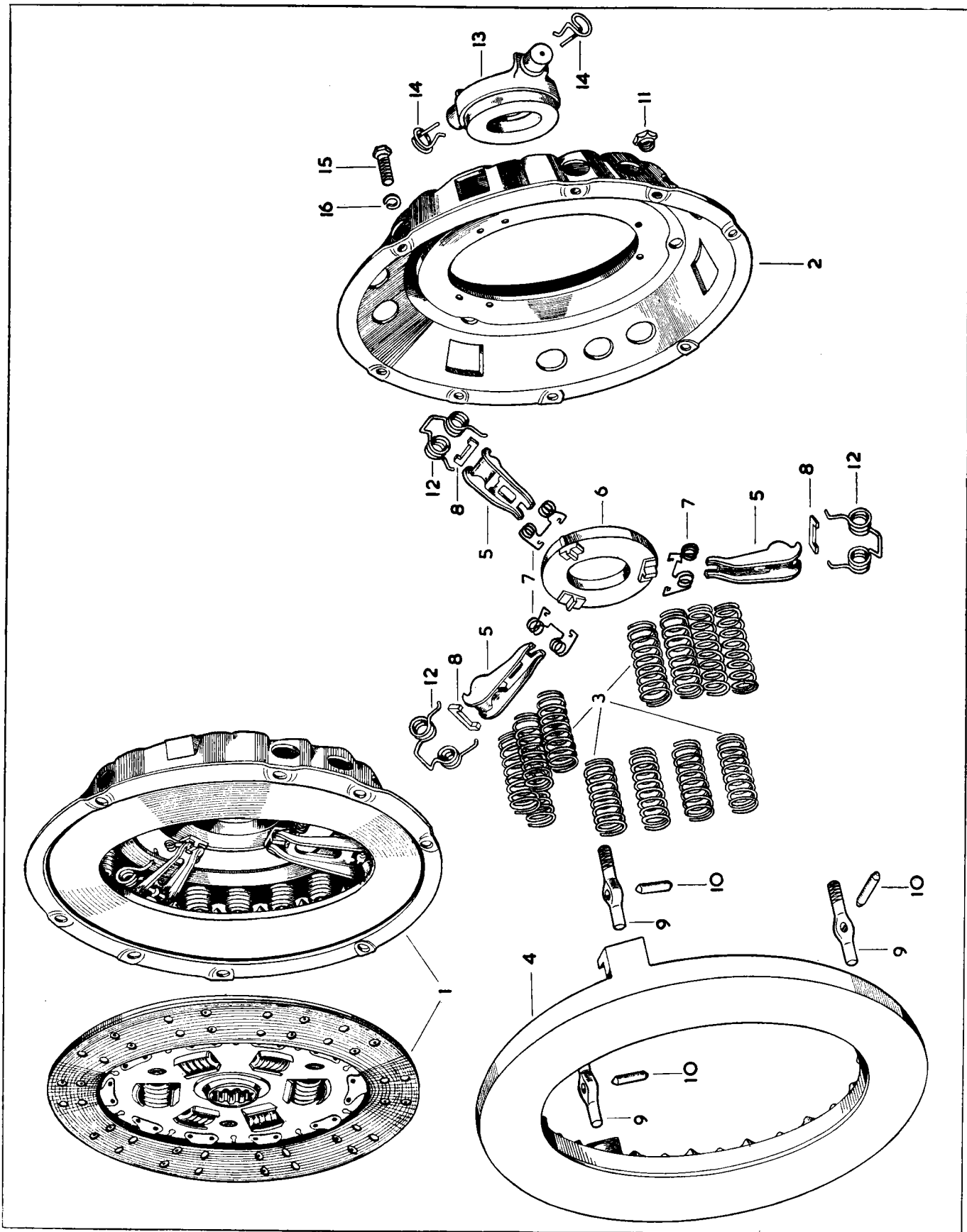


PLATE L

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14494/G	CLUTCH HOUSING (COMPLETE WITH BUSHES)	M.1	1	REQUIRED WHEN STANDARD OR CLOSE RATIO GEARBOX IS FITTED (i.e. either no suffix or suffix "CR" to Gearbox Serial number).
C.10025	Bush for Throw-out Shaft		2	
C.14494	CLUTCH HOUSING (COMPLETE WITH BUSHES)	M.1	1	REQUIRED WHEN SHAVED GEARBOX IS FITTED (i.e. suffix "JS" to Gearbox Serial number).
C.10025	Bush for Throw-out Shaft		2	
FB.107/13D	Bolt, securing Clutch Housing to Gearbox	M.2	6	
C.9859	Bolt, securing Clutch Housing to Gearbox	M.3	1	
C.9860	Bolt, securing Clutch Housing to Gearbox	M.4	1	
FW.107/T	Washer, Plain, on Bolts		2	
C.587	Plate, locking Bolts	M.5	2	
C.5073	Plate, locking Bolts	M.6	2	
NB.137/23D	Bolt, securing Clutch Housing to Cylinder Block		9	
C.726	Washer, Shakeproof, on Bolts		9	
NB.137/25D	Bolt, securing Clutch Housing and Mid Engine Mounting to Cylinder Block		2	
C.726	Washer, Shakeproof, on Bolts		2	
C.1221/1	Split Pin, in Oil Drain hole, at bottom of Clutch Housing		1	
C.11910	Cover, over Timing aperture at bottom of Clutch Housing	M.7	1	
BD.524/1	Rivet, securing Cover to Clutch Housing		1	
C.6738	OIL SEAL, AT REAR OF CLUTCH HOUSING, FOR GEARBOX PRIMARY SHAFT	M.8	1	REQUIRED WHEN STANDARD OR CLOSE RATIO GEARBOX IS FITTED (i.e. either no suffix or suffix "CR" to Gearbox Serial number).
C.11934	OIL SEAL, AT REAR OF CLUTCH HOUSING, FOR GEARBOX PRIMARY SHAFT	M.8	1	REQUIRED WHEN SHAVED GEARBOX IS FITTED (i.e. suffix "JS" to Gearbox Serial number).
C.5072	COVER PLATE, AT BACK OF CLUTCH HOUSING	M.9	1	
CS.125/4D	Screw, Set, securing Cover Plate		4	
C.724	Washer, Shakeproof, on Setscrews		4	
C.4795	SUPPORT BRACKET AT RIGHT-HAND SIDE OF CLUTCH HOUSING	M.10	1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11942	SUPPORT BRACKET ASSEMBLY AT LEFT-HAND SIDE OF CLUTCH HOUSING	M.11	1	
NB.131/9D	Bolt , securing Support Brackets to Cylinder Block		4	
NN.131/L	Nut on Bolts		4	
FG.105/X	Washer , Spring, under Nuts		4	
NB.137/11D	Bolt , securing Support Brackets to Clutch Housing		4	
NB.137/23D	Bolt , securing Support Brackets to Cylinder Block		2	
NN.137/L	Nut on Bolts		6	
FG.106/X	Washer , Spring, under Nuts		6	
C.12515	Bracket , on L.H. Engine Support Bracket, anchoring Throttle Return Spring		1	} L.H. DRIVE CARS ONLY
NN.131/L	Nut , securing Bracket		1	
FG.105/X	Washer , Spring, under Nut		1	
C.9857	SHAFT, HOLDING OPERATING FORK TO CLUTCH HOUSING	M.12	1	
C.9797	FORK, ON SHAFT, OPERATING RELEASE BEARING	M.13	1	
C.8011	Screw (Alan head) securing Clutch Operating Fork to Shaft	M.14	1	
NN.125/L	Nut , locking Alan head Screw	M.15	1	
C.5120	RETURN SPRING FOR CLUTCH OPERATING FORK	M.16	1	
C.5178	Plate , anchoring Return Spring	M.17	1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9944	SLAVE CYLINDER FOR CLUTCH OPERATION (82265)	M.18	1	
6137	Body only (82329)	M.19	1	
6138	Spring (37349)	M.20	1	
6139	Cup Filler, at top of Spring (87575)	M.21	1	
6140	Seal, behind Piston (586)	M.22	1	
6141	Piston (37348)	M.23	1	
6143	Circlip, retaining Piston in Slave Cylinder Body (KL.47007)	M.24	1	
6142	Rubber Boot, over end of Slave Cylinder (33427)	M.25	1	
6096	Bleeder Screw in Slave Cylinder (28696)	M.26	1	
C.9858	Stud, for mounting of Slave Cylinder to Clutch Housing	M.27	2	
NN.137/L	Nut on Studs		2	
FG.106/X	Washer, Spring, under Nuts		2	
6053	REPAIR KIT FOR SERVICING CLUTCH SLAVE CYLINDER (KL.71539)		1	
C.9798	OPERATING ROD BETWEEN SLAVE CYLINDER AND CLUTCH FORK	M.28	1	
C.10360	ADJUSTER ASSEMBLY FOR OPERATING ROD	M.29	1	
C.9800	Bush, for Adjuster		1	
NN.231/L	Nut, locking Adjuster to Operating Rod	M.30	1	
C.9801	Pivot Pin, securing Adjuster to Clutch Operating Fork	M.31	1	
L.103/7U	Split Pin, securing Pivot Pin		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
BD.1708/I	Washer, Spring, behind Plain Washer		1	
C.12737	PIPE ASSEMBLY BETWEEN SLAVE CYLINDER AND FLEXIBLE HOSE (T.52/25B)	M.32	1	
C.11674	Clip, securing Pipe	M.33	1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11603	FLEXIBLE HOSE BETWEEN HYDRAULIC PIPES (KL.93475)	M.34	1	
UFN.237/L C.741	Nut, securing Flexible Hose Washer, Shakeproof, under Nuts	M.35 M.36	2 2	
C.12731	Bracket, on rear Cylinder Head Studs, supporting Flexible Hose	M.37	1	
C.11026	PIPE ASSEMBLY, BETWEEN FLEXIBLE HOSE AND CLUTCH MASTER CYLINDER (T.50/31B)	M.38	1	RIGHT-HAND DRIVE CARS ONLY
C.11027	PIPE ASSEMBLY, BETWEEN FLEXIBLE HOSE AND CLUTCH MASTER CYLINDER (T.50/35B)		1	LEFT-HAND DRIVE CARS ONLY
C.12214	CLUTCH MASTER CYLINDER ASSEMBLY (87029)	M.39	1	
6460	Tank and Barrel Assembly (87328)	M.40	1	
6437	Filler Cap (84119)	M.41	1	
6458	Cork Seal for Filler Cap (86011)	M.42	1	
6459	Return Spring (85844)	M.43	1	
6450	Retainer, at bottom of Return Spring (35358)	M.44	1	
6449	Seal (85641)	M.45	1	
6448	Disc, between Seal and Piston (34723)	M.46	1	
6446	Piston (85486)	M.47	1	
6447	Secondary Seal on Piston (37374)	M.48	1	
6443	Push Rod Assembly (80828)	M.49	1	
6444	Circlip, retaining Push Rod (86158)	M.50	1	
6445	Rubber Boot, over end of Push Rod (39994)	M.51	1	
C.8956	Stud, for mounting of Clutch Master Cylinder to top of Housing		2	
UFN.131/L C.725	Nut on Studs Washer, Shakeproof, under Nuts		2 2	
6593	REPAIR KIT FOR SERVICING CLUTCH MASTER CYLINDER (KL.71534)		1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8953	HOUSING FOR CLUTCH PEDAL	M.52	1	Fitted from Chassis No. 970001 to 971731 985001 to 987405
C.14026	HOUSING FOR CLUTCH PEDAL	M.52	1	Fitted to Chassis No. 971732 and subs. 987406 and subs.
C.8954 UFN.131/L C.725	Stud , for mounting of Housing to Scuttle Nut on Studs Washer , Shakeproof, under Nuts		7 7 7	
C.8957	Gasket , between Housing and Scuttle	M.53	See	1 required for right-hand drive cars. remarks 2 required for left-hand drive cars.
C.8958	SHAFT, SUPPORTING CLUTCH PEDAL IN HOUSING	M.54	1	
C.8967 C.8737/1 FVV.104/T	Bolt , securing Shaft in Housing Nut on Bolt Washer , Plain, under Nut		1 1 1	
C.13246	CLUTCH PEDAL (COMPLETE WITH BUSHES)	M.55	1	RIGHT-HAND DRIVE CARS ONLY
C.13248	CLUTCH PEDAL (COMPLETE WITH BUSHES)		1	LEFT-HAND DRIVE CARS ONLY
C.8959	Bush , in Clutch Pedal Boss		2	
C.8962	Washer (Fibre) at each side of Pedal Boss	M.56	2	
C.8966	RETURN SPRING FOR CLUTCH PEDAL	M.57	1	
C.11938	STEEL PAD FOR CLUTCH PEDAL	M.58	1	
C.8667/2	Nut , securing Steel Pad to Clutch Pedal		1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8969	RUBBER PAD FOR CLUTCH PEDAL	M.59	1	
C.8971	COVER PLATE FOR REDUNDANT PEDAL MOUNTING CUT OUT		1	
UFS.131/5R	Screw, Set, securing Cover Plate to Scuttle		4	
UFN.131/L	Nut, on Setscrews		4	
FW.105/T	Washer, Plain, under Nuts		4	
C.725	Washer, Shakeproof, under Nuts		4	

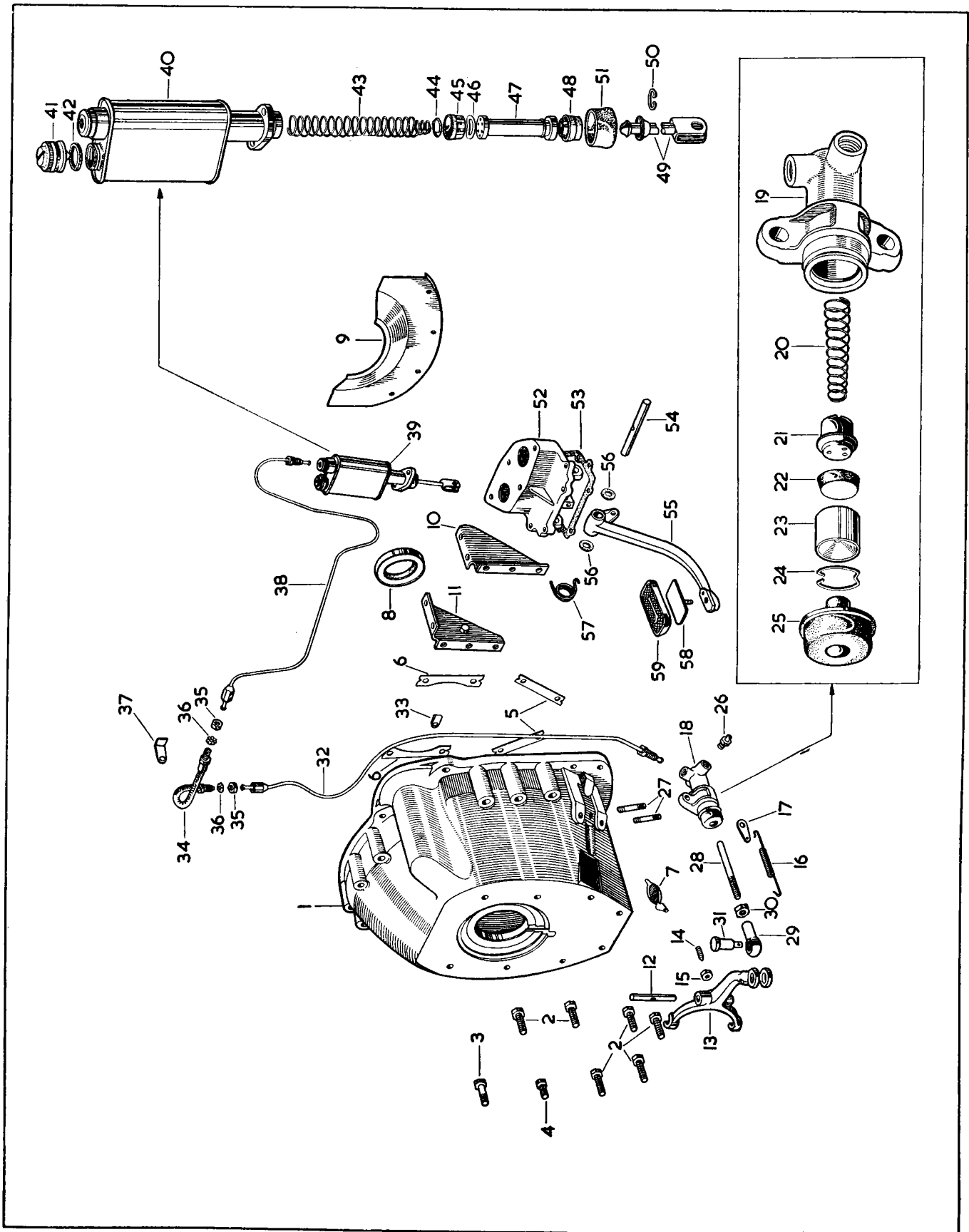


PLATE M

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9880	GEARBOX ASSEMBLY ("G.B." SERIES)		1	STANDARD GEARS. IDENTIFIED BY PREFIX "G.B." AND NO SUFFIX TO THE SERIAL NUMBER
C.9815	GEARBOX CASE	N.1	1	
C.799	Drain Plug , at bottom of Casing	N.2	1	
C.785	Washer (Fibre) on Drain Plug	N.3	1	
C.799	Oil Filler Plug , at left-hand side of Case	N.4	1	
C.785	Washer (Fibre) on Oil Filler Plug	N.5	1	
C.857	Plate , locking Counter and Reverse Shafts	N.6	1	
FS.205/7D	Screw, Set , securing Locking Plate	N.7	1	
FG.105/X	Washer, Spring , on Setscrew	N.8	1	
C.1845	Ball Bearing , for Mainshaft (MS.12½K.)	N.9	1	
C.1855	Circlip , securing Mainshaft Bearing	N.10	1	
C.1838	Ball Bearing , for Constant Pinion Shaft (Hoff. 340.K)	N.11	1	
C.12195	Collar , between Casing and Circlip	N.12	1	
C.1840	Circlip , on Bearing, behind Collar	N.13	1	
C.920	Washer (Fibre) in Casing, at front end of Counter Shaft	N.14	1	
C.1834	Gasket , between Gearbox Case and Clutch Housing	N.15	1	
C.12560	GEARBOX EXTENSION ASSEMBLY	N.16	1	
C.1866	Gasket , between Gearbox Extension and Case	N.17	1	
FS.105/9D	Screw, Set , securing Extension to Gearbox Case		7	
FG.105/X	Washer, Spring , on Setscrews		7	
C.9836	OIL SEAL AT END OF GEARBOX EXTENSION	N.18	1	
C.12378	SPEEDOMETER DRIVEN GEAR ASSEMBLY	N.19A	1	
C.9177	'O' Ring around Driven Gear Bearing	N.20	1	
C.846	Dowel Screw , securing Speedometer Driven Gear in Gearbox Extension	N.21	1	
FW.105/E	Washer (Copper) on Dowel Screw		1	

Part No.	Description	Plate No.	No. per Unit	Remarks
STRIKING GEAR				
C.9841	Striking Rod Assembly, 1st/2nd Gears (complete with Interlock Roller)	N.22	1	
C.9846	Striking Rod, 3rd/Top Gears	N.23	1	
C.9845	Striking Rod, Reverse Gear	N.24	1	
C.9854	Stop for 1st/2nd Speed Striking Rod	N.25	1	
C.9851	Change-Speed Fork, 1st/2nd Gears	N.26	1	
C.9852	Change-Speed Fork, 3rd/Top Gears	N.27	1	
C.9847	Change-Speed Fork, Reverse Gear	N.28	1	
C.9853	Selector, 3rd/Top Gears	N.29	1	
C.9848	Plunger, in Change-Speed Fork, for Reverse Selection	N.30	1	
C.9849	Spring, tensioning Reverse Plunger	N.31	1	
C.1319	Ball, locking Reverse Plunger	N.32	1	
C.9850	Spring, loading Locking Ball	N.33	1	
C.9855	Dowel Screw, locating Change-Speed Forks, Selector and 2nd Speed Stop, on Striking Rods	N.34	5	
C.837	Wire, locking Dowel Screws		As req'd	
C.922	Ball, between Striking Rods, for Interlock	N.35	2	
6264	REMOTE CONTROL, COMPLETE (SD.1041)	N.36	1	
	(COMPRISING TOP COVER, STRIKING RODS, FORKS, SELECTORS, CHANGE-SPEED LEVER, ETC.)			
C.10080	TOP COVER	N.37	1	
C.1083	Switch, for Top Cover, operating Reversing Lights	N.38	1	
C.4531	Gasket for Switch	N.39	1	
C.860	Gasket, between Top Cover and Gearbox Case	N.40	1	
FB.105/7D	Bolt, securing Top Cover to Gearbox Case	N.41	6	
FB.105/11D	Bolt, securing Top Cover to Gearbox Case	N.42	2	
FB.105/15D	Bolt, securing Top Cover to Gearbox Case	N.43	2	
FG.105/X	Washer, Spring, on Bolts	N.44	10	
OD.105/6H	Dowel, positioning Top Cover to Casing	N.45	2	
C.848	Plunger, engaging Striking Rods	N.46	3	
C.845	Spring, at top of Plunger	N.47	3	
C.849	Grub Screw, applying tension to Plungers for 1st/2nd and 3rd/Top Striking Rods	N.48	2	
C.884	Grub Screw, applying tension to Plunger for Reverse Striking Rod	N.49	1	
C.837	Wire, locking Grub Screws		As req'd	
C.841	Breather at top of Cover	N.50	1	
C.930	Washer (Fibre) for Breather	N.51	1	
C.2496	Stud, in Top Cover, for fixing of Change-Speed Lever Housing	N.52	4	
C.9840	Welch Washer, $\frac{7}{16}$" diameter, at L.H. side of Top Cover	N.53	2	
787	Welch Washer, $\frac{3}{8}$" diameter, at front and rear of Top Cover (ends of Striking Rods)	N.54	6	
C.7379	Plug, sealing hole in Top Cover	N.55	1	
C.2296/1	Washer (Copper) on Plug	N.56	1	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10654	CHANGE-SPEED LEVER ASSEMBLY	N.57	1	Fitted up to and including Gearbox Serial No. GB.13811
C.13945	CHANGE-SPEED LEVER ASSEMBLY		1	Fitted to Gearbox Serial No. GB.13812 and subs.
C.2291	Knob, for Change-Speed Lever	N.58	1	
C.1928	Nut, locking Knob to Change-Speed Lever	N.59	1	
C.10652	HOUSING, ON TOP COVER, FOR CHANGE-SPEED LEVER	N.60	1	
C.10653	Shim, under Housing	N.61	As req'd	
C.10658	Dowel Screw, securing Change-Speed Lever in Housing	N.62	2	
FG.104/X	Washer, Spring, on Dowel Screws	N.63	2	
NN.131/L	Nut, securing Housing to Top Cover		4	
FG.105/X	Washer, Spring, under Nuts		4	
C.9829	MAINSHAFT	P.1	1	
C.9830	Speedometer Driving Gear	P.2	1	
C.754	Key, positioning Speedometer Driving Gear on Mainshaft	P.3	1	
C.9831	Nut, securing Speedometer Driving Gear on Mainshaft	P.4	1	
C.9832	Tab Washer, securing Nut	P.5	1	
C.7480	Synchronising Sleeve, 2nd Speed	P.6	1	
C.900	Spring, in 2nd and 3rd/Top Synchro Sleeves	P.7	12	
C.922	Ball, at top of Springs and Plunger in 2nd and 3rd/Top Synchro Sleeves	P.8	13	
C.901	Plunger, in 2nd Speed Synchro Sleeve (.490" long)	P.9	1	} SELECTIVE SIZES. CHOOSE PLUNGER OF DESIRED LENGTH
C.901/1	Plunger, in 2nd Speed Synchro Sleeve (.495" long)	P.9	1	
C.901/2	Plunger, in 2nd Speed Synchro Sleeve (.500" long)	P.9	1	
C.2040	Gear, 1st Speed Mainshaft	P.10	1	
C.4125	Gear, 2nd Speed Mainshaft	P.11	1	
C.4123	Gear, 3rd Speed Mainshaft	P.12	1	
C.1850	Needle Roller, in 2nd and 3rd Speed Gears	P.13	82	
C.1849	Plunger, in Mainshaft, locking 2nd and 3rd Speed Gears	P.14	2	
C.1324	Spring, under Plungers	P.15	2	
C.2678/1	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.471"/.472" thick)	P.16	2	} SELECTIVE SIZES. CHOOSE WASHER OF DESIRED THICKNESS
C.2678/2	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.473"/.474" thick)	P.16	2	
C.2678/3	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.475"/.476" thick)	P.16	2	
C.4122	Synchronising Sleeve, 3rd/Top Speeds	P.17	1	
C.901	Plunger, in 3rd/Top Synchro Sleeve (.490" long)	P.18	2	} SELECTIVE SIZES. CHOOSE PLUNGER OF DESIRED LENGTH
C.901/1	Plunger, in 3rd/Top Synchro Sleeve (.495" long)	P.18	2	
C.901/2	Plunger, in 3rd/Top Synchro Sleeve (.500" long)	P.18	2	
C.922	Ball, at top of Plungers, in 3rd/Top Synchro Sleeve	P.19	2	
C.4049	Operating Sleeve, 3rd/Top Speeds	P.20	1	
C.903	Shim, under Springs in Synchro Sleeves (.006" thick)	P.21	As req'd	} OPTIONAL THICKNESSES
C.914	Shim, under Springs in Synchro Sleeves (.028" thick)	P.21	As req'd	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.6751	CONSTANT PINION SHAFT ASSEMBLY	P.22	1	STANDARD GEAR
C.9252	CONSTANT PINION SHAFT ASSEMBLY	P.22	1	CLOSE RATIO GEAR
C.1843	Roller Bearing, inside Constant Pinion Shaft	P.23	1	
C.2121	Oil Thrower, on Constant Pinion Shaft	P.24	1	
C.1838/1	Circlip, for Constant Pinion	P.25	1	
C.2109	Washer, for Constant Pinion	P.26	1	
C.2110	Shim, for Constant Pinion	P.27	As req'd	
C.2111	Shim, for Constant Pinion	P.28	As req'd	
C.2070	REVERSE SPINDLE	P.29	1	
C.2044/2	Reverse Gear (complete with Bush)	P.30	1	
C.1893	Lever, operating Reverse Gear	P.31	1	
C.1899	Fulcrum Pin, for Operating Lever	P.32	1	
C.777	Nut, Slotted, securing Fulcrum Pin	P.33	1	
FW.106/T	Washer, Plain, under Slotted Nut	P.34	1	
L.103/8U	Split Pin, retaining Slotted Nut and Reverse Slipper	P.35	2	
C.866	Reverse Slipper	P.36	1	
C.4284	Sealing Ring, on Reverse Spindle	P.37	1	
C.1856	COUNTERSHAFT	P.38	1	
C.2041	Gear, 1st Speed (on Counter)	P.39	1	
C.1864	Retaining Ring, at rear of Needle Rollers	P.40	2	
C.918	Needle Roller	P.41	58	
C.1861	Thrust Washer, inner, at rear of Counter adjacent to Needle Rollers	P.42	1	
C.1862	Thrust Washer, outer, at rear of Counter (.156" thick)	P.43	1	} To eliminate end float on the Countershaft, select the Washer which has the desired thickness.
C.1862/1	Thrust Washer, outer, at rear of Counter (.159" thick)	P.43	1	
C.1862/2	Thrust Washer, outer, at rear of Counter (.162" thick)	P.43	1	
C.1862/3	Thrust Washer, outer, at rear of Counter (.152" thick)	P.43	1	
C.1862/4	Thrust Washer, outer, at rear of Counter (.164" thick)	P.43	1	
C.2043	Retaining Ring, on outer end of front Needle Rollers	P.44	1	
C.8835	Thrust Washer, inner, at front end of Counter	P.45	1	
C.1859	Thrust Washer, outer, at front end of Counter	P.46	1	
C.2045	Constant Wheel	P.47	1	STANDARD GEAR
C.5826	Constant Wheel	P.47	1	CLOSE RATIO GEAR
C.2046	Gear, 3rd Speed Countershaft	P.48	1	
C.2047	Gear, 2nd Speed Countershaft	P.49	1	
C.2048	Split Ring, locating Constant Wheel	P.50	2 halves	
C.2072	Circlip, positioning 3rd Speed Gear and Constant Wheel	P.51	2	
C.4285	Sealing Ring, on Countershaft	P.52	1	

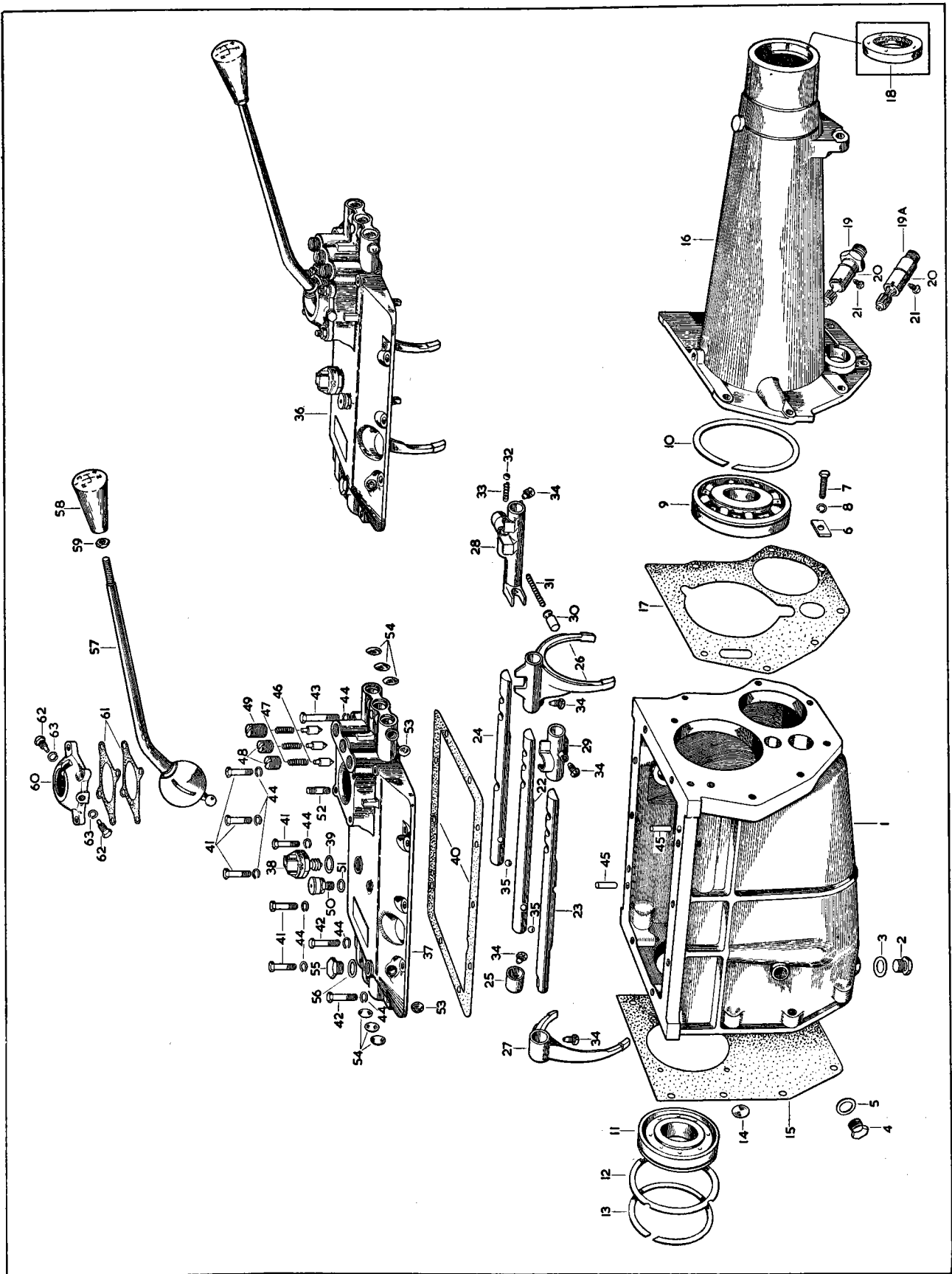


PLATE N

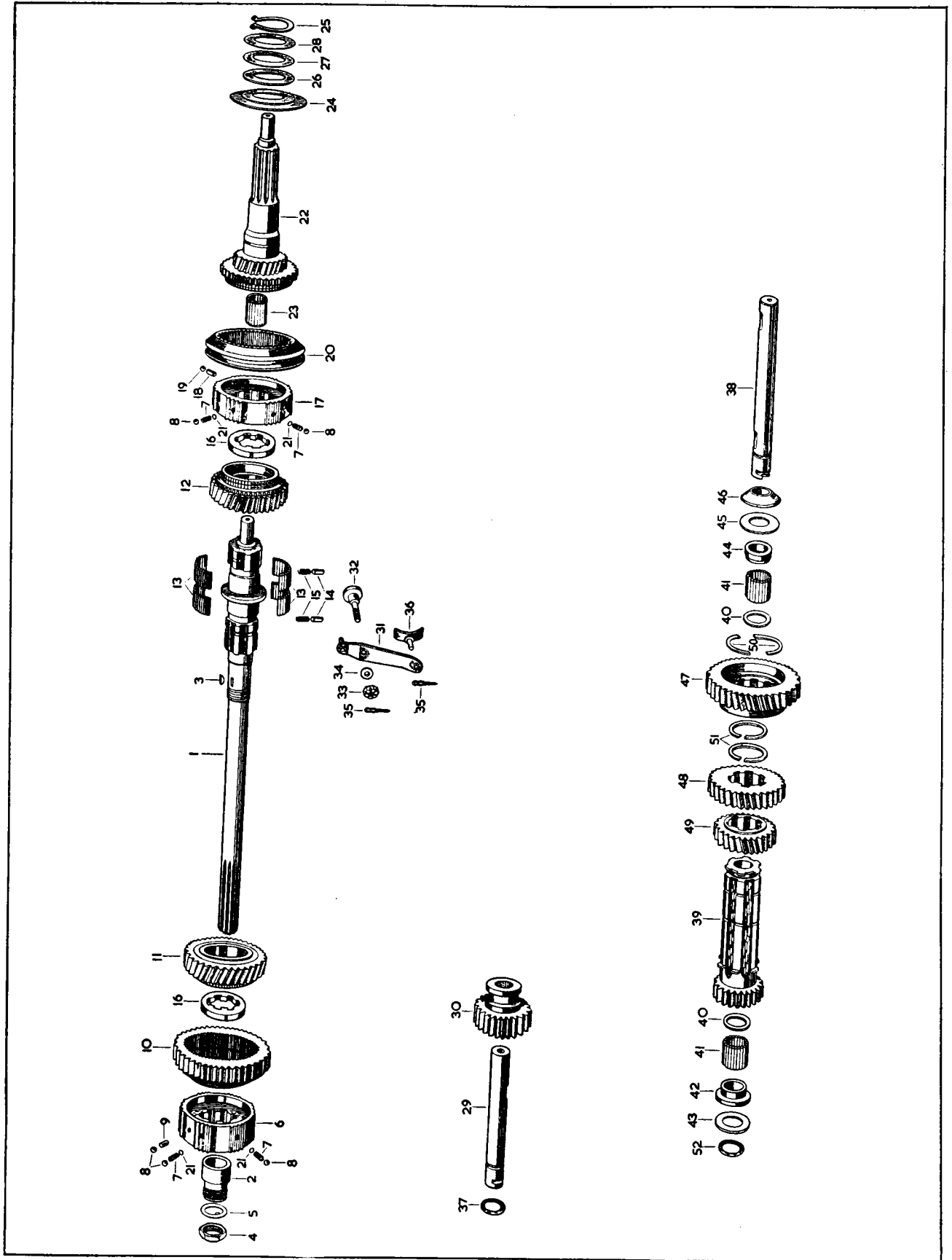


PLATE P

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10906	GEARBOX ASSEMBLY ("G.B." SERIES)		1	SHAVED GEARS. IDENTIFIED BY PREFIX "G.B." AND SUFFIX "J.S." TO THE SERIAL NUMBER
C.9815	GEARBOX CASE	AN.1	1	
C.799	Drain Plug , at bottom of Casing	AN.2	1	
C.785	Washer (Fibre) on Drain Plug	AN.3	1	
C.799	Oil Filler Plug , at left-hand side of case	AN.4	1	
C.785	Washer (Fibre) on Oil Filler Plug	AN.5	1	
C.857	Plate , locking Counter and Reverse Shafts	AN.6	1	
FS.205/7D	Screw , Set, securing Locking Plate	AN.7	1	
FG.105/X	Washer , Spring, on Setscrew	AN.8	1	
C.1845	Ball Bearing , for Mainshaft (MS.12½K.)	AN.9	1	
C.1855	Circlip , securing Mainshaft Bearing	AN.10	1	
C.1838	Ball Bearing , for Constant Pinion Shaft (Hoff. 340.K)	AN.11	1	
C.1841	Collar , between Casing and Circlip	AN.12	1	
C.1840	Circlip , on Bearing, behind Collar	AN.13	1	
C.920	Washer (Fibre) in Casing, at front end of Counter Shaft	AN.14	1	
C.1834	Gasket , between Gearbox Case and Clutch Housing	AN.15	1	
C.12560	GEARBOX EXTENSION ASSEMBLY	AN.16	1	
C.1866	Gasket , between Gearbox Extension and Case	AN.17	1	
FS.105/9D	Screw , Set, securing Extension to Gearbox Case		7	
FG.105/X	Washer , Spring, on Setscrews		7	
C.9836	OIL SEAL AT END OF GEARBOX EXTENSION	AN.18	1	
C.12378	SPEEDOMETER DRIVEN GEAR ASSEMBLY	AN.19A	1	
C.9177	'O' Ring around Driven Gear Bearing	AN.20	1	
C.846	Dowel Screw , securing Speedometer Driven Gear in Gearbox Extension	AN.21	1	
FW.105/E	Washer (Copper) on Dowel Screw		1	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
STRIKING GEAR				
C.9841	Striking Rod Assembly , 1st/2nd Gears (complete with Interlock Roller)	AN.22	1	
C.9846	Striking Rod , 3rd/Top Gears	AN.23	1	
C.9845	Striking Rod , Reverse Gear	AN.24	1	
C.9854	Stop for 1st/2nd Speed Striking Rod	AN.25	1	
C.9851	Change-Speed Fork , 1st/2nd Gears	AN.26	1	
C.9852	Change-Speed Fork , 3rd/Top Gears	AN.27	1	
C.9847	Change-Speed Fork , Reverse Gear	AN.28	1	
C.9853	Selector , 3rd/Top Gears	AN.29	1	
C.9848	Plunger , in Change-Speed Fork, for Reverse Selection	AN.30	1	
C.9849	Spring , tensioning Reverse Plunger	AN.31	1	
C.1319	Ball , locking Reverse Plunger	AN.32	1	
C.9850	Spring , loading Locking Ball	AN.33	1	
C.9855	Dowel Screw , locating Change-Speed Forks, Selector and 2nd Speed Stop, on Striking Rods	AN.34	5	
C.837	Wire , locking Dowel Screws		As req'd	
C.922	Ball , between Striking Rods, for Interlock	AN.35	2	
6264	REMOTE CONTROL, COMPLETE (SD.1041)	AN.36	1	
	(COMPRISING TOP COVER, STRIKING RODS, FORKS, SELECTORS, CHANGE-SPEED LEVER, ETC.)			
C.10080	TOP COVER	AN.37	1	
C.1083	Switch , for Top Cover, operating Reversing Lights	AN.38	1	
C.4531	Gasket for Switch	AN.39	1	
C.860	Gasket , between Top Cover and Gearbox Case	AN.40	1	
FB.105/7D	Bolt , securing Top Cover to Gearbox Case	AN.41	6	
FB.105/11D	Bolt , securing Top Cover to Gearbox Case	AN.42	2	
FB.105/15D	Bolt , securing Top Cover to Gearbox Case	AN.43	2	
FG.105/X	Washer , Spring, on Bolts	AN.44	10	
OD.105/6H	Dowel , positioning Top Cover to Casing	AN.45	2	
C.848	Plunger , engaging Striking Rods	AN.46	3	
C.845	Spring , at top of Plunger	AN.47	3	
C.849	Grub Screw , applying tension to Plungers for 1st/2nd and 3rd/Top Striking Rods	AN.48	2	
C.884	Grub Screw , applying tension to Plunger for Reverse Striking Rod	AN.49	1	
C.837	Wire , locking Grub Screws		As req'd	
C.841	Breather at top of Cover	AN.50	1	
C.930	Washer (Fibre) for Breather	AN.51	1	
C.2496	Stud , in Top Cover, for fixing of Change-Speed Lever Housing	AN.52	4	
C.9840	Welch Washer , $\frac{7}{16}$ " diameter, at L.H. side of Top Cover	AN.53	2	
787	Welch Washer , $\frac{3}{8}$ " diameter, at front and rear of Top Cover (ends of Striking Rods)	AN.54	6	
C.7379	Plug , sealing hole in Top Cover	AN.55	1	
C.2296/1	Washer (Copper) on Plug	AN.56	1	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10654	CHANGE-SPEED LEVER ASSEMBLY	AN.57	1	Fitted up to and including Gearbox Serial No. GB.13811
C.13945	CHANGE-SPEED LEVER ASSEMBLY		1	Fitted to Gearbox Serial No. GB.13812 and subs.
C.2291	Knob, for Change-Speed Lever	AN.58	1	
C.1928	Nut, locking Knob to Change-Speed Lever	AN.59	1	
C.10652	HOUSING, ON TOP COVER, FOR CHANGE-SPEED LEVER	AN.60	1	
C.10653	Shim, under Housing	AN.61	As req'd	
C.10658	Dowel Screw, securing Change-Speed Lever in Housing	AN.62	2	
FG.104/X	Washer, Spring, on Dowel Screws	AN.63	2	
NN.131/L	Nut, securing Housing to Top Cover		4	
FG.105/X	Washer, Spring, under Nuts		4	
C.9829	MAINSHAFT	AP.1	1	
C.9830	Speedometer Driving Gear	AP.2	1	
C.754	Key, positioning Speedometer Driving Gear on Mainshaft	AP.3	1	
C.9831	Nut, securing Speedometer Driving Gear on Mainshaft	AP.4	1	
C.9832	Tab Washer, securing Nut	AP.5	1	
C.10209	Synchronising Sleeve, 2nd Speed	AP.6	1	
C.900	Spring, in 2nd and 3rd/Top Synchro Sleeves	AP.7	12	
C.922	Ball, at top of Springs and Plunger in 2nd and 3rd/Top Synchro Sleeves	AP.8	13	
C.901	Plunger, in 2nd Speed Synchro Sleeve (.490" long)	AP.9	1	} SELECTIVE SIZES. CHOOSE PLUNGER OF DESIRED LENGTH
C.901/1	Plunger, in 2nd Speed Synchro Sleeve (.495" long)	AP.9	1	
C.901/2	Plunger, in 2nd Speed Synchro Sleeve (.500" long)	AP.9	1	
C.10201	Gear, 1st Speed Mainshaft	AP.10	1	
C.10202	Gear, 2nd Speed Mainshaft	AP.11	1	
C.10203	Gear, 3rd Speed Mainshaft	AP.12	1	
C.1850	Needle Roller, in 2nd and 3rd Speed Gears	AP.13	82	
C.1849	Plunger, in Mainshaft, locking 2nd and 3rd Speed Gears	AP.14	2	
C.1324	Spring, under Plungers	AP.15	2	
C.10206/1	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.471"/.472" thick)	AP.16	2	} SELECTIVE SIZES. CHOOSE WASHER OF DESIRED THICKNESS
C.10206/2	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.473"/.474" thick)	AP.16	2	
C.10206/3	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.475"/.476" thick)	AP.16	2	
C.10208	Synchronising Sleeve, 3rd/Top Speeds	AP.17	1	
C.901	Plunger, in 3rd/Top Synchro Sleeve (.490" long)	AP.18	2	} SELECTIVE SIZES. CHOOSE PLUNGER OF DESIRED LENGTH
C.901/1	Plunger, in 3rd/Top Synchro Sleeve (.495" long)	AP.18	2	
C.901/2	Plunger, in 3rd/Top Synchro Sleeve (.500" long)	AP.18	2	
C.922	Ball, at top of Plungers, in 3rd/Top Synchro Sleeve	AP.19	2	
C.4049/1	Operating Sleeve, 3rd/Top Speeds	AP.20	1	
C.903	Shim, under Springs in Synchro Sleeves (.006" thick)	AP.21	As req'd	} OPTIONAL THICKNESS
C.914	Shim, under Springs in Synchro Sleeves (.028" thick)	AP.21	As req'd	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10200	CONSTANT PINION SHAFT ASSEMBLY	AP.22	1	
C.1843	Roller Bearing, inside Constant Pinion Shaft	AP.23	1	
C.2121	Oil Thrower, on Constant Pinion Shaft	AP.24	1	
C.11932	Locknut, on Constant Pinion Shaft, securing Front Bearing	AP.25	1	
C.11933	Tab Washer, retaining Locknut	AP.26	1	
C.2070	REVERSE SPINDLE	AP.27	1	
C.10205/1	Reverse Gear (complete with Bush)	AP.28	1	
C.1893	Lever, operating Reverse Gear	AP.29	1	
C.1899	Fulcrum Pin, for Operating Lever	AP.30	1	
C.777	Nut, Slotted, securing Fulcrum Pin	AP.31	1	
FW.106/T	Washer, Plain, under Slotted Nut	AP.32	1	
L.103/8U	Split Pin, retaining Slotted Nut and Reverse Slipper	AP.33	2	
C.866	Reverse Slipper	AP.34	1	
C.4284	Sealing Ring, on Reverse Spindle	AP.35	1	
C.1856	COUNTERSHAFT	AP.36	1	
C.10204	GEAR UNIT (CLUSTER) ON COUNTERSHAFT	AP.37	1	
C.1864	Retaining Ring, at rear of Needle Rollers	AP.38	2	
C.918	Needle Roller	AP.39	58	
C.1861	Thrust Washer, inner, at rear of Counter adjacent to Needle Rollers	AP.40	1	
C.1862	Thrust Washer, outer, at rear of Counter (.156" thick)	AP.41	1	} To eliminate end float on the Countershaft, select the Washer which has the desired thickness.
C.1862/1	Thrust Washer, outer, at rear of Counter (.159" thick)	AP.41	1	
C.1862/2	Thrust Washer, outer, at rear of Counter (.162" thick)	AP.41	1	
C.1862/3	Thrust Washer, outer, at rear of Counter (.152" thick)	AP.41	1	
C.1862/4	Thrust Washer, outer, at rear of Counter (.164" thick)	AP.41	1	
C.10210	Retaining Ring, on outer end of front Needle Rollers	AP.42	1	
C.8835	Thrust Washer, inner, at front end of Counter	AP.43	1	
C.1859	Thrust Washer, outer, at front end of Counter	AP.44	1	
C.4285	Sealing Ring, on Countershaft	AP.45	1	

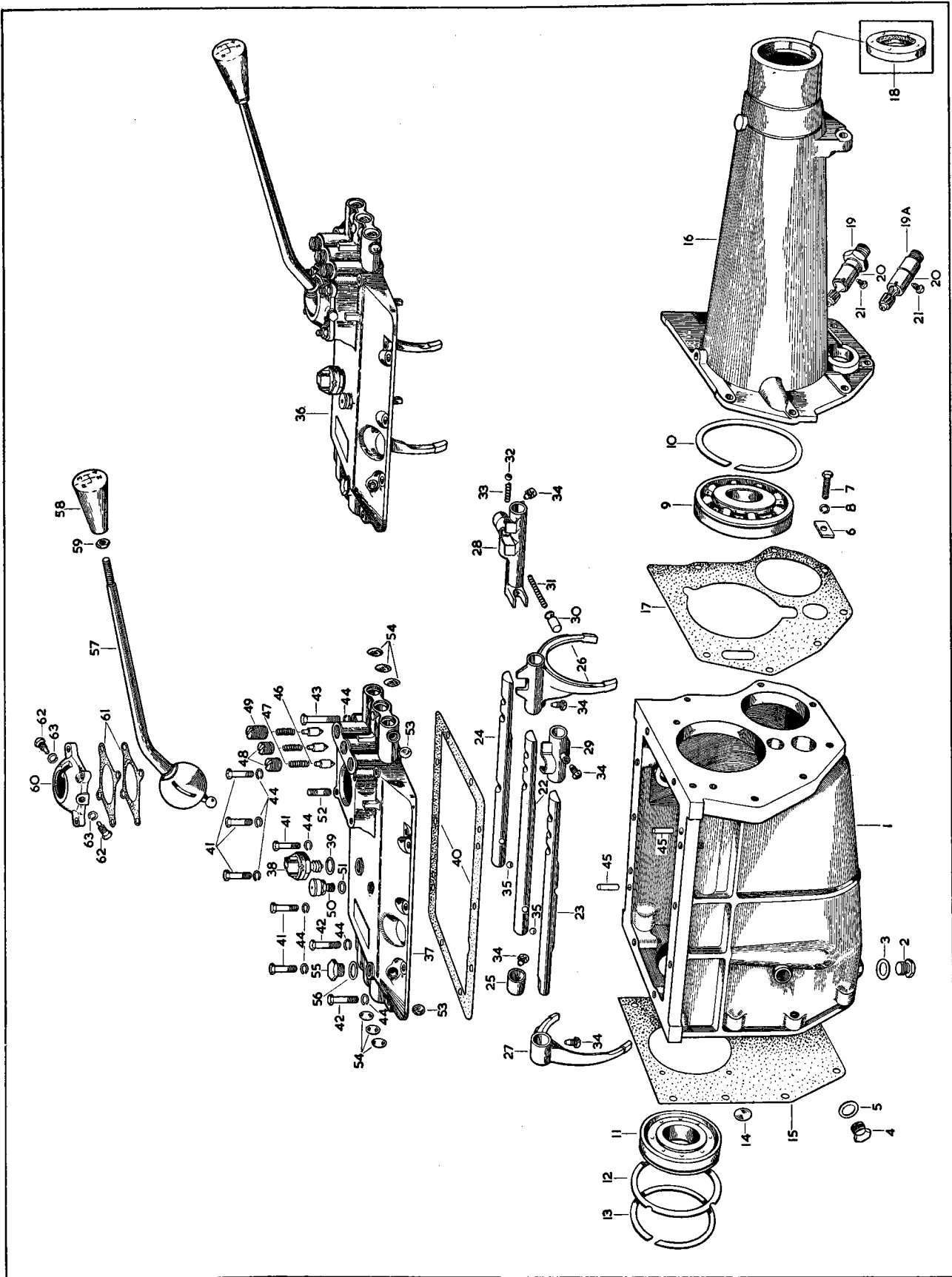


PLATE AN

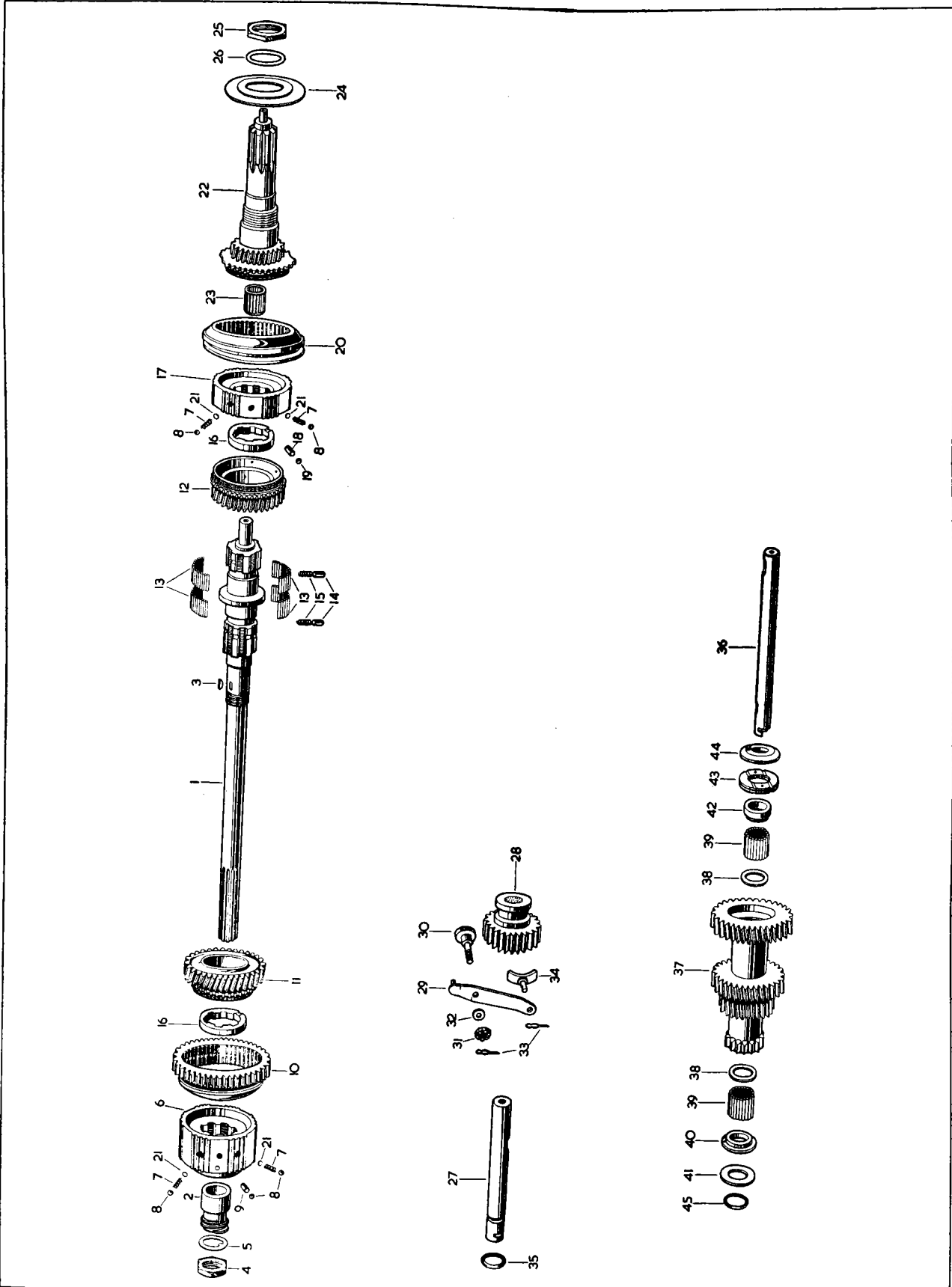


PLATE AP

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14821	GEARBOX ASSEMBLY ("G.B." SERIES)		1	SHAVED GEARS. IDENTIFIED BY PREFIX "G.B." AND SUFFIX "J.S." TO THE SERIAL NUMBER Fitted to Gearbox No. G.B.19870 and subs.
C.9815	GEARBOX CASE	BN.1	1	
C.799	Drain Plug at bottom of Casing	BN.2	1	
C.785	Washer (Fibre) on Drain Plug	BN.3	1	
C.799	Oil Filler Plug , at left hand side of Case	BN.4	1	
C.785	Washer (Fibre) on Oil Filler Plug	BN.5	1	
C.857	Plate , locking Counter and Reverse Shafts	BN.6	1	
FS.205/7D	Screw, Set , securing Locking Plate	BN.7	1	
FG.105/X	Washer, Spring , on Setscrew	BN.8	1	
C.1845	Ball Bearing , for Mainshaft (MS.12½K)	BN.9	1	
C.1855	Circlip , securing Mainshaft Bearing	BN.10	1	
C.1838	Ball Bearing , for Constant Pinion Shaft (Hoff. 340K)	BN.11	1	
C.1841	Collar , between Casing and Circlip	BN.12	1	
C.1840	Circlip , on Bearing, behind Collar	BN.13	1	
C.920	Washer (Fibre) in Casing, at front end of Counter Shaft	BN.14	1	
C.1834	Gasket , between Gearbox Case and Clutch Housing	BN.15	1	
C.12560	GEARBOX EXTENSION ASSEMBLY	BN.16	1	
C.1866	Gasket , between Gearbox Extension and Case	BN.17	1	
FS.105/9D	Screw, Set , securing Extension to Gearbox Case		7	
FG.105/X	Washer, Spring , on Setscrews		7	
C.9836	OIL SEAL AT END OF GEARBOX EXTENSION	BN.18	1	
C.12378	SPEEDOMETER DRIVEN GEAR ASSEMBLY	BN.19	1	
C.9177	'O' Ring around Driven Gear Bearing	BN.20	1	
C.846	Dowel Screw , securing Speedometer Driven Gear in Gearbox Extension	BN.21	1	
FW.105/E	Washer (Copper) on Dowel Screw		1	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
STRIKING GEAR				
C.9841	Striking Rod Assembly , 1st/2nd Gears (complete with Interlock Rollers)	BN.22	1	
C.9846	Striking Rod , 3rd/Top Gears	BN.23	1	
C.9845	Striking Rod , Reverse Gear	BN.24	1	
C.9854	Stop for 1st/2nd Speed Striking Rod	BN.25	1	
C.9851	Change-Speed Fork , 1st/2nd Gears	BN.26	1	
C.9852	Change-Speed Fork , 3rd/Top Gears	BN.27	1	
C.9847	Change-Speed Fork , Reverse Gear	BN.28	1	
C.9853	Selector , 3rd/Top Gears	BN.29	1	
C.9848	Plunger , in Change-Speed Fork, for Reverse Selection	BN.30	1	
C.14703	Spring , tensioning Reverse Plunger	BN.31	1	
C.1319	Ball , locking Reverse Plunger	BN.32	1	
C.14704	Spring , loading Locking Ball	BN.33	1	
C.13343	Dowel Screw , locating Change-Speed Forks, Selector and 2nd Speed Stop, on Striking Rods	BN.34	5	
C.837	Wire , locking Dowel Screws		As req'd	
C.922	Ball , between Striking Rods, for Interlock	BN.35	2	
7749	REMOTE CONTROL, COMPLETE (SD.1071)	BN.36	1	
	(COMPRISING TOP COVER, STRIKING RODS, FORKS, SELECTORS, CHANGE-SPEED LEVER, ETC.)			
C.13332	TOP COVER	BN.37	1	
C.1083	Switch , for Top Cover, operating Reversing Light	BN.38	1	
C.4531	Gasket , for Switch	BN.39	1	
C.860	Gasket , between Top Cover and Gearbox Case	BN.40	1	
FS.105/7D	Bolt , securing Top Cover to Gearbox Case	BN.41	6	
FS.105/11D	Bolt , securing Top Cover to Gearbox Case	BN.42	2	
FS.105/15D	Bolt , securing Top Cover to Gearbox Case	BN.43	2	
FG.105/X	Washer , Spring, on Bolts	BN.44	10	
OD.105/6H	Dowel , positioning Top Cover to Casing	BN.45	2	
C.1319	Ball , engaging Striking Rods	BN.46	3	
C.13334	Plunger , holding Balls in position	BN.47	3	
C.845	Spring , at top of Plunger	BN.48	3	
C.13333	Shim , for Spring Tension		As req'd	
C.841	Breather , at top of Cover	BN.49	1	
C.930	Washer (Fibre) for Breather	BN.50	1	
C.7426	Stud , in Top Cover, for fixing of Change-Speed Lever Housing	BN.51	4	
NN.131/L	Nut on Studs		4	
FG.105/X	Washer , Spring, under Nuts		4	
C.9840	Welch Washer , $\frac{7}{16}$ " diameter, at L.H. side of Top Cover	BN.52	2	
787	Welch Washer , $\frac{3}{8}$ " diameter, at front and rear of Top Cover (ends of Striking Rods)	BN.53	6	
C.799	Plug , sealing hole in Top Cover	BN.54	1	
C.785	Washer (Copper) on Plug	BN.55	1	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14468	HOUSING, ON TOP COVER, FOR CHANGE-SPEED LEVER	BN.56	1	
C.1907	Bush , inside Housing, for Pivot Jaw	BN.57	1	
C.13338	Gasket , under Housing	BN.58	1	
C.12454	'O' RING, IN HOUSING, FOR REMOTE CONTROL SHAFT	BN.59	1	
C.13335	Retaining Cup , for 'O' Ring	BN.60	1	
C.13339	REMOTE CONTROL SHAFT	BN.61	1	Fitted from Gearbox Serial No. GB.19870 to GB.21687
C.14305	REMOTE CONTROL SHAFT	BN.61	1	Fitted to Gearbox Serial No. GB.21688 and subs.
C.13341	SELECTOR FINGER, ON REMOTE CONTROL SHAFT	BN.62	1	
C.13343	Dowel Screw , securing Selector Finger to Remote Control Shaft	BN.63	1	
C.837	Wire , locking Dowel Screw		As req'd	
787	Welch Washer , $\frac{5}{8}$ " diameter, at rear of Housing	BN.64	1	
C.14470	PIVOT JAW HOUSING SELECTOR LEVER	BN.65	1	
C.1894	Washer (Fibre) at each side of Housing turret	BN.66	2	
C.1905	Washer , Double Coil Spring, between 'D' Washer and Fibre Washer	BN.67	1	
C.1914	'D' Washer , on Pivot Jaw, adjacent to Nut	BN.68	1	
FN.407/L	Nut , Slotted, securing Pivot Jaw to Housing	BN.69	1	
L.103/8U	Split Pin , securing Nut	BN.70	1	
C.14299	SELECTOR LEVER ON END OF CHANGE-SPEED LEVER	BN.71	1	Fitted from Gearbox Serial No. GB.19870 to GB.21687
C.14829	SELECTOR LEVER ON END OF CHANGE-SPEED LEVER	BN.71	1	Fitted to Gearbox Serial No. GB.21688 and subs.
C.1906	Bush , inside Selector Lever	BN.72	1	
C.1908	Washer (Fibre) at each side of Selector Lever	BN.73	2	
C.1929	Washer , Double Coil Spring, between Fibre Washer and Selector Lever	BN.74	1	
C.1912	Pivot Pin , mounting Selector Lever in Pivot Jaw	BN.75	1	
FN.407/L	Nut , Slotted, securing Pivot Pin		1	
L.103/8U	Split Pin , retaining Nut		1	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.1917	CHANGE-SPEED LEVER	BN.76	1	
C.2291	Knob for Change-Speed Lever	BN.77	1	
C.1928	Nut, locking Knob to Change-Speed Lever	BN.78	1	
C.1915	RUBBER BUSH HOUSING CHANGE-SPEED LEVER IN SELECTOR LEVER	BN.79	2	
C.1919	Washer, at top of Rubber Bush	BN.80	1	
C.1904	Washer, at bottom of Rubber Bush	BN.81	1	
FN.405/L	Nut, Slotted, securing Change-Speed Lever to Selector Lever		1	
L.103/8U	Split Pin retaining Nut		1	
C.9829	MAINSHAFT	BP.1	1	
C.9830	Speedometer Driving Gear	BP.2	1	
C.754	Key, positioning Speedometer Driving Gear on Mainshaft	BP.3	1	
C.9831	Nut, securing Speedometer Driving Gear on Mainshaft	BP.4	1	
C.9832	Tab Washer, securing Nut	BP.5	1	
C.10209	Synchronising Sleeve, 2nd Speed	BP.6	1	
C.900	Spring, in 2nd and 3rd/Top Synchro Sleeves	BP.7	12	
C.922	Ball, at top of Springs and Plunger in 2nd and 3rd/Top Synchro Sleeves	BP.8	13	
C.901	Plunger, in 2nd Speed Synchro Sleeve (.490" long)	BP.9	1	} SELECTIVE SIZES. CHOOSE PLUNGER OF DESIRED LENGTH
C.901/1	Plunger, in 2nd Speed Synchro Sleeve (.495" long)	BP.9	1	
C.901/2	Plunger, in 2nd Speed Synchro Sleeve (.500" long)	BP.9	1	
C.10201	Gear, 1st Speed Mainshaft	BP.10	1	
C.10202	Gear, 2nd Speed Mainshaft	BP.11	1	
C.10203	Gear, 3rd Speed Mainshaft	BP.12	1	
C.1850	Needle Roller, in 2nd and 3rd Speed Gears	BP.13	82	
C.1849	Plunger, in Mainshaft, locking 2nd and 3rd Speed Gears	BP.14	2	
C.1324	Spring, under Plungers	BP.15	2	
C.10206/1	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.471"/.472" thick)	BP.16	2	} SELECTIVE SIZES. CHOOSE WASHER OF DESIRED THICKNESS
C.10206/2	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.473"/.474" thick)	BP.16	2	
C.10206/3	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.475"/.476" thick)	BP.16	2	
C.10208	Synchronising Sleeve, 3rd/Top Speeds	BP.17	1	
C.901	Plunger, in 3rd/Top Synchro Sleeve (.490" long)	BP.18	2	} SELECTIVE SIZES. CHOOSE PLUNGER OF DESIRED LENGTH
C.901/1	Plunger, in 3rd/Top Synchro Sleeve (.495" long)	BP.18	2	
C.901/2	Plunger, in 3rd/Top Synchro Sleeve (.500" long)	BP.18	2	
C.922	Ball, at top of Plunger, in 3rd/Top Synchro Sleeve	BP.19	2	
C.4049/1	Operating Sleeve, 3rd/Top Speeds	BP.20	1	
C.903	Shim, under Springs in Synchro Sleeves (.006" thick)	BP.21	As req'd	} OPTIONAL THICKNESS
C.914	Shim, under Springs in Synchro Sleeves (.028" thick)	BP.21	As req'd	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10200	CONSTANT PINION SHAFT ASSEMBLY	BP.22	1	
C.1843	Roller Bearing , inside Constant Pinion Shaft	BP.23	1	
C.2121	Oil Thrower , on Constant Pinion Shaft	BP.24	1	
C.11932	Locknut , on Constant Pinion Shaft, securing Front Bearing	BP.25	1	
C.11933	Tab Washer , retaining Locknut	BP.26	1	
C.2070	REVERSE SPINDLE	BP.27	1	
C.10205/1	Reverse Gear (complete with Bush)	BP.28	1	
C.1893	Lever , operating Reverse Gear	BP.29	1	
C.1899	Fulcrum Pin , for Operating Lever	BP.30	1	
C.777	Nut , Slotted, securing Fulcrum Pin	BP.31	1	
FW.106/T	Washer , Plain, under Slotted Nut	BP.32	1	
L.103/8U	Split Pin , retaining Slotted Nut and Reverse Slipper	BP.33	2	
C.866	Reverse Slipper	BP.34	1	
C.4284	Sealing Ring , on Reverse Spindle	BP.35	1	
C.1856	COUNTERSHAFT	BP.36	1	
C.10204	GEAR UNIT (CLUSTER) ON COUNTERSHAFT	BP.37	1	
C.1864	Retaining Ring , at rear of Needle Rollers	BP.38	2	
C.918	Needle Roller	BP.39	58	
C.1861	Thrust Washer , inner, at rear of Counter, adjacent to Needle Rollers	BP.40	1	
C.1862	Thrust Washer , outer, at rear of Counter (.156" thick)	BP.41	1	} To eliminate end float on the Countershaft, select the Washer which has the desired thickness.
C.1862/1	Thrust Washer , outer, at rear of Counter (.159" thick)	BP.41	1	
C.1862/2	Thrust Washer , outer, at rear of Counter (.162" thick)	BP.41	1	
C.1862/3	Thrust Washer , outer, at rear of Counter (.152" thick)	BP.41	1	
C.1862/4	Thrust Washer , outer, at rear of Counter (.164" thick)	BP.41	1	
C.10210	Retaining Ring , on outer end of front Needle Rollers	BP.42	1	
C.8835	Thrust Washer , inner, at front end of Counter	BP.43	1	
C.1859	Thrust Washer , outer, at front end of Counter	BP.44	1	
C.4285	Sealing Ring , on Countershaft	BP.45	1	

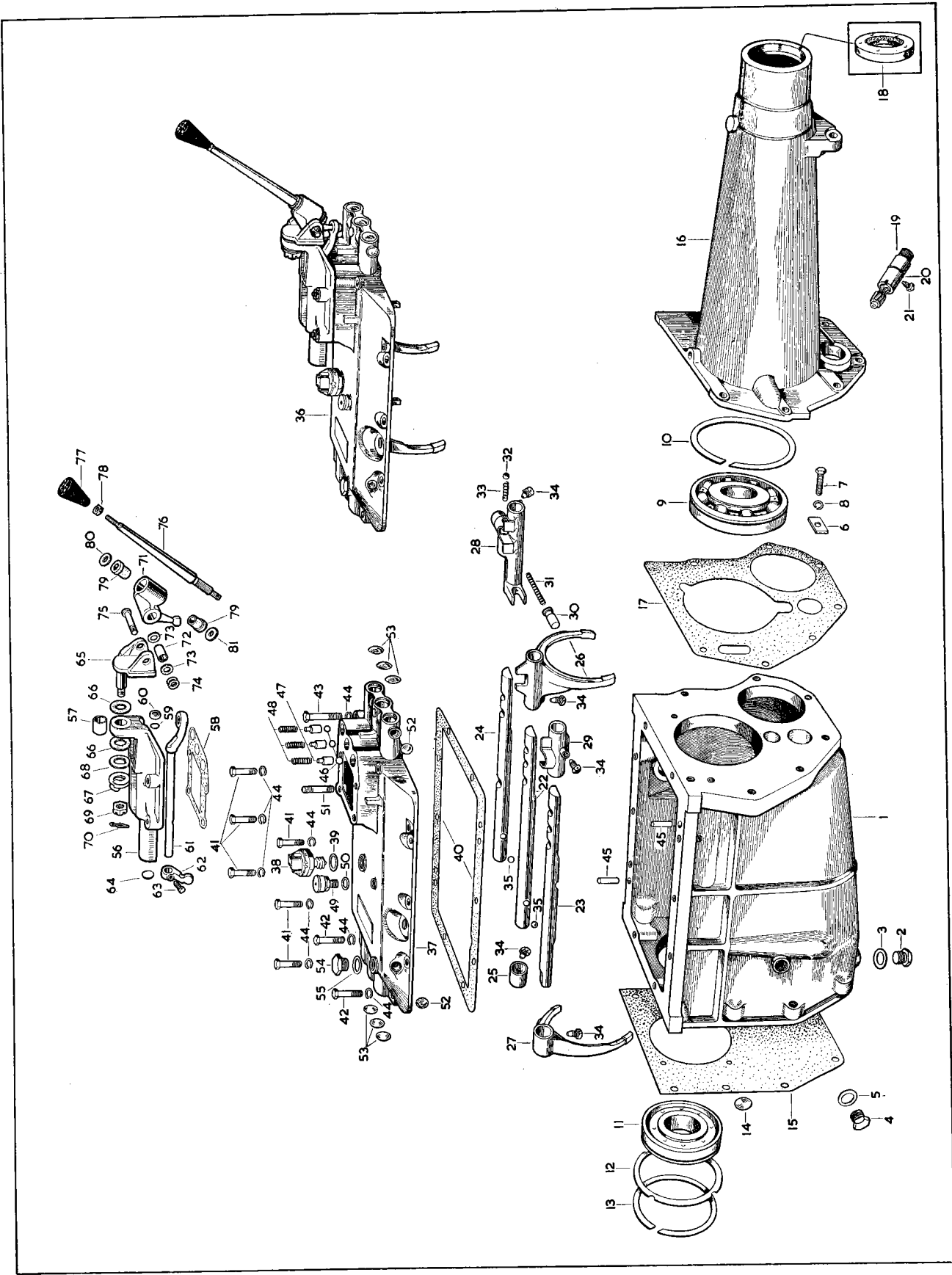


PLATE BN

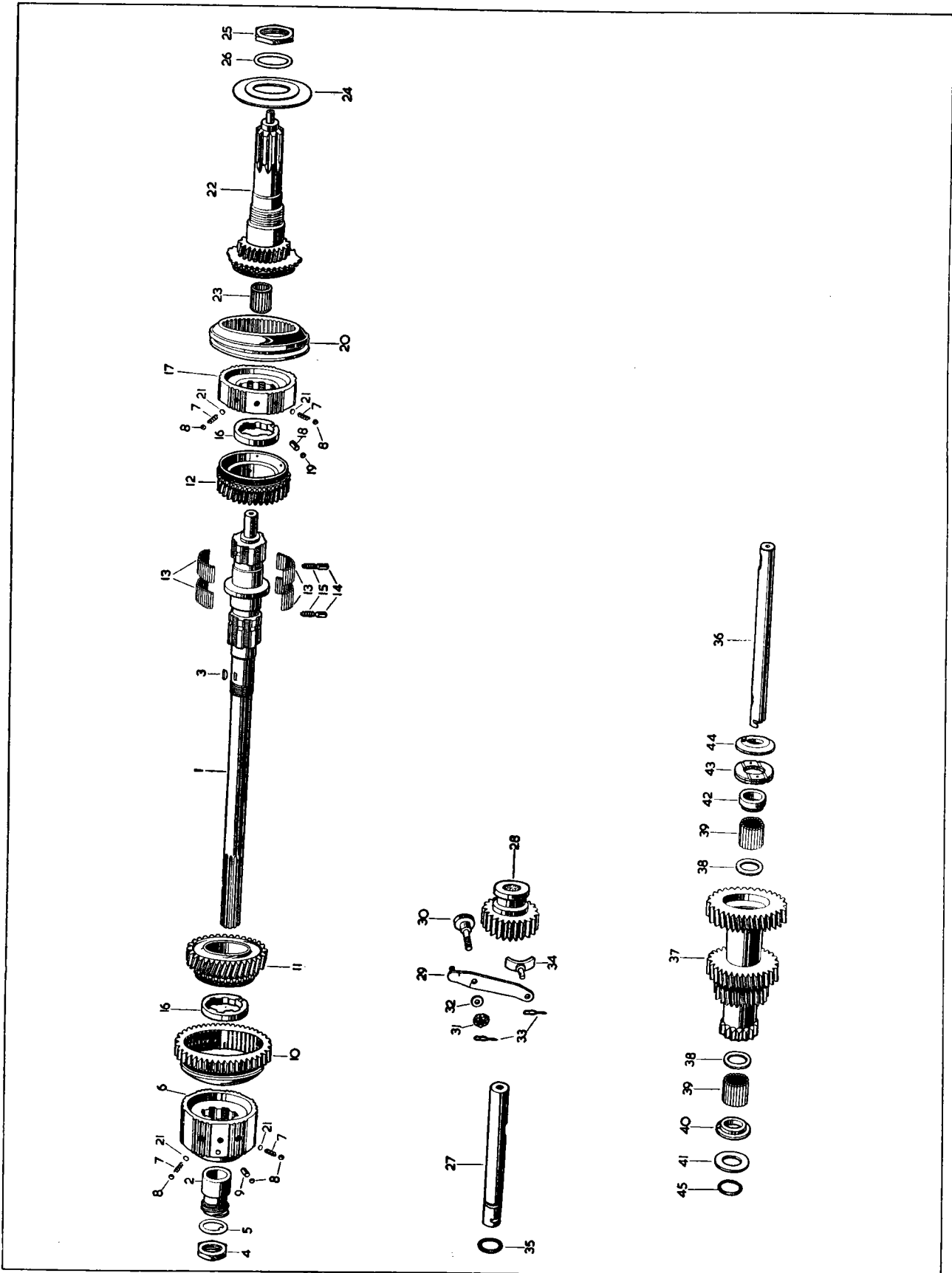


PLATE BP

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11960	GEARBOX ASSEMBLY ("GBN" SERIES)		1	Fitted to and including Gearbox Serial No. GBN.19869
C.9815	GEARBOX CASE	ABN.1	1	
C.799	Drain Plug , at bottom of Casing	ABN.2	1	
C.785	Washer (Fibre) on Drain Plug	ABN.3	1	
C.799	Oil Filler Plug , at L.H. side of Case	ABN.4	1	
C.785	Washer (Fibre) on Oil Filler Plug	ABN.5	1	
C.857	Plate , locking Counter and Reverse Shafts	ABN.6	1	
FS.205/7D	Screw, Set , securing Locking Plate	ABN.7	1	
FG.105/X	Washer, Spring , on Setscrew	ABN.8	1	
C.1845	Ball Bearing , for Mainshaft (MS.12½K)	ABN.9	1	
C.1855	Circlip , securing Mainshaft Bearing	ABN.10	1	
C.1838	Ball Bearing , for Constant Pinion Shaft (Hoff.340K)	ABN.11	1	
C.1841	Collar , between Casing and Circlip	ABN.12	1	
C.1840	Circlip , on Bearing, behind Collar	ABN.13	1	
C.920	Washer (Fibre) in Casing, at front end of Countershaft	ABN.14	1	
C.1834	Gasket , between Gearbox Case and Clutch Housing	ABN.15	1	
C.1866	Gasket , between Gearbox Case and Overdrive Extension	ABN.16	1	
FS.105/9D	Screw, Set , securing Overdrive Unit to Gearbox	ABN.17	7	
FG.105/X	Washer, Spring , on Setscrews	ABN.18	7	
STRIKING GEAR				
C.9841	Striking Rod Assembly , 1st/2nd Gears (complete with Interlock Roller)	ABN.19	1	
C.9846	Striking Rod , 3rd/Top Gears	ABN.20	1	
C.9845	Striking Rod , Reverse Gear	ABN.21	1	
C.9854	Stop on 1st/2nd Speed Striking Rod	ABN.22	1	
C.9851	Change Speed Fork , 1st/2nd Gears	ABN.23	1	
C.9852	Change Speed Fork , 3rd/Top Gears	ABN.24	1	
C.9847	Change Speed Fork , Reverse Gear	ABN.25	1	
C.9853	Selector , 3rd/Top Gears	ABN.26	1	
C.9848	Plunger , in Change Speed Fork, for Reverse Selection	ABN.27	1	
C.9849	Spring , tensioning Reverse Plunger	ABN.28	1	
C.1319	Ball , locking Reverse Plunger	ABN.29	1	
C.9850	Spring , loading Locking Ball	ABN.30	1	
C.9855	Dowel Screw , locating Change Speed Forks, Selector, and 2nd Speed Stop on Striking Rods	ABN.31	5	
C.837	Wire , locking Dowel Screws		As req'd	
C.922	Ball , between Striking Rods, for Interlock	ABN.32	2	
6263	REMOTE CONTROL, COMPLETE (SD.1040)		1	
	(COMPRISING TOP COVER, STRIKING RODS, FORKS, SELECTORS, CHANGE SPEED LEVER, ETC.)			

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10080	TOP COVER	ABN.33	1	
C.1083	Switch , for Top Cover, operating Reversing Light and Top Gear for Overdrive Unit (31077/B)	ABN.34	2	
C.4531	Gasket , for Switches	ABN.35	2	
C.860	Gasket , between Top Cover and Gearbox Case	ABN.36	1	
FB.105/7D	Bolt , securing Top Cover to Gearbox Case	ABN.37	6	
FB.105/11D	Bolt , securing Top Cover to Gearbox Case	ABN.38	2	
FB.105/15D	Bolt , securing Top Cover to Gearbox Case	ABN.39	2	
FG.105/X	Washer , Spring, on Bolts	ABN.40	10	
OD.105/6H	Dowel , positioning Top Cover to Casing	ABN.41	2	
C.848	Plunger , engaging Striking Rods	ABN.42	3	
C.845	Spring at top of Plunger	ABN.43	3	
C.849	Grub Screw , applying tension to Plungers for 1st/2nd and 3rd/Top Striking Rods	ABN.44	2	
C.884	Grub Screw , applying tension to Plunger for Reverse Striking Rod	ABN.45	1	
C.837	Wire , locking Grub Screws		As req'd	
C.841	Breather , at top of Cover	ABN.46	1	
C.930	Washer (Fibre) for Breather	ABN.47	1	
C.2496	Stud , in Top Cover, for fixing of Change Speed Lever Housing	ABN.48	4	
C.9840	Welch Washer , $\frac{7}{16}$ " dia., at L.H. side of Top Cover	ABN.49	2	
787	Welch Washer , $\frac{3}{8}$ " dia., at front and rear of Top Cover (ends of Striking Rods)	ABN.50	6	
C.10654	CHANGE-SPEED LEVER ASSEMBLY	ABN.51	1	Fitted up to and including Gearbox Serial No. GB.13811
C.13945	CHANGE-SPEED LEVER ASSEMBLY		1	Fitted to Gearbox Serial No. GB.13812 and subs.
C.2291	Knob , for Change Speed Lever	ABN.52	1	
C.1928	Nut , locking Knob to Change Speed Lever	ABN.53	1	
C.10652	HOUSING, ON TOP COVER, FOR CHANGE-SPEED LEVER	ABN.54	1	
C.10653	Shim under Housing	ABN.55	As req'd	
C.10658	Dowel Screw , securing Change Speed Lever in Housing	ABN.56	2	
FG.104/X	Washer , Spring, on Dowel Screws	ABN.57	2	
NN.131/L	Nut , securing Housing to Top Cover		4	
FG.105/X	Washer , Spring, under Nuts		4	
C.6830	MAINSHAFT	ABP.1	1	
C.7480	Sleeve , Synchronising, 2nd Speed	ABP.2	1	
C.900	Spring , in 2nd and 3rd/Top Synchro Sleeves	ABP.3	12	
C.922	Ball , at top of Springs and Plunger in 2nd and 3rd/Top Synchro Sleeves	ABP.4	13	

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
MAINSHAFT (continued)				
C.901	Plunger in 2nd Speed Synchro Sleeve (.490" long)	ABP.5	1	} SELECTIVE SIZES. CHOOSE PLUNGER OF DESIRED LENGTH
C.901/1	Plunger in 2nd Speed Synchro Sleeve (.495" long)	ABP.5	1	
C.901/2	Plunger in 2nd Speed Synchro Sleeve (.500" long)	ABP.5	1	
C.2040	Gear, 1st Speed Mainshaft	ABP.6	1	
C.4125	Gear, 2nd Speed Mainshaft	ABP.7	1	
C.4123	Gear, 3rd Speed Mainshaft	ABP.8	1	
C.1850	Needle Roller, in 2nd and 3rd Speed Gears	ABP.9	82	
C.1849	Plunger, in Mainshaft, locking 2nd and 3rd Speed Gears	ABP.10	2	
C.1324	Spring, under Plungers	ABP.11	2	
C.2678/1	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.471"/.472" thick)	ABP.12	2	} SELECTIVE SIZES CHOOSE WASHER OF DESIRED THICKNESS
C.2678/2	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.473"/.474" thick)	ABP.12	2	
C.2678/3	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.475"/.476" thick)	ABP.12	2	
C.4122	Sleeve, Synchronising, 3rd/Top Speeds	ABP.13	1	} SELECTIVE SIZES CHOOSE PLUNGER OF DESIRED LENGTH
C.901	Plunger, in 3rd/Top Synchro Sleeve (.490" long)	ABP.14	2	
C.901/1	Plunger, in 3rd/Top Synchro Sleeve (.495" long)	ABP.14	2	
C.901/2	Plunger, in 3rd/Top Synchro Sleeve (.500" long)	ABP.14	2	
C.922	Ball at top of Plungers in 3rd/Top Synchro Sleeve	ABP.15	2	
C.4049	Operating Sleeve, 3rd/Top Speeds	ABP.16	1	} OPTIONAL THICKNESS
C.903	Shim under Springs in Synchro Sleeves (.006" thick)	ABP.17	As req'd	
C.914	Shim under Springs in Synchro Sleeves (.028" thick)	ABP.17	As req'd	
C.6751	CONSTANT PINION SHAFT ASSEMBLY	AS- ABP.18	1	
C.1843	Roller Bearing, inside Constant Pinion Shaft	ABP.19	1	
C.2121	Oil Thrower, on Constant Pinion Shaft	ABP.20	1	
C.1838/1	Circlip, for Constant Pinion	ABP.21	1	
C.2109	Washer, for Constant Pinion	ABP.22	1	
C.2110	Shim, for Constant Pinion	ABP.23	As req'd	
C.2111	Shim, for Constant Pinion	ABP.24	As req'd	
C.2070	REVERSE SPINDLE	ABP.25	1	
C.2044/2	Reverse Gear (complete with Bush)	ABP.26	1	
C.1893	Lever, operating Reverse Gear	ABP.27	1	
C.1899	Fulcrum Pin, for Operating Lever	ABP.28	1	
C.777	Nut, Slotted, securing Fulcrum Pin	ABP.29	1	
FW.106/T	Washer, Plain, under Slotted Nut	ABP.30	1	
L.103/8U	Split Pin, retaining Slotted Nut and Reverse Slipper	ABP.31	2	
C.866	Reverse Slipper	ABP.32	1	
C.4284	Sealing Ring, on Reverse Spindle	ABP.33	1	

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.1856	COUNTERSHAFT	ABP.34	1	
C.2041	Gear, 1st Speed (on Counter)	ABP.35	1	
C.1864	Retaining Ring, at rear of Needle Rollers	ABP.36	2	
C.918	Needle Rollers	ABP.37	58	
C.1861	Thrust Washer, inner, at rear of Counter, adjacent to Needle Rollers	ABP.38	1	
C.1862	Thrust Washer, outer, at rear of Counter (.156" thick)	ABP.39	1	} To eliminate end float on the Countershaft, select the washer which has the desired thickness.
C.1862/1	Thrust Washer, outer, at rear of Counter (.159" thick)	ABP.39	1	
C.1862/2	Thrust Washer, outer, at rear of Counter (.162" thick)	ABP.39	1	
C.1862/3	Thrust Washer, outer, at rear of Counter (.152" thick)	ABP.39	1	
C.1862/4	Thrust Washer, outer, at rear of Counter (.164" thick)	ABP.39	1	
C.2043	Retaining Ring, on outer end of front Needle Rollers	ABP.40	1	
C.8835	Thrust Washer, inner, at front end of Counter	ABP.41	1	
C.1859	Thrust Washer, outer, at front end of Counter	ABP.42	1	
C.2045	Constant Wheel	ABP.43	1	
C.2046	Gear, 3rd Speed Countershaft	ABP.44	1	
C.2047	Gear, 2nd Speed Countershaft	ABP.45	1	
C.2048	Split Ring, locating Constant Wheel	ABP.46	2 halves	
C.2072	Circlip, positioning 3rd Speed Gear and Constant Wheel	ABP.47	2	
C.4285	Sealing Ring on Countershaft	ABP.48	1	

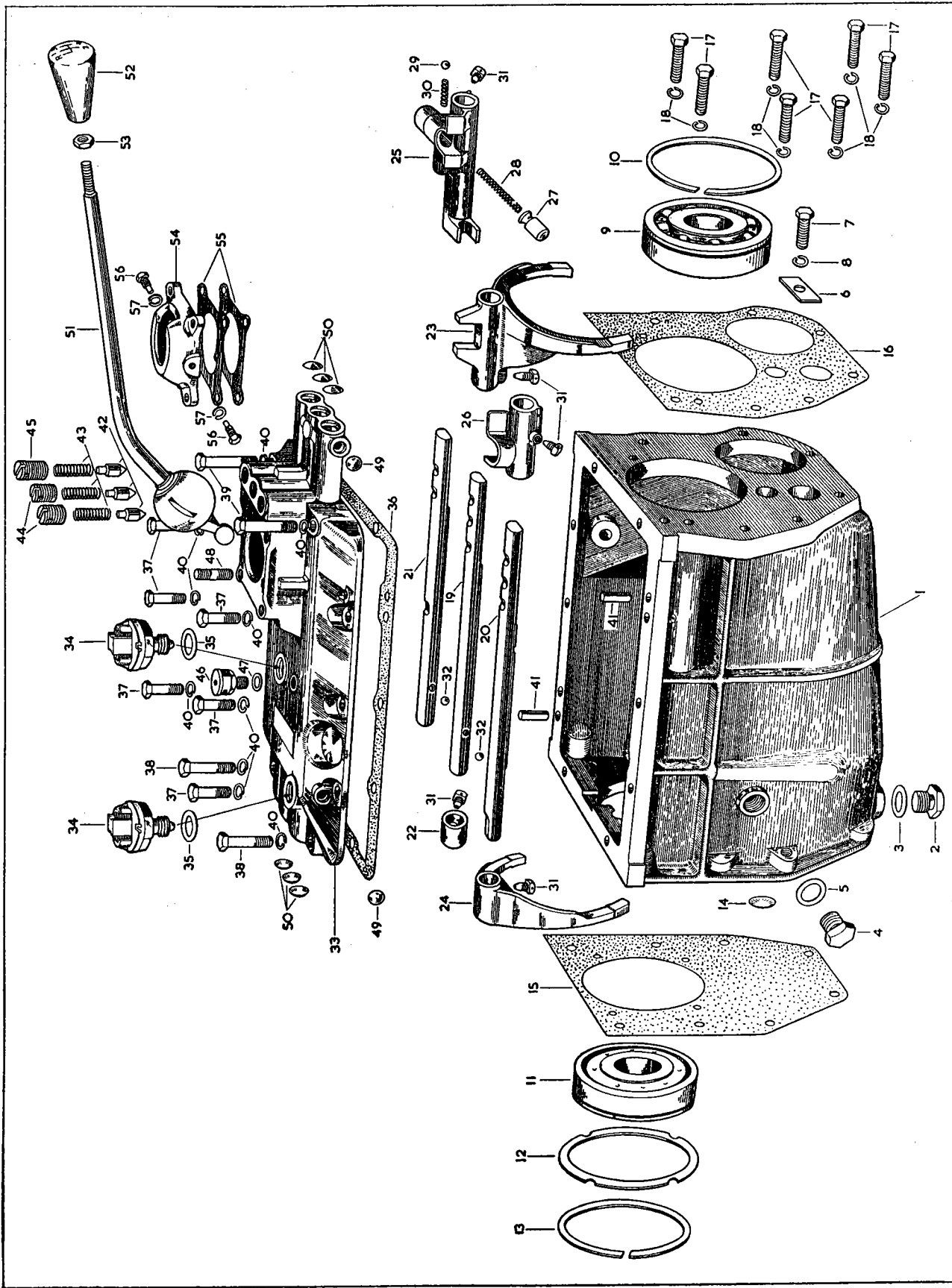


PLATE ABN

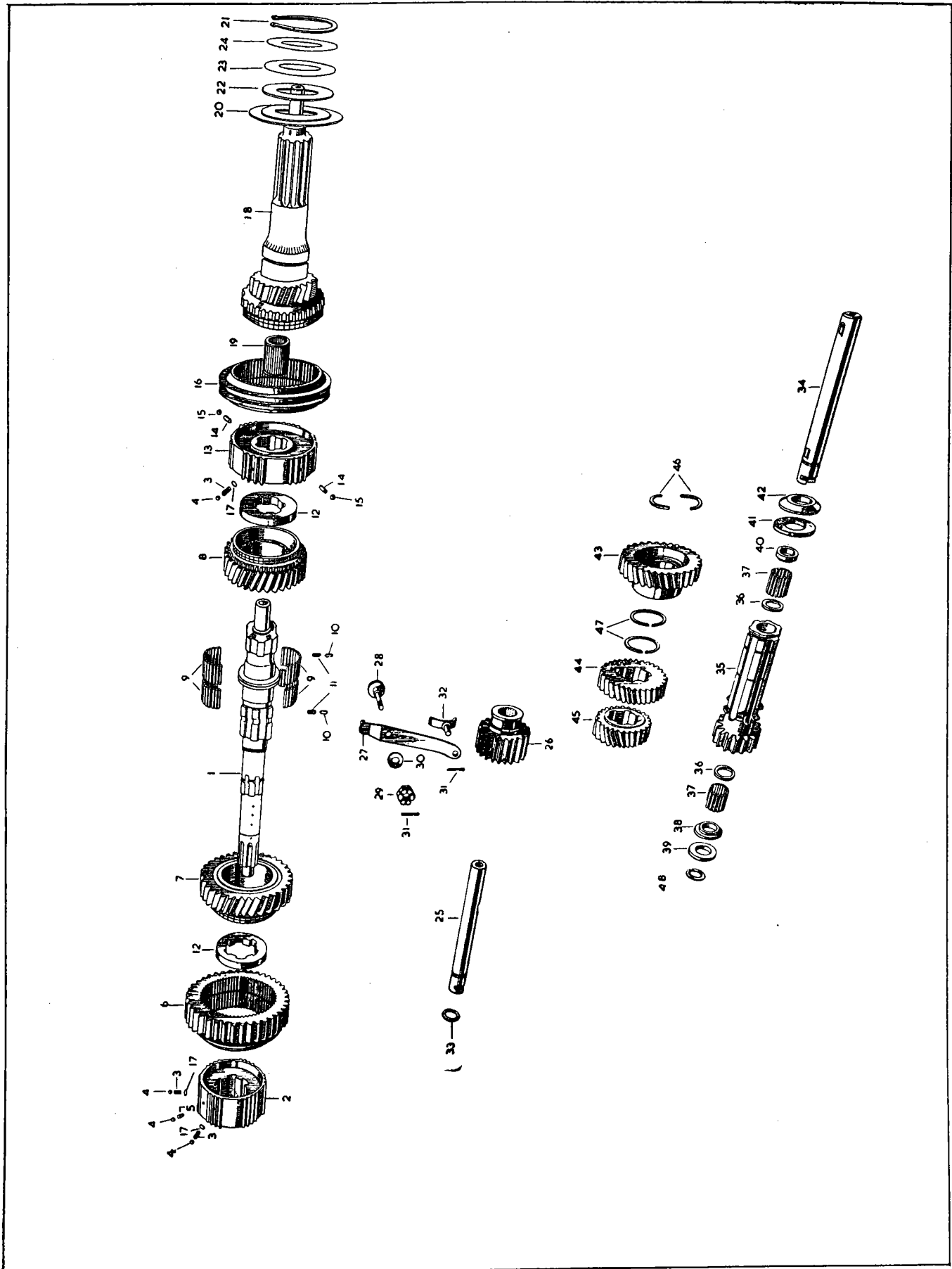


PLATE ABP

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14831	GEARBOX ASSEMBLY ("GBN" SERIES)		1	SHAVED GEARS. IDENTIFIED BY PREFIX "GBN" AND SUFFIX "J.S." TO THE SERIAL NUMBER Commencing Serial No. GBN.19870JS and subs.
C.9815	GEARBOX CASE	BBN.1	1	
C.799	Drain Plug at bottom of Casing	BBN.2	1	
C.785	Washer (Fibre) on Drain Plug	BBN.3	1	
C.799	Oil Filler Plug , at left hand side of Case	BBN.4	1	
C.785	Washer (Fibre) , on Oil Filler Plug	BBN.5	1	
C.857	Plate , locking Counter and Reverse Shafts	BBN.6	1	
FS.205/7D	Screw , Set, securing Locking Plate	BBN.7	1	
FG.105/X	Washer , Spring, on Setscrew	BBN.8	1	
C.1845	Ball Bearing , for Mainshaft (MS.12½K)	BBN.9	1	
C.1855	Circlip , securing Mainshaft Bearing	BBN.10	1	
C.1838	Ball Bearing , for Constant Pinion Shaft (Hoff.340K)	BBN.11	1	
C.1841	Collar , between Casing and Circlip	BBN.12	1	
C.1840	Circlip , on Bearing, behind Collar	BBN.13	1	
C.920	Washer (Fibre) , in Casing, at front end of Counter Shaft	BBN.14	1	
C.1834	Gasket , between Gearbox Case and Clutch Housing	BBN.15	1	
C.1866	Gasket , between Gearbox Case and Overdrive Extension	BBN.16	1	
FS.105/9D	Screw , Set, securing Overdrive Unit to Gearbox	BBN.17	7	
FG.105/X	Washer , Spring, on Setscrews	BBN.18	7	
STRIKING GEAR				
C.9841	Striking Rod Assembly , 1st/2nd Gears (complete with Interlock Roller)	BBN.19	1	
C.9846	Striking Rod , 3rd/Top Gears	BBN.20	1	
C.9845	Striking Rod , reverse Gear	BBN.21	1	
C.9854	Stop for 1st/2nd Speed Striking Rod	BBN.22	1	
C.9851	Change-Speed Fork , 1st/2nd Gears	BBN.23	1	
C.9852	Change-Speed Fork , 3rd/Top Gears	BBN.24	1	
C.9847	Change-Speed Fork , Reverse Gear	BBN.25	1	
C.9853	Selector , 3rd/Top Gears	BBN.26	1	
C.9848	Plunger , in Change-Speed Fork, for Reverse Selection	BBN.27	1	
C.14703	Spring , tensioning Reverse Plunger	BBN.28	1	
C.1319	Ball , locking Reverse Plunger	BBN.29	1	
C.14704	Spring , loading Locking Ball	BBN.30	1	
C.13343	Dowel Screw , locating Change-Speed Forks, Selector and 2nd Speed Stop, on Striking Rods	BBN.31	5	
C.837	Wire , locking Dowel Screws		As req'd	
C.922	Ball , between Striking Rods, for Interlock	BBN.32	2	
7749	REMOTE CONTROL, COMPLETE (SD.1071)	BBN.33	1	
(COMPRIING TOP COVER STRIKING RODS, FORKS,SELECTORS,CHANGE-SPEED LEVER, ETC.)				

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13332	TOP COVER	BBN.34	1	
C.1083	Switch , for Top Cover, operating Reversing Light and Top Gear for Overdrive Unit	BBN.35	2	
C.4531	Gasket for Switches	BBN.36	2	
C.860	Gasket , between Top Cover and Gearbox Case	BBN.37	1	
FS.105/7D	Bolt , securing Top Cover to Gearbox Case	BBN.38	6	
FS.105/11D	Bolt , securing Top Cover to Gearbox Case	BBN.39	2	
FS.105/15D	Bolt , securing Top Cover to Gearbox Case	BBN.40	2	
FG.105/X	Washer , Spring, on Bolts	BBN.41	10	
OD.105/6H	Dowel , positioning Top Cover to Casing	BBN.42	2	
C.1319	Ball , engaging Striking Rods	BBN.43	3	
C.13334	Plunger , holding Balls in position	BBN.44	3	
C.845	Spring , at top of Plunger	BBN.45	3	
C.13333	Shim , for Spring tension		As req'd	
C.841	Breather , at top of Cover	BBN.46	1	
C.930	Washer (Fibre), for Breather	BBN.47	1	
C.7426	Stud , in Top Cover, for fixing of Change-Speed Lever Housing	BBN.48	4	
NN.131/L	Nut on Studs		4	
FG.105/X	Washer , Spring, under Nuts		4	
C.9840	Welch Washer , $\frac{7}{8}$ " diameter, at L.H. side of Top Cover	BBN.49	2	
787	Welch Washer , $\frac{3}{8}$ " diameter, at front and rear of Top Cover (ends of Striking Rods)	BBN.50	6	
C.14468	HOUSING, ON TOP COVER, FOR CHANGE SPEED LEVER	BBN.51	1	
C.1907	Bush , inside Housing, for Pivot Jaw	BBN.52	1	
C.13338	Gasket , under Housing	BBN.53	1	
C.12454	'O' RING, IN HOUSING, FOR REMOTE CONTROL SHAFT	BBN.54	1	
C.13335	Retaining Cup , for 'O' Ring	BBN.55	1	
C.13339	REMOTE CONTROL SHAFT	BBN.56	1	Fitted from Gearbox Serial No. GBN.19870 to GBN.21687
C.14305	REMOTE CONTROL SHAFT	BBN.56	1	Fitted to Gearbox Serial No. GBN.21688 and subs.

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C 13341	SELECTOR FINGER, ON REMOTE CONTROL SHAFT	BBN.57	1	
C.13343	Dowel Screw , securing Selector Finger to Remote Control Shaft	BBN.58	1	
C.837	Wire , locking Dowel Screw		As req'd	
787	Welch Washer , $\frac{3}{8}$ " diameter, at rear of Housing	BBN.59	1	
C.14470	PIVOT JAW HOUSING SELECTOR LEVER	BBN.60	1	
C.1894	Washer (Fibre) at each side of Housing turret	BBN.61	2	
C.1905	Washer , Double Coil Spring, between 'D' Washer and Fibre Washer	BBN.62	1	
C.1914	'D' Washer , on Pivot Jaw, adjacent to Nut	BBN.63	1	
FN.407/L	Nut , Slotted, securing Pivot Jaw to Housing	BBN.64	1	
L.103/8U	Split Pin , securing Nut	BBN.65	1	
C.14299	SELECTOR LEVER ON END OF CHANGE-SPEED LEVER	BBN.66	1	Fitted from Gearbox Serial No. GBN.19870 to GBN.21687
C.14829	SELECTOR LEVER ON END OF CHANGE-SPEED LEVER	BBN.66	1	Fitted to Gearbox Serial No. GBN.21688 and subs.
C.1906	Bush , inside Selector Lever	BBN.67	1	
C.1908	Washer (Fibre) at each side of Selector Lever	BBN.68	2	
C.1929	Washer , Double Coil Spring, between Fibre Washer and Selector Lever	BBN.69	1	
C.1912	Pivot Pin , mounting Selector Lever in Pivot Jaw	BBN.70	1	
FN.407/L	Nut , Slotted, securing Pivot Pin		1	
L.103/8U	Split Pin , retaining Nut		1	
C.1917	CHANGE-SPEED LEVER	BBN.71	1	
C.2291	Knob , for Change-Speed Lever	BBN.72	1	
C.1928	Nut , locking Knob to Change-Speed Lever	BBN.73	1	
C.1915	RUBBER BUSH HOUSING CHANGE-SPEED LEVER IN SELECTOR LEVER	BBN.74	2	
C.1919	Washer , at top of Rubber Bush	BBN.75	1	
C.1904	Washer , at bottom of Rubber Bush	BBN.76	1	
FN.405/L	Nut , Slotted, securing Change-Speed Lever to Selector Lever		1	
L.103/8U	Split Pin , retaining Nut		1	

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.6830	MAINSHAFT	BBP.1	1	
C.10209	Synchronising Sleeve, 2nd Speed	BBP.2	1	
C.900	Spring, in 2nd and 3rd/Top Synchro Sleeves	BBP.3	12	
C.922	Ball, at top of Springs and Plunger in 2nd and 3rd/Top Synchro Sleeves	BBP.4	1	
C.901	Plunger, in 2nd Speed Synchro Sleeve (.490" long)	BBP.5	1	} SELECTIVE SIZES CHOOSE PLUNGER OF DESIRED LENGTH
C.901/1	Plunger, in 2nd Speed Synchro Sleeve (.495" long)	BBP.5	1	
C.901/2	Plunger, in 2nd Speed Synchro Sleeve (.500" long)	BBP.5	1	
C.10201	Gear, 1st Speed Mainshaft	BBP.6	1	
C.10202	Gear, 2nd Speed Mainshaft	BBP.7	1	
C.10203	Gear, 3rd Speed Mainshaft	BBP.8	1	
C.1850	Needle Roller, in 2nd and 3rd Speed Gears	BBP.9	82	
C.1849	Plunger, in Mainshaft, locking 2nd and 3rd Speed Gears	BBP.10	2	
C.1324	Spring, under Plungers	BBP.11	2	
C.10206/1	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.471"/.472" thick)	BBP.12	2	} SELECTIVE SIZES CHOOSE WASHER OF DESIRED THICKNESS
C.10206/2	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.473"/.474" thick)	BBP.12	2	
C.10206/3	Thrust Washer, front and rear of 2nd and 3rd Speed Gears (.475"/.476" thick)	BBP.12	2	
C.10208	Synchronising Sleeve, 3rd/Top Speeds	BBP.13	1	} SELECTIVE SIZES CHOOSE PLUNGER OF DESIRED LENGTH
C.901	Plunger, in 3rd/Top Synchro Sleeve (.490" long)	BBP.14	2	
C.901/1	Plunger, in 3rd/Top Synchro Sleeve (.495" long)	BBP.14	2	
C.901/2	Plunger, in 3rd/Top Synchro Sleeve (.500" long)	BBP.14	2	
C.922	Ball, at top of Plunger, in 3rd/Top Synchro Sleeve	BBP.15	2	
C.4049/1	Operating Sleeve, 3rd/Top Speeds	BBP.16	1	} OPTIONAL THICKNESS
C.903	Shim, under Springs in Synchro Sleeves (.006" thick)	BBP.17	As req'd	
C.914	Shim, under Springs in Synchro Sleeves (.028" thick)	BBP.17	As req'd	
C.10200	CONSTANT PINION SHAFT ASSEMBLY	BBP.18	1	
C.1843	Roller Bearing, inside Constant Pinion Shaft	BBP.19	1	
C.2121	Oil Thrower, on Constant Pinion Shaft	BBP.20	1	
C.11932	Locknut, on Constant Pinion Shaft, securing Front Bearing	BBP.21	1	
C.11933	Tab Washer, retaining Locknut	BBP.22	1	
C.2070	REVERSE SPINDLE	BBP.23	1	
C.10205/1	Reverse Gear (complete with Bush)	BBP.24	1	
C.1893	Lever, operating Reverse Gear	BBP.25	1	
C.1899	Fulcrum Pin, for Operating Lever	BBP.26	1	
C.777	Nut, Slotted, securing Fulcrum Pin	BBP.27	1	
FW.106/T	Washer, Plain, under Slotted Nut	BBP.28	1	
L.103/8U	Split Pin, retaining Slotted Nut and Reverse Slipper	BBP.29	2	
C.866	Reverse Slipper	BBP.30	1	
C.4284	Sealing Ring, on Reverse Spindle	BBP.31	1	

OVERDRIVE UNIT GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.1856	COUNTERSHAFT	BBP.32	1	
C.10204	GEAR UNIT (CLUSTER) ON COUNTERSHAFT	BBP.33	1	
C.1864	Retaining Ring, at rear of Needle Rollers	BBP.34	2	
C.918	Needle Roller	BBP.35	58	
C.1861	Thrust Washer, inner, at rear of Counter adjacent to Needle Rollers	BBP.36	1	
C.1862	Thrust Washer, outer, at rear of Counter (.156" thick)	BBP.37	1	} To eliminate end float on the Countershaft, select the Washer which has the desired thickness.
C.1862/1	Thrust Washer, outer, at rear of Counter (.159" thick)	BBP.37	1	
C.1862/2	Thrust Washer, outer, at rear of Counter (.162" thick)	BBP.37	1	
C.1862/3	Thrust Washer, outer, at rear of Counter (.152" thick)	BBP.37	1	
C.1862/4	Thrust Washer, outer, at rear of Counter (.164" thick)	BBP.37	1	
C.10210	Retaining Ring, on outer end of front Needle Rollers	BBP.38	1	
C.8835	Thrust Washer, inner, at front end of Counter	BBP.39	1	
C.1859	Thrust Washer, outer, at front end of Counter	BBP.40	1	
C.4285	Sealing Ring, on Countershaft	BBP.41	1	

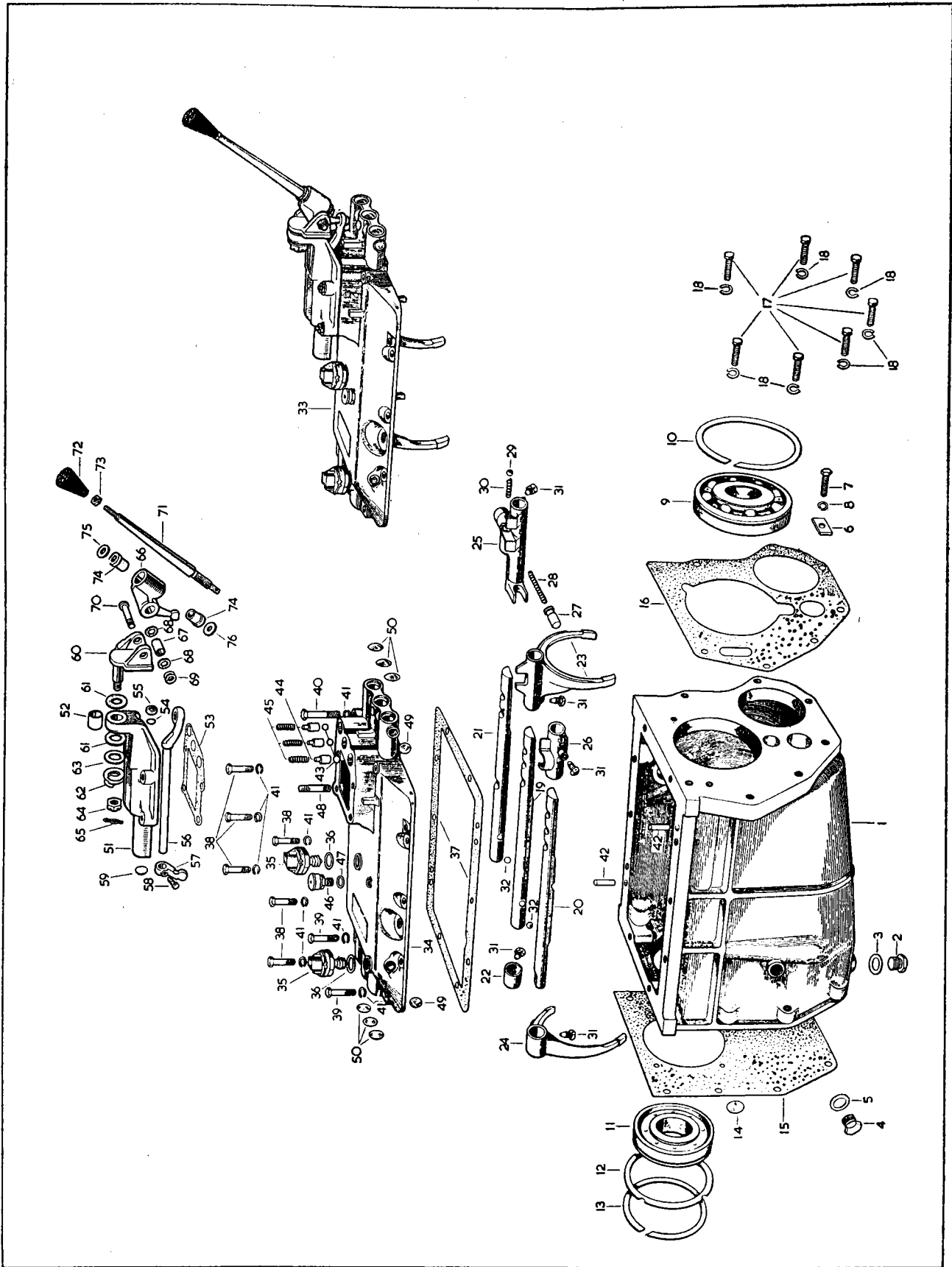


PLATE BBN

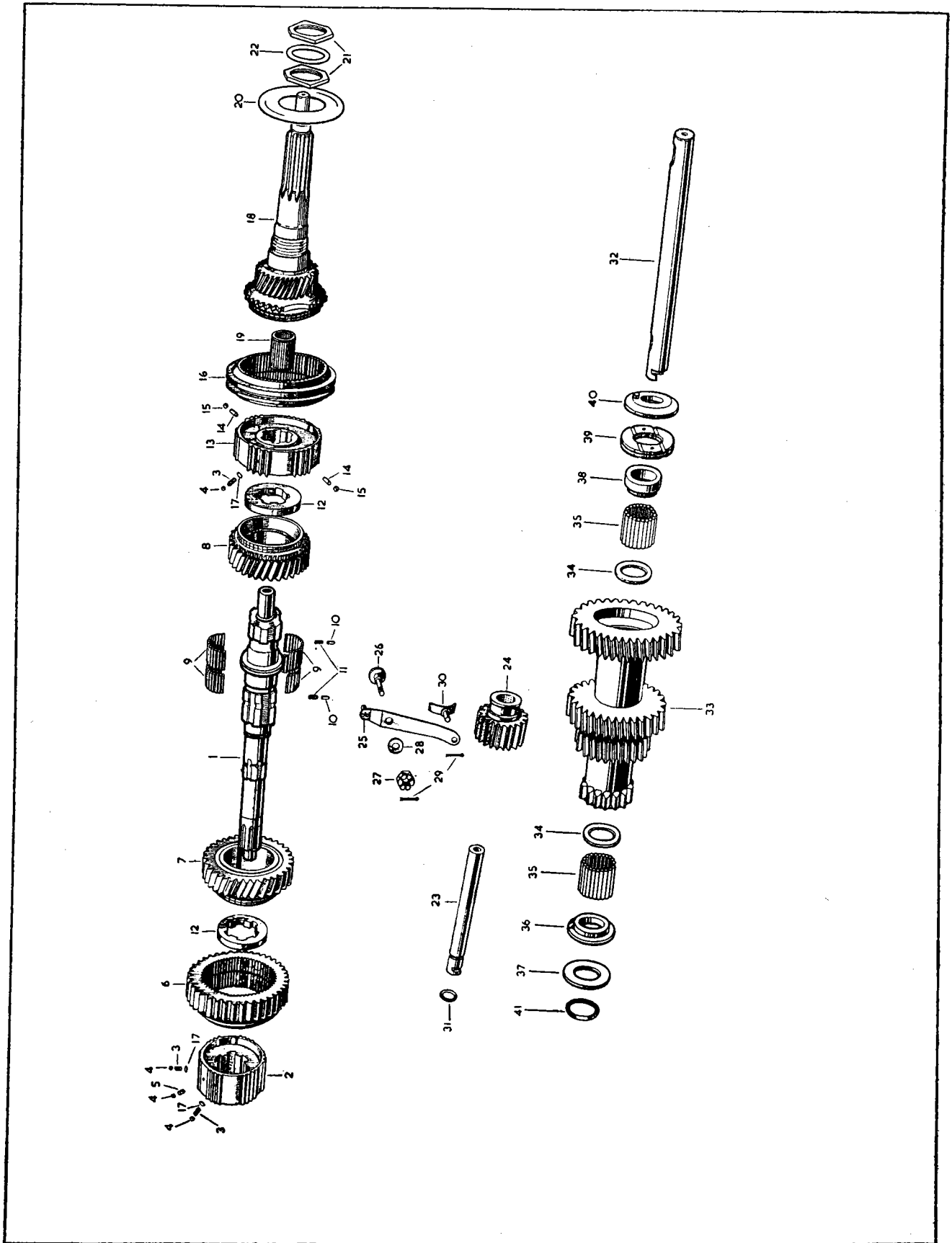


PLATE BBP

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12477	OVERDRIVE UNIT, COMPLETE (28/1474)		1	
C.5979	EXTENSION FOR ATTACHMENT OF OVERDRIVE UNIT TO GEARBOX (60140)	GN.1	1	
C.5935	Gasket, between Extension and Front Casing (62161)	GN.2	1	
C.5983	Washer, Spacing (Steel), behind Gearbox Rear Bearing (60778)	GN.3	1	
C.5685	Circlip, 1 $\frac{3}{8}$ " External, behind Spacing Washer on Gearbox Mainshaft (9015)	GN.4	1	
C.5900	FRONT CASING ASSEMBLY (SP.30080)	GN.5	1	
C.5904	Welch Washer, sealing Bleed Holes (60479)	GN.6	1	
C.12340	Shaft for Main Operating Valve (64562)	GN.7	1	
7982	Cam Lever, for Operating Shaft (60785)	GN.8	1	
C.5921	Taper Pin securing Cam Lever (6127)	GN.9	1	
C.10378	'O' Ring at each end of Shaft (64486)	GN.10	2	
C.5915	Main Operating Valve (60649)	GN.11	1	
C.5922	Ball, $\frac{5}{8}$ " dia., at top of Valve (9809)	GN.12	1	
C.5919	Plunger for Ball (60036)	GN.13	1	
C.5920	Spring for Plunger (60035)	GN.14	1	
C.5906	Plug, retaining Valve Parts (60614)	GN.15	1	
C.5903	Washer (Copper), under Valve Plug (60024)	GN.16	1	
C.5917	Guide Peg, positioning Oil Pump Plunger in Front Casing (60723)	GN.17	1	
C.5908	Lever, on Shaft outside Front Casing, for setting of Main Operating Valve (60813)	GN.18	1	
C.5921	Taper Pin, securing Valve Setting Lever to Operating Shaft (6127)	GN.19	1	
C.5909	Stud, in front and side faces of Casing (60677)	GN.20	5	
C.12341	Stud, in side face of Casing (64634)	GN.20A	1	
C.5910	Stud, in front face of Casing (60678)	GN.21	1	
C.5913	Stud, in front face of Casing (61091)	GN.22	2	
C.5912	Stud, in rear face of Casing (60664)	GN.23	2	
C.8767	Collar, on Valve Operating Shaft, behind Solenoid Operating Lever (64373)	GN.24	1	
C.5671	Breather at top of Front Casing (64370)	GN.25	1	
UFN.124/L	Nut, on Studs in Front Casing (65361)		9	
FG.105/X	Washer, Spring, under Nuts (65462)		9	
C.5928	OIL PUMP PLUNGER ASSEMBLY IN FRONT CASING (65522)	GN.26	1	
C.5955	Body for Oil Pump (60845)	GN.27	1	
C.5938	Spring, tensioning Oil Pump Plunger (60536)	GN.28	1	
C.5939	Plug, securing Oil Pump Plunger in Body (60620)	GN.29	1	
C.5960	Screw, Set, securing Oil Pump Body to Front Casing (AT.20201)	GN.30	2	
FG.103/X	Washer, Spring, on Setscrews (65460)	GN.31	2	
C.5966	Ball, $\frac{1}{4}$ " dia. for non-return valve to Oil Pump (9802)	GN.32	1	
C.5919	Plunger behind Ball (60036)	GN.33	1	
C.5920	Spring for Plunger (60035)	GN.34	1	
C.5906	Plug retaining non-return Valve (60614)	GN.35	1	
C.5903	Washer (Copper) under Plug (60024)	GN.36	1	

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks	
C.5958	FILTER AT BOTTOM OF OIL PUMP (64804)	GN.37	1		
C.5940 C.5959 FW.103/T FG.103/X	Bolt , securing Filter to Oil Pump Plug (60621) Distance Tube on Bolt (61058) Washer , Plain, on Bolt (65310) Washer , Spring, on Bolt		1 1 1 1	} Fitted up to and including Overdrive Serial No. 28/1474/8492.	
C.5937	DRAIN PLUG AT BOTTOM OF OIL FILTER (60378)		1		Fitted up to and including Overdrive Serial No. 28/1474/8492.
7946	DRAIN PLUG AT BOTTOM OF OIL FILTER (64948)		1		Fitted to Overdrive Serial No. 28/1474/8493 and subs.
8355	DRAIN PLUG AT BOTTOM OF OIL FILTER (60253)	GN.38	1		SUPERSEDES DRAIN PLUG 7946
C.5936	Washer (Fibre), on Drain Plug (60406)	GN.39	1		
8356	MAGNETIC RING IN OIL FILTER (60151)	GN.40	1	FOR USE ONLY WITH DRAIN PLUG 8355	
C.5982	CAM, OPERATING OIL PUMP (60663)	GN.41	1		
7947	OPERATING PISTON ASSEMBLY IN FRONT CASING (65586)	GN.42	2		
7949	' O ' Ring on Operating Pistons (61647)		2		
C.5952	Bridge Piece , retaining Operating Pistons (60704)	GN.43	2		
C.5962	Nut , securing Bridge Pieces (65360)	GN.44	4		
C.5965	Tab Washer , locking Nuts (65500)	GN.45	4		
8030	ACCUMULATOR PISTON ASSEMBLY, COMPLETE WITH RINGS (65664)	GN.46	1		
C.5677	Ring for Piston (comprising two wide and four narrow Rings per Piston) (60814)	GN.47	1 set	SUPPLIED ONLY IN SETS	
8056	HOUSING ASSEMBLY FOR ACCUMULATOR PISTON (65665)	GN.48	1	} Accumulator Piston Housings fitted with either one or two ' O ' Rings may be supplied. Both are fully interchangeable	
C.5924	' O ' Ring on Housing (131/5)		1		

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5678	SPACING TUBE AND WASHER ASSEMBLY, HOUSING ACCUMULATOR SPRING (65531)	GN.49	1	
C.11837	SPRING, INSIDE SPACING TUBE, FOR ACCUMULATOR PISTON (64972)	GN.50	1	
C.11203	BRACKET ASSEMBLY, MOUNTING SOLENOID (62088)	GN.51	1	
C.5675 C.9097	Stop (Rubber) in Bracket (64283) Dowel, in Bracket (64097)	GN.52	1	
C.5954 UFN.124/L	Gasket, between Bracket and Front Casing (60823) Nut, securing Bracket to Studs at side of Front Casing (65361)	GN.53 GN.54	1 2	
FG.105/X C.5961	Washer, Spring, under Nuts (65462) Screw, Set (Head painted Red) securing Solenoid Mounting Bracket and holding Accumulator Spring in tension (65291)	GN.55 GN.56	2 2	
FW.105/T	Washer, Plain, on Setscrews (65312)		2	
C.11208 FB.104/6D FN.104/L FG.104/X	Lever, on Operating Shaft for Solenoid (64573) Bolt, clamping Lever to Shaft (65271) Nut, on Bolt (65410) Washer, Spring, under Nut	GN.57 GN.58 GN.59 GN.60	1 1 1 1	
C.11204	COVER PLATE FOR SOLENOID MOUNTING BRACKET (64285)	GN.61	1	
C.11205	Gasket, between Cover Plate and Mounting Bracket	GN.62	1	
C.7471	SOLENOID (LUCAS 76505/B-TGS.1)	GN.63	1	
C.5960	Screw, Set, securing Solenoid to Mounting Bracket (65290)	GN.64	2	
FG.103/X	Washer, Spring, on Setscrews (65460)	GN.65	2	
C.11697	THRUST RING ASSEMBLY, FOR CLUTCH (65523)	HN.1	1	
C.11699	SPRINGS ON PINS OF THRUST RING (65533)	HN.2	1 set	
	(SUPPLIED ONLY IN SETS OF FOUR SHORT AND FOUR LONG SPRINGS)			

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5930	SLIDING MEMBER ASSEMBLY, FOR CLUTCH (65524)	HN.3	1	
C.5968	Ball Bearing for Sliding Member (50 × 90 × 11 mm.) (65024)	HN.4	1	
C.5689	Circlip (90 mm. internal) securing Ball Bearing from back (9108)	HN.5	1	
C.5977	Circlip (1 $\frac{7}{8}$ " external) securing Ball bearing from front (9003)	HN.6	1	
C.11433	BRAKE RING (62128)	HN.7	1	
C.11431	SUN WHEEL, PLANETARY CARRIER AND ANNULUS ASSEMBLY (65605)		1	
C.5931	Sun Wheel Assembly (65526)	HN.8	1	
C.5932	Planetary Carrier Assembly (65562)	HN.9	1	
C.11432	Annulus Assembly (65600)	HN.10	1	
C.5932	PLANETARY CARRIER ASSEMBLY (65562)	HN.9	1	
7976	Shaft for Planetary Bearings (64399)		3	
C.11839	Bearing (Torrington) inside Planetary Wheels (65027)		6	
C.5674	Thrust Washer behind Planetary Gears (64266)		3	
C.5975	Thrust Washer (Phosphor Bronze) adjacent to Planetary Carrier (60631)	HN.11	3	
C.5941	Thrust Washer (Phosphor Bronze) adjacent to front face of Sunwheel (60629)	HN.12	1	
C.5943	Thrust Washer (Steel) at front of Phosphor Bronze Washer (60667/A) (.113"/.114" thick)	HN.13	1	} SELECTIVE SIZES. CHOOSE WASHERS OF DESIRED THICKNESS
C.5944	Thrust Washer (Steel) at front of Phosphor Bronze Washer (60667/B) (.107"/.108" thick)	HN.13	1	
C.5945	Thrust Washer (Steel) at front of Phosphor Bronze Washer (60667/C) (.101"/.102" thick)	HN.13	1	
C.5946	Thrust Washer (Steel) at front of Phosphor Bronze Washer (60667/D) (.095"/.096" thick)	HN.13	1	
C.5947	Thrust Washer (Steel) at front of Phosphor Bronze Washer (60667/E) (.089"/.090" thick)	HN.13	1	
C.5948	Thrust Washer (Steel) at front of Phosphor Bronze Washer (60667/F) (.083"/.084" thick)	HN.13	1	
C.5949	Thrust Washer (Steel) at front of Phosphor Bronze Washer (60667/G) (.077"/.078" thick)	HN.13	1	
C.5956	CAGE FOR UNI-DIRECTIONAL CLUTCH (64011)	HN.14	1	
C.5967	Roller for Cage (12 rollers per set) (65534)	HN.15	1 set	SUPPLIED ONLY IN SETS
C.5950	Spring for Cage (64059)	HN.16	1	

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5957	INNER MEMBER FOR UNI-DIRECTIONAL CLUTCH (FREE WHEEL) (64010)	HN.17	1	
C.5942	Thrust Washer, behind Uni-Directional Clutch Inner Member (60634)	HN.18	1	
C.5969	BALL BEARING, ON SHAFT, ADJACENT TO ANNULUS ($1\frac{1}{4}'' \times 2\frac{3}{4}'' \times 1\frac{1}{8}''$) (65025)	HN.19	1	
C.5687	BALL BEARING AT REAR END OF ANNULUS SHAFT (30 × 62 × 16 mm.) (65026)	HN.20	1	
C.5981	Spacing Washer, behind Bearing (.146" thick) (60657/E)	HN.21	1	} SELECTIVE SIZES. CHOOSE WASHERS OF DESIRED THICKNESS
C.5694	Spacing Washer, behind Bearing (.151" thick) (60657/F)	HN.21	1	
C.5695	Spacing Washer, behind Bearing (.156" thick) (60657/G)	HN.21	1	
C.5696	Spacing Washer, behind Bearing (.161" thick) (60657/H)	HN.21	1	
C.5697	Spacing Washer, behind Bearing (.166" thick) (60657/J)	HN.21	1	
C.11429	REAR CASING ASSEMBLY (65602)	HN.22	1	
C.5927	Stud in Rear Casing (60819)	HN.23	4	
C.11427	Packing under Flange on Rear Casing	HN.24	4	
UFB.131/9R	Bolt through Flange and Packings		8	
C.11210	Pilot Bush, in Rear Casings, for Speedometer Driven Gear (64514)	HN.25	1	
C.11929	SPEEDOMETER DRIVE ASSEMBLY	HN.26	1	
C.11211	' O ' Ring around Speedometer Drive (64564)		1	
C.5680	Screw, locking Speedometer Drive in Casing (61082)	HN.27	1	
FG.105/X	Washer, Spring, on Locking Screw	HN.28	1	
C.5686	OIL SEAL AT END OF REAR CASING (65357)	HN.29	1	
C.11206	FLANGE, CONNECTING OVERDRIVE UNIT TO PROPELLER SHAFT (64512)	HN.30	1	
C.5681	Nut, securing Flange to Annulus Shaft (61085)	HN.31	1	
C.8772	Washer, Plain, under Nuts (AT.20306)	HN.32	1	
L.104/12U	Split Pin, locking Nut to Shaft	HN.33	1	

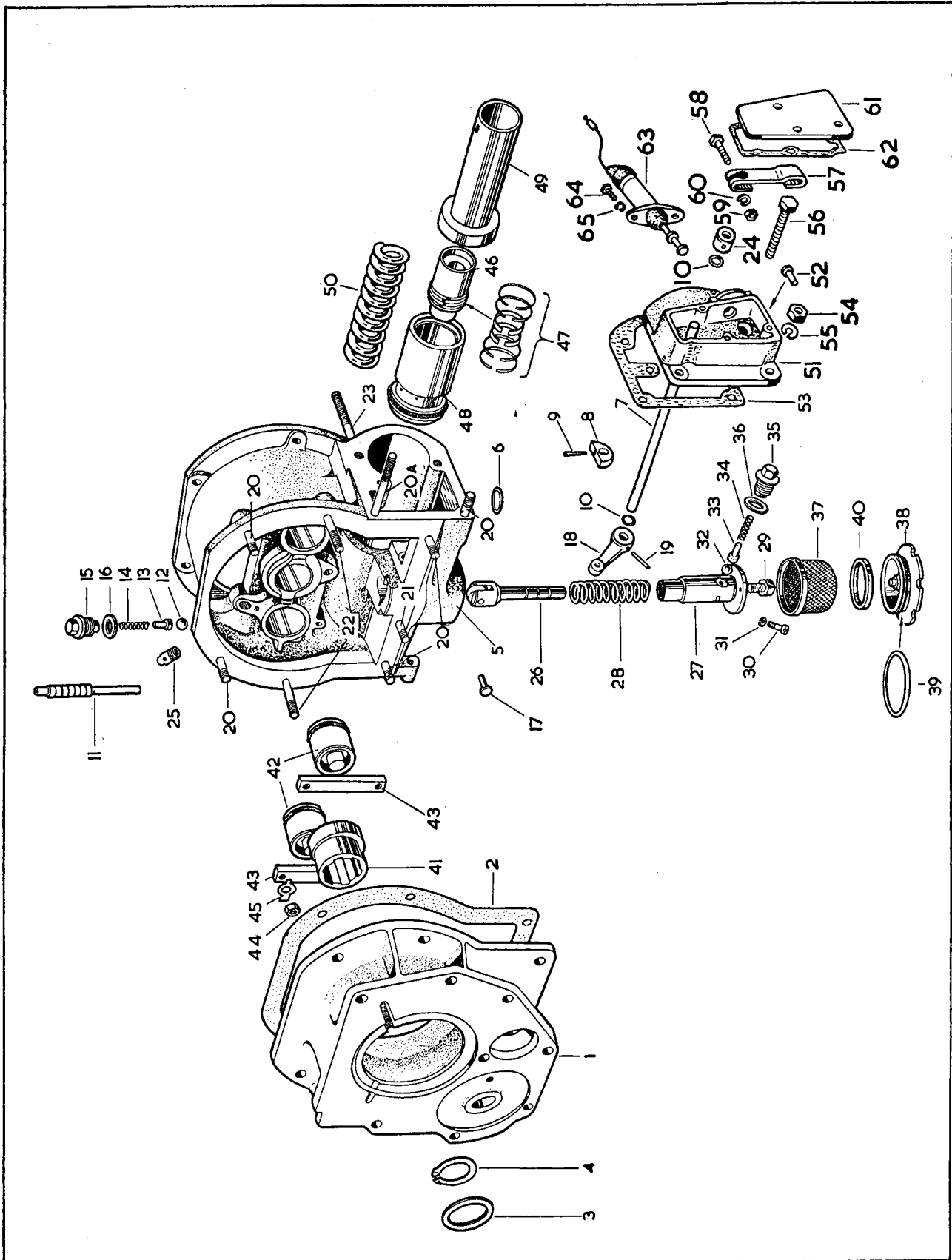


PLATE GN

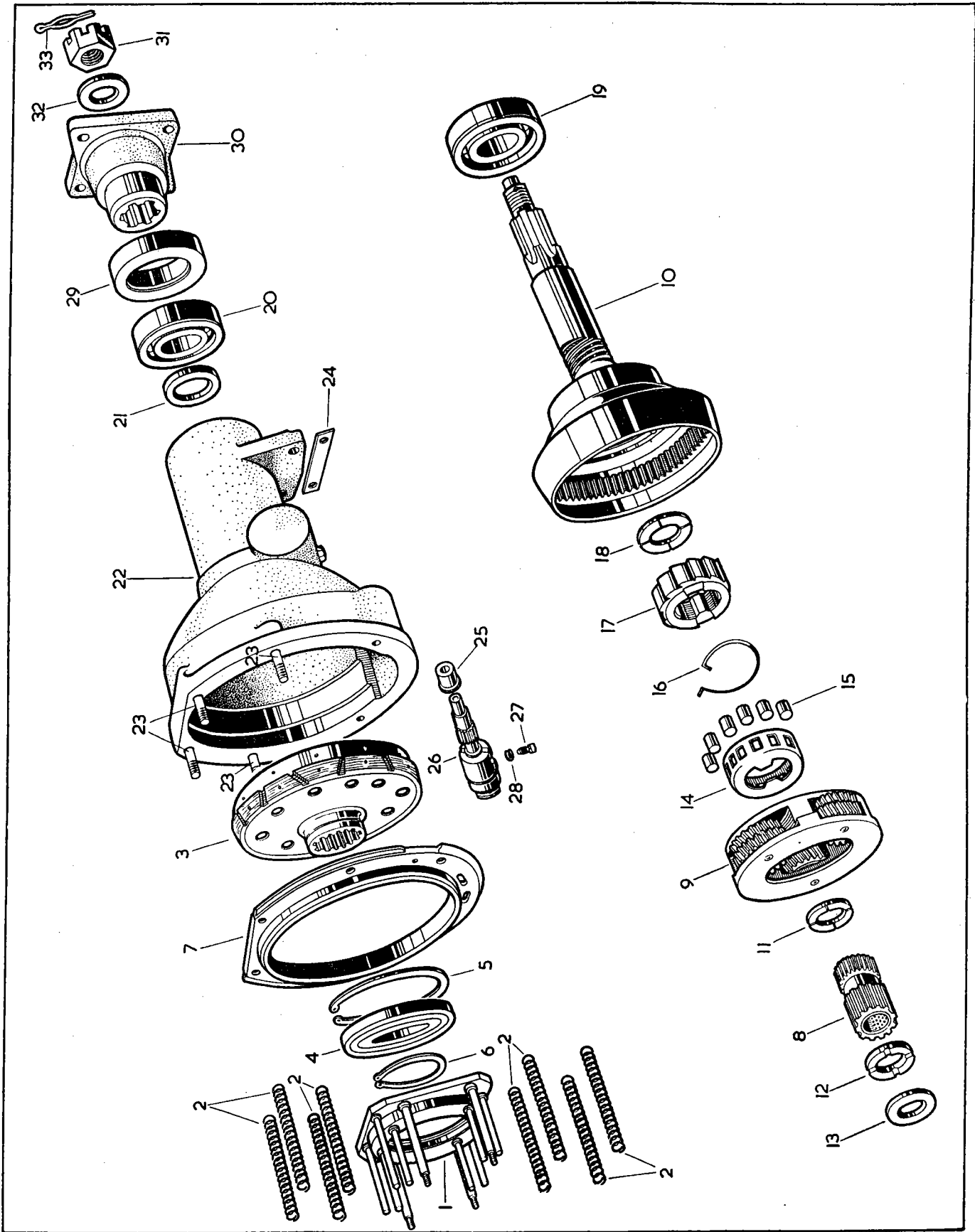


PLATE HN

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12523	AUTOMATIC TRANSMISSION ASSEMBLY (MODEL DG.250/MJ) (J.20-0041) COMPLETE WITH CONVERTER		1	
C.10986	CONVERTER ASSEMBLY (FC.15180)		1	
3629	Drain Plug for Converter (F.10202)		1	} For use only with Converter having $\frac{3}{8}$ " A.N.F. Drain Plug.
3628	Sealing Washer , on Plug		1	
8333	Drain Plug for Converter		1	} For use only with Converter having $\frac{7}{16}$ " U.N.F. Drain Plug.
8334	Sealing Washer , on Plug		1	
7803	TRANSMISSION CASE ASSEMBLY (J.20-50211)	CN.1	1	
3702	Stud , for Transmission Case (J.20-506)		2	
7361	Oil Seal for Selector Control Shaft (J.20-536/A)		1	
6762	Plug (Allen Head) under Transmission Case, for Pressure take-off (JGM.444688)		2	
3740	DIPSTICK ASSEMBLY (J.20-591)	CN.2	1	
6677	SELECTOR CONTROL SHAFT ASSEMBLY (J.20-532/A)	CN.3	1	
6679	Selector Lever , inside Transmission Case (J.20-537/A)	CN.4	1	
5455	Washer , $\frac{1}{2}$ " special, on Selector Shaft (J.20-538/B)	CN.5	1	
6755	Washer , $\frac{3}{16}$ " Plain, on Selector Shaft (JGM.103340)		1	
5908	Washer , $\frac{3}{16}$ " Lock, on Selector Shaft (JGM.103320)		1	
7002	Nut , $\frac{3}{16}$ ", securing Selector Lever to Control Shaft (JGM.103025)		1	
3750	TOGGLE ARM LEVER (J.20-630)	CN.6	1	
3751	Ring , retaining Toggle Arm Lever in Transmission Case (J.20-633)	CN.7	1	
7336	ROD ASSEMBLY, ACTUATING PARKING BRAKE, FROM SELECTOR CONTROL SHAFT TO TOGGLE ARM LEVER (J.20-6443)	CN.8	1	
6772	Swivel at bottom of Rod (J.20-645)	CN.9	1	
6753	Nut (JGM.219701)	CN.10	1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
3749	INNER SERVO PISTON ASSEMBLY (J.20-622)	CN.11	3	
5463	OUTER SERVO PISTON ASSEMBLY (J.20-605/A)	CN.12	2	
3703	Seal for Inner and Outer Servo Piston (J.20-512)	CN.13	5	
5449	PLATE ASSEMBLY FOR REVERSE SERVO CYLINDER (J.20-519/B)	CN.14	1	
3625	'O' Ring, $\frac{1}{8}$ " \times $\frac{11}{16}$ " \times $\frac{3}{32}$ ", on Reverse Cylinder Plate (J.20-120)	CN.15	1	
5450	Gasket at Front of Plate (J.20-523/A)	CN.16	1	
5447	Gasket at Rear of Plate (J.20-518/A)	CN.17	1	
6828	REVERSE SERVO CYLINDER (J.20-517/D)	CN.18	1	
8434	Bolt, $\frac{5}{16}$ " \times 2 $\frac{3}{4}$ ", securing Servo Cylinder to Case (JGM.179829)		3	
8433	Bolt, $\frac{5}{8}$ " \times 2", securing Servo Cylinder to Case (JGM.179826)		2	
8317	Bolt, $\frac{5}{16}$ " \times 1", securing Servo Cylinder to Case (JGM.179818)		1	
5908	Lockwasher on Bolts (JGM.103320)		6	
5702	Plug, for testing pressure on Reverse Band (J.20-1103)	CN.19	1	
3742	Washer (Copper) on Plug (J.20-594)	CN.20	1	
6761	Plug, for testing Pressure in Converter (JGM.444571)	CN.21	1	
5451	SERVO CYLINDER FOR LOW AND FORWARD LOCK-UP BANDS (J.20-525/D)	CN.22	1	
8433	Bolt, $\frac{5}{8}$ " \times 2", securing Servo Cylinder to Transmission Case (JGM.179826)		5	
8317	Bolt, $\frac{5}{8}$ " \times 1", securing Servo Cylinder to Transmission Case (JGM.179818)		4	
5908	Lockwasher on Bolts (JGM.103320)		9	
5702	Plug, in Servo Cylinder, for testing pressures on Low and Forward Bands (J.20-1103)	CN.23	2	
3742	Washer (Copper) on Plugs (J.20-594)	CN.24	2	
5444	PISTON ASSEMBLY FOR LOW LOCK-UP BAND (J.20-513/A)	CN.25	1	
3706	Seal for Piston (J.20-516)	CN.26	1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
5712	PLATE ASSEMBLY FOR LOW BAND SERVO CYLINDER (J.20-5272)	CN.27	1	
3625	'O' Ring, $\frac{1}{2}$ " \times $\frac{11}{16}$ " \times $\frac{3}{32}$ ", between Plate and Piston (J.20-120)	CN.28	2	
5452	Gasket, between Plate and Servo Cylinder (J.20-526/A)	CN.29	1	
6684	Gasket, between Plate and Transmission Case (J.20-5291)	CN.30	1	
3738	BRAKE BAND ASSEMBLY FOR LOW AND FORWARD GEARS (J.20-581/A) (COMPLETE WITH LININGS)	CN.31	2	
3739	BRAKE BAND ASSEMBLY FOR REVERSE GEAR (J.20-588/A) (COMPLETE WITH LININGS)	CN.32	1	
3705	Strut for operation of Brake Bands (J.20-514)	CN.33	3	
7528	Screw, adjusting Low Band (J.20-5242)	CN.34	1	
5453	Screw, adjusting Forward and Reverse Bands (J.20-531/A)	CN.35	2	
5910	Nut, locking Adjusting Screws (JGM.122295)	CN.36	3	
5406	FRONT PUMP AND COLLECTOR RING ASSEMBLY (J.20-105/A)	DN.1	1	
3622	Collector Ring Assembly (J.20-108/B)		1	
3627	Front Pump Assembly (J.20-149)		1	
3624	'O' Ring, Collector Ring and Pump Body ($5\frac{1}{2}$ " \times $5\frac{3}{4}$ " \times $\frac{1}{8}$ ") (J.20-119)	DN.2	1	
3625	'O' Ring, on Centre of Collector Ring ($\frac{1}{2}$ " \times $\frac{11}{16}$ " \times $\frac{3}{32}$ ") (J.20-120)	DN.3	1	
3622	COLLECTOR RING ASSEMBLY (J.20-108/B)	DN.4	1	
3626	Gasket, behind Collector Ring (J.20-121)	DN.5	1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
3627	ASSEMBLY OF FRONT PUMP BODY, COMPLETE WITH GEARS (J.20-149)	DN.6	1	
3623	Oil Seal, at front end of Pump (J.20-116)		1	
3810	Bolt, $\frac{1}{2}'' \times 1\frac{3}{8}''$, securing Front Pump to Collector Ring (J.20-1102)		1	
8426	Lockwasher, on Bolt (JGM.103319)		1	
8430	Bolt, $\frac{5}{8}'' \times \frac{7}{8}''$, securing Front Pump to Collector Ring (JGM.179817)		2	
8432	Bolt, $\frac{7}{8}'' \times 1\frac{1}{2}''$, securing Front Pump to Collector Ring (JGM.179822)		2	
5908	Lockwasher, on Bolts (JGM.103320)		4	
3677	Thrust Washer, controlling End Float on Front Pump and Mainshaft (J.20-388)	DN.7	1	} CHOOSE THRUST WASHER OF DESIRED THICKNESS TO MAINTAIN CORRECT END FLOAT
3678	Thrust Washer, controlling End Float on Front Pump and Mainshaft (J.20-388/A)	DN.7	1	
3679	Thrust Washer, controlling End Float on Front Pump and Mainshaft (J.20-388/B)	DN.7	1	
3680	Thrust Washer, controlling End Float on Front Pump and Mainshaft (J.20-388/C)	DN.7	1	
8429	Bolt, $\frac{5}{8}'' \times \frac{3}{4}''$, securing Collector Ring to Transmission Case (JGM.179816)		4	
8431	Bolt, $\frac{7}{8}'' \times 1\frac{1}{2}''$, securing Collector Ring to Transmission Case (JGM.179820)		3	
5908	Lockwasher, on Bolts (JGM.103320)		7	
6776	MAINSHAFT ASSEMBLY, COMPLETE WITH GEAR TRAIN (J.20-3012)		1	
C.6919	Tube, in end of Mainshaft, for Oil Transfer (J.20-392)	DN.8	1	
3631	MAINSHAFT ASSEMBLY, LESS GEAR TRAIN (J.20-305)	DN.9	1	
3695	Piston Ring, $1'' \times \frac{7}{8}''$, on Mainshaft for Front Planetary Carrier (J.20-413)	DN.10	3	
5705	REAR PLANETARY CARRIER ASSEMBLY (J.20-3152)	DN.11	1	
3699	Washer for Rear Planetary Carrier (J.20-423)	DN.12	1	
3637	Thrust Washer for Sun Gear (J.20-321)	DN.13	1	
3640	Thrust Washer, between Ring Gear and Planetary Carrier (J.20-325)	DN.14	1	
3638	Retainer, securing Planetary Gears to Mainshaft (J.20-322)	DN.15	1	
3691	Piston Ring, $1\frac{1}{8}'' \times \frac{7}{8}''$, in Groove on Retainer (J.20-406)	DN.16	1	
3639	Snap Ring, securing Retainer (J.20-323)	DN.17	1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
5706	REAR RING GEAR ASSEMBLY (J.20-3262)	DN.18	1	
3689	' O ' Ring, $1\frac{5}{8}'' \times 1\frac{3}{8}'' \times \frac{1}{8}''$, Inside Ring Gear (J.20-401)	DN.19	1	
3642	Piston Ring, $2\frac{3}{8}'' \times \frac{7}{64}''$, at rear of Ring Gear (J.20-329/A)	DN.20	1	
3690	' O ' Ring, $1\frac{5}{8}'' \times 1\frac{3}{8}'' \times \frac{1}{8}''$, at rear of Ring Gear (J.20-402)	DN.21	1	
3656	Snap Ring, on splines of rear Ring Gear (J.20-352)	DN.22	1	
5710	REAR SUN GEAR ASSEMBLY (J.20-3693)	DN.23	1	
3670	Retainer for Rear Sun Gear (J.20-381)	DN.24	1	
3669	Washer for Rear Sun Gear (J.20-380)	DN.25	1	
5707	FRONT SUN GEAR AND LOCK-UP DRUM ASSEMBLY (J.20-3302)	DN.26	1	
3648	Piston Seal, 3" diameter (J.20-342)	DN.27	1	
3696	Ring, for First Clutch Piston (J.20-414)	DN.28	1	
3700	Piston, complete with Ring, for first Clutch Piston (J.20-424)	DN.29	1	
3685	Plate Assembly for first Clutch Retractor (J.20-396)	DN.30	1	
6768	Spacer Plate (J.20-3451)	DN.31	1	
6683	Plate, between Friction Discs (J.20-3461)	DN.32	5	
6676	Friction Disc for First Clutch (J.20-3472)	DN.33	4	
3653	Retractor Spring, operating Friction Discs (J.20-348)	DN.34	12	
3697	Retainer Assembly for first Clutch Plate (J.20-417)	DN.35	1	
6764	Snap Ring, securing Clutch Plates in Lock-up Drum (J.20-3501)	DN.36	1	
5415	Thrust Washer for Front Sun Gear (J.20-351/A)	DN.37	1	
5708	FRONT PLANETARY CARRIER ASSEMBLY (J.20-3532)		1	
6853	Planetary Carrier only (less Brake Drum) (J.20-3561)	DN.38	1	
6619	Reverse Brake Drum (J.20-360/A)	DN.39	1	
3692	Snap Ring, retaining Reverse Brake Drum (J.20-409)	DN.40	1	
3660	Thrust Washer for Front Planetary Carrier (J.20-362)	DN.41	1	
5709	FRONT RING GEAR ASSEMBLY (J.20-3632)	DN.42	1	
3691	Piston Ring, $1\frac{5}{8}''$ diameter $\times \frac{7}{64}''$, for Front Ring Gear (J.20-406)	DN.43	3	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
5437	FREE WHEEL UNIT AND LOCK-UP BRAKE DRUM PLATE ASSEMBLY FOR REVERSE GEAR (J.20-395/D)		1	
5438	Free Wheel Unit, Short (J.20-398/D)	DN.44	1	
5418	Lock-up Plate Assembly (J.20-367/D)	DN.45	1	
3665	Roller, positioning Brake Drum Plate in Centre Lock-up Drum (J.20-373)	DN.46	2	
3654	Snap Ring, securing Brake Drum Plate in Centre Lock-up Drum (J.20-350)	DN.47	1	
5436	FREE WHEEL UNIT AND] FORWARD BRAKE DRUM ASSEMBLY FOR FORWARD GEARS (J.20-3942)		1	
7530	Free Wheel Unit, Medium (J.20-3891)	DN.48	1	
5433	Forward Brake Drum (J.20-378/B)	DN.49	1	
3667	Snap Ring, Internal, securing Free Wheel Unit (J.20-376)	DN.50	1	
5711	Spacer, behind Medium Free Wheel Unit (J.20-3751)	DN.51	1	
3694	Drive Pin, retaining Spacer (J.20-411)	DN.52	1	
3667	Snap Ring, securing Spacer (J.20-376)	DN.53	1	
3672	Bearing, on Mainshaft, behind Free Wheel Unit (J.20-383)	DN.54	1	
3673	Snap Ring on Mainshaft Bearing (J.20-384)	DN.55	1	
3671	Spacer, behind Mainshaft Bearing (J.20-382)	DN.56	1	
3693	Gear, on Mainshaft, for Parking Brake (J.20-410)	DN.57	1	
3674	Spacer, between Parking Gear and Bearing (J.20-385)	DN.58	1	
3675	Gear, on Mainshaft, for Governor Drive (J.20-386)	DN.59	1	
3676	Spacer, behind Governor Drive Gear (J.20-387)	DN.60	1	
C.6867	UNIVERSAL JOINT COMPANION FLANGE (J.20-093/A)	DN.61	1	
5439	Washer for Flange (J.20-399/A)	DN.62	1	
5926	Nut, Self-locking, securing Companion Flange (JGM.272672)	DN.63	1	
7366	VALVE BLOCK ASSEMBLY, COMPLETE (J.20-54056)		1	
7367	Manifold Plate Assembly (J.20-5414)		1	
6687	Base Plate Assembly (J.20-5461)	EN.1	1	
6565	Gasket, between Base Plate and Manifold Plate (J.20-548/A)	EN.2	1	
6870	Relief Valve Body Assembly (J.20-612/A)		1	
6564	Gasket, under Relief Valve Body (J.20-551/A)	EN.3	1	
5915	Ball, $\frac{3}{8}$ " diameter, for Relief Valve (JGM.147500)	EN.4	2	
7532	Body Assembly, for Converter Valve (J.20-5609)		1	
6566	Gasket, for Converter Valve Body (J.20-5733)	EN.5	1	
6851	Bolt, $\frac{1}{2}$ " \times $2\frac{3}{8}$ ", for Assembly of Valve Block (J.20-1104)		8	
8424	Lockwasher, on Bolts (J.20-5942)		8	
6757	Bolt, $\frac{5}{8}$ " \times $1\frac{1}{4}$ ", securing Valve Block to Transmission Case (JGM.106326)		7	
8423	Lockwasher, $\frac{5}{8}$ " external, on Bolts (J.20-5941)		7	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
7367	MANIFOLD PLATE ASSEMBLY (J.20-5414)	EN.6	1	
7337	Spring , Selector Valve Detent (J.20-544/B)	EN.7	1	
5914	Ball , $\frac{1}{4}$ " diameter, for Selector Valve (JGM.147485)	EN.8	1	
6870	RELIEF VALVE BODY ASSEMBLY (J.20-612/A)	EN.9	1	
6680	Retainer for Anti-Bump Valve Plug (J.20-570/A)	EN.10	1	
6868	Stop for Main Relief Valve (J.20-567/A)	EN.11	1	
6682	Retainer for Accumulator Spring (J.20-667)	EN.12	1	
3732	Retainer , for Reverse Interlock Spring (J.20-570)	EN.13	1	
7532	CONVERTER VALVE BODY ASSEMBLY (J.20-5609)	EN.14	1	
6777	Body only for Converter and Relay Valve (J.20-5613)		1	
6754	Converter Shuttle Valve , Direct (J.20-6381)	EN.15	1	
6779	Converter Shuttle Valve , Reverse (J.20-6411)	EN.16	1	
6999	Sleeve for Converter Shuttle Valve (J.20-6431)	EN.17	1	
6681	Retainer for Shuttle Valve Sleeve (J.20-617/A)	EN.18	1	
6688	OIL FILTER ASSEMBLY (J.20-5571)	EN.24	1	
6873	Retainer for Oil Filter (J.20-558/B)	EN.25	1	
6977	Screw and Lockwasher Assembly , securing Retainer (JGM.420913)		1	
5462	OIL SUMP (J.20-578/A)	EN.26	1	
3737	Plug in Oil Sump Drain Hole (J.20-580)	EN.27	1	
3741	Washer on Plug (J.20-592)	EN.28	1	
3736	Gasket , between Oil Sump and Transmission Case (J.20-579)	EN.29	1	
6757	Bolt , $\frac{3}{8}$ " \times $\frac{3}{8}$ ", securing Oil Sump to Transmission Case (JGM.106324)		14	
5908	Lockwasher on Bolts (JGM.103320)		14	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
7401	EXTENSION CASE ASSEMBLY, COMPLETE (J.20-7016)		1	
7371	Extension Case Assembly (J.20-7049)	FN.1	1	
3625	'O' Ring on Bush for Governor Adjusting Shaft (J.20-120)	FN.2	1	
5469	Pawl, Second Speed Drive (J.20-719/A)	FN.3	1	
3764	Washer, for Control Link and Pawl (J.20-720)	FN.4	2	
3765	Rocker Arm for Governor Control (J.20-721)	FN.5	1	
3767	Washer, behind Rocker Arm (J.20-723)		1	
5688	Stop for Governor (J.20-722/A)	FN.6	1	
3768	Distance Piece behind Stop Plate (J.20-724)		1	
3769	Spring, operating Governor Control Rocker Arm (J.20-725)	FN.7	1	
3808	Shaft and Lever Assembly for Governor Adjustment (J.20-836)	FN.8	1	
3770	Lever, Governor Adjusting (J.20-728)	FN.9	1	
3772	Finger for Governor Adjusting Lever (J.20-736)	FN.10	2	
3771	Return Spring for Governor Adjusting Lever (J.20-735)	FN.11	1	
7339	Valve and Fork Assembly for Governor Control (J.20-7902)	FN.12	1	
3774	Detent Piston for Governor Control Valve (J.20-744)	FN.13	1	
8428	Screw, $\frac{1}{4}$ " \times $\frac{5}{8}$ ", securing Retaining Plate for Governor Fork (JGM.114354)		1	
8426	Lockwasher, on Screw (JGM.103319)		1	
3796	Plunger, in Extension, operating Accelerator Detent (J.20-791)	FN.14	1	
3797	Spring, tensioning Plunger (J.20-792)	FN.15	1	
3798	Gasket, between Extension and Transmission Case (J.20-793)	FN.16	1	
3762	Oil Seal at end of Extension Case (J.20-716)	FN.17	1	
5701	Bolt, $\frac{3}{8}$ " \times 3", securing Extension Case (J.20-1101)		1	
5700	Bolt, $\frac{3}{8}$ " \times 2 $\frac{1}{2}$ ", securing Extension Case (J.20-1100)		1	
8435	Bolt, $\frac{3}{8}$ " \times 1", securing Extension Case (JGM.179839)		4	
8427	Lockwasher, on Bolts (JGM.103321)		6	
5715	DETENT CAM, CONTROL LINK AND PLUNGER ASSEMBLY, OPERATING KICK-DOWN CONTROL (J.20-8301)	FN.18	1	
6758	Key, Woodruff, $\frac{1}{2}$ " diameter \times $\frac{1}{16}$ ", positioning Control Shaft to Detent Cam (JGM.106958)	FN.19	1	
6889	Screw, Set (Allen Head), No. 10 \times $\frac{1}{16}$ ", preventing withdrawal of Shaft from Cam (JGM.140879)	FN.20	1	
3771	Return Spring for Detent Cam (J.20-735)	FN.11	1	
3793	Screw, Set, $\frac{1}{4}$ " \times 1 $\frac{1}{4}$ ", for Kick-down Adjustment (J.20-787)	FN.21	1	
6752	Washer (Copper), on Setscrew (JGM.446195)	FN.22	1	
3794	Nut, Stop, for Setscrew (J.20-788)	FN.23	1	
5954	Nut, Dome, for Setscrew (JGM.441263)	FN.24	1	
3787	GOVERNOR ASSEMBLY (J.20-775)	FN.25	1	
3788	Bearing on Governor Shaft (J.20-778)		1	
3782	Washer (Fibre) on Governor Shaft (J.20-767)		1	
3789	Snap Ring, retaining Bearing Washer on Shaft (J.20-779)		2	
3785	Shaft, carrying Governor Assembly (J.20-773/A)	FN.26	1	
5714	Return Spring on Governor Shaft (J.20-7843)	FN.27	1	
C.7843/1	Distance Piece on Governor Shaft, for rectification of Upshift Speeds ($\frac{1}{16}$ " long)	FN.28	As req'd	} SELECTIVE SIZES. CHOOSE REQUIRED LENGTH
C.7843/2	Distance Piece on Governor Shaft, for rectification of Upshift Speeds ($\frac{3}{32}$ " long)	FN.28	As req'd	
C.7843/3	Distance Piece on Governor Shaft, for rectification of Upshift Speeds ($\frac{1}{32}$ " long)	FN.28	As req'd	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
3799	PAWL AND TOGGLE ASSEMBLY OPERATING PARKING DEVICE (J.20-800)	FN.29	1	
7535	Pivot Pin for Pawl (J.20-8081)	FN.30	1	
7536	Shaft, supporting Parking Brake (J.20-8051)	FN.31	1	
3802	Ring, retaining Shaft in Extension (J.20-807)	FN.32	1	
3805	INTERLOCK PISTON ASSEMBLY FOR PARKING BRAKE (J.20-810)	FN.33	1	
3806	Spring for Parking Brake Interlock Piston (J.20-813)	FN.34	1	
3783	HOUSING FOR SPEEDOMETER DRIVE GEAR (J.20-770)	FN.35	1	
3786	Gasket, between Housing and Extension (J.20-774)	FN.36	1	
3792	Cover for Housing (J.20-786)	FN.37	1	
3791	Gasket, between Housing and Cover (J.20-785)	FN.38	1	
C.11915	Stop Plate, restricting Reverse Gear Operating Lever	FN.39	1	
8433	Bolt, $\frac{5}{16}$ " x 2", securing Housing and Stop Plate (JGM.179826)		2	
5908	Lockwasher, on Bolts (JGM.103320)		2	
3784	SPEEDOMETER DRIVE GEAR (J.20-772/A)	FN.40	1	
7180	REAR PUMP ASSEMBLY (J.20-7503)		1	
C.12644	Body only for Rear Pump (J.20-7512)	FN.41	1	
5690	Driving Gear and Shaft Assembly (J.20-755)	FN.42	1	
5691	Idler Gear Assembly (J.20-758)	FN.43	1	
C.12645	Cover for Rear Pump (J.20-7623)	FN.44	1	
3779	Gasket (.002" thick) under Cover (Clear) (J.20-761)	FN.45	1	} SELECTIVE RANGE FOR CLEARANCE BETWEEN COVER AND GEARS
3780	Gasket (.003" thick) under Cover (Clear) (J.20-761/A)	FN.45	1	
3778	Gasket (.005" thick) under Cover (Coloured Grey) (J.20-761/B)	FN.45	1	
3776	Gasket (.006" thick) under Cover (Coloured Opaque Black or Manilla) (J.20-761/C)	FN.45	1	
3777	Gasket (.008" thick) under Cover (Coloured Black or Manilla) (J.20-761/D)	FN.45	1	
8422	Bolt, $\frac{1}{4}$ " x $\frac{7}{8}$ ", securing Cover to Pump Body (J.20-1108)		2	
8426	Lockwasher, on Bolts (JGM.103319)		2	
5693	Governor Driven Gear (J.20-765)	FN.46	1	
6756	Pin, securing Governor Driven Gear (JGM.103723)	FN.47	1	
C.12755	Gasket, between Rear Pump and Extension (J.20-7662)	FN.48	1	
8318	Bolt, $\frac{5}{16}$ " x $2\frac{1}{2}$ ", securing Rear Pump to Extension (JGM.179827)		2	
8425	Screw, $\frac{5}{16}$ " x $2\frac{7}{16}$ ", securing Rear Pump to Extension (J.20-93722)		1	
5908	Lockwasher, on Bolts and Screw (JGM.103320)		3	
7341	Plug in Rear Pump Cover (JGM.444732)		1	
NB.125/8D	Bolt, securing Cover to Rear Pump		2	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.6942	SPEEDOMETER DRIVEN GEAR (J.20-901)	FN.49	1	
C.12652	GUIDE TUBE AND BELLOWS ASSEMBLY FOR INTERMEDIATE SPEED HOLD	FN.50	1	
C.12633	Ferrule at end of Guide Tube	FN.51	1	
C.12634	Washer behind Ferrule	FN.52	1	
C.12635	Connecting Pin for Guide Tube	FN.53	1	
AG.102/X	Washer, Spring, behind Connecting Pin		1	
C.12637	OUTER TUBE FOR INTERMEDIATE SPEED HOLD	FN.54	1	
C.12640	SEAL FOR OUTER TUBE	FN.55	3	
C.12638	SPRING BEHIND GUIDE TUBE	FN.56	1	
C.12639	Seat, for Spring	FN.57	1	
C.12713	BRACKET, MOUNTING SOLENOID FOR INTERMEDIATE SPEED HOLD	FN.58	1	Required when Solenoid C.12740 is fitted
C.12642	BRACKET, MOUNTING SOLENOID FOR INTERMEDIATE SPEED HOLD		1	Required when Solenoid C.13991 is fitted
C.12740	SOLENOID FOR INTERMEDIATE SPEED HOLD (76459/A-8S)	FN.59	1	Fitted from Chassis No. 970001 to 973402 985001 to 988323
C.13991	SOLENOID FOR INTERMEDIATE SPEED HOLD (76515/A-IIS)		1	Fitted to Chassis No. 973403 and subs. 988324 and subs.
UFS.319/3H	Screw, Set, securing Solenoid		2	} 3 required when Solenoid C.12740 is fitted
AG.102/X	Washer, Spring, on Setscrew		2	
UFN.225/L	Locknut, for adjustment of Solenoid Plunger	FN.60	1	
CB.131/20D	Bolt, for fixing of Solenoid Mounting Bracket and Rear Pump Cover		1	Required when Solenoid C.13991 is fitted
C.12753	Bolt (Countersunk Allan head) for fixing of Solenoid mounting Bracket and Rear Pump Cover		1	Required when Solenoid C.12740 is fitted
6767	COMPLETE KIT OF SEALS FOR USE WHEN OVERHAULING TRANSMISSION UNIT		1	
7476	GASKET SET FOR USE WHEN OVERHAULING TRANSMISSION UNIT		1	

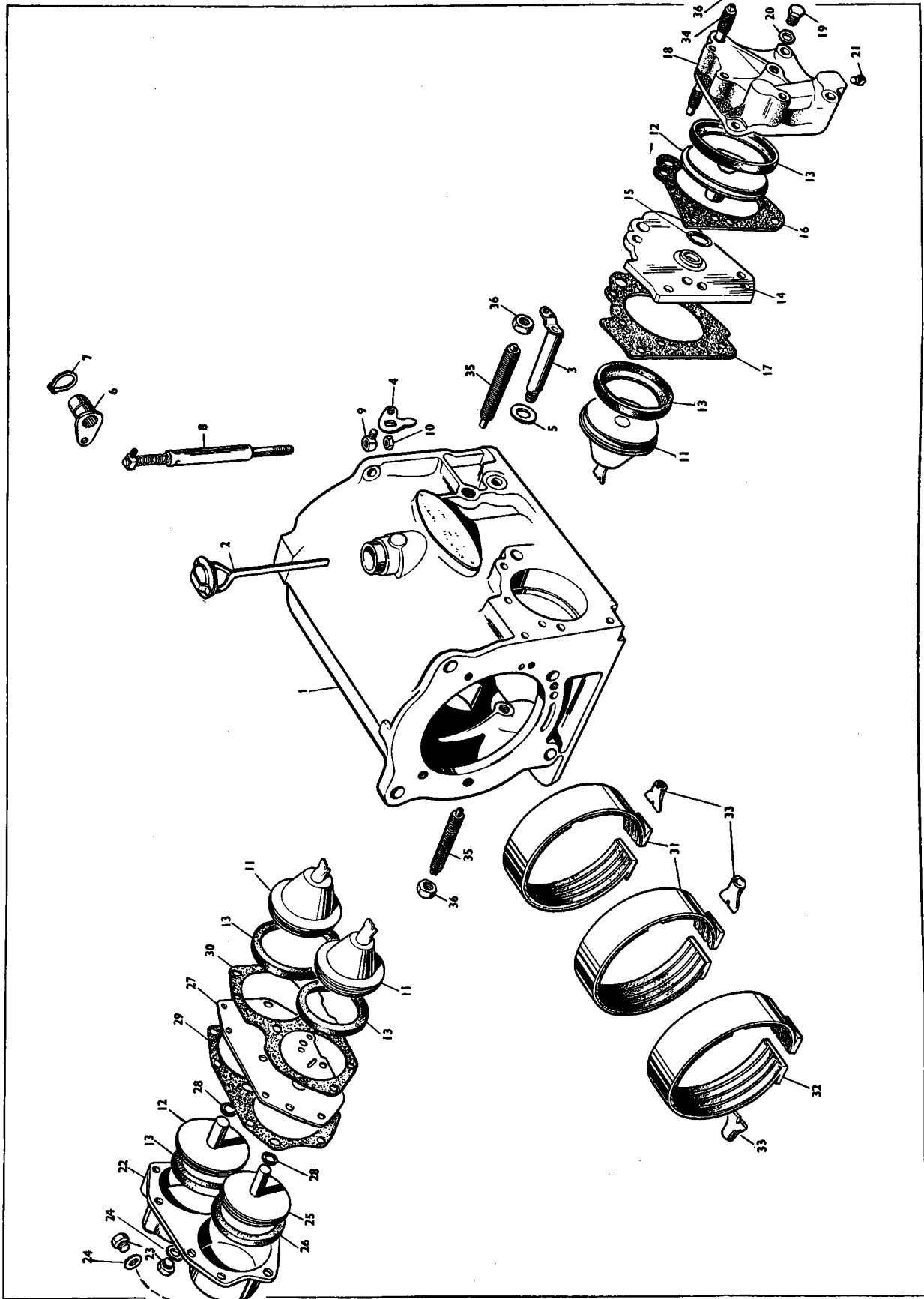


PLATE CN

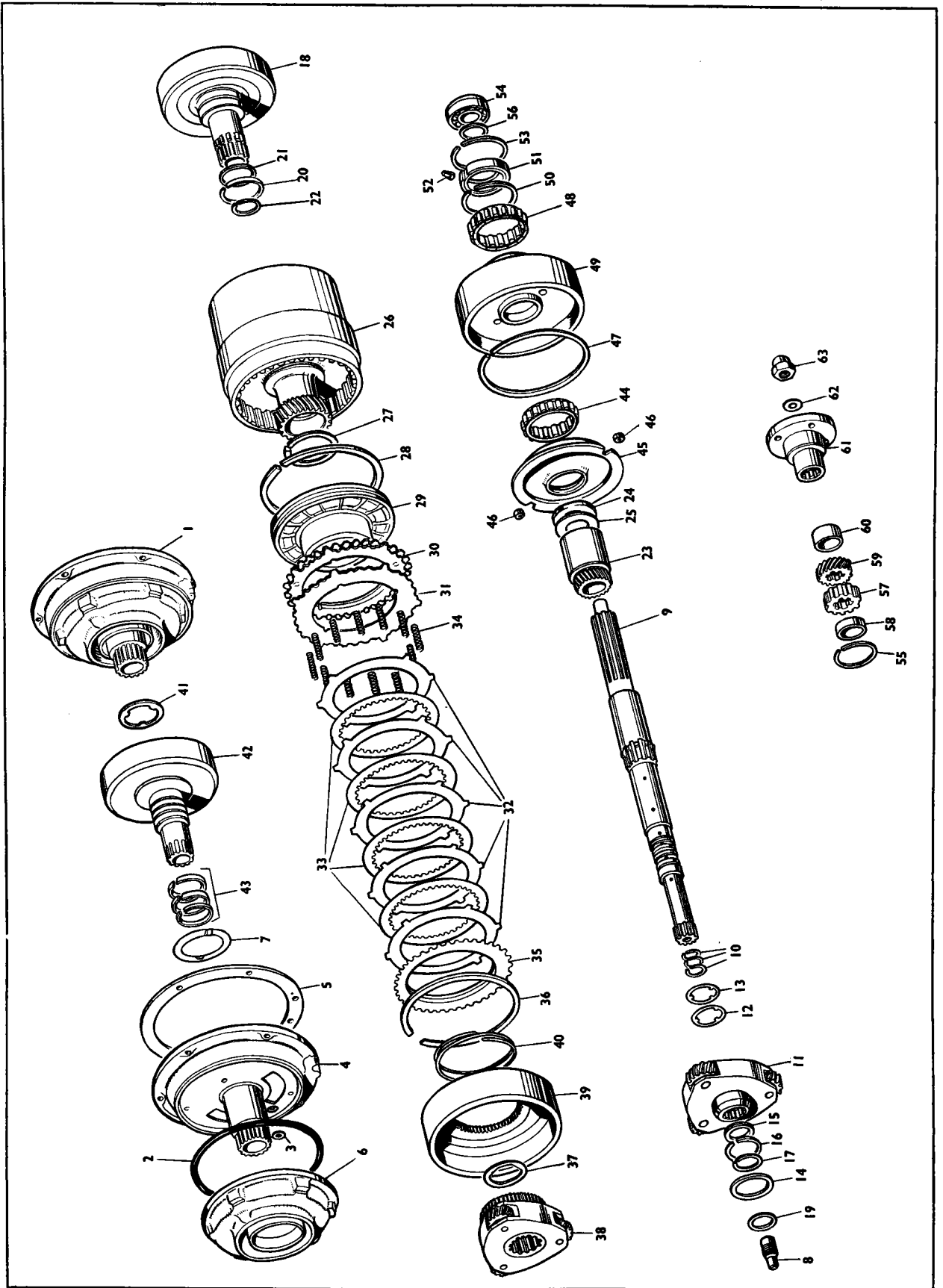


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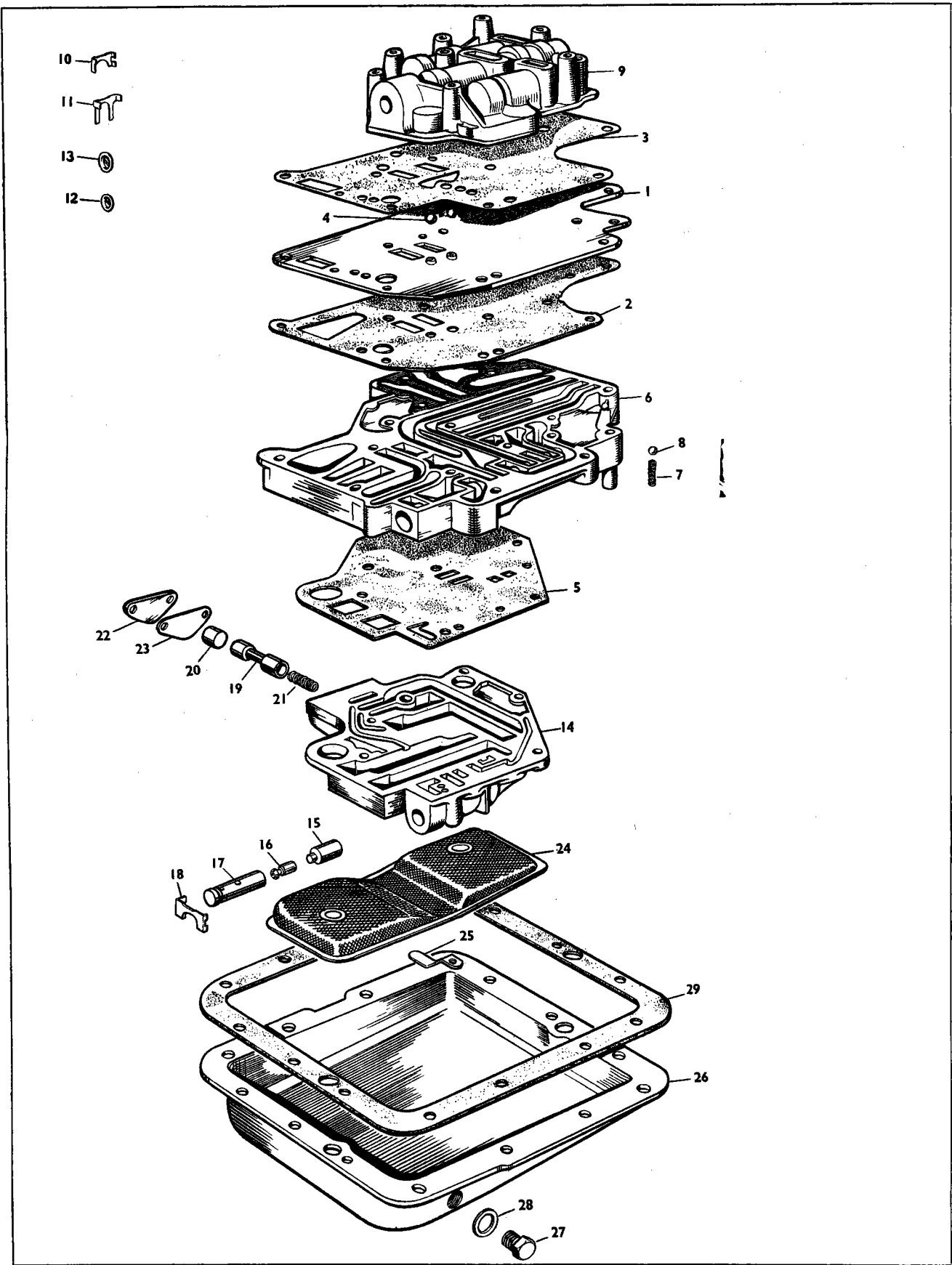


PLATE EN

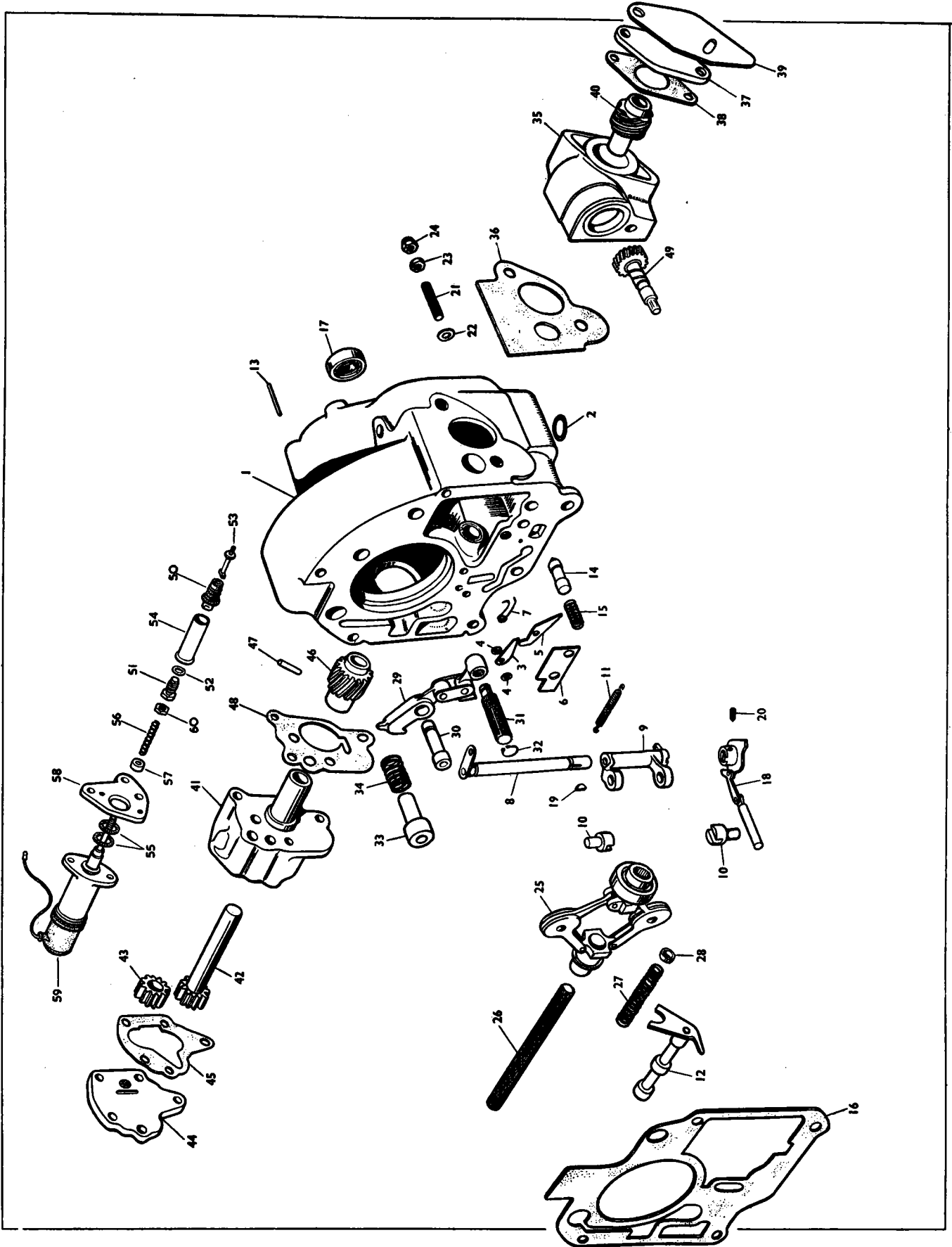


PLATE FN

AUTOMATIC TRANSMISSION MOUNTING DETAILS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12553	CONVERTER HOUSING		1	
C.6866	Stud, in top of Housing, for fixing of Housing to Transmission Assembly		2	
NN.543/L	Nut, securing Converter Housing to Transmission Assembly		4	
C.727	Washer, Shakeproof, under Nuts		4	
NB.137/32D	Bolt, securing Converter Housing		9	
C.726	Washer, Shakeproof, on Bolts		9	
C.7339	Stoneguard, over apertures in sides of Converter Housing		2	
C.7714	Clip, securing Stoneguards		4	
CS.119/4D	Screw, Set, fixing Stoneguards		4	
AW.102/T	Washer, Plain, on Setscrews		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
C.4795	SUPPORT BRACKET, R.H.		1	
C.4796	SUPPORT BRACKET, L.H.		1	
NB.131/9D	Bolt, securing Support Brackets		4	
NN.131/L	Nut on Bolts		4	
FG.105/X	Washer, Spring, under Nuts		4	
NB.137/32D	Bolt, securing Support Brackets		6	
NN.137/L	Nut on Bolts		6	
FG.106/X	Washer, Spring, under Nuts		6	
C.11605	MID ENGINE MOUNTING, ON SCUTTLE (13/1161)		1	
UFS.131/6R	Screw, Set, for securing Mid Engine Mounting to Scuttle		2	
C.11688	Bush, Stepped, on Mid Engine Mounting Link		1	
C.11607	Washer, Stepped, on Mid Engine Mounting Link		1	
C.8667/3	Nut, Self-Locking, securing Mid Engine Mounting Link to Mid Engine Mounting		1	
C.8667/2	Nut, Self-Locking, on Setscrew		2	
C.12890	MID ENGINE MOUNTING LINK, SUPPORTING CONVERTER HOUSING		1	
C.10940	Bush (Rubber/Steel) in Mounting Link		1	
UFB.143/14R	Bolt, securing Mounting Link to Support Brackets		1	
C.8737/4	Nut, Self-locking, on Bolt		1	

AUTOMATIC TRANSMISSION MOUNTING DETAILS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.6863	COVER AT BOTTOM OF CONVERTER HOUSING		1	
CS.125/4D C.724	Screw, Set, securing Cover Washer, Shakeproof, on Setscrews		6 6	
C.6874	COVER AT FRONT OF CONVERTER HOUSING		1	
CS.125/4D C.724	Screw, Set, securing Cover Washer, Shakeproof, on Setscrews		4 4	
C.10987	DRIVING PLATE ON CRANKSHAFT FOR ATTACHMENT OF TORQUE CONVERTER		1	
C.13992 C.13383	Screw, Set, securing Torque Converter to Driving Plate Tab Washer, securing Setscrews		6 6	
C.6861	REINFORCEMENT PLATE ADJACENT TO DRIVING PLATE		1	
C.6862	Dowel, positioning Driving and Reinforcement Plates to Crankshaft		2	
C.6839	Screw, Set, securing Driving and Reinforcement Plates to Crankshaft		10	
C.4810	Plate, locking Setscrews		1	
C.11528	FRONT ENGINE SUPPORT BRACKET, L.H.		1	
C.11529	FRONT ENGINE SUPPORT BRACKET, R.H.		1	
NS.131/6D NS.131/30D FG.105/X NN.131/L	Screw, Set, securing Brackets to Body Underframe Bolt, securing Brackets to Body Underframe Washer, Spring, on Setscrews and Bolts Nut, on Setscrews and Bolts		4 4 8 8	

AUTOMATIC TRANSMISSION MOUNTING DETAILS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.4794	FRONT ENGINE MOUNTINGS		2	
NS.150/7D	Screw, Set, securing Front Engine Mountings to Engine Brackets		2	
FW.108/T	Washer, Plain, on Setscrews		2	
FG.108/X	Washer, Shakeproof, on Setscrews		2	
NB.131/7D	Bolt, securing Front Engine Mountings to Engine Support Bracket Assembly		4	
FG.105/X	Washer, Spring, on Bolts		4	
NN.131/L	Nut, on Bolts		4	
C.12577	BRACKET FOR REAR GEARBOX MOUNTING		1	
UCS.137/8R	Bolt, securing Bracket to Gearbox		3	
C.726	Washer, Shakeproof, on Bolts		3	
C.12578	REAR ENGINE MOUNTING ASSEMBLY		1	Fitted to Chassis No. 973379 and subs. 988746 and subs.
BD.4983	Packing Washer between Rear Engine Mounting Assembly and Body Underframe		As req'd	
C.12027	Spacer, on Back Setscrews		4	
UFS.131/7R	Screw, Set, securing Rear Engine Mounting Assembly to Body Underframe		4	
UFS.131/9R	Screw, Set, securing Rear Engine Mounting Assembly to Body Underframe		2	
FG.105/X	Washer, Spring, on Setscrews		6	
FW.105/G	Washer, Plain, under Spring Washers		6	
C.12677	REAR MOUNTING (RUBBER) BETWEEN BRACKET FOR REAR GEARBOX MOUNTING AND REAR ENGINE MOUNTING ASSEMBLY		2	
FW.106/T	Washer, Plain, on Rear Mounting		4	
C.726	Washer, Shakeproof, on Rear Mounting		4	
UFN.137/L	Nut, securing Rear Mounting to Rear Gearbox Mounting and Engine Mounting Assembly		4	
C.7422	BRACKET ASSEMBLY, FOR THROTTLE SWITCH, ON INLET MANIFOLD STUD		1	Fitted from Engine No. KE.1001 to KE.1399
C.13268	BRACKET ASSEMBLY, FOR THROTTLE SWITCH, ON INLET MANIFOLD STUD		1	Fitted from Engine No. KE.1400 to KE.9999 KF.1001 to KF.7104
C.14665	BRACKET ASSEMBLY, FOR THROTTLE SWITCH, ON INLET MANIFOLD STUD		1	Fitted to Engine No. KF.7105 and subs.

AUTOMATIC TRANSMISSION MOUNTING DETAILS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.6930	LEVER, OPERATING THROTTLE SWITCH		1	
C.7487/1	Mills Pin (GP.1) securing Lever to Throttle Spindle		1	
C.6856	THROTTLE SWITCH, OPERATING ANTI-CREEP DEVICE (527260)		1	Fitted from Engine No. KE.1001 to KE.1399
C.7400	THROTTLE SWITCH, OPERATING ANTI-CREEP DEVICE (31392A)		1	Fitted to Engine No. KE.1400 to KE.9999 KF.1001 and subs.

AUTOMATIC TRANSMISSION HAND CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12757	HAND CONTROL ASSEMBLY	AAZ.1	1	
C.12762	Support Bracket Assembly , for mounting Hand Control to Body	AAZ.2	1	
C.13801	Attachment Plate Assembly at top of Support Bracket	AAZ.3	1	
C.12761	Spacer , between Support Bracket Assembly, Upper Support Plate and Lower Support Plate	AAZ.4	4	
C.13012	Upper Support Plate Assembly	AAZ.5	1	
C.12759	Lower Support Plate	AAZ.6	1	
C.12765	Selector Gate	AAZ.7	1	
UFB.119/4R	Bolt , securing Selector Gate to Upper and Lower Support Plates		2	
C.723A	Washer , Shakeproof, on Bolts		2	
C.12767	Selector Lever Assembly	AAZ.8	1	
C.12764	Washer ("Tufnol"), on each side of Operating Lever Assembly	AAZ.9	2	
UFB.125/14R	Bolt , securing Upper and Lower Support Plates to Support Bracket Assembly		3	
C.724	Washer , Shakeproof, on Bolts		3	
UFS.125/5R	Screw , Set, securing Hand Control to Dash		3	
UFN.125/L	Nut on Setscrews		3	
C.724	Washer , Shakeproof, under Nuts		3	
C.12767	SELECTOR LEVER ASSEMBLY	AAZ.8	1	
C.11862	Bearing in Selector Lever		1	
C.12836	Ball Pin in Selector Lever		1	
C.12770	Link Pin in Selector Lever		1	
C.12771	Spring Leaf connecting Hand Lever to Operating Lever		1	
C.12772	Hand Lever		1	
R.102/6W	Rivet , securing Hand Lever and Spring Leaf		4	
C.12706	SELECTOR COVER (INSCRIBED P.N.D. L.R.) BELOW INSTRUMENT PANEL	AAZ.10	1	
M.106/5R	Screw , Wood, securing Selector Cover to Dash		2	
C.13112	PLATE, MASKING HAND CONTROL ASSEMBLY	AAZ.11	1	
C.13117	Distance Piece , between Plate and Selector Cover	AAZ.12	2	
M.106/12R	Screw , Wood, securing Plate and Distance Piece to Dash		2	
C.12773	OPERATING LEVER, FROM HAND CONTROL ASSEMBLY, TO SWITCH	AAZ.13	1	
J.103/3-5.S	Clevis Pin , securing Operating Lever to Switch	AAZ.14	1	
FW.102/T	Washer , Plain, on Clevis Pin and Hand Control Link Pin		2	
L.102/4U	Split Pin , securing Operating Lever to Hand Control Assembly and Switch		2	

AUTOMATIC TRANSMISSION HAND CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12792	SWITCH FOR STARTER/REVERSE LIGHT OPERATION	AAZ.15	1	
C.12596	GEAR CONTROL CABLE	AAZ.16	1	
C.12587	End Fitting , between Gear Control Cable and Hand Control Ball Pin	AAZ.17	1	
C.12586	Abutment Clamp , securing Gear Control Cable	AAZ.18	1	
UCB.131/28R	Bolt , securing Abutment Clamp to Transmission Case		1	
C.12689	Gear Cable Bracket fixing Gear Control Cable to Scuttle	AAZ.19	1	
UFS.131/5R	Screw , Set, securing Bracket to Scuttle		2	
FW.205T	Washer , Plain, on Setscrews		2	
C.725	Washer , Shakeproof, on Setscrews		2	
UFN.131/L	Nut , securing Setscrews		2	
C.12690	Nut , Lock, securing Gear Control Cable to Bracket	AAZ.20	2	
C.1040/9	Clip , fixing Gear Control Cable to Wing Valance		1	} FITTED TO L.H. DRIVE CARS ONLY
BD.1229/7	Screw , securing Clip to Valance		1	
C.5574	Grommet (Rubber) on Scuttle		1	
C.7083	Gear Cable End Fitting from Gear Control Cable to Transmission Unit	AAZ.21	1	
C.7071	Bush , in Selector Lever on Transmission Unit	AAZ.22	1	
UFN.125/L	Nut , securing Gear Cable End Fitting to Selector Lever		1	
C.724	Washer , Shakeproof, under Nut		1	

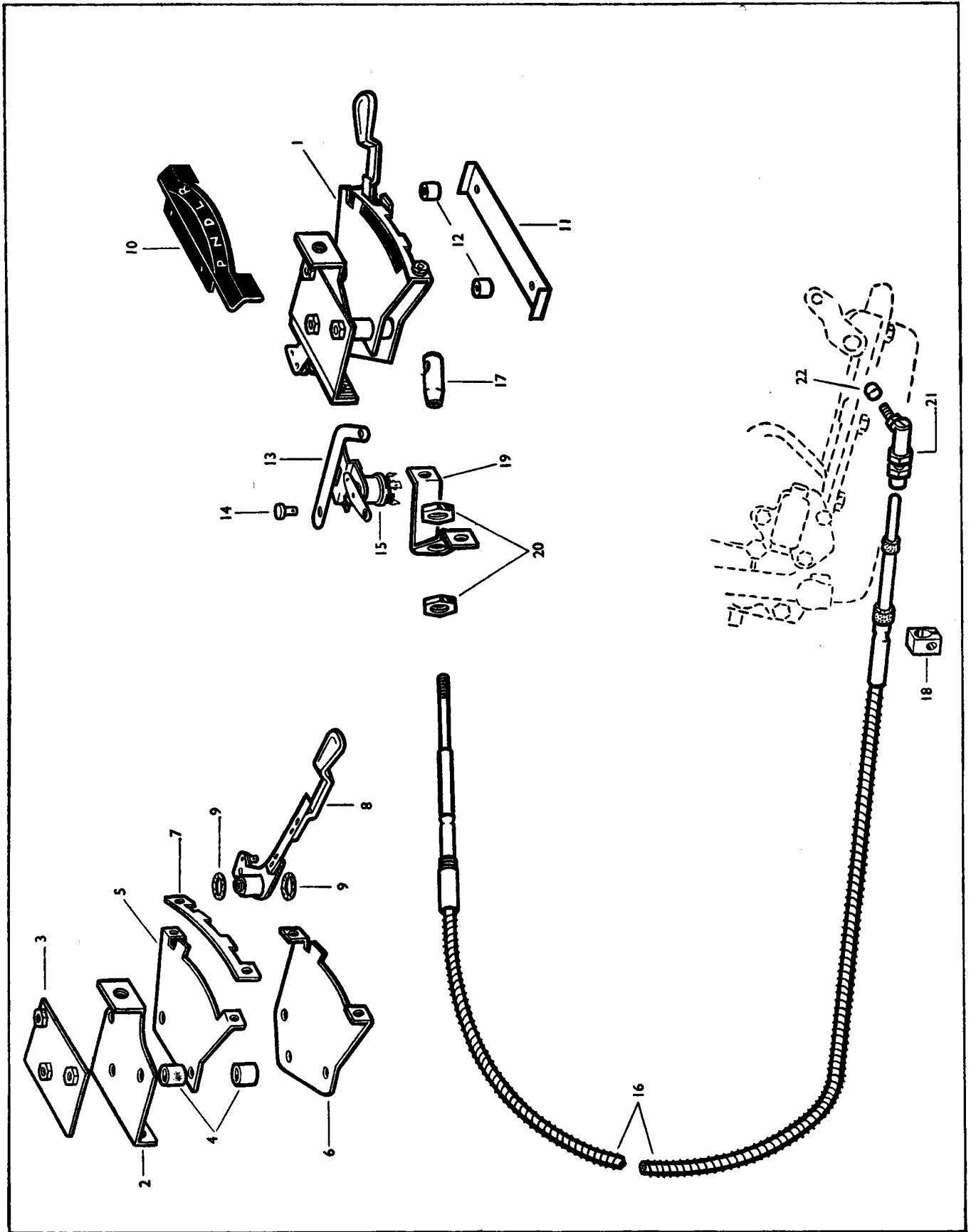


PLATE AAZ

PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12060	PROPELLER SHAFT ASSEMBLY (54/0286)		1	
12	Flange Yoke (K.2/2/239)	Q.1	1	
46	Journal Assembly, connecting Flange Yokes to Propeller Shaft (K.5/L.4)	Q.2	2	
6609	Sleeve Yoke Assembly (K.2/3/GB.2798)	Q.3	1	
46	JOURNAL ASSEMBLY AT JOINT OF FLANGE YOKES TO PROPELLER SHAFT (K.5/L.4)	Q.2	2	
14	Journal only (K.2/5/GB.108)	Q.4	2	
29	Gasket, for Journal (K.3/86/89)	Q.5	8	
21	Retainer, for Gaskets (K.2/76/17)	Q.6	8	
18	Needle Bearing Assembly, for Journals (K.2/6/38)	Q.7	8	
19	Circlip, retaining Journals to Flange Yokes (K.2/7/GB.19)	Q.8	8	
248	Grease Nipple, in Journals (94/GB.1598)	Q.9	2	
C.3308	Bolt, securing Propeller Shaft to Flange on Rear Axle	Q.10	4	
C.787	Special Washer on Bolts	Q.11	4	
NN.737/L	Slotted Nut on Bolts	Q.12	4	
L.102.5/8U	Split Pin, retaining Slotted Nuts	Q.13	4	

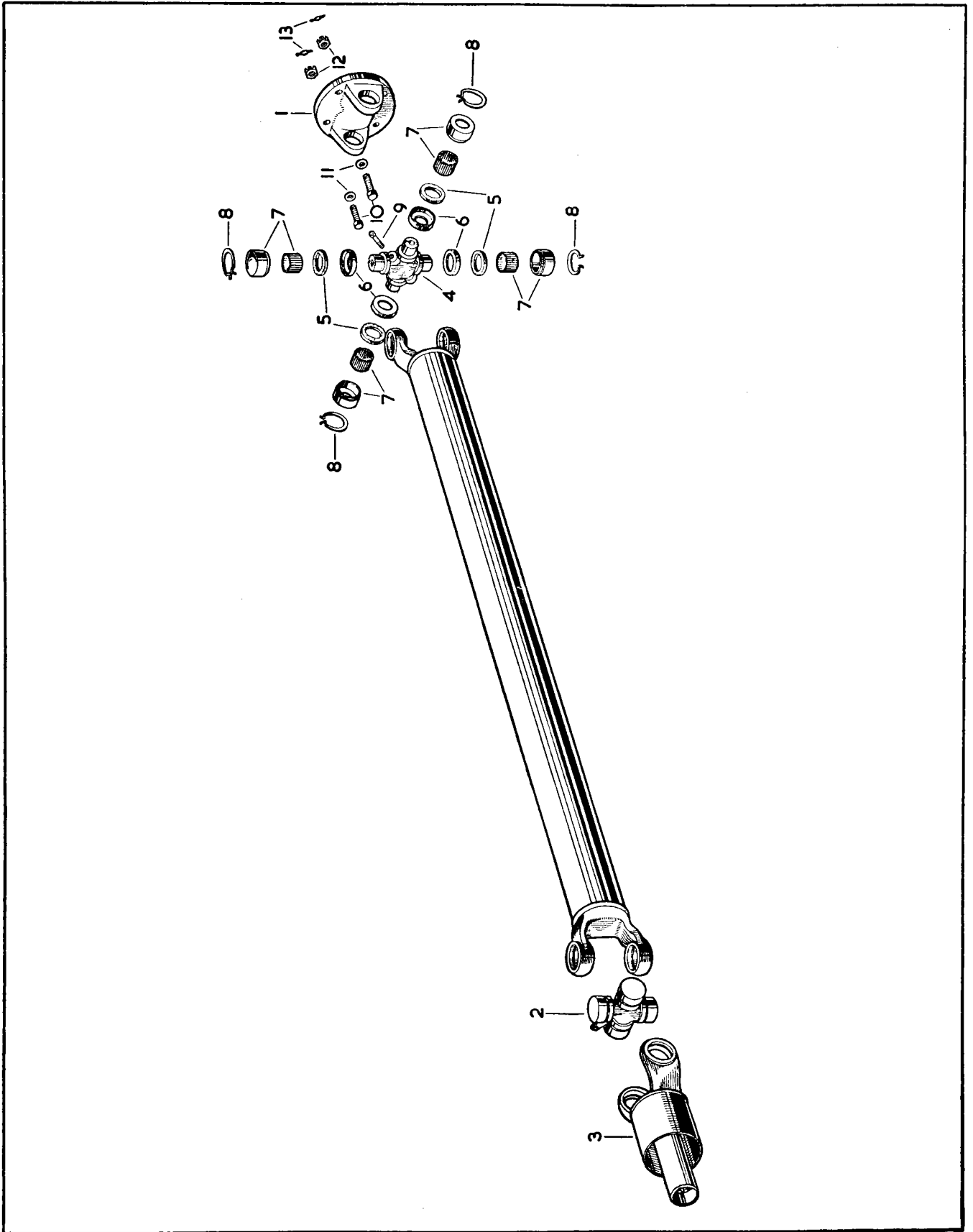


PLATE Q

AUTOMATIC TRANSMISSION PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12154	PROPELLER SHAFT ASSEMBLY		1	
	(CONSISTING OF FRONT SHAFT ASSEMBLY, REAR SHAFT ASSEMBLY AND CENTRE MOUNTING ASSEMBLY)			
C.3308	Bolt, securing Propeller Shaft Assembly to Flanges on Mainshaft and Differential Pinion		8	
C.787	Washer on Bolts		8	
NN.737/L	Nut on Bolts		8	
L.102.5/8U	Split Pin, locking Nuts		8	
C.12155	FRONT PROPELLER SHAFT ASSEMBLY (TYPE 50/0396)		1	
12	Flange Yoke (K2/2/239)	AQ.1	1	
11	Companion Flange at Rear of Shaft (K2/1/GB.1894)	AQ.2	1	
449	Key, locating Companion Flange on Shaft (94/GB.-2254)	AQ.3	2	
113	Nut, securing Companion Flange (12/74/GB.161)	AQ.4	1	
73	Split Pin, locking Nut (8/72/59)	AQ.5	1	
C.3308	Bolt at joint of Flanges on Front and Rear Shafts		4	
NN.737/L	Nut on Bolts		4	
C.787	Washer under Nuts		4	
L.102.5/8U	Split Pin, locking Nuts		4	
46	JOURNAL ASSEMBLY AT JOINT OF FLANGE AND SLEEVE YOKES TO PROPELLER SHAFT (K.5/L.4)	AQ.6	2	
14	Journal only (K2/5/GB.108)	AQ.7	2	
29	Gasket for Journal (K3/86/89)	AQ.8	8	
21	Retainer for Gaskets (K2/76/17)	AQ.9	8	
18	Needle Bearing Assembly for Journals (K2/6/38)	AQ.10	8	
19	Circlip, retaining Journals to Flange and Sleeve Yokes (K2/7/GB.19)	AQ.11	8	
248	Grease Nipple on Journals (94/GB.1598)	AQ.12	2	
C.14603	CENTRE MOUNTING ASSEMBLY (TYPE SK.1170/B)		1	
250	Ball Bearing (94/GB.2147)	AQ.13	1	
249	Dust Shield, between Front Shaft and Ball Bearing (94/GB.2146)	AQ.14	1	
278	Dust Shield, between Ball Bearing and Flange (94/GB.2315)	AQ.15	1	
7529	Plate, complete with Bearing Housing (94/GB.2408)	AQ.16	1	
C.3930	Insulator (Rubber) in Mounting Plate Flanges (94/GB.2399)	AQ.17	2	
C.3929	Stud, through Insulators (94/GB.2393)	AQ.18	2	
C.3938	Washer on exposed face of Insulators (94/GB.2149)	AQ.19	2	
FN.106/L	Nut on Studs (6/74/GB.11)	AQ.20	4	
FG.106/X	Washer, Spring, under Nuts (6/75/19)	AQ.21	4	
FW.106/T	Washer, Plain, under Spring Washers	AQ.22	2	
NS.131/6D	Screw, Set, securing Centre Mounting Assembly		4	
FW.105/T	Washer, Plain, on Setscrews		4	
NN.131/L	Nut on Setscrews		4	
C.725	Washer, Shakeproof, under Nuts		4	

AUTOMATIC TRANSMISSION PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14906	REACTION BRACKET ASSEMBLY	AQ.23	1	
UFS.131/7R FG.105/X	Bolt , securing Reaction Bracket to Floor Washer , Spring, on Bolts		2 2	
C.3934	SPRING FOR REACTION BRACKET	AQ.24	1	
C.12156	REAR PROPELLER SHAFT ASSEMBLY (TYPE 48/0171)		1	
12	Flange Yoke at each end of Shaft (K2/2/239)	AQ.25	2	
13	Sleeve Yoke Assembly on sliding end of Shaft (K2/3/68)	AQ.26	1	
26	Dust Cap on Sleeve Yoke Assembly (3/14/39)	AQ.27	1	
27	Washer (Steel) in Dust Cap (3/15/33)	AQ.28	1	
28	Washer (Cork) in Dust Cap (K3/16/43)	AQ.29	1	
C.2362	Grease Nipple on Sleeve Yoke Assembly	AQ.30	1	

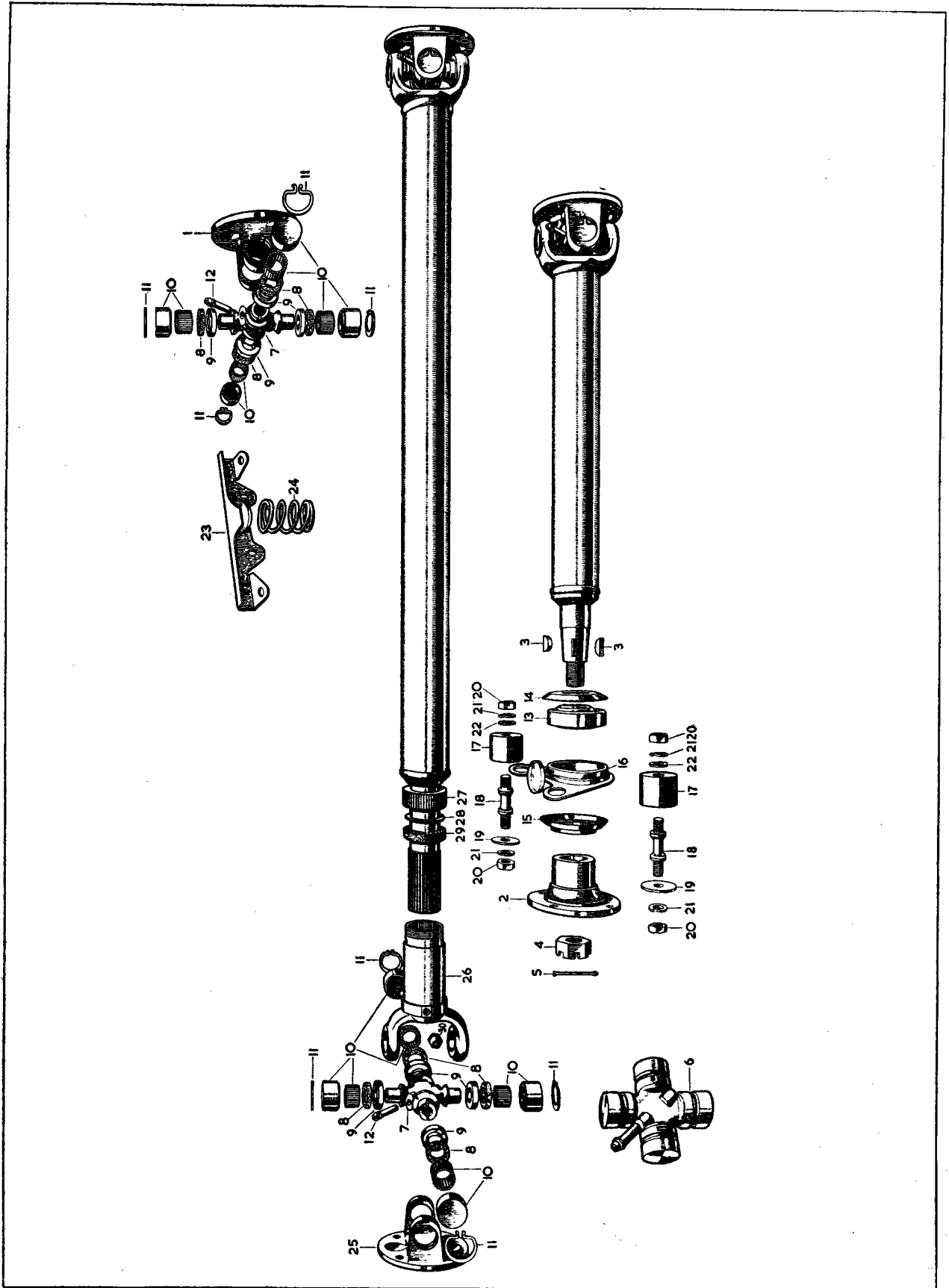


PLATE AQ

OVERDRIVE UNIT PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12183	PROPELLER SHAFT ASSEMBLY		1	
12	Flange Yoke (K2/2/239)	BQ.1	2	
46	Journal Assembly, connecting Flange Yokes to Propeller Shafts (K5/L4)	BQ.2	2	
13	Sleeve Yoke Assembly (K2/3/68)	BQ.3	1	
26	Dust Cap for Sleeve Yoke (3/14/39)	BQ.4	1	
27	Washer (Steel) in Dust Cap (K3/15/33)	BQ.5	1	
28	Washer (Cork) in Dust Cap (K3/16/43)	BQ.6	1	
46	JOURNAL ASSEMBLY AT JOINT OF FLANGE YOKES TO PROPELLER SHAFT (K.5/L.4)	BQ.2	2	
14	Journal only (K2/5/GB.108)	BQ.7	2	
29	Gasket for Journal (K3/86/89)	BQ.8	8	
21	Retainer for Gaskets (K2/76/17)	BQ.9	8	
18	Needle Bearing Assembly for Journals (K2/6/38)	BQ.10	8	
19	Circlip, retaining Journals to Flange Yokes (K2/7/GB.19)	BQ.11	8	
248	Grease Nipple, in Journals (94/GB.1598)	BQ.12	2	
C.3308	Bolt, securing Propeller Shaft to Flange on Rear Axle	BQ.13	4	
C.11207	Bolt, securing Propeller Shaft to Flange on Overdrive Unit	BQ.14	4	
C.787	Special Washer on Bolts	BQ.15	8	
NN.737/L	Slotted Nut on Bolts	BQ.16	8	
L.102.5/8U	Split Pin, retaining Slotted Nuts	BQ.17	8	
C.3044/1	Grease Nipple on Sleeve Yoke (Tec. NA.6656)	BQ.18	1	

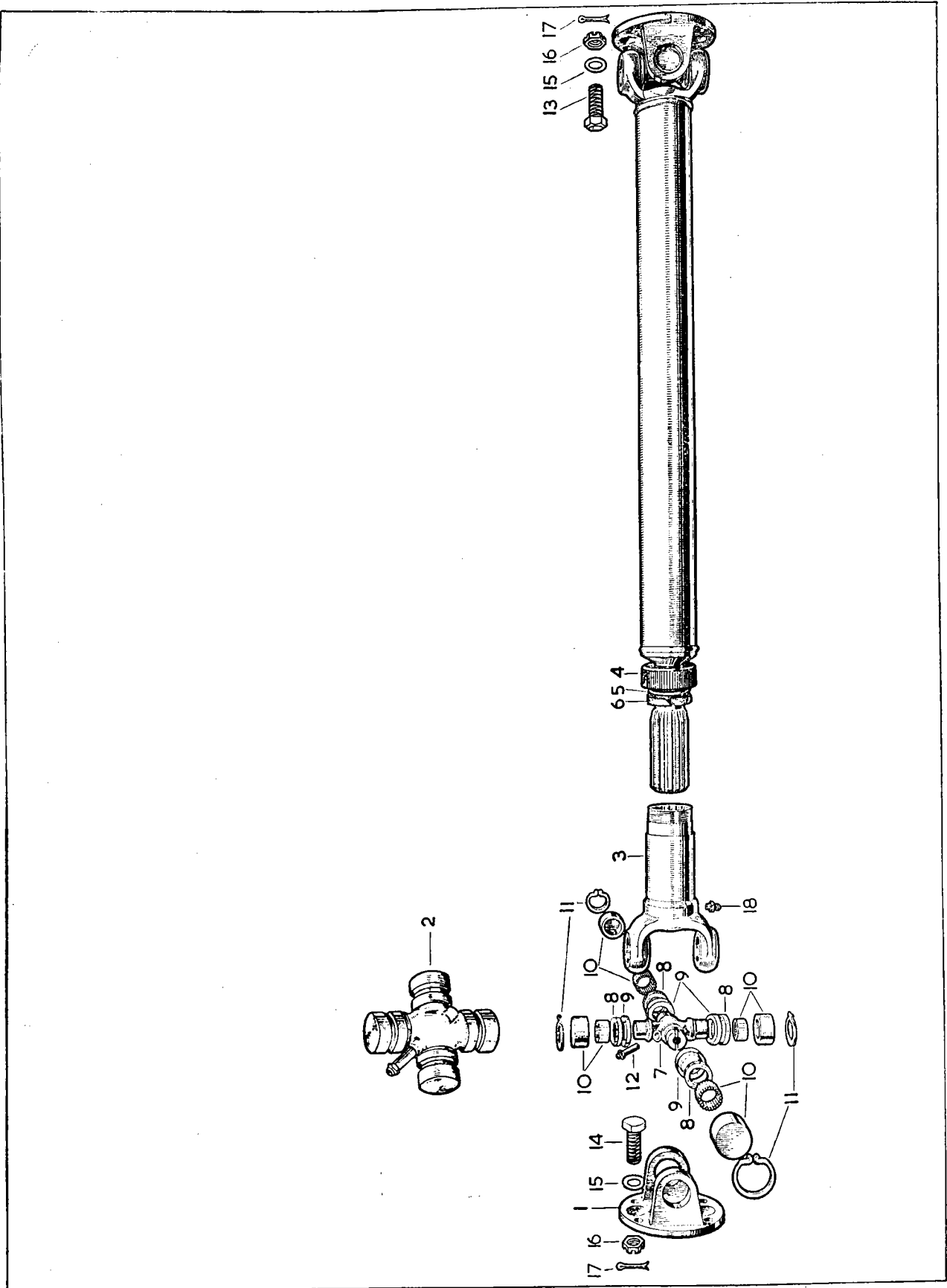


PLATE BQ

REAR AXLE

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11925	REAR AXLE, COMPLETE (RATIO 3.54:1) (4HA-001/26)		1	
7013	Carrier and Tube Assembly (4HA-101/22)	R.1	1	
74	Screw, Set, securing Differential Bearing Caps (8B-NC.36)	R.2	4	
C.728	Washer, Shakeproof, on Setscrews (8LW-14)	R.3	4	
3930	Cover for Carrier (4HA-010)	R.4	1	
3823	Plug, for Filler and Drain Apertures (HA.059)	R.5	2	
3931	Gasket for Cover (4HA-026)	R.6	1	
CS.131/5D	Screw, Set, securing Cover to Carrier (5B-NC.10)	R.7	10	
47	Lock Washer, on Setscrews (5LV-95)	R.8	10	
6311	Case, Differential Assembly (4HA-082/6)		1	
3845	Roller Bearing, on Differential Case (Timken 25577-25523) (2HA-024)	R.9	2	
3935	Shim, adjusting Differential (.003" thick) (4HA-046)	R.10	2	} USE SHIM OF DESIRED THICKNESS
3936	Shim, adjusting Differential (.005" thick) (4HA-047)	R.10	2	
3937	Shim, adjusting Differential (.010" thick) (4HA-048)	R.10	2	
3938	Shim, adjusting Differential (.030" thick) (4HA-049)	R.10	2	
6305	Crown Wheel and Pinion (Ratio 3.54 : 1) (4HA-105/9A)	R.11	1	
6301	Screw, Set, securing Crown Wheel to Differential Case (3HA-075/6)	R.12	10	
6316	Lock Strap, securing Crown Wheel Setscrews (4HA-074/2)	R.13	5	
3844	Roller Bearing, at inner end of Pinion (Timken 31593-31520) (2HA-023)	R.14	1	
3860	Shim, inner, adjusting Pinion (.003" thick) (2HA-043)	R.15	2	} USE SHIM OF DESIRED THICKNESS
3861	Shim, inner, adjusting Pinion (.005" thick) (2HA-044)	R.15	2	
3862	Shim, inner, adjusting Pinion (.010" thick) (2HA-045)	R.15	2	
3856	Shim, outer, adjusting Pinion (.003" thick) (2HA-039)	R.17	2	
3857	Shim, outer, adjusting Pinion (.005" thick) (2HA-040)	R.17	2	
3858	Shim, outer, adjusting Pinion (.010" thick) (2HA-041)	R.17	2	} USE SHIM OF DESIRED THICKNESS
3859	Shim, outer, adjusting Pinion (.030" thick) (2HA-042)	R.17	2	
3843	Roller Bearing, at outer end of Pinion (Timken 02872-02820) (2HA-022)	R.18	1	
3934	Oil Slinger on Pinion (4HA-036)	R.19	1	
3840	Oil Seal on Pinion (2HA-019)	R.20	1	
3841	Gasket, for Pinion Oil Seal (2HA-020)	R.21	1	
4153	Grease Nipple, on Axle Tubes (Tec. NA.5799)	R.22	2	
3879	Companion Flange Assembly (2HA-083)	R.23	1	
115	Nut, securing Companion Flange to Pinion (12LN-NF.9)	R.24	1	
114	Washer under Nut (12W-24)	R.25	1	
6975	Shaft (4HA-005/24)		2	

C.12111 **REAR AXLE, COMPLETE (RATIO 3.77:1)** 1 **ALTERNATIVE TO C.11925**

6306	Crown Wheel and Pinion (Ratio 3.77 : 1) (4HA-105/7A)	R.11	1	
6312	Differential Case Assembly (4HA-082/7)		1	

All other items as for Rear Axle C.11925

REAR AXLE

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12112	REAR AXLE, COMPLETE (RATIO 4.09:1)		1	ALTERNATIVE TO C.11925
6308	Crown Wheel and Pinion (Ratio 4.09 : 1) (4HA-105/13C)	R.11	1	
6312	Differential Case Assembly (4HA-082/7)		1	
	All other items as for Rear Axle C.11925			
C.12113	REAR AXLE, COMPLETE (RATIO 4.27:1)		1	ALTERNATIVE TO C.11925
6309	Crown Wheel and Pinion (Ratio 4.27 : 1) (4HA-105/12A)	R.11	1	
6312	Differential Case Assembly (4HA-082/7)		1	
	All other items as for Rear Axle C.11925			
6311	DIFFERENTIAL CASE ASSEMBLY (4HA-082/6)		1	FOR USE WITH 3.54 : 1 RATIO CROWN WHEEL AND PINION
6313	Case only, for Differential (4HA-006/4)	R.26	1	
3929	Gear, Side, for Differential (4HA-007)	R.27	2	
3855	Thrust Washer, for Side Gears (2HA-038)	R.28	2	
3835	Gear, Differential Pinion Mate (2HA-008/1)	R.29	2	
3854	Thrust Washer, for Pinion Mate Gears (2HA-037)	R.30	2	
3837	Shaft, for Pinion Mate Gears (2HA-012)	R.31	1	
3932	Spacer, on Shaft (4HA-033)	R.32	1	
3838	Pin, locking Pinion Mate Gear Shaft in Differential Case (2HA-013)	R.33	1	
6312	DIFFERENTIAL CASE ASSEMBLY (4HA-082/7)		1	FOR USE WITH 3.77 : 1, 4.09 : 1 OR 4.27 : 1 RATIO CROWN WHEEL AND PINION
6314	Case only, for Differential (4HA-006/5)	R.26	1	
	All other items for Differential Assembly 6312 are as for Differential Assembly 6311.			
3879	PINION COMPANION FLANGE ASSEMBLY (2HA-083)	R.23	1	
3842	Dust Shield, for Companion Flange (2HA-021)		1	

REAR AXLE

Part No.	Description	Plate No.	No. per Unit	Remarks
6975	REAR AXLE SHAFT (4HA-005/24)	R.34	2	
C.11835	Key, securing Hubs to Axle Shafts (3HA-029/1)	R.35	2	
4144	Oil Seal, in ends of Carrier Tube, for Axle Shafts (3HA-027/3)	R.36	2	
4140	Roller Bearing, for Hubs (Timken 14130-14276) (3HA-025/3)	R.37	2	
4141	Slotted Nut, on Axle Shaft (14SN.-NF.10)	R.38	2	
4142	Washer under Slotted Nut (14W.-26)	R.39	2	
L.104/14U	Split Pin, securing Nuts	R.40	2	
C.13658	R.H. REAR BRAKE ASSEMBLY (LOCKHEED 90668)	R.41	1	} DRUM BRAKES ONLY. FOR DISC BRAKES, SEE APPROPRIATE SECTION
C.13659	L.H. REAR BRAKE ASSEMBLY (LOCKHEED 90669)		1	
4145	Shim, adjusting Hub Bearing (.003" thick) (HA-050/2)	R.42	2	} USE SHIM OF DESIRED THICKNESS
4146	Shim, adjusting Hub Bearing (.005" thick) (HA-051/2)	R.42	2	
4147	Shim, adjusting Hub Bearing (.010" thick) (HA-052/2)	R.42	2	
4148	Shim, adjusting Hub Bearing (.030" thick) (HA-053/2)	R.42	2	
4155	Retainer, for Hub Bearings (3HA-035/1)	R.43	2	
4149	Gasket, at each side of Hub Bearing Retainer Plates (HA-031/4)	R.44	4	
4161	Oil Seal, adjacent to Brake Anchor Plate (HA-032/3)	R.45	2	} SUPPLIED ONLY AS A COMPLETE ASSEMBLY TO PART NO. 3039 (HA.057/1). FOR DRUM BRAKES ONLY
4160	Container, for Oil Seal (HA-030/5)	R.46	2	
4161	Oil Seal adjacent to Calipers (HA.032/32)		2	} SUPPLIED ONLY AS A COMPLETE ASSEMBLY TO PART NO. 7953 (3HA-057/4). FOR DISC BRAKES ONLY
7952	Container for Oil Seal (3HA-030/5)		2	
NB.137/8D	Bolt, securing Rear Brake Assembly to Axle Flanges	R.47	8	} FOR DRUM BRAKES ONLY
UFN.137/L	Nut on Bolts	R.48	8	
C.726	Washer, Shakeproof, under Nuts	R.49	8	} FOR DISC BRAKES ONLY
7755	Bolt, securing Rear Caliper Adaptor Plates to Axle		8	
7756	Nut, Self-Locking, on Bolts		8	
C.8736	REAR AXLE HUB	R.50	2	FOR USE WITH DRUM BRAKES
C.3040	Stud, in Hubs, for fixing of Brake Drums and Road Wheels		10	
C.13644	REAR AXLE HUB		2	FOR USE WITH DISC BRAKES AND DISC ROAD WHEELS
C.13365	Stud, in Hubs, for fixing of Road Wheels		10	
C.13094	R.H. REAR HUB ASSEMBLY		1	} FOR USE WITH DISC BRAKES AND WIRE SPOKE ROAD WHEELS
C.13095	L.H. REAR HUB ASSEMBLY		1	

REAR AXLE

Part No.	Description	Plate No.	No. per Unit	Remarks
C.1102	R.H. HUB CAP		1	} FOR USE WHEN WIRE SPOKE ROAD WHEELS ARE FITTED
C.1103	L.H. HUB CAP		1	
C.8922/2	BRAKE DRUM	R.51	2	NOT REQUIRED WITH DISC BRAKES
C.3078	Screw, Set, locating Brake Drums on Hubs	R.52	4	USE ONLY WITH DISC ROAD WHEELS
C.3041	Nut, securing Brake Drums and Road Wheels to Hubs	R.53	10	
C.4933	Clip, for retention of Brake Pipes	R.54	1	

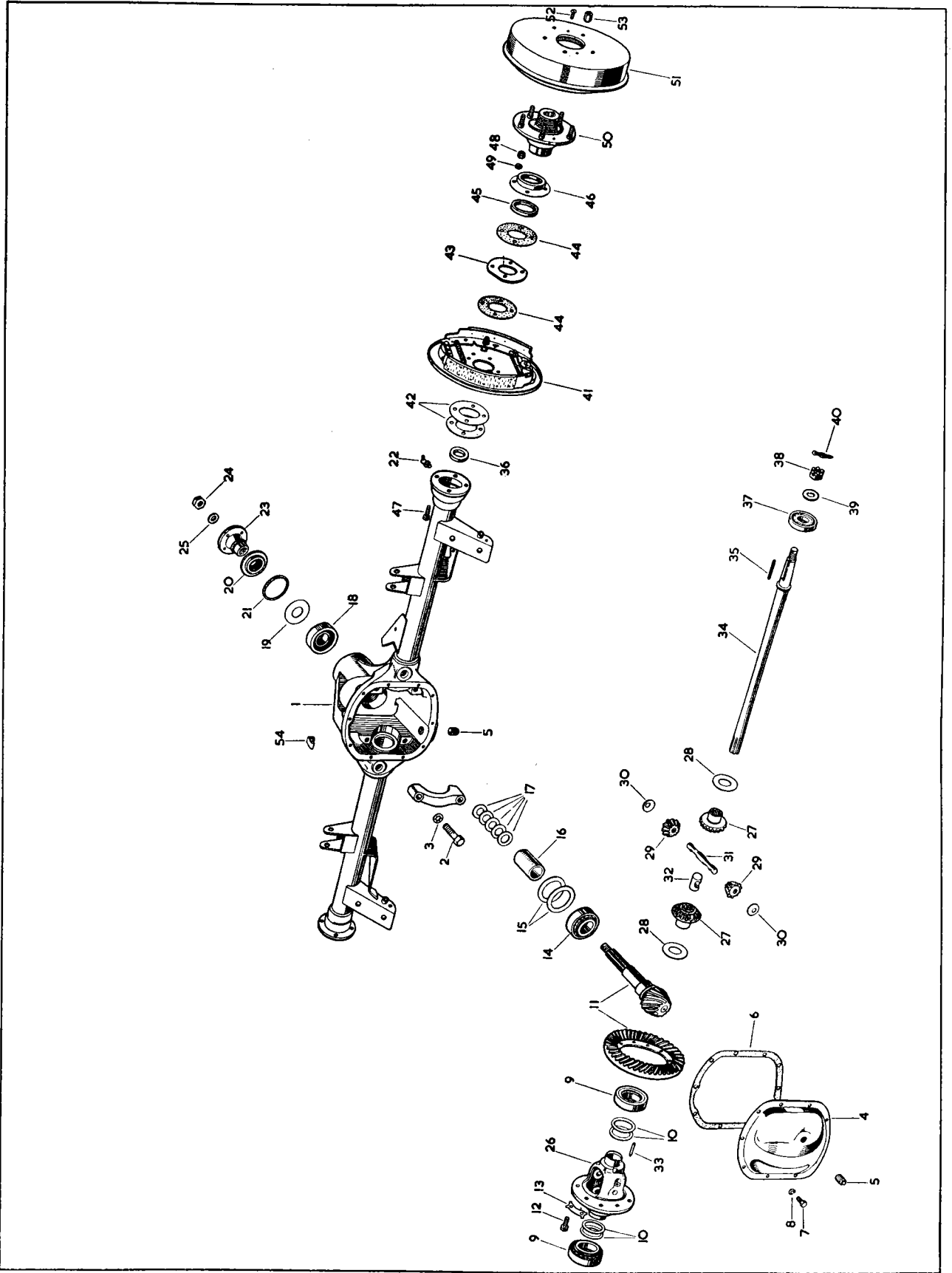


PLATE R

OVERDRIVE UNIT REAR AXLE

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12111	REAR AXLE, COMPLETE (RATIO 3.77 : 1) (4HA-001/26)		1	
7013	Carrier and Tube Assembly (4HA-101/22)	AR.1	1	
74	Screw, Set, securing Differential Bearing Caps (8B-NC.36)	AR.2	4	
C.728	Washer, Shakeproof, on Setscrews (8LW-14)	AR.3	4	
3930	Cover for Carrier (4HA-010)	AR.4	1	
3823	Plug, for Filler and Drain Apertures (HA.059)	AR.5	2	
3931	Gasket for Cover (4HA-026)	AR.6	1	
CS.131/5D	Screw, Set, securing Cover to Carrier (5B-NC.10)	AR.7	10	
47	Lock Washer, on Setscrews (5LW-95)	AR.8	10	
6312	Case, Differential Assembly (4HA-082/7)		1	
3845	Roller Bearing, on Differential Case (Timken 25577-25523) (2HA-024)	AR.9	2	
3935	Shim, adjusting Differential (.003" thick) (4HA-046)	AR.10	2	} USE SHIM OF DESIRED THICKNESS
3936	Shim, adjusting Differential (.005" thick) (4HA-047)	AR.10	2	
3937	Shim, adjusting Differential (.010" thick) (4HA-048)	AR.10	2	
3938	Shim, adjusting Differential (.030" thick) (4HA-049)	AR.10	2	
6306	Crown Wheel and Pinion (Ratio 3.77 : 1) (4HA-105/7A)	AR.11	1	
6301	Screw, Set, securing Crown Wheel to Differential Case (3HA-075/6)	AR.12	10	
6316	Lock Strap, securing Crown Wheel Setscrews (4HA-074/2)	AR.13	5	
3844	Roller Bearing, at inner end of Pinion (Timken 31593-31520) (2HA-023)	AR.14	1	
3860	Shim, Inner, adjusting Pinion (.003" thick) (2HA-043)	AR.15	2	} USE SHIM OF DESIRED THICKNESS
3861	Shim, Inner, adjusting Pinion (.005" thick) (2HA-044)	AR.15	2	
3862	Shim, Inner, adjusting Pinion (.010" thick) (2HA-045)	AR.15	2	} USE SHIM OF DESIRED THICKNESS
3856	Shim, outer, adjusting Pinion (.003" thick) (2HA-039)	AR.17	2	
3857	Shim, outer, adjusting Pinion (.005" thick) (2HA-040)	AR.17	2	
3858	Shim, outer, adjusting Pinion (.010" thick) (2HA-041)	AR.17	2	
3859	Shim, outer, adjusting Pinion (.030" thick) (2HA-042)	AR.17	2	
3843	Roller Bearing, at outer end of Pinion (Timken 02872-02820) (2HA-022)	AR.18	1	
3934	Oil Slinger on Pinion (4HA-036)	AR.19	1	
3840	Oil Seal on Pinion (2HA-019)	AR.20	1	
3841	Gasket, for Pinion Oil Seal (2HA-020)	AR.21	1	
4153	Grease Nipple, on Axle Tubes (Tec.NA.5799)	AR.22	2	
3879	Companion Flange Assembly (2HA-083)	AR.23	1	
115	Nut, securing Companion Flange to Pinion (12LN-NF.9)	AR.24	1	
114	Washer under Nut (12W-24)	AR.25	1	
6975	Shaft (4HA-005/24)		2	
6312	DIFFERENTIAL CASE ASSEMBLY (4HA-082/7)		1	
6314	Case only, for Differential (4HA-006/5)	AR.26	1	
3929	Gear, Side, for Differential (4HA-007)	AR.27	2	
3855	Thrust Washer, for Side Gears (2HA-038)	AR.28	2	
3835	Gear, Differential Pinion Mate (2HA-008/1)	AR.29	2	
3854	Thrust Washer, for Pinion Mate Gears (2HA-037)	AR.30	2	
3837	Shaft, for Pinion Mate Gears (2HA-012)	AR.31	1	
3932	Spacer, on Shaft (4HA-033)	AR.32	1	
3838	Pin, locking Pinion Mate Gear Shaft in Differential Case (2HA-013)	AR.33	1	

OVERDRIVE UNIT REAR AXLE

Part No.	Description	Plate No.	No. per Unit	Remarks
3879	PINION COMPANION FLANGE ASSEMBLY (2HA-083)	AR.23	1	
3842	Dust Shield, for Companion Flange (2HA-021)		1	
6975	REAR AXLE SHAFT (4HA-005/24)	AR.34	2	
C.11835	Key, securing Hubs to Axle Shafts (3HA-029/1)	AR.35	2	
4144	Oil Seal, in ends of Carrier Tube, for Axle Shafts (3HA-027/3)	AR.36	2	
4140	Roller Bearing, for Hubs (Timken 14130-14276) (3HA-025/3)	AR.37	2	
4141	Slotted Nut, on Axle Shaft (14SN-NF.10)	AR.38	2	
4142	Washer, under Slotted Nut (14VV.26)	AR.39	2	
L.104/14U	Split Pin, securing Nuts	AR.40	2	
C.13658	R.H. REAR BRAKE ASSEMBLY (LOCK-HEED 90668)	AR.41	1	} DRUM BRAKES ONLY. FOR DISC BRAKES, SEE APPROPRIATE SECTION
C.13659	L.H. REAR BRAKE ASSEMBLY (LOCK-HEED 90669)		1	
4145	Shim, adjusting Hub Bearing (.003" thick) (HA.050/2)	AR.42	2	} USE SHIM OF DESIRED THICKNESS
4146	Shim, adjusting Hub Bearing (.005" thick) (HA.051/2)	AR.42	2	
4147	Shim, adjusting Hub Bearing (.010" thick) (HA.052/2)	AR.42	2	
4148	Shim, adjusting Hub Bearing (.030" thick) (HA.053/2)	AR.42	2	
4155	Retainer, for Hub Bearings (3HA-035/1)	AR.43	2	
4149	Gasket, at each side of Hub Bearing Retainer Plates (HA-031/4)	AR.44	4	
4161	Oil Seal, adjacent to Brake Anchor Plate (HA-032/3)	AR.45	2	} SUPPLIED ONLY AS A COMPLETE ASSEMBLY TO PART No. 3039 (HA.057/1) FOR DRUM BRAKES ONLY
4160	Container, for Oil Seal (HA-030/5)	AR.46	2	
4161	Oil Seal, adjacent to Calipers (HA.032/32)		2	} SUPPLIED ONLY AS A COMPLETE ASSEMBLY TO PART No. 7953 (3HA-057/4). FOR DISC BRAKES ONLY
7952	Container for Oil Seal (3HA-030/5)		2	
NB.137/8D	Bolt, securing Rear Brake Assembly to Axle Flanges	AR.47	8	} FOR DRUM BRAKES ONLY
UFN.137/L	Nut on Bolts	AR.48	8	
C.726	Washer, Shakeproof, under Nuts	AR.49	8	} FOR DISC BRAKES ONLY
7755	Bolt, securing Rear Caliper Adaptor Plates to Axle		8	
7756	Nut, Self-Locking, on Bolts		8	
C.8736	REAR AXLE HUB	AR.50	2	FOR USE WITH DRUM BRAKES
C.3040	Stud, in Hubs, for fixing of Brake Drums and Road Wheels		10	
C.13644	REAR AXLE HUB		2	FOR USE WITH DISC BRAKES AND DISC ROAD WHEELS
C.13365	Stud, in hubs, for fixing of Road Wheels		10	

OVERDRIVE UNIT REAR AXLE

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13094	R.H. REAR AXLE HUB ASSEMBLY		1	} FOR USE WITH DISC BRAKES AND WIRE SPOKE ROAD WHEELS
C.13095	L.H. REAR AXLE HUB ASSEMBLY		1	
C.1102	R.H. HUB CAP		1	} FOR USE WHEN WIRE SPOKE ROAD WHEELS ARE FITTED
C.1103	L.H. HUB CAP		1	
C.8922	BRAKE DRUM	AR.51	2	NOT REQUIRED WITH DISC BRAKES
C.3078	Screw, Set, locating Brake Drums on Hubs	AR.52	4	USE ONLY WITH DISC WHEELS
C.3041	Nut, securing Brake Drums and Road Wheels to Hubs	AR.53	10	
C.4933	Clip, for retention of Brake Pipes	AR.54	1	

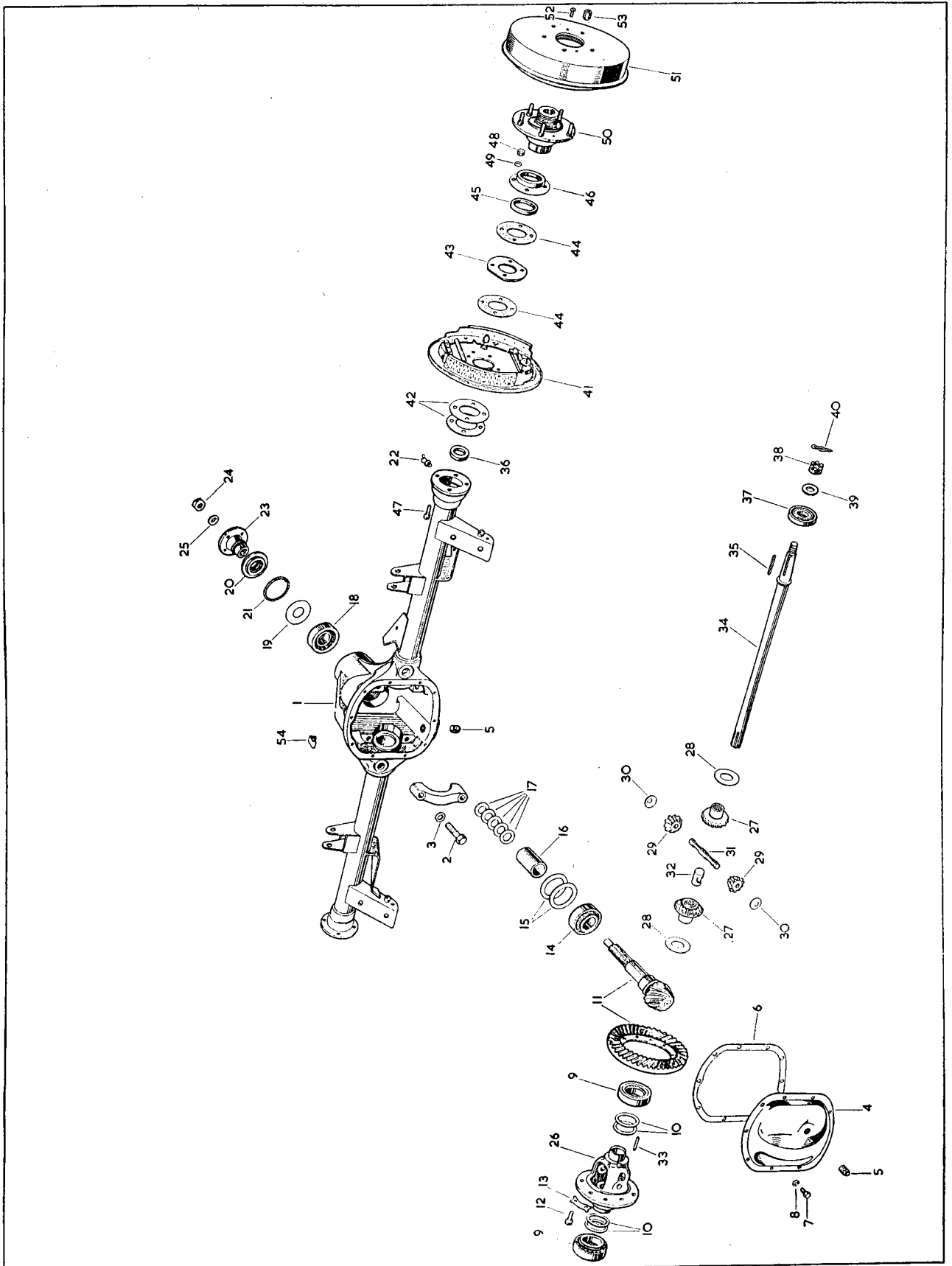


PLATE AR

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10791	REAR ROAD SPRING	S.1	2	Fitted from Chassis No. 970001 to 972598 985001 to 988371
C.10844	Rubber Mounting , at top and bottom of Road Springs		4	
C.8939	Bush , in eye of Road Springs		2	
C.12859	Rubber Button between Spring Leaves		16	
7001	Centre Bolt , through Spring Leaves		2	
C.10791/1	REAR ROAD SPRING	S.1	2	Fitted to Chassis No. 972599 and subs. 988372 and subs.
C.10844	Rubber Mounting , at top and bottom of Road Springs		4	
C.8939	Bush , in eye of Road Springs		2	
C.12859	Rubber Button between Spring Leaves		16	
7001	Centre Bolt through Spring Leaves		2	
UFB.143/24R	Bolt , securing Road Springs through Eye		2	
C.8667/4	Nut , Self-locking, on Bolts		2	
C.10843	MOUNTING PAD AT FRONT END OF ROAD SPRINGS	S.2	2	
C.8743/3	Nut , Self-locking, securing Mounting Pads to Road Springs		2	
C.12343	MOUNTING PLATE ASSEMBLY, AT FRONT END OF ROAD SPRINGS	S.3	2	
UFS.131/7R	Screw , Set, securing Front Mounting Plate		2	
FG.105/X	Washer , Spring, on Setscrews		2	
UFS.131/9R	Screw , Set, securing Front Mounting Plate		4	
C.8667/2	Nut , Self-locking, on Setscrews		4	
C.10845	CLAMPING PLATE, SECURING ROAD SPRING AT CENTRE	S.4	2	
UFS.131/7R	Screw , Set, securing Clamping Plates		8	
C.8667/2	Nut , Self-locking, on setscrews		8	
C.11091	REAR TORQUE ARM ASSEMBLY	S.5	2	
UFB.143/20R	Bolt , securing Torque Arms		4	
FW.107/T	Washer , Plain, on Bolts		4	
C.8667/4	Nut , Self-locking, on Bolts		4	

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12186	PANHARD ROD ASSEMBLY	S.6	1	SUPERSEDED BY C.14140
C.14140	PANHARD ROD ASSEMBLY	S.6	1	SUPERSEDES C.12186
C.11996	ADJUSTING END FOR PANHARD ROD	S.7	1	
UFN.256/L	Nut , locking Adjusting End	S.8	1	
C.10995	RUBBER BUFFER FOR PANHARD ROD	S.9	4	
C.11048	Distance Tube , between Rubber Buffers	S.10	2	
C.11042	Outer Washer , retaining Rubber Buffers on Panhard Rod	S.11	4	
C.11043	Inner Washer , retaining Rubber Buffers on Panhard Rod	S.12	4	
C.8737/5	Nut , Self-locking, securing Panhard Rod to Brackets		2	
C.14587	REAR SHOCK ABSORBER (TELESCOPIC 640-539-15)	S.13	2	
C.15697	REAR SHOCK ABSORBER (NF.6-10)	S.13	2	STIFF SETTING. SUPPLIED TO SPECIAL ORDER ONLY
6702	Rubber Buffer , at top and bottom of Rear Shock Absorbers (9046/933)	S.14	8	
6744	Inner Washer , retaining Rubber Buffers (9046/934)	S.15	8	
6745	Outer Washer , retaining Rubber Buffers (9046/935)	S.16	8	
UFN.137/L	Nut , securing Rear Shock Absorbers	S.17	4	
UFN.237/L	Lock Nut , for Rear Shock Absorbers	S.18	4	

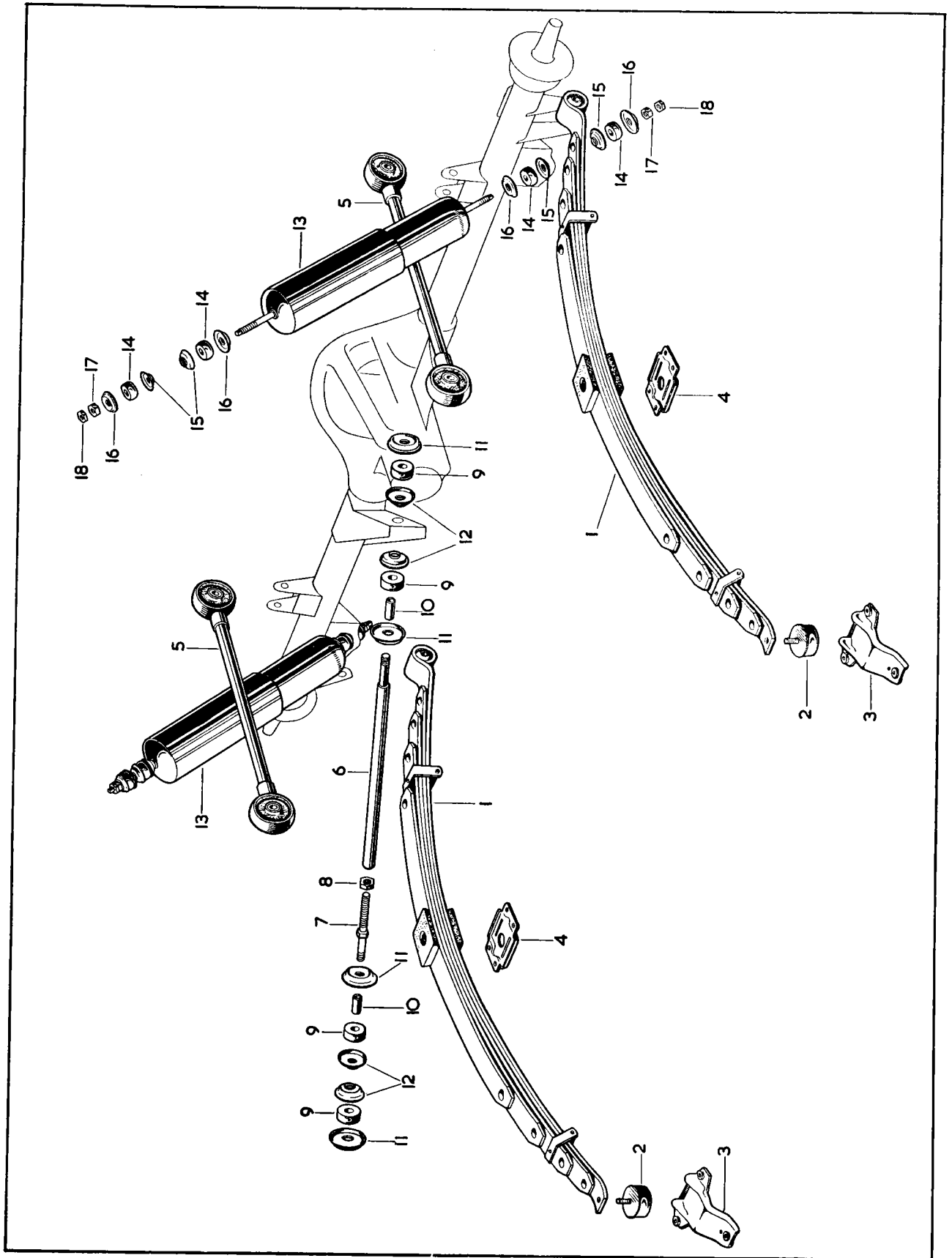


PLATE S

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9002	FRONT SUSPENSION CROSS MEMBER ASSEMBLY		1	Fitted from Chassis No. 970001 to 972036 985001 to 987684
C.13925	FRONT SUSPENSION CROSS MEMBER ASSEMBLY	T.1	1	Fitted to Chassis No. 972037 and subs. 987685 and subs.
BD.10341	Rubber Plug , sealing Tooling Holes in top of Front Suspension Cross Member	T.2	2	
C.11089	RUBBER MOUNTING AT FRONT OF SUSPENSION CROSS MEMBER	T.3	2	
C.8737/4	Nut , Self-locking, securing Front Mountings to Cross Member		2	
C.3337	Special Washer , under Nuts		2	
UFS.137/7R	Screw , Set, securing Front Mountings to Body		4	
C.8737/3	Nut , Self-locking, on Setscrews		4	
FW.106/T	Washer , Plain, under Nuts		4	
C.13918	BUMP STOP (RUBBER) ON TURRET OF FRONT SUSPENSION CROSS MEMBER	T.4	2	} Fitted to Chassis No. 972037 and subs. 987685 and subs.
UFS.131/6R	Screw , Set, securing Bump Stops		4	
C.8667/2	Nut , Self-locking, on Setscrews		4	
C.9004	RUBBER MOUNTING AT REAR OF FRONT SUSPENSION CROSS MEMBER	T.5	2	
C.8737/3	Nut , Self-locking, securing Rear Mountings to Cross Member		4	
FW.106/T	Washer , Plain, under Nuts		4	
UFB.137/27R	Bolt , securing Rear Mountings to Body		2	
C.8737/3	Nut , Self-locking, on Bolts		2	
FW.106/T	Washer , Plain, under Nuts		2	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8669	UPPER WISHBONE ASSEMBLY	T.6	2	Fitted from Chassis No. 970001 to 975231 985001 to 990269
C.8671	Upper Wishbone Lever	T.7	4	
C.10776	Fulcrum Shaft , for Mounting of Upper Wishbone Levers	T.8	2	
C.8675	Distance Washer , on Fulcrum Shaft	T.9	4	
C.8672	Bush (Rubber) on Fulcrum Shaft	T.10	4	
NN.750/L	Slotted Nut , securing Upper Wishbone Levers to Fulcrum Shafts	T.11	4	
C.8676	Special Washer , under Nuts	T.12	4	
L.104/10U	Split Pin , retaining Slotted Nuts	T.13	4	
C.12881	Ball Joint Assembly , for Upper Wishbone Levers	T.14	2	
C.8670	Distance Piece , between Ball Joint and inner face of Upper Wishbone Levers	T.15	2	
C.8674	Shim , for adjustment of Castor Angle	T.16	6	
UFB.137/24R	Bolt , securing Ball Joints to Upper Wishbone Levers		4	
C.8667/3	Nut , Self-locking, on Bolts		4	
FW.106/T	Washer , Plain, under Nuts		4	
C.8683	Bracket , for mounting of Rebound Stops	T.17	2	
C.9046	Rebound Stop (Rubber) on Upper Wishbone Levers	T.18	2	
UFB.137/16R	Bolt , securing Rebound Brackets		4	
C.11749	Distance Piece , on Bolts	T.19	4	
C.8667/3	Nut , Self-locking, securing Rebound Stops and Brackets		6	
C.14439	UPPER WISHBONE ASSEMBLY	T.6	2	Fitted to Chassis No. 975232 and subs. 990270 and subs.
C.14436	Upper Wishbone Lever	T.7	4	
C.14434	Ball Joint Assembly for Upper Wishbone Levers	T.14	2	
C.4740	Distance Piece between Ball Joint and inner face of Upper Wishbone Levers	T.15	2	
C.15308	Shim for adjustment of Castor Angle	T.16	6	
	All other items as for Upper Wishbone Assembly C.8669			
C.8918/1	SHIM FOR ADJUSTMENT OF CAMBER ANGLE (.064" THICK)	T.20	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
C.8918/2	SHIM FOR ADJUSTMENT OF CAMBER ANGLE (.048" THICK)	T.20	As req'd	
C.8918/3	SHIM FOR ADJUSTMENT OF CAMBER ANGLE (.036" THICK)	T.20	As req'd	
C.11918	Bolt (Long) securing Upper Fulcrum Shaft to Front Suspension Cross Member at top	T.21	4	
C.11940	Bolt (Short) securing Upper Fulcrum Shaft to Front Suspension Cross Member at bottom	T.22	4	
FG.106/X	Washer , Spring, on Bolts		8	
C.12881	BALL JOINT ASSEMBLY FOR UPPER WISHBONE LEVERS	T.14	2	
C.3020	Rubber Gaiter at bottom of Ball Joints	T.23	2	
C.8737/5	Nut , Self-locking, securing Ball Joints to Stub Axle Carriers		2	
C.791	Special Washer , under Nuts		2	
C.9048	Grease Nipple , at top of Ball Joints	T.24	2	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10777	LOWER WISHBONE LEVERS	T.25	2	
C.10778	FULCRUM SHAFT FOR MOUNTING OF LOWER WISHBONE LEVERS TO FRONT SUSPENSION CROSS MEMBER	T.26	2	
C.8673	Bush (Rubber) on Fulcrum Shaft	T.27	4	
C.8693	Special Washer, on Fulcrum Shaft	T.28	4	
NN.756/L	Slotted Nut, securing Lower Wishbone Levers to Fulcrum Shaft		4	
L.104/10U	Split Pin, retaining Slotted Nuts		4	
C.10925	LEFT-HAND SEAT ASSEMBLY FOR FRONT SUSPENSION COIL SPRING	T.29	1	
C.10924	RIGHT-HAND SEAT ASSEMBLY FOR FRONT SUSPENSION COIL SPRING	T.30	1	
C.11917	Screw, Set, securing Coil Spring Seats to Lower Wishbone Levers		10	
C.11923	Screw, Set, securing Coil Spring Seats to Lower Wishbone Levers		2	
FG.106/X	Washer, Spring, on Setscrews		12	
C.12585	FRONT SUSPENSION COIL SPRING	T.31	2	
C.11874	Packing Ring ($\frac{1}{8}$" thick) at top of Spring	T.32	As req'd	} Fitted to Chassis No. 973493 and subs. 988794 and subs.
C.11874/1	Packing Ring ($\frac{1}{8}$" thick) at top of Spring	T.32	As req'd	
C.8689	BRACKET, UNDER SPRING SEAT, FOR MOUNTING OF FRONT SHOCK ABSORBERS	T.33	2	
C.11916	Screw, Set, securing Shock Absorber Brackets to Spring Seats	T.34	8	
C.8690	Tab Washer (Long) retaining Setscrews	T.35	2	
C.8677	Tab Washer (Short) retaining Setscrews	T.36	2	
C.14586	FRONT SHOCK ABSORBER (640-539-14)	T.37	2	
C.14935	FRONT SHOCK ABSORBER	T.37	2	STIFF SETTING. SUPPLIED TO SPECIAL ORDER ONLY
6702	Rubber Buffer at top of Shock Absorbers (9046/933)	T.38	4	
6744	Inner Washer between Rubber Buffers (9046/934)	T.39	4	
6745	Outer Washer at top and bottom of Rubber Buffers (9046/935)	T.40	4	
UFN.137/L	Nut for Shock Absorbers	T.41	2	
UFN.237/L	Lock Nut for Shock Absorbers	T.42	2	
C.8925	Bolt, securing Front Shock Absorbers through bottom Eye		2	
C.8737/4	Nut, Self-locking, on Bolts		2	
FW.107/T	Washer, Plain, under Nuts		2	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8691	BUMP STOP (RUBBER) ON LOWER WISHBONE LEVERS		4	} Fitted from Chassis No. 970001 to 972036 985001 to 987684
C.8667/2	Nut, Self-locking, securing Bump Stops		4	
C.13919	REBOUND PLATE, FOR BUMP STOP RUBBER, ON LOWER WISHBONE LEVERS	T.43	2	} Fitted to Chassis No. 972037 and subs. 987685 and subs.
C.8667/2	Nut, Self-locking, securing Rebound Plate to Lower Wishbone Levers		4	
C.8324	BALL PIN, IN STUB AXLE CARRIER, FOR ATTACHMENT OF LOWER WISHBONE LEVERS	T.44	2	
C.3024	Spigot over Ball Pins	T.45	2	} CHOOSE SHIMS OF DESIRED THICKNESS
C.12557	Morganite Socket, supporting Lower Ball Pins	T.46	2	
C.9314	Shim (.002" thick) between Stub Axle and Cap	T.47	As req'd	
C.8684	Shim (.004" thick) between Stub Axle and Cap	T.47	As req'd	
C.8685	Cap, under Lower Ball Pins	T.48	2	
UFS.131/8R	Bolt, securing Caps to Stub Axle Carriers	T.49	8	
C.9316	Tab Washer securing Bolts	T.50	4	
C.3044/1	Grease Nipple, in Cap, for lubrication of Lower Ball Pins	T.51	2	
C.8325	RUBBER GAITER FOR LOWER BALL PINS	T.52	2	
C.8466	Retainer for Rubber Gaiters	T.53	2	
C.8327	Clip, securing Gaiters to Stub Axle Carriers	T.54	2	
NN.756/L	Slotted Nut, securing Lower Ball Pins to Stub Axle Carriers		2	
C.794	Special Washer, behind Slotted Nuts		2	
L.104/10U	Split Pin, securing Slotted Nuts		2	
C.8700	STUB AXLE CARRIER	T.55	2	
C.8701	STUB AXLE SHAFT	T.56	2	
C.8737/7	Nut, Self-locking, securing Stub Axle Shafts to Carriers		2	
C.7854	Special Washer under Nuts		2	
C.9049	OIL SEAL ASSEMBLY FOR STUB AXLE SHAFTS	T.57	2	
C.8702	Oil Seal (Felt)		2	
C.8703	Retainer for Oil Seal		2	
C.8704	INNER BEARING, ON STUB AXLE SHAFT, FOR HUBS (TIMKEN 15123/15245)	T.58	2	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.3012	OUTER BEARING, ON STUB AXLE SHAFT, FOR HUBS (TIMKEN 09067/09195)	T.59	2	
C.8698	FRONT HUB ASSEMBLY	T.60	2	FOR DRUM BRAKES ONLY
C.3040	Stud, in Hub, for fixing of Road Wheels		10	
NN.756/L	Slotted Nut, securing Front Hubs to Stub Axle Shafts 'D' Washer under Nuts Split Pin, securing Nuts	T.61	2	
C.3400		T.62	2	
L.104/10U		T.63	2	
C.13643	FRONT HUB ASSEMBLY		2	FOR USE WHEN DISC BRAKES AND DISC ROAD WHEELS ARE FITTED
C.13365	Stud, in Hubs, for fixing of Road Wheels		10	
C.13411	R.H. FRONT HUB		1	} FOR USE WHEN DISC BRAKES AND WIRE SPOKE ROAD WHEELS ARE FITTED
C.13412	L.H. FRONT HUB		1	
C.3039	CAP IN END OF FRONT HUBS	T.64	2	FOR USE ONLY WHEN DISC ROAD WHEELS ARE FITTED
C.1102	R.H. HUB CAP		1	} FOR USE ONLY WHEN WIRE SPOKE ROAD WHEELS ARE FITTED
C.1103	L.H. HUB CAP		1	
C.13084	R.H. FRONT BRAKE ASSEMBLY (LOCKHEED 90189)		1	} DRUM BRAKES ONLY FOR DISC BRAKES, SEE APPROPRIATE SECTION
C.13085	L.H. FRONT BRAKE ASSEMBLY (LOCKHEED 90190)		1	
C.8922/1	FRONT BRAKE DRUM		2	
C.3078	Screw, securing Front Brake Drums to Hubs		4	
C.8706	L.H. TIE ROD LEVER	T.65	1	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8705	R.H. TIE ROD LEVER	T.66	1	
C.8707	Bolt , securing Tie Rod Levers and Brake Assemblies to Stub Axle Carriers		4	
C.9050	Nut , Self-locking, on Bolts		4	
C.9051	Screw , Set, securing Front Brake Assemblies to Stub Axle Carriers		4	
FG.106/X	Washer , Spring, on Setscrews		4	
C.8710	L.H. OUTER TIE ROD ASSEMBLY	T.67	1	
C.8709	R.H. OUTER TIE ROD ASSEMBLY	T.68	1	
C.9048	Grease Nipple , for lubrication of Ball Joints in Outer Tie Rods		4	
C.8717	Rubber Gaiter , on Ball Joints		4	
C.8718	Retainer , inside Gaiters		4	
C.8737/5	Nut , Self-locking, securing Outer Tie Rods		4	
C.791	Special Washer , under Nuts		4	
C.8719	CENTRE TIE ROD ASSEMBLY, FOR ADJUSTMENT OF STEERING TRACK		1	
C.8720	Tie Rod Tube	T.69	1	
C.3165	Clamp , securing Tube to Tie Rod Ends	T.70	2	
UFB.131/10R	Bolt , securing Clamps		2	
UFN.131/L	Nut on Bolts		2	
FG.105/X	Washer , Spring, under Nuts		2	
C.9033	End Assembly , at R.H. side of Centre Tie Rod	T.71	1	
C.9034	End Assembly , at L.H. side of Centre Tie Rod	T.72	1	
C.8737/5	Nut , Self-locking, securing Tie Rod Ends to Drop Arm and Idler Levers	T.73	2	
791	Special Washer , under Self-locking Nut	T.74	2	
C.17100	R.H. TIE ROD END ASSEMBLY	T.71	1	
C.17099	Pin and Bush Assembly		1	
C.17101	L.H. TIE ROD END ASSEMBLY	T.72	1	
C.17099	Pin and Bush Assembly		1	
C.10935	ANTI-ROLL BAR	T.75	1	
C.3054	Bracket , supporting Anti-roll Bar	T.76	2	
C.11673	Rubber Bush , inside Support Brackets	T.77	2	
UFS.137/9R	Screw , Set, securing Support Brackets		4	
FG.106/X	Washer , Spring, on Setscrews		4	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14035	HEAVY DUTY ANTI-ROLL BAR		1	SUPPLIED TO SPECIAL ORDER ONLY
C.3054	Bracket supporting Anti-Roll Bar		2	} FOR USE WITH HEAVY DUTY ANTI-ROLL BAR
C.14983	Rubber Bush inside Support Brackets		2	
UFS.137/9R	Screw , Set, securing Support Brackets		4	
FG.106/X	Washer , Spring, on Setscrews		4	
C.11044	LINK, BETWEEN ANTI-ROLL BAR AND COIL SPRING SEATS	T.78	2	
C.10940	Rubber Bush , in Eye end of Links	T.79	2	
UFB.143/14R	Bolt , securing Links through Eye ends		2	
C.8737/4	Nut , Self-locking, on Bolts		2	
C.10996	RUBBER PAD AT UPPER END OF ANTI-ROLL BAR LINKS	T.80	4	
C.11047	Distance Tube through Rubber Pads	T.81	2	
C.11045	Retaining Washer for Rubber Pads	T.82	4	
C.8737/3	Nut , Self-locking, securing Links to Anti-Roll Bar		2	
C.8927	STEERING BOX ASSEMBLY	T.83	1	R.H. DRIVE CARS ONLY , for Chassis No. 970001 to 976916
C.8928	STEERING BOX ASSEMBLY		1	L.H. DRIVE CARS ONLY , for Chassis No. 985001 to 991865
C.14845	STEERING BOX ASSEMBLY		1	R.H. DRIVE CARS ONLY , for Chassis No. 976917 and subs.
C.14846	STEERING BOX ASSEMBLY		1	L.H. DRIVE CARS ONLY , for Chassis No. 991866 and subs.
C.8730	STEERING IDLER ASSEMBLY	T.84	1	Fitted from Chassis No. 970001 to 976916 985001 to 991865
C.9052	Bracket Assembly , for mounting of Idler	T.85	1	
C.9048	Grease Nipple , for lubrication of Fulcrum Pin	T.86	1	
C.8733	Fulcrum Pin	T.87	1	
C.8734	'O' Ring , at bottom of Fulcrum Pin	T.88	1	
C.8735	Idler Lever	T.89	1	
C.8737/5	Nut , Self-locking, securing Idler Lever to Fulcrum Pin	T.90	1	
C.791	Special Washer , under Nut	T.91	1	
UFS.137/9R	Stop Screw , controlling Steering Lock	T.92	2	
UFN.237/L	Nut , locking Stop Screws	T.93	2	
C.14887	STEERING IDLER ASSEMBLY	T.84	1	Fitted to Chassis No. 976917 and subs. 991866 and subs.
C.14848	Idler Lever	T.89	1	
	All other items as for Steering Idler C.8730			
C.11919	Bolt (Long) securing Steering Box and Steering Idler to Front Suspension Cross Member		4	
C.11920	Bolt (Short) securing Steering Box and Steering Idler to Front Suspension Cross Member		4	
C.11958	Tab Washer , retaining Bolts securing Steering Box		2	
FG.106/X	Washer , Spring, on Bolts securing Steering Idler		4	

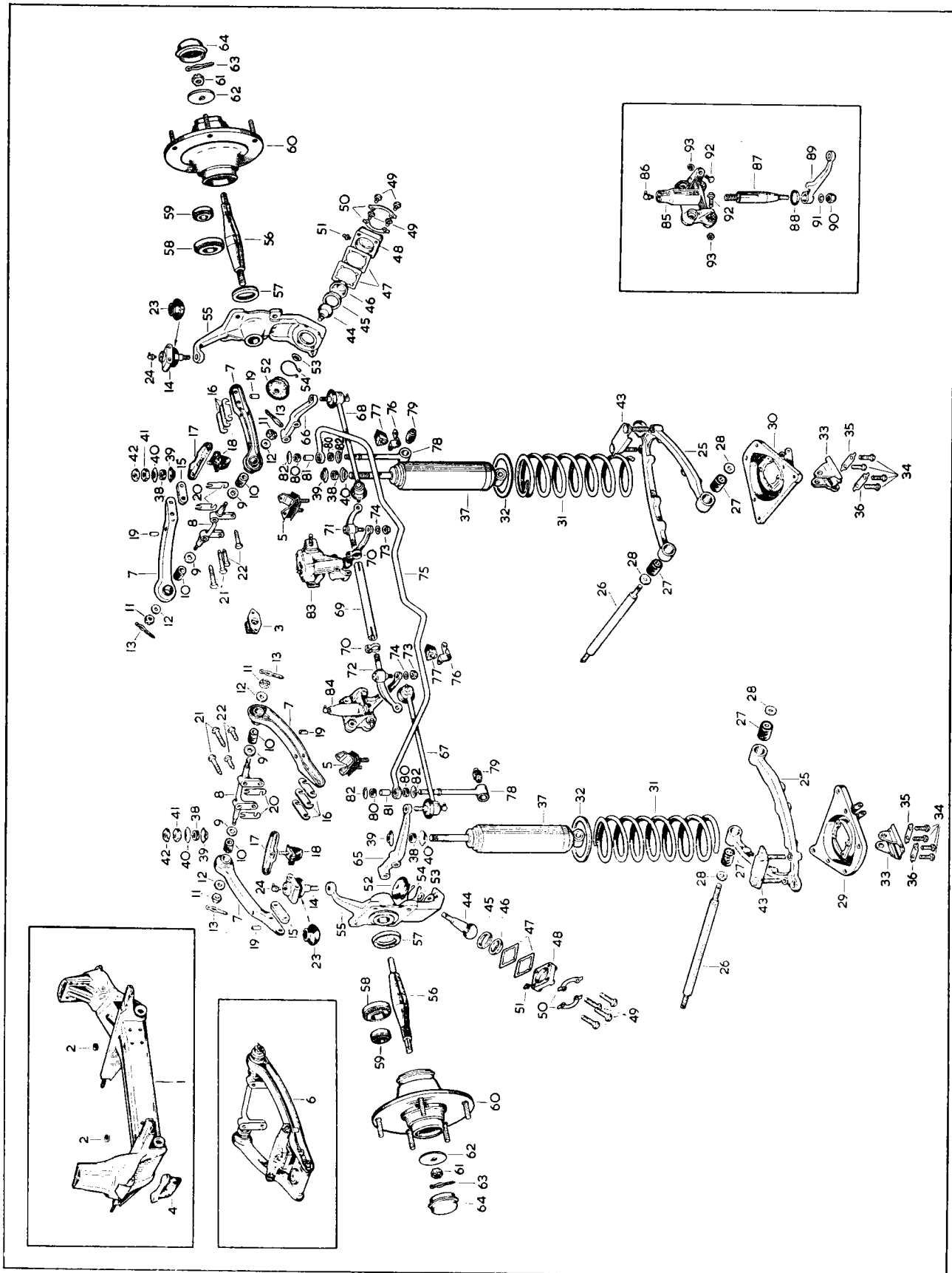


PLATE T

ROAD WHEELS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8738	DISC TYPE ROAD WHEEL (4½ J. RIM × 15" DIAMETER)		5	
C.3014	Nut, securing Disc type Road Wheels to Hubs		20	
C.13390	WIRE SPOKE ROAD WHEEL (PAINTED)		5	} SUPPLIED TO SPECIAL ORDER ONLY , for Chassis No. 970001 to 975229 985001 to 990261
7387	Long Spoke (Painted)		100	
7388	Short Spoke (Painted)		200	
C.5604	Nipple for Spokes		300	
C.13690	WIRE SPOKE ROAD WHEEL (CHROMIUM)		5	} SUPPLIED TO SPECIAL ORDER ONLY , for Chassis No. 970001 to 975229 985001 to 990261
7385	Long Spoke (Chromium Plated)		100	
7386	Short Spoke (Chromium Plated)		200	
C.9144	Nipple for Spokes		300	
C.14766	WIRE SPOKE ROAD WHEEL (PAINTED)		5	} SUPPLIED TO SPECIAL ORDER ONLY , for Chassis No. 975230 and subs. 990262 and subs.
7784	Long Spoke		120	
7790	Short Spoke		240	
C.5604	Nipple for Spokes		360	
C.14802	WIRE SPOKE ROAD WHEEL (CHROMIUM)		5	} SUPPLIED TO SPECIAL ORDER ONLY , for Chassis No. 975230 and subs. 990262 and subs.
7796	Long Spoke		120	
7801	Short Spoke		240	
C.9144	Nipple for Spokes		360	
C.13879	TYRE FOR ROAD WHEELS ("ROAD SPEED" 6.40" × 15")		5	
C.12567	TUBE FOR TYRES (6.40" × 15")		5	
C.3243	NAVE PLATE FOR ROAD WHEELS		4	FOR USE ONLY WITH DISC TYPE ROAD WHEELS

ROAD WHEELS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.3367	BADGE ("JAGUAR") FOR NAVE PLATE		4	} FOR USE ONLY WITH DISC TYPE ROAD WHEELS
AN.104/K	Nut (Brass) securing Badge to Nave Plates		8	
C.736	Washer, Shakeproof, under Nuts		8	
BALANCE WEIGHTS FOR ROAD WHEELS				
C.3985	Balance Weight ($\frac{1}{2}$ oz.)		As req'd	
C.3986	Balance Weight (1 oz.)		As req'd	
C.3987	Balance Weight ($1\frac{1}{2}$ ozs.)		As req'd	
C.3988	Balance Weight (2 ozs.)		As req'd	
C.3989	Balance Weight ($2\frac{1}{2}$ ozs.)		As req'd	
C.3990	Balance Weight (3 ozs.)		As req'd	
C.12426	RIM-BELLISHER		4	SUPPLIED TO SPECIAL ORDER ONLY
7486	Clip, securing Rim-Bellishers		12	
C.12427	L.H. WHEEL DISC		2	} SUPPLIED TO SPECIAL ORDER ONLY
C.12427/1	R.H. WHEEL DISC		2	

STEERING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8927	STEERING BOX ASSEMBLY, COMPLETE (SF.211)		1	R.H. DRIVE CARS ONLY For Chassis No. 970001 to 976916
C.8928	STEERING BOX ASSEMBLY, COMPLETE (SF.212)		1	L.H. DRIVE CARS ONLY For Chassis No. 985001 to 991865
6407	Steering Box only (S.1-80)	Z.1	1	R.H. DRIVE CARS ONLY
6408	Steering Box only (S.1-79)		1	L.H. DRIVE CARS ONLY
6409	Trunnion Bush, at bottom of Steering Box (19-19-5)	Z.2	1	
6412	Inner Column Worm (S.3-167)	Z.3	1	} R.H. DRIVE CARS ONLY
6420	Main Nut (complete with Transfer Tube but less Steel Balls)	Z.4	1	
6413	Inner Column Worm (S.3-168)		1	} L.H. DRIVE CARS ONLY
6421	Main Nut (complete with Transfer Tube but less Steel Balls)		1	
146	Roller, on Spigot of Main Nut, for Guide Slot in Cover Plate (24-5-1)	Z.5	1	
137	Steel Ball, around Main Nut and Inner Column Worm (17-4-1)	Z.6	30	
6411	Washer, for seating of Steel Balls, at each end of Inner Column Worm (12-8-32)	Z.7	2	
6410	Ball Race (Adjustable) at each end of Inner Column Worm (5-23-10)	Z.8	2	
6419	End Plate, at bottom of Steering Box (S.11-38)	Z.9	1	
6414	Gasket, between Lower End Plate and Steering Box (S.10-15)	Z.10	As req'd	
6416	End Plate, at upper end of Steering Box (adjacent to Splined end of Inner Column Worm) (S.11-43)	Z.11	1	
7696	Plate, retaining Oil Seal in End Plate (S.10-99)	Z.11A	1	
6415	Oil Seal, in Upper End Plate, for Inner Column Worm (27-8-20)	Z.12	1	
6417	Gasket, between Upper End Plate and Steering Box (S.10-42)	Z.13	As req'd	
6418	Shim, under End Plates, for adjustment of End Float on Inner Column Worm (S.10-14)	Z.14	As req'd	
UCS.131/7R	Screw, Set, securing End Plates to Steering Box	Z.15	8	
FG.105/X	Washer, Spring, on Setscrews	Z.16	8	
6422	Rockershaft (S.7-44)	Z.17	1	
6427	'O' Ring, at bottom of Steering Box, for Rockershaft (27-9-5)	Z.18	1	
6428	Washer, retaining 'O' Ring in Steering Box (12-9-2)	Z.19	1	
6429	Drop Arm, on Rockershaft (S.9-96)	Z.20	1	
UFN.275/L	Nut, securing Drop Arm to Rockershaft	Z.21	1	
6430	Spring Washer under Nut (12-8-22)	Z.22	1	
6424	Cover Plate, at top of Steering Box (S.12-12)	Z.23	1	R.H. DRIVE CARS ONLY
6425	Cover Plate, at top of Steering Box (S.12-13)		1	L.H. DRIVE CARS ONLY
6423	Gasket, under Cover Plate (S.10-16)	Z.24	1	
UCS.131/8R	Screw, Set, securing Cover Plate to Steering Box	Z.25	4	
FG.105/X	Washer, Spring, on Setscrews	Z.26	4	
6426	Screw, in Cover Plate, for Adjustment of Rockershaft (25-7-2)	Z.27	4	
UFN.262/L	Nut, locking Adjusting Screw	Z.28	1	
144	Oil Filler Plug, in Cover Plate (21-7-2)	Z.29	1	
C.2296/5	Washer, under Filler Plug	Z.30	1	
C.11919	Bolt (Long) securing Steering Box to Front Suspension Cross Member	Z.31	2	
C.11920	Bolt (Short) securing Steering Box to Front Suspension Cross Member	Z.32	2	
C.11958	Tab Washer, retaining Bolts	Z.33	2	
C.12212	HIGH RATIO STEERING BOX ASSEMBLY		1	} SUPPLIED TO SPECIAL ORDER FOR R.H. DRIVE CARS ONLY
7505	Inner Column Worm (S.3/231)	Z.3	1	
7778	Main Nut (S.2/13)	Z.4	1	
All other items as for C.8927				
C.12213	HIGH RATIO STEERING BOX ASSEMBLY		1	} SUPPLIED TO SPECIAL ORDER FOR L.H. DRIVE CARS ONLY
7761	Inner Column Worm (S.3/274)	Z.3	1	
7809	Main Nut (S.2/12)	Z.4	1	
All other items as for C.8928				

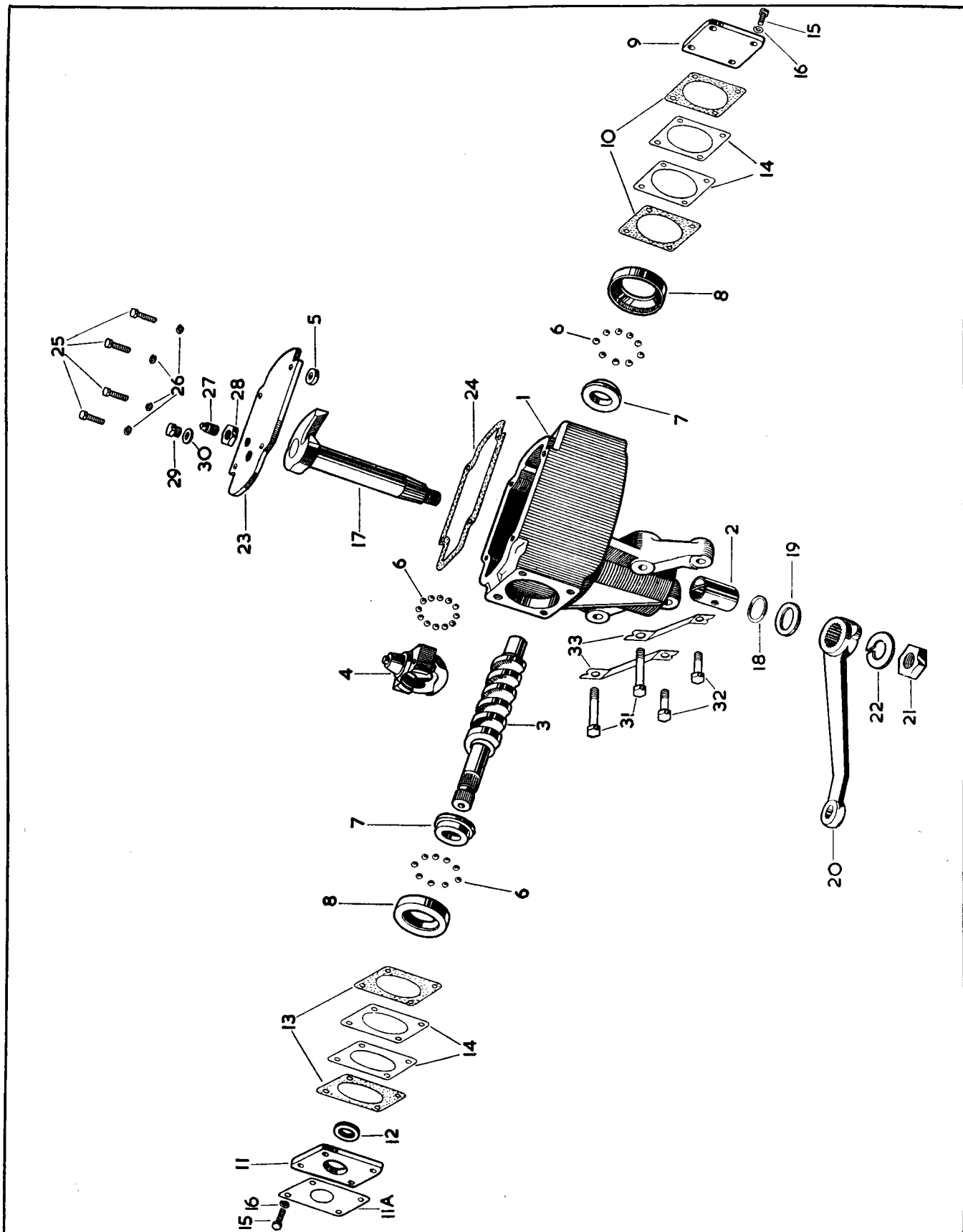


PLATE Z

STEERING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14845	STEERING BOX ASSEMBLY, COMPLETE (SF.414)		1	R.H. DRIVE CARS ONLY for Chassis No. 976917 and subs.
C.14846	STEERING BOX ASSEMBLY, COMPLETE (SF.415)		1	L.H. DRIVE CARS ONLY for Chassis No. 991866 and subs.
7919	Steering Box only (S.1-135)	ZZ.1	1	R.H. DRIVE CARS ONLY
7920	Steering Box only (S.1-134)		1	L.H. DRIVE CARS ONLY
6409	Trunnion Bush, at bottom of Steering Box (19-19-5)	ZZ.2	1	
7921	Inner Column Worm (S.3-290)	ZZ.3	1	} R.H. DRIVE CARS ONLY
7922	Main Nut (complete with Transfer Tube but less Steel Balls) (S.2-52)	ZZ.4	1	
7923	Inner Column Worm (S.3-292)		1	} L.H. DRIVE CARS ONLY
7924	Main Nut (complete with Transfer Tube but less Steel Balls) (S.2-53)		1	
146	Roller, on Spigot of Main Nut, for Guide Slot in Cover Plate (24-5-4)	ZZ.5	1	
136	Steel Ball, around Main Nut and Inner Column Worm (17-3-1)	ZZ.6	51	
7925	Ball Race (Adjustable) at each end of Inner Column Worm (S.23-15)	ZZ.7	2	
7926	Distance Piece between Adjustable Ball Race and End Plates (12-9-32)	ZZ.8	2	
6419	End Plate, at bottom of Steering Box (S.11-38)	ZZ.9	1	
6414	Gasket, between Lower End Plate and Steering Box (S.10-15)	ZZ.10	As req'd	
6416	End Plate, at upper end of Steering Box (adjacent to Splined end of Inner Column Worm) (S.11-43)	ZZ.11	1	
7696	Plate, retaining Oil Seal in End Plate (S.10-99)	ZZ.12	1	
6415	Oil Seal, in Upper End Plate, for Inner Column Worm (27-8-20)	ZZ.13	1	
6417	Gasket, between Upper End Plate and Steering Box (S.10-42)	ZZ.14	As req'd	
6418	Shim, under End Plates, for adjustment of End Float on Inner Column Worm (S.10-14)	ZZ.15	As req'd	
UCS.131/7R	Screw, Set, securing End Plates to Steering Box	ZZ.16	8	
FG.105/X	Washer, Spring, on Setscrews	ZZ.17	8	
7927	Rockershaft (S.7-73)	ZZ.18	1	
6427	'O' Ring at bottom of Steering Box for Rockershaft (27-9-5)	ZZ.19	1	
6428	Washer, retaining 'O' Ring in Steering Box (12-9-2)	ZZ.20	1	
C.14847	Drop Arm on Rockershaft (S.9-149)	ZZ.21	1	
UFN.275/L	Nut, securing Drop Arm to Rockershaft	ZZ.22	1	
6430	Spring Washer, under Nut (12-8-22)	ZZ.23	1	
7929	Cover Plate, at top of Steering Box (S.12-67)	ZZ.24	1	} R.H. DRIVE CARS ONLY
7930	Cover Plate, at top of Steering Box (S.12-68)		1	
6423	Gasket, under Cover Plate (S.10-16)	ZZ.25	1	} L.H. DRIVE CARS ONLY
UCS.131/8R	Screw, Set, securing Cover Plate to Steering Box	ZZ.26	4	
FG.105/X	Washer, Spring, on Setscrews	ZZ.27	4	
7931	Screw in Cover Plate, for Adjustment of Rockershaft (25-8-7)	ZZ.28	4	
7932	Nut, locking Adjusting Screw (11-8-10)	ZZ.29	1	
8453	Adjusting Spring (36-7-7)	ZZ.30	1	
7933	Bolt, applying Tension to Spring (10-7-3)	ZZ.31	1	
144	Oil Filler Plug, in Cover Plate (21-7-2)	ZZ.32	1	
C.2296/5	Washer, under Filler Plug	ZZ.33	1	
C.11919	Bolt (Long) securing Steering Box to Front Suspension Cross Member	ZZ.34	2	
C.11920	Bolt (Short) securing Steering Box to Front Suspension Cross Member	ZZ.35	2	
C.11958	Tab Washer, retaining Bolts	ZZ.36	2	

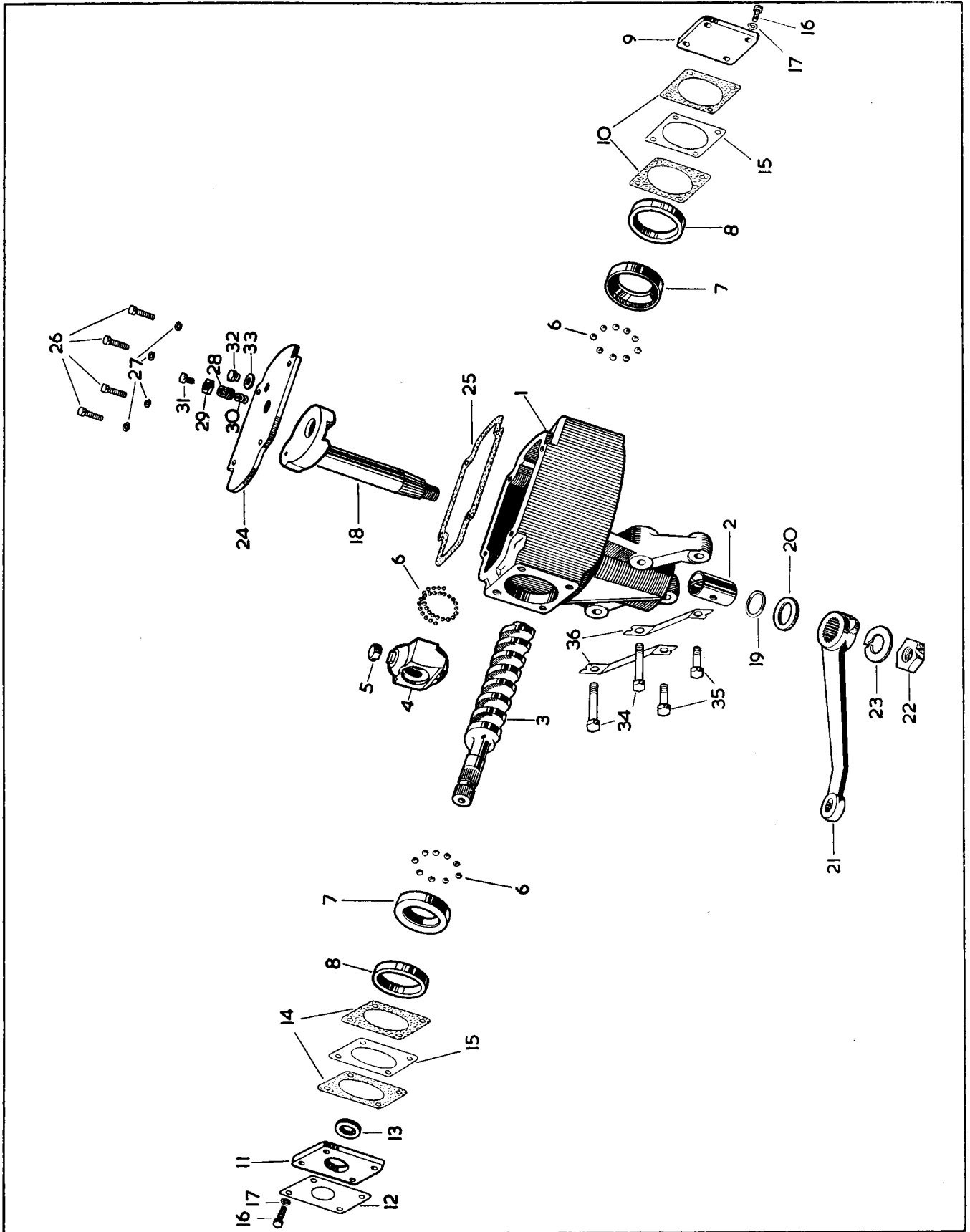


PLATE ZZ

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16409	LOWER STEERING COLUMN ASSEMBLY, COMPLETE		1	R.H. DRIVE CARS ONLY Use C.16409 to replace C.12437
C.10833	LOWER STEERING COLUMN ASSEMBLY, COMPLETE		1	L.H. DRIVE CARS ONLY
C.12429	Lower Steering Column Sub-Assembly	AZ.1	1	R.H. DRIVE CARS ONLY
C.10834	Lower Steering Column Sub-Assembly		1	L.H. DRIVE CARS ONLY
C.10836/1	Coupling (Rubber) between Flange and Jaw	AZ.2	1	
C.10837	Jaw, connecting Lower Steering Column to Upper Steering Column	AZ.3	1	
C.10838	Cap Screw, securing Rubber Coupling	AZ.4	4	
C.11820/3	Locking Washer, on Cap Screws	AZ.5	4	
C.16409	LOWER STEERING COLUMN SUB-ASSEMBLY	AZ.1	1	R.H. DRIVE CARS ONLY Use C.16409 to replace C.12429
C.10834	LOWER STEERING COLUMN SUB-ASSEMBLY		1	L.H. DRIVE CARS ONLY
C.8931	Universal Joint Assembly for Lower Steering Column		1	
UFB.131/14R	Bolt, through Universal Joint		1	
UFN.131/L	Nut on Bolt		1	
FG.105/X	Washer, Spg., under Nut		1	
UFB.131/13R	Bolt, through Steering Column Jaw		1	
UFN.131/L	Nut on Bolt		1	
C.725	Washer, Shakeproof, under Nut		1	
C.12352	UPPER STEERING COLUMN ASSEMBLY		1	R.H. DRIVE CARS ONLY For Chassis No. 970001 to 971312
C.12354	Outer Tube Assembly		1	
C.10263	Felt Bearing, at top of Outer Tube		1	
C.10264	Felt Bearing, at bottom of Outer Tube		1	
C.10790	Retaining Washer, above and below each Felt Bearing		4	
C.10788	Spring Clip, retaining Felt Bearings in Outer Tube		2	
C.10256	Inner Column		1	
C.8084	Shaft, inside Inner Column, for attachment of Steering Wheel		1	
C.8085	Stop Button, restricting movement of Shaft		1	
C.10253	Spring Clip, retaining Stop Button		1	
C.10257	Lock Nut, clamping Shaft for Telescopic adjustment		1	
C.12353	UPPER STEERING COLUMN ASSEMBLY		1	L.H. DRIVE CARS ONLY For Chassis No. 985001 to 986949
C.12355	Outer Tube Assembly		1	
	All other items as for Assembly C.12352			

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13669	UPPER STEERING COLUMN ASSEMBLY		1	R.H. DRIVE CARS ONLY Fitted to Chassis No. 971313 and subs.
C.12354	Outer Tube Assembly	AZ.6	1	
C.10263	Felt Bearing, at top of Outer Tube	AZ.7	1	
C.10264	Felt Bearing, at bottom of Outer Tube	AZ.8	1	
C.10790	Retaining Washer, above and below each Felt Bearing	AZ.9	4	
C.10788	Spring Clip, retaining Felt Bearings in Outer Tube	AZ.10	2	
C.13640	Inner Column	AZ.11	1	
C.13642	Shaft, inside Inner Column, for attachment of Steering Wheel	AZ.12	1	
C.13662	Stop Button, restricting movement of Shaft	AZ.13	1	
C.10253	Spring Clip, retaining Stop Button	AZ.14	1	
C.13638	Split Collet under Steering Column Locknut	AZ.15	1	
C.13639	Lock Nut, clamping Shaft for Telescopic adjustment	AZ.16	1	
C.13670	UPPER STEERING COLUMN ASSEMBLY		1	L.H. DRIVE CARS ONLY Fitted to Chassis No. 986950 and subs.
C.12355	Outer Tube Assembly		1	
	All other items as for Assembly C.13669			
C.11957	Spacing Collar, at bottom of Upper Steering Column	AZ.17	1	
C.11897	Spacing Washer (Rubber) between Upper and Lower Steering Columns	AZ.18	1	
UFS.131/7R	Screw, Set, securing Upper Steering Column to Scuttle		4	
FW.105/T	Washer, Plain, on Setscrews		4	
FG.105/X	Washer, Spring, on Setscrews		4	
C.10266	Shim, for adjustment of Upper Steering Column at Lower Mounting Bracket		As req'd	
C.13739	STONE GUARD AT BOTTOM OF STEERING COLUMN		1	L.H. DRIVE CARS ONLY For Chassis No. 986843 and subs.
C.13740	STONE GUARD AT BOTTOM OF STEERING COLUMN	AZ.19	1	R.H. DRIVE CARS ONLY For Chassis No. 971227 and subs.
C.1024	TELESCOPIC DUST COVER, OVER INNER COLUMN SHAFT, UNDER STEERING WHEEL	AZ.20	1	
C.3366	Cup (Large) at bottom of Telescopic Dust Cover	AZ.21	1	
C.8576	Cup (Small) at top of Telescopic Dust Cover	AZ.22	1	
C.7878	SPLIT CONE, ON INNER COLUMN SHAFT, FOR SEATING OF STEERING WHEEL	AZ.23	2 halves	

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.7842	STEERING WHEEL (17" DIAMETER)	AZ.24	1	
C.7879	Nut , securing Steering Wheel to Inner Column Shaft	AZ.25	1	
C.9017	Special Washer under Nut	AZ.26	1	
C.11520	Tab Washer , under Special Washer, locking Nut	AZ.27	1	
C.1037	Grub Screw , securing Horn Push in Steering Wheel Hub	AZ.28	4	
C.11746	EARTH CONTACT FOR OPERATION OF HORN	AZ.29	1	
UCS.313/3R	Screw , Set, securing earth contact to bracket on Upper Column Outer Tube		1	
UCN.113/L	Nut on Setscrew		1	
C.721	Washer , Shakeproof, under Nut		1	
C.10316	HORN SLIP RING ASSEMBLY ON INNER COLUMN (348252/B)		1	
C.10317	Slip Ring only (348276)	AZ.30	1	
C.10318	Cable , complete with Contact (862863)	AZ.31	1	
C.8761	Contact , for Cable (348266)	AZ.32	1	
C.8156	Spring , inside top half of Rotor, for Cable tension	AZ.33	1	
C.10319	Rotor , bottom half (348275)	AZ.34	1	
C.10320	Rotor , top half (348274)	AZ.35	1	} SUPPLIED ONLY IN PAIRS TO PART NO. 8295
C.12194	Dowler Eyelet , for connection of Cable from Slip Ring to Horn Push (188818)	AZ.36	1	
C.8157	CONTACT ASSEMBLY FOR HORN SLIP RING (348262/A)		1	
C.8158	Contact Holder (348269)	AZ.37	2	
C.8159	Contact (348268)	AZ.38	1	
C.8161	Bolt , securing Contact to Holders (136444)	AZ.39	1	
C.8160	Nut on Bolt (348270)	AZ.40	1	
C.10650	Rubber Sleeve , insulating Contact from Steering Column Outer Tube (348272)	AZ.41	1	

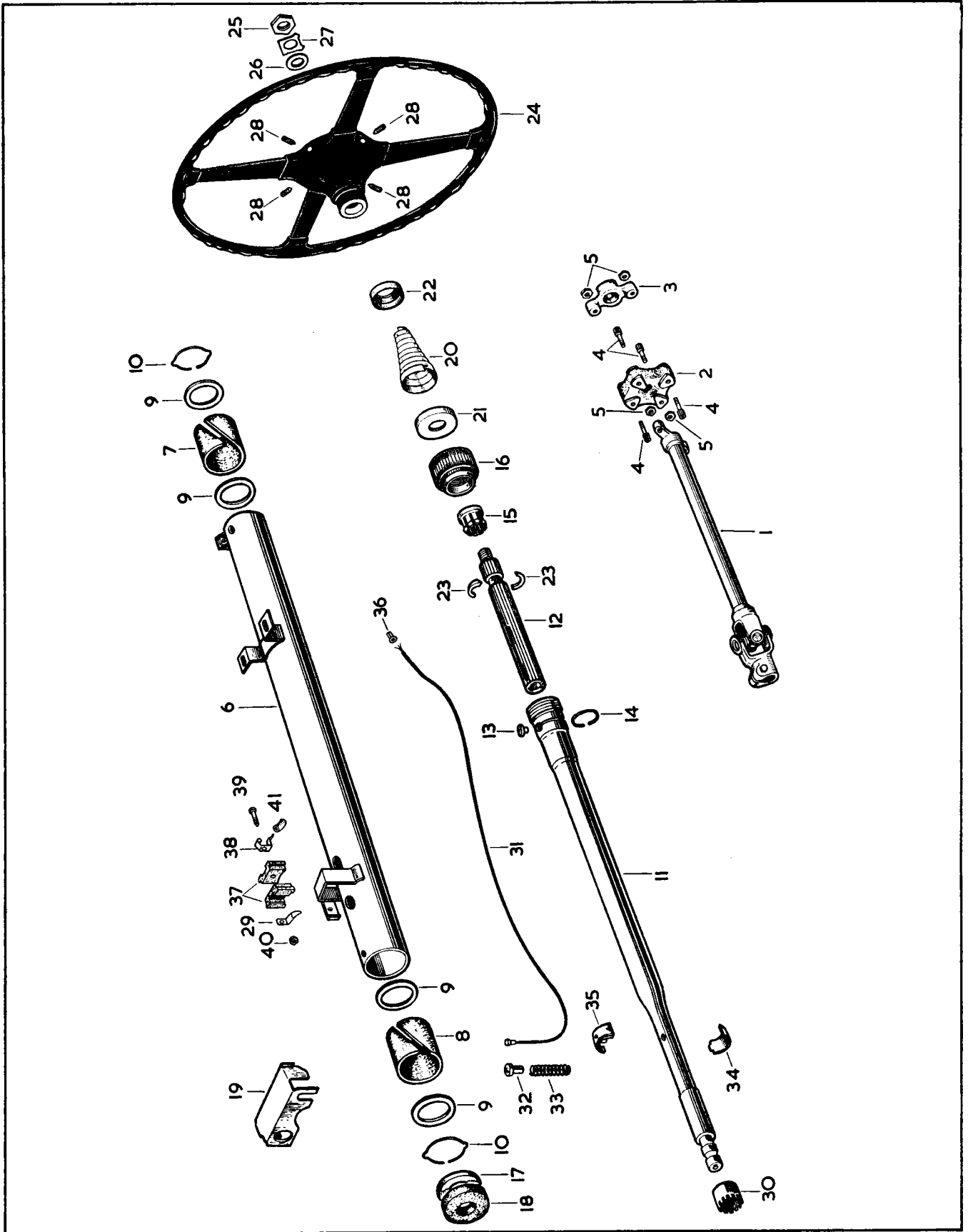


PLATE AZ

FRONT BRAKES

(DRUM TYPE)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13084	R.H. FRONT BRAKE ASSEMBLY (LOCKHEED 89484)		1	
C.13085	L.H. FRONT BRAKE ASSEMBLY (LOCKHEED 89485)		1	
6065	Backplate only, R.H. (86210)	U.1	1	
6066	Backplate only, L.H. (86211)		1	
6792	Shoe Assembly (complete with MS.3 Linings) (89121)	U.2	4	
6081	Pull-off Spring for Front Brake Shoes (85342)	U.3	2	
2008	Beehive Spring, steadying Brake Shoes (21792)	U.4	4	
6077	Bar for Automatic Shoe Adjustment (85062)	U.5	2	
6076	Friction Pad, at each side of Bar (39864)	U.6	4	
6075	Plate, under Adjuster Bar, enclosing Friction Pads (39865)	U.7	2	
6079	Washer, between Bottom Plate and Brake Shoe Web (K.19108)	U.8	2	
6078	Plate, adjacent to Top Friction Pad (39866)	U.9	2	
7154	Ratchet Spring, operating Shoe Adjustment (87750)	U.10	2	
4197	Bolt, securing Friction Pads and Plates to Adjuster Bars (31058)	U.11	2	
4205	Coil Spring, on Bolts (31061)	U.12	2	
FN.405/L	Slotted Nut, on Bolts	U.13	2	
L.101.5/6U	Split Pin, retaining Slotted Nuts	U.14	2	
6098	Pin, anchoring Adjuster Bars to Brake Shoes (85450)	U.15	2	
UFN.137/L	Nut, securing Anchor Pins to Brake Shoes	U.16	2	
FG.106/X	Washer, Spring, under Nuts	U.17	2	
2402	Circlip, retaining Adjuster Bars on Anchor Pins (KL.40002)	U.18	2	
1983	Washer, Plain, under Circlips (K.19109)	U.19	2	
6082	Wheel Cylinder Assembly (82489)	U.20	2	
UFS.125/4U	Bolt, securing Wheel Cylinders to Front Backplates	U.21	8	
6095	Lock Plate, securing Wheel Cylinder Bolts (82481)	U.22	4	
6096	Bleed Screw, in Front Wheel Cylinders (28696)	U.23	2	
6099	Banjo Union, for connection of Fluid Feed Pipe to Front Wheel Cylinders (80649)	U.24	2	
6100	Bolt, for attachment of Fluid Feed Pipe and Banjo Union to Front Wheel Cylinders (30420)	U.25	2	
6101	Gasket for Banjo Bolt (KL.44516)	U.26	2	
6102	Gasket for Banjo Bolt (KL.44518)	U.27	2	
6792	BRAKE SHOE ASSEMBLY (COMPLETE WITH MS.3 LININGS) (89121)	U.2	4	SUPPLIED AS A CARTONED SET OF 2 SHOES TO PART NUMBER 7898
6798	Lining only (MS.3) (89125)		4	
2586	Rivet, securing Linings to Brake Shoes (KLB.48045)		48	
6082	FRONT WHEEL CYLINDER ASSEMBLY (82489)	U.20	2	
6083	Body only (82295)	U.28	2	
6084	Small Piston (.8" diameter) (82296)	U.29	2	
6085	Seal, on Small Piston (31118)	U.30	2	
6086	Spring, behind Small Piston (82484)	U.31	2	
6087	Filler, for Main Seal (82485)	U.32	2	
6088	Main Seal (38545)	U.33	2	
6089	Main Piston (1 1/4" diameter) (82297)	U.34	2	

FRONT BRAKES

(DRUM TYPE)

Part No.	Description	Plate No.	No. per Unit	Remarks
FRONT WHEEL CYLINDER ASSEMBLY (continued)				
6090	Operating Pin for Main Piston (82488)	U.35	2	
6091	Damper Spring on Operating Pins (82487)	U.36	2	
6092	Plunger , at end of Main Piston (82486)	U.37	2	
6093	Rubber Boot (Small) (82482)	U.38	2	
6094	Rubber Boot (Large) (82483)	U.39	2	
6594	REPAIR KIT FOR SERVICING FRONT WHEEL CYLINDER (KL.71537)		2	

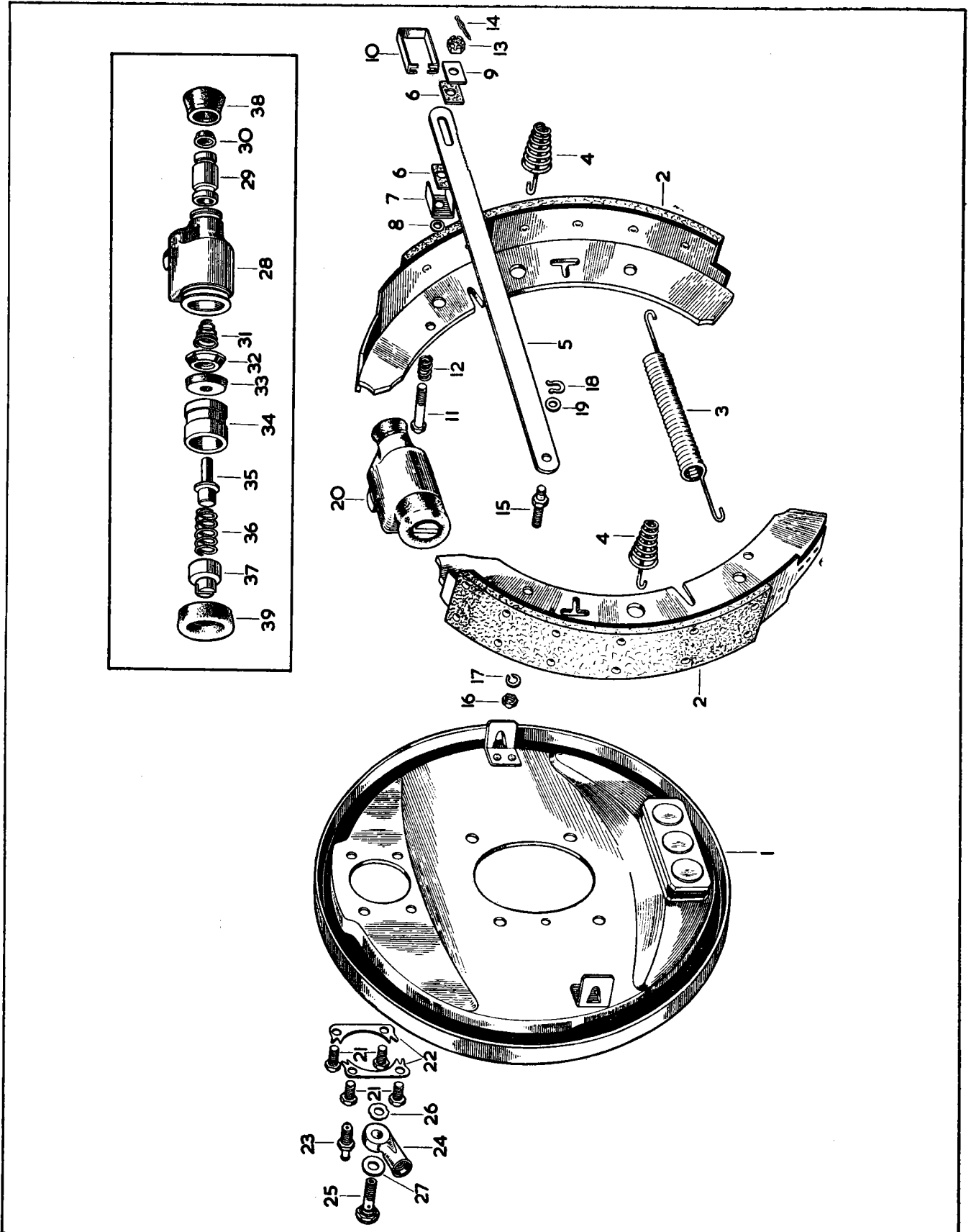


PLATE U

FRONT BRAKES

DISC TYPE

FITTED FROM CHASSIS NO. 970001 TO 975687. 985001 TO 990693.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13194	R.H. FRONT CALIPER ASSEMBLY (VB.419/A)		1	
6900	Front Caliper only (VBM.411)	AU.1	1	
6903	Piston Assembly (VBO.1992)	AU.2	2	
6905	Cylinder Block Assembly (VBO.2024/B)	AU.3	2	
7960	Friction Pad (VBO.645/F)	AU.4	2	
7283	Carrier Plate for Friction Pads (VBO.2087)	AU.5	2	
7225	Dust Seal behind Carrier Plate (VBO.485)	AU.6	2	
6910	Retractor Pin and Bush Assembly (JA.6)	AU.7	4	
6911	Bleed Screw and Ball Assembly (JA.5)	AU.8	1	
6953	Bridge Pipe Assembly (VBO.2372)	AU.9	1	
6913	Bolt, securing Cylinder Block to Front Caliper (VBO.1337)	AU.10	8	
C.724	Washer, Shakeproof, on Bolts (1214)	AU.11	8	
C.13195	L.H. FRONT CALIPER ASSEMBLY (VB.419/B)		1	
6954	Bridge Pipe Assembly (VBO.2373)		1	
	All other items for L.H. Front Caliper as C.13194			
C.13196	Shim (.005" thick) for adjustment of Front Calipers (VBO.1331)	AU.12	8	
C.13197	Shim (.020" thick) for adjustment of Front Calipers (VBO.1332)	AU.12	4	
C.13547	Bolt, securing Front Calipers to Adaptor Plates (75507)		4	
FG.108/X	Washer, Spring, on Bolts (82810)		4	
7328	CEMENT FOR FIXING OF FRICTION PADS TO CARRIER PLATES		1 tube	
6903	PISTON ASSEMBLY IN FRONT CYLINDER BLOCKS (VBO.1992)	AU.2	4	
6916	Seal on Piston (VBO.1122)	AU.13	4	
6917	Washer, retaining Seal on Piston (VBO.1996)	AU.14	4	
6915	FRONT WHEEL CYLINDER REPAIR KIT (JA.1)		4	
	Piston Seal			
	Piston Washer			
	Dust Seal			
C.12891	ADAPTOR PLATE FOR R.H. FRONT CALIPER	AU.15	1	

FRONT BRAKES

DISC TYPE

FITTED FROM CHASSIS NO. 970001 TO 975687. 985001 TO 990693.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13319	ADAPTOR PLATE FOR L.H. FRONT CALIPER		1	
C.13634	Screw, Set, securing Adaptor Plates to Stub Axle Carrier (73795)		4	
C.13686	HOSE FOR FRONT CALIPERS (WDO. 22211/15$\frac{1}{2}$)		2	
C.3910	Locknut, securing Hose to Body Bracket (23897)		2	
C.3911	Washer, Shakeproof, under Nuts (K.19411)		2	
C.11239	Copper Gasket for Hose to 3-way Union (KL.44516)			
C.13065	DISC FOR FRONT CALIPERS (VBM.720)	AU.16	2	
C.13546	Bolt, securing Discs to Front Hubs		10	
FG.107/X	Washer, Spring, on Bolts		10	
C.13643	FRONT HUB ASSEMBLY		2	FOR USE ON ALL MODELS WHEN DISC ROAD WHEELS ARE FITTED
C.13411	R.H. FRONT HUB ASSEMBLY		1	} FOR USE ON ALL MODELS WHEN WIRE SPOKE ROAD WHEELS ARE FITTED
C.13412	L.H. FRONT HUB ASSEMBLY		1	

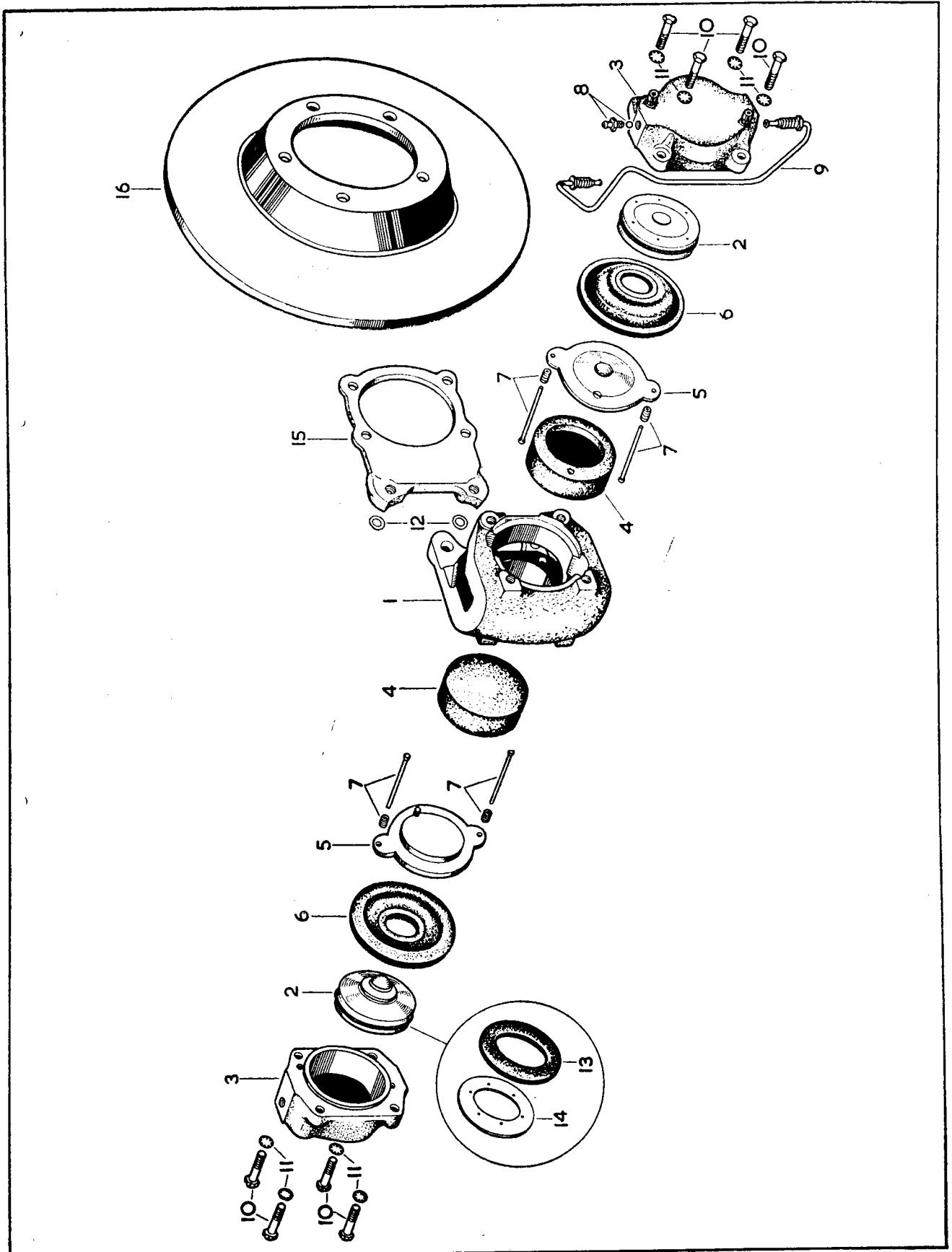


PLATE AU

REAR BRAKES

(DRUM TYPE)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13658	R.H. REAR BRAKE ASSEMBLY LOCK-HEED (90668)		1	
C.13659	L.H. REAR BRAKE ASSEMBLY (LOCK-HEED (90669)		1	
7172	Backplate only, R.H. (90666)	V.1	1	
7173	Backplate only, L.H. (90667)		1	
6793	R.H. Leading Brake Shoe Assembly (complete with MS.3 Linings) (89122)	V.2	2	
6794	L.H. Leading Brake Shoe Assembly (complete with MS.3 Linings) (89123)		1	
6795	Trailing Brake Shoe Assembly (complete with MS.3 Linings) (89124)	V.3	2	
2008	Beehive Spring, steadying Brake Shoes (21792)	V.4	4	
6344	Cam and Wheel Assembly, R.H. (87010)	V.5	1	
6345	Cam and Wheel Assembly, L.H. (87011)		1	
6341	Lever and Pawl Assembly, operating Shoe adjustment on R.H. Rear Brake (86183)	V.6	1	
6342	Lever and Pawl Assembly, operating Shoe adjustment on L.H. Rear Brake (86184)		1	
4328	Pin, anchoring Pawl Lever to Trailing Brake Shoe (33453)	V.7	2	
FN.105/L	Nut, securing Anchor Pin to Trailing Brake Shoe	V.8	2	
FG.105/X	Washer, Spring, under Nut	V.9	2	
2402	Circlip, retaining Pawl Lever to Anchor Pin (K.L.40002)	V.10	2	
1983	Washer, Plain, under Circlip (K.19109)	V.11	2	
6350	Pull-off Spring, between the Pawl Lever and Leading Brake Shoe (84108)	V.12	2	
6351	Pull-off Spring, at Abutment end of Brake Shoes (82449)	V.13	2	
6330	Wheel Cylinder Assembly, for Rear Brakes (82342)	V.14	2	
6343	Rubber Boot for Rear Wheel Cylinders (80416)	V.15	2	
6793	R.H. LEADING BRAKE SHOE ASSEMBLY (89122)	V.2	1	SUPPLIED AS A CARTONED SET OF 1 R.H. LEADING SHOE AND 1 TRAILING SHOE TO PART No. 7899
6794	L.H. LEADING BRAKE SHOE ASSEMBLY (89123)		1	SUPPLIED AS A CARTONED SET OF 1 L.H. LEADING SHOE AND 1 TRAILING SHOE TO PART No. 7900
6323	Ratchet Spring, on R.H. Leading Shoe (84737)	V.16	1	
6324	Ratchet Spring, on L.H. Leading Shoe (84738)		1	
R.101.5/4Y	Rivet, securing Ratchet Spring to Bracket on Leading Brake Shoes		4	
6798	Lining (MS.3) for Leading Brake Shoes (89125)		2	
2586	Rivet, securing Linings to Leading Brake Shoes (K.LB.48045)		24	
6795	TRAILING BRAKE SHOE ASSEMBLY (89124)	V.3	2	SUPPLIED AS A CARTONED SET OF 1 R.H. LEADING SHOE AND 1 TRAILING SHOE TO PART No. 7899 AND A CARTONED SET OF 1 L.H. LEADING SHOE AND 1 TRAILING SHOE TO PART No. 7900
6798	Lining (MS.3) for Trailing Brake Shoes (89125)		2	
2586	Rivet, securing Linings to Trailing Brake Shoes (K.LB.48045)		24	

REAR BRAKES

(DRUM TYPE)

Part No.	Description	Plate No.	No. per Unit	Remarks
6330	REAR WHEEL CYLINDER ASSEMBLY (82342)	V.14	2	
6331	Body only (82313)	V.17	2	} MAY BE OBTAINED AS A COMPLETE ASSEMBLY TO PART NO. 6332 (84794).
6333	Piston and Dust Cover Assembly, operated by Handbrake Lever (84727)	V.18	2	
6336	Seal on Handbrake Piston (36444/8)	V.19	2	
6337	Hydraulic Piston (84710)	V.20	2	
6338	Seal, for Hydraulic Piston (81124)	V.21	2	
6340	Lever, for Handbrake Operation (80435)	V.22	2	
6339	Pivot Pin, securing Handbrake Operating Lever to Wheel Cylinder Body (36185)	V.23	2	
6096	Bleeder Screw for Rear Wheel Cylinder (28696)	V.24	2	
6595	REPAIR KIT FOR SERVICING REAR WHEEL CYLINDER (KL.71538)		2	

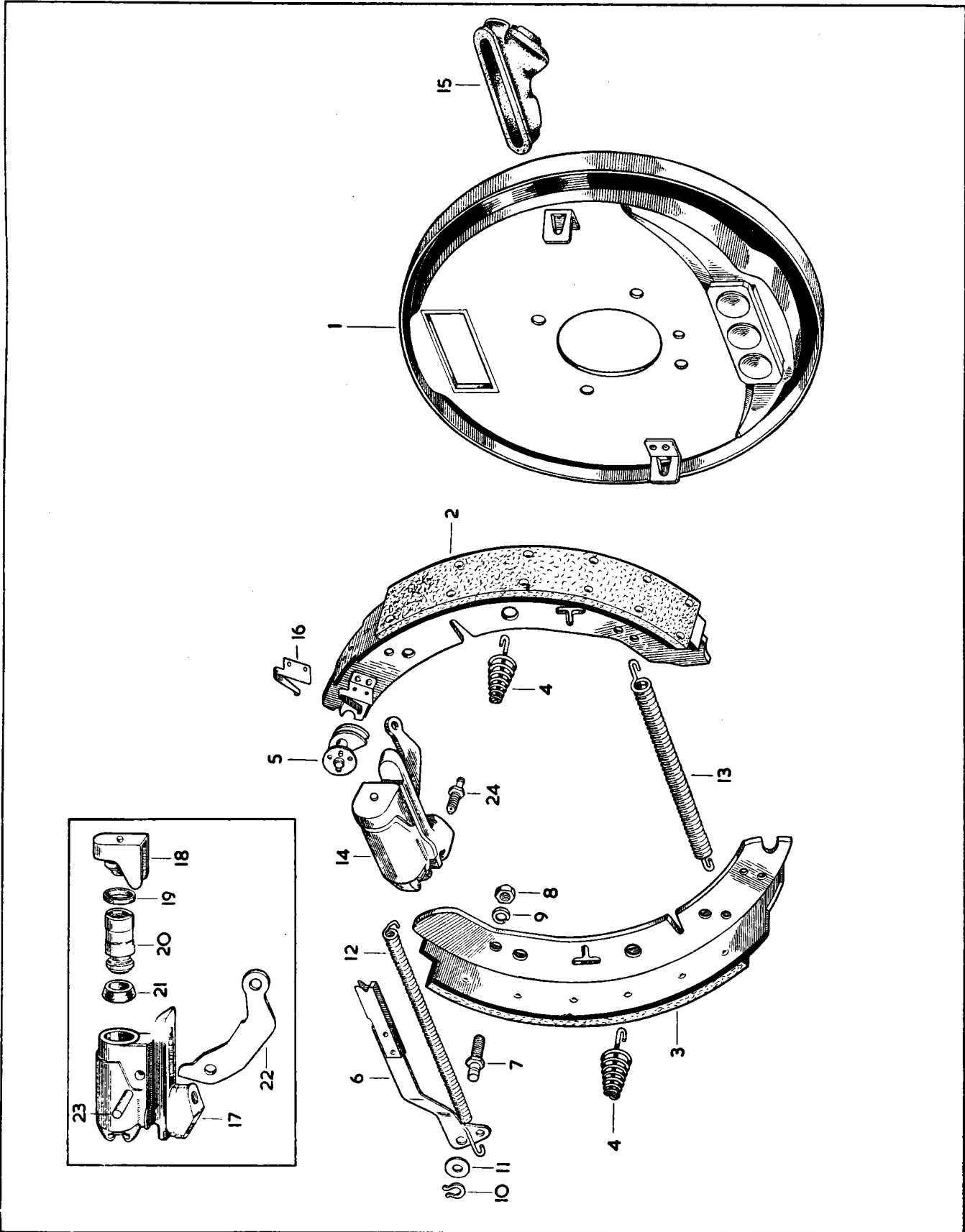


PLATE V

REAR BRAKES

DISC TYPE

FITTED FROM CHASSIS NO. 970001 TO 975687. 985001 TO 990693.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13648	R.H. REAR CALIPER ASSEMBLY (COMPLETE WITH HANDBRAKE MECHANISM) (VB.428/A)		1	
6902	Rear Caliper only (VBM.413)	AV.1	1	
7267	Piston Assembly (VBO.2035)	AV.2	2	
7240	Cylinder Block Assembly (VBO.2024/D)	AV.3	2	
7960	Friction Pad (VBO.645/F)	AV.4	2	
7283	Carrier Plate for Friction Pads (VBO.2087)	AV.5	2	
7216	Dust Seal behind Carrier Plate (VBO.484)	AV.6	2	
6910	Retractor Pin and Bush Assembly (JA.6)	AV.7	4	
6911	Bleed Screw and Ball Assembly (JA.5)	AV.8	1	
6953	Bridge Pipe Assembly (VBO.2372)	AV.9	1	
6913	Bolt, securing Cylinder Block to Rear Caliper (VBO.1337)	AV.10	8	
C.724	Washer, Shakeproof, on Bolts (1214)	AV.11	8	
7488	Handbrake Mechanism Assembly (VBM.3102/A)	AV.12	1	
6925	Bolt, securing Handbrake Mechanism to Rear Calipers (VBO.662)	AV.13	4	
6932	Tab Washer, locking Bolts (VBO.2270)	AV.14	2	
C.13649	L.H. REAR CALIPER ASSEMBLY (COMPLETE WITH HANDBRAKE MECHANISM) (VB.428/B)		1	
6901	Rear Caliper only (VBM.412)		1	
6954	Bridge Pipe Assembly (VBO.2373)		1	
7489	Handbrake Mechanism Assembly (VBM.3102/B)		1	
	All other items for L.H. Rear Caliper as for C.13648			
7328	CEMENT FOR FIXING OF FRICTION PADS TO CARRIER PLATES		1 tube	
7302	R.H. REAR CALIPER ASSEMBLY (LESS HANDBRAKE MECHANISM)		1	
7303	L.H. REAR CALIPER ASSEMBLY (LESS HANDBRAKE MECHANISM)		1	
7267	PISTON ASSEMBLY IN REAR CYLINDER BLOCKS (VBO.2035)	AV.2	4	
7238	Seal in Piston (VBO.543)	AV.15	4	
7239	Washer, retaining Seal on Piston (VBO.2022)	AV.16	4	

REAR BRAKES

DISC TYPE

FITTED FROM CHASSIS NO. 970001 TO 975687. 985001 TO 990693.

Part No.	Description	Plate No.	No. per Unit	Remarks
7242	REAR WHEEL CYLINDER REPAIR KIT (JA.8)		4	
	Piston Seal			
	Piston Washer			
	Dust Seal			
7488	HANDBRAKE MECHANISM ASSEMBLY, R.H. (VBM.3102/A)	AV.12	1	
7492	Pad Carrier Assembly, R.H. Inner (VBM.3007/A)	AV.17	1	
7294	Pad Carrier Assembly, R.H. Outer (VBM.3312/A)	AV.18	1	
7494	Operating Lever (VBO.2363)	AV.19	1	
6927	Bolt, securing Pad Carriers (VBO.2338)	AV.20	1	
C.8667/2	Nut, self-locking on Bolt	AV.21	1	
6923	Pivot Seat, for Operating Lever (VBO.2350)	AV.22	1	
6926	Clevis Pin, securing Operating Lever to Pivot Seat (VBO.1027)	AV.23	1	
L.102/4U	Split Pin, retaining Clevis Pin.	AV.24	1	
7489	HANDBRAKE MECHANISM ASSEMBLY, L.H. (VBM.3102/B)		1	
7493	Pad Carrier Assembly, L.H. Inner (VBM.3007/B)		1	
7295	Pad Carrier Assembly, L.H. Outer (VBO.3312/B)		1	
	All other items as for Assembly 7488			
7492	R.H. INNER PAD CARRIER ASSEMBLY (VBM.3007/A)	AV.17	1	
7490	Pad Carrier Sub Assembly (VBM.3006/A)	AV.25	1	
6935	Friction Pad (VBO.2050/B)	AV.26	1	
6936	Bifurcated Rivet (Short) securing Friction Pad to Carrier (105/56)	AV.27	1	
6937	Bifurcated Rivet (Long) securing Friction Pad to Carrier (105/64)	AV.28	1	
7294	R.H. OUTER PAD CARRIER ASSEMBLY (VBO.3312/A)	AV.18	1	
7232	Pad Carrier only (VBM.717)	AV.29	1	NO LONGER SUPPLIED. USE 7294
6934	Friction Pad (VBO.2049/B)	AV.30	1	
6936	Bifurcated Rivet (Short) securing Friction Pad to Carrier (105/56)	AV.27	1	
6937	Bifurcated Rivet (Long) securing Friction Pad to Carrier (105/64)	AV.28	1	

REAR BRAKES

DISC TYPE

FITTED FROM CHASSIS NO. 970001 TO 975687. 985001 TO 990693.

Part No.	Description	Plate No.	No. per Unit	Remarks
7493	L.H. INNER PAD CARRIER ASSEMBLY (VBM.3007/B)		1	
7491	Pad Carrier Sub Assembly (VBM.3006/B)		1	
6934	Friction Pad (VBO.2049/B)		1	
6936	Bifurcated Rivet (Short) securing Friction Pad to Carrier (105/56)		1	
6937	Bifurcated Rivet (Long) securing Friction Pad to Carrier (105/64)		1	
7295	L.H. OUTER PAD CARRIER ASSEMBLY (VBO.3312/B)		1	
7232	Pad Carrier only (VBM.717)		1	NO LONGER SUPPLIED. USE 7295
6935	Friction Pad (VBO.2050/B)		1	
6936	Bifurcated Rivet (Short) securing Friction Pad to Carrier (105/56)		1	
6937	Bifurcated Rivet (Long) securing Friction Pad to Carrier (105/64)		1	
6925	Bolt, securing Handbrake Mechanism to Rear Calipers (VBO.662)		4	
6932	Tab Washer, locking bolts (VBO.2270)		2	
6933	HANDBRAKE MECHANISM REPAIR KIT (JA.4)		1	
	R.H. Friction Pad			
	L.H. Friction Pad			
	Bifurcated Rivet (Short)			
	Bifurcated Rivet (Long)			
C.12892	ADAPTOR PLATE FOR R.H. REAR CALIPER	AV.31	1	
C.12893	ADAPTOR PLATE FOR L.H. REAR CALIPER		1	
C.13198	Shim (.005" thick) for adjustment of Rear Calipers (VBO.1333)	AV.32	16	
C.13199	Shim (.020" thick) for adjustment of Rear Calipers (VBO.1334)	AV.32	16	
C.13994	Shim (.040" thick) for adjustment of Rear Calipers	AV.32	As req'd	
C.14383	Bolt, securing Adaptor Plates to Rear Calipers		4	
FG.107/X	Washer, Spring, on Bolts		4	
C.836	Lockwire, securing Caliper Bolts		As req'd	
C.13065	DISC FOR REAR CALIPERS	AV.33	2	
C.13546	Bolt, securing Discs to Rear Calipers		10	
FG.107/X	Washer, Spring, on Bolts		10	
UFN.143/L	Nut on Bolts for Rear Caliper fixing with Wire Wheels		10	

REAR BRAKES

DISC TYPE

FITTED FROM CHASSIS NO. 970001 TO 975687. 985001 TO 990693.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13687	HOSE FOR REAR CALIPERS (W.D.O. 22212/17⁵/₈)		1	
C.3910	Locknut, securing Hose to Body Bracket (23897)		1	
C.3911	Washer, Shakeproof, under Nut (K.19411)		1	
C.11239	Copper Gasket for Hose to 3-way Union (KL.44516)		1	
C.13685	3-WAY UNION ON REAR AXLE (29587)		1	
UFB.125/10R	Bolt, securing 3-way Union to Rear Axle		1	
FW.104/T	Washer, Plain, on Bolt		1	
UFN.125/L	Nut on Bolt		1	
C.724	Washer, Shakeproof, under Nut		1	
C.13644	REAR HUB ASSEMBLY		2	FOR USE WHEN DISC ROAD WHEELS ARE FITTED
C.13094	R.H. REAR HUB ASSEMBLY		1	} FOR USE WHEN WIRE SPOKE ROAD WHEELS ARE FITTED
C.13095	L.H. REAR HUB ASSEMBLY		1	

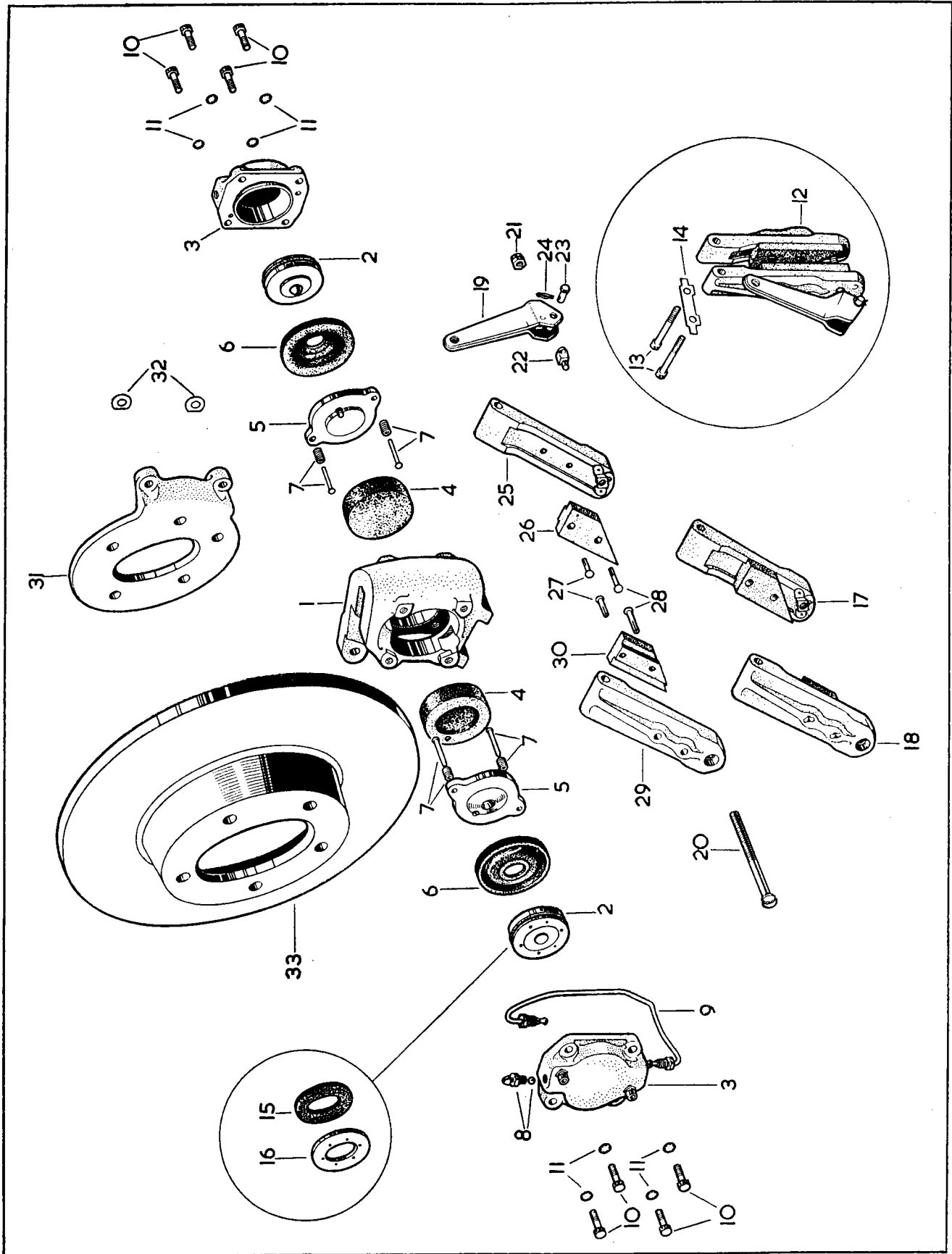


PLATE AV

FRONT BRAKES

DISC TYPE

FITTED TO CHASSIS NO. 975688 AND SUBS. 990694 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15648	R.H. FRONT CALIPER ASSEMBLY (VB.1028 A/N)		1	
7715	Front Caliper only (VBM.1006)	BV.1	1	
7937	Friction Pad Assembly (VBO.5138/N)	BV.2	2	
7718	Support Plate for Friction Pads (VBO.5133)	BV.3	2	
7719	Retaining Plate, for Friction Pads (VBO.5123)	BV.4	1	
UFB.125/7R	Bolt, securing Retaining Plate	BV.5	1	
UFN.125/L	Nut, on Bolt	BV.6	1	
C.724	Washer, Shakeproof, under Nut	BV.7	1	
7841	Piston Assembly (VBO.5244)	BV.8	2	
7843	Cylinder Assembly (VBO.5224)	BV.9	2	
7720	Bolt, securing Cylinder to Calipers (VBO.5100)	BV.10	8	
C.724	Washer, Shakeproof, on Bolts	BV.11	8	
6911	Bleed Screw and Ball Assembly (VBO.5114)	BV.12	1	
7783	Bridge Pipe Assembly (VBO.5203)	BV.13	1	
C.15649	L.H. FRONT CALIPER ASSEMBLY (VB.1028 B/N)		1	
7822	Bridge Pipe Assembly (VBO.5204)		1	
	All other items as for R.H. Front Caliper C.15648			
C.13196	Shim (.005" thick) for adjustment of Front Calipers	BV.14	As req'd	
C.13197	Shim (.020" thick) for adjustment of Front Calipers	BV.14	As req'd	
C.13547	Bolt, securing Front Calipers to Adaptor Plates (75507)		4	
FG.108/X	Washer, Spring, on Bolts		4	
C.837	Lockwire, for Caliper Bolts		As req'd	
7841	PISTON ASSEMBLY IN FRONT CYLINDERS (VBO.5244)	BV.8	4	
7844	Piston Sub Assembly (VBO.5034)	BV.15	4	
7726	Retractor Bush (VBO.5135)	BV.16	4	
6916	Piston Seal (VBO.1112)	BV.17	4	
7845	Plate, retaining Piston Seal (VBO.5210)	BV.18	4	
AS.504/2D	Screw, securing Retaining Plates (VBO.6004)	BV.19	8	
8303	Washer, Countersunk, Shakeproof, on Screws	BV.20	8	
7844	PISTON SUB ASSEMBLY FOR FRONT CYLINDERS (VBO.5034)	BV.15	4	
7225	Dust Seal, on Pistons (VBO.485)		4	
7727	REPAIR KIT FOR FRONT WHEEL CYLINDERS (JA.10)		1	
	(COMPRISING PISTON SEAL AND DUST SEAL)			

FRONT BRAKES

DISC TYPE

FITTED TO CHASSIS NO. 975688 AND SUBS. 990694 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
7840	PISTON RETRACTION TOOL		2	FOR USE WHEN RENEWING FRICTION PADS
C.12930	ADAPTOR PLATE FOR FRONT CALIPERS	BV.21	2	
C.12988	DISC FOR FRONT CALIPERS (VBM.680)	BV.22	2	
C.13546	Bolt, securing Discs to Front Hubs (75510)		10	
FG.107/X	Washer, Spring, on Bolts		10	
UFN.143/L	Nut, on Bolts		10	NOT REQUIRED WHEN DISC ROAD WHEELS ARE FITTED

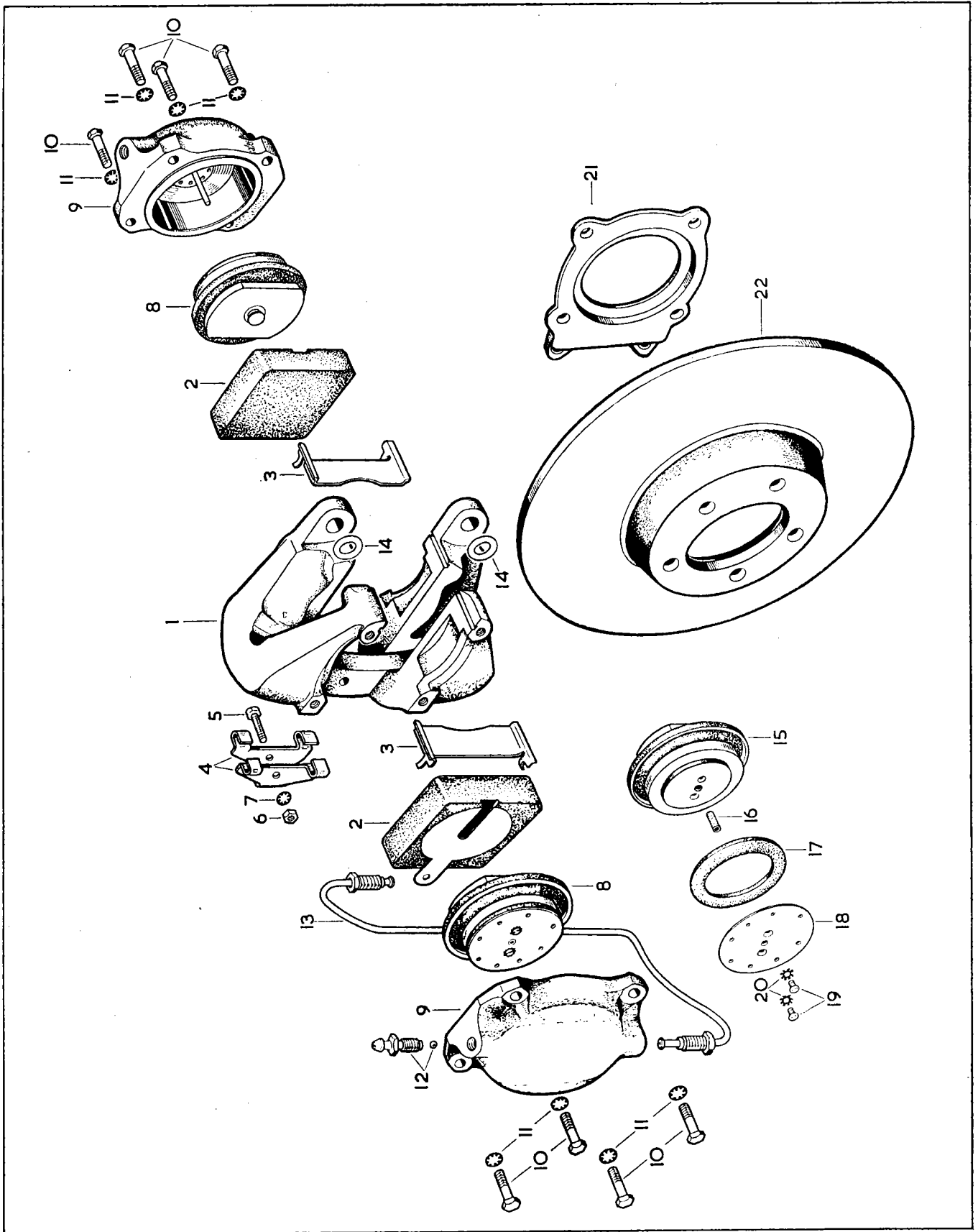


PLATE BV

REAR BRAKES

DISC TYPE

FITTED TO CHASSIS NO. 975688 AND SUBS. 990694 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15646	R.H. REAR CALIPER ASSEMBLY (VB.1030 A/N)		1	
7731	Rear Caliper only (VBM.1011)	CV.1	1	
7937	Friction Pad Assembly (VBO.5138/N)	CV.2	2	
7718	Support Plate (VBO.5133)	CV.3	2	
7719	Keep Plate (VBO.5123)	CV.4	1	
UFB.125/7R	Bolt, securing Keep Plate	CV.5	1	
UFN.125/L	Nut for Keep Plate Bolt	CV.6	1	
C.724	Washer, Shakeproof, under Nuts	CV.7	1	
7850	Piston Assembly (VBO.5246)	CV.8	2	
7851	Cylinder Assembly (VBO.5226)	CV.9	2	
7720	Bolt, securing Cylinder Blocks to Rear Calipers (VBO.5100)	CV.10	8	
C.724	Washer, Shakeproof, on Bolts (1214)	CV.11	8	
6911	Bleed Screw and Ball Assembly (VBO.5114)	CV.12	1	
7827	Bridge Pipe Assembly (VBO.3589)	CV.13	1	
C.15647	L.H. REAR CALIPER ASSEMBLY (VB.1030 B/N)		1	
7735	Rear Caliper only (VBM.1013)		1	
7826	Bridge Pipe Assembly (VBO.3588)		1	
	All other items as for R.H. Rear Caliper C.15646			
C.13198	Shim (.005" thick) for adjustment of Rear Calipers (VBO.5115)	CV.14	8	
C.13199	Shim (.020" thick) for adjustment of Rear Calipers (VBO.5117)	CV.14	4	
7850	PISTON ASSEMBLY IN REAR CYLINDER BLOCKS (VBO.5246)	CV.8	4	
7852	Piston Sub Assembly (VBO.5236)	CV.15	4	
7726	Retractor Bush (VBO.5135)	CV.16	4	
7238	Piston Seal (VBO.543)	CV.17	4	
7853	Plate retaining Piston Seal (VBO.5055)	CV.18	4	
AS.504/2D	Screw, securing Plate to Piston	CV.19	8	
8303	Washer, Countersunk Shakeproof, on Screws	CV.20	8	
7852	PISTON SUB-ASSEMBLY FOR REAR CYLINDERS (VBO.5236)	CV.15	4	
7216	Dust Seal (VBO.484)		4	
7242	REAR WHEEL CYLINDER REPAIR KIT (JA.8)		4	
	(COMPRISING PISTON SEAL AND DUST SEAL)			

REAR BRAKES

DISC TYPE

FITTED TO CHASSIS NO. 975688 AND SUBS. 990694 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
7854	R.H. HANDBRAKE MECHANISM ASSEMBLY (VBM.3111/A)	CV.21	1	
7856	R.H. Inner Pad Carrier Assembly (VBO.3012/A)	CV.22	1	
7858	R.H. Outer Pad Carrier Assembly (VBO.3632/A)	CV.23	1	
7494	Operating Lever (VBO.2363)	CV.24	1	
6927	Bolt, securing Pad Carriers (VBO.2338)	CV.25	1	
C.8667/2	Nut, Self Locking, on Bolt (SKNA.125/G)	CV.26	1	
6923	Pivot Seat, for Operating Lever (VBO.2350)	CV.27	1	
6926	Clevis Pin (VBO.1027)	CV.28	1	
L.102/4U	Split Pin, retaining Clevis Pin	CV.29	1	
FW.104/T	Washer, Plain, behind Split Pin	CV.30	1	
7855	L.H. HANDBRAKE MECHANISM ASSEMBLY (VBM.3111/B)		1	
7857	L.H. Inner Pad Carrier Assembly (VBM.3012/B)		1	
7859	L.H. Outer Pad Carrier Assembly (VBO.3632/B)		1	
	All other items as for Assembly 7854.			
6925	Bolt, securing Handbrake Mechanism to Rear Calipers	CV.31	4	
6932	Tab Washer locking Bolts	CV.32	2	
6933	HANDBRAKE MECHANISM REPAIR KIT (JA.4)		1	
	(COMPRISING FRICTION PADS AND BIFURCATED RIVETS)			
C.12892	ADAPTOR PLATE FOR R.H. REAR CALIPER	CV.33	1	
C.12893	ADAPTOR PLATE FOR L.H. REAR CALIPER		1	
C.13065	DISC FOR REAR CALIPERS (VBM.720)	CV.34	2	
7840	PISTON RETRACTION TOOL		1	FOR USE WHEN RENEWING FRICTION PADS

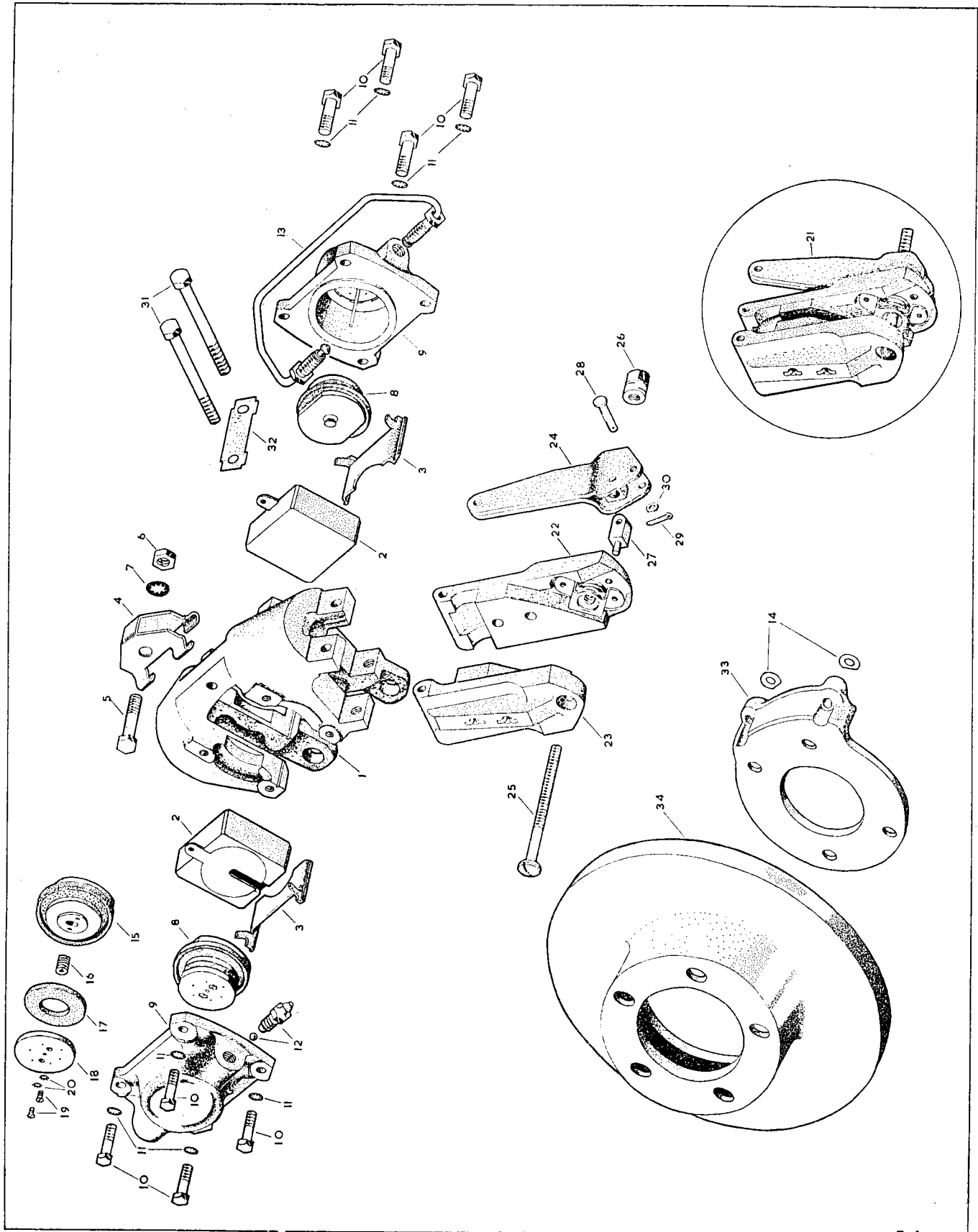


PLATE CV

5 $\frac{1}{2}$ " BRAKE VACUUM SERVO

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11000	5$\frac{1}{2}$" BRAKE VACUUM SERVO, COMPLETE (82266)		1	Fitted from Chassis No. 970001 to 970947 985001 to 986591
AS.302/8H	Screw, Set, securing Valve Cover to Slave Cylinder Body	W.1	8	
C.738	Washer, Shakeproof, on Setscrews	W.2	8	
6374	Valve Cover (82326)	W.3	1	
6373	Spring, between Diaphragm and Valve Cover (32780)	W.4	1	
6404	Diaphragm Assembly (85690)	W.5	1	
6369	Gasket, between Diaphragm and Slave Cylinder Body (82455)	W.6	1	
6397	Return Spring, for Main Piston (32732)	W.7	1	
6388	Push Rod, operating Main Piston (82468)	W.8	1	
6389	Locating Washer on Push Rod (32805)	W.9	1	
6390	Piston Plate (Inner) (82552)	W.10	1	
6392	Leather Cup, between Piston Plates (82469)	W.11	1	
6391	'O' Ring, behind Inner Piston Plate (82559)	W.12	1	
6393	Piston Plate (Outer) (82499)	W.13	1	
6394	Wick, inside Leather Cup (25835/16.25)	W.14	1	
6395	Spring Retainer, holding Wick (82471)	W.15	1	
6396	End Stop (82491)	W.16	1	
FV.106/T	Washer, Plain	W.17	1	
C.741	Washer, Shakeproof	W.18	1	
UFN.137/L	Nut, securing Piston Assembly	W.19	1	
UFN.125/L	Nut, on Bolts securing End Cover	W.20	4	
C.724	Washer, Shakeproof, under Nuts	W.21	4	
6398	End Cover Assembly (82463)	W.22	1	
UFS.131/5R	Screw, Set, securing Abutment Plate	W.23	4	
6406	Gasket under End Cover (85670)	W.24	1	
6386	Tab Washer, locking Abutment Plate Setscrews (82454)	W.25	2	
6385	Abutment Plate (32739)	W.26	1	
UFS.125/4R	Screw, Set, securing End Cover	W.27	2	
6384	Vacuum Cylinder (82443)	W.28	1	
6383	Gasket, between Vacuum Cylinder and Slave Cylinder (32737)	W.29	1	
6352	Body for Slave Cylinder (82510)	W.30	1	
6366	Plate for Vacuum Valve (82497)	W.32	1	
C.738	Washer, Shakeproof, on Setscrews	W.33	2	
AS.302/8H	Screw, Set, securing Vacuum Valve Plate	W.34	2	
6362	Vacuum Valve Stem (82954)	W.35	1	
6358	Seal, on Vacuum Valve Stem (80774)	W.36	1	
6359	Retainer, for Seal (32793)	W.37	1	
6360	Circlip, securing Retainer to Valve Stem (82620)	W.38	1	
6364	Seal, on Piston in Slave Cylinder (81747)	W.39	1	
6363	Piston in Slave Cylinder (82459)	W.40	1	
6368	Retainer Plate, for Air Valve Stem (82726)	W.41	1	
6367	Balance Arm (32786)	W.42	1	
L.103/9U	Split Pin, through Retainer Plate	W.43	1	
AS.302/8H	Screw, Set, securing Air Valve Plate	W.44	4	
C.738	Washer, Shakeproof, on Setscrews	W.45	4	
6365	Air Valve Plate (82460)	W.46	1	
6403	Gasket, for Air Valve Plate (85577)	W.47	1	
6357	Air Valve Stem (82961)	W.48	1	
6358	Seal, for Air Valve Stem (80774)	W.49	1	
6359	Retainer for Seal (32793)	W.50	1	
6360	Circlip, securing Seal Retainer (82620)	W.51	1	
6355	Spring, under Air Valve Stem (32795)	W.52	1	
6354	Retainer Plate for Spring (32814)	W.53	1	
6353	Filter (Wire Mesh) for Air Valve (82457)	W.54	1	
6466	Trap Valve Assembly (87719)	W.55	1	
6375	Gasket for seating of Trap Valve (KL.44526)	W.56	1	
6377	Return Spring for Slave Cylinder (32730)	W.57	1	
6378	Guide for Return Spring (85573)	W.58	1	
6379	Seal for Slave Cylinder (92328)	W.59	1	
6380	Piston, in Slave Cylinder (82601)	W.60	1	
6381	Distance Piece, behind Piston (32735)	W.61	1	
6402	Seal, in Slave Cylinder, for Push Rod (85946)	W.62	1	
6382	Guide, in Slave Cylinder, for Push Rod (32736)	W.63	1	
UFS.125/9R	Screw, Set, securing End Cover and for mounting of Brake Servo Unit to Wing Valance	W.64	2	

MAY BE OBTAINED AS A COMPLETE ASSEMBLY TO PART NO. 6387 (82467).

MAY BE OBTAINED AS A COMPLETE ASSEMBLY TO PART NO. 6361 (82695).

MAY BE OBTAINED AS A COMPLETE ASSEMBLY TO PART NO. 6356 (82694).

5 $\frac{1}{2}$ " BRAKE VACUUM SERVO

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13821	5$\frac{1}{2}$" BRAKE VACUUM SERVO, COMPLETE (89368)		1	Fitted from Chassis No. 970948 to 971731 986592 to 987405
7274	Push Rod operating Main Piston (88020)		1	} MAY BE OBTAINED AS A COMPLETE ASSEMBLY TO PART No. 7269
7273	Locating Washer on Push Rod (88022)		1	
7272	Piston Plate (Inner) (88024)		1	
6392	Leather Cup between Piston Plates (82469)		1	
7142	'O' Ring behind Inner Piston Plate (25844)		1	
7271	Piston Plate (Outer) (88021)		1	
6394	Wick inside Leather Cup (25835/16.25)		1	
6395	Spring Retainer holding Wick (82471)		1	
7270	End Stop (88025)		1	
7276	Plain Washer (K.20809)		1	
7278	Locking Washer (K.19409)		1	
7277	Nut , securing Piston Assembly (K.24105)		1	
7268	Body , for Slave Cylinder (89369)		1	
7265	Distance Piece behind Slave Cylinder Piston (88039)		1	
7266	Spring (88002)		1	
7171	Washer (88815)		1	
6444	Circlip (86158)		1	
7275	Adjuster Nut (88855)		1	
7279	Nut (K.24101)		1	
2538	Gasket (KL.44509)		1	
	All other items for Servo Unit C.13821 as for C.11000			
6596	REPAIR KIT FOR SERVICING BRAKE VACUUM SERVO (KL.72520)		1	Fitted from Chassis No. 970001 to 971731 985001 to 987405
6597	REPAIR KIT FOR VACUUM SERVO PISTON (KL.72521)		1	Fitted from Chassis No. 970001 to 970947 985001 to 986591
7280	REPAIR KIT FOR VACUUM SERVO PISTON (KL.72524)		1	Fitted from Chassis No. 970948 to 971731 986592 to 987405
8310	LUBRICATING FLUID FOR SERVO		1	SUPPLIED IN 8 OZ. PLASTIC BOTTLE

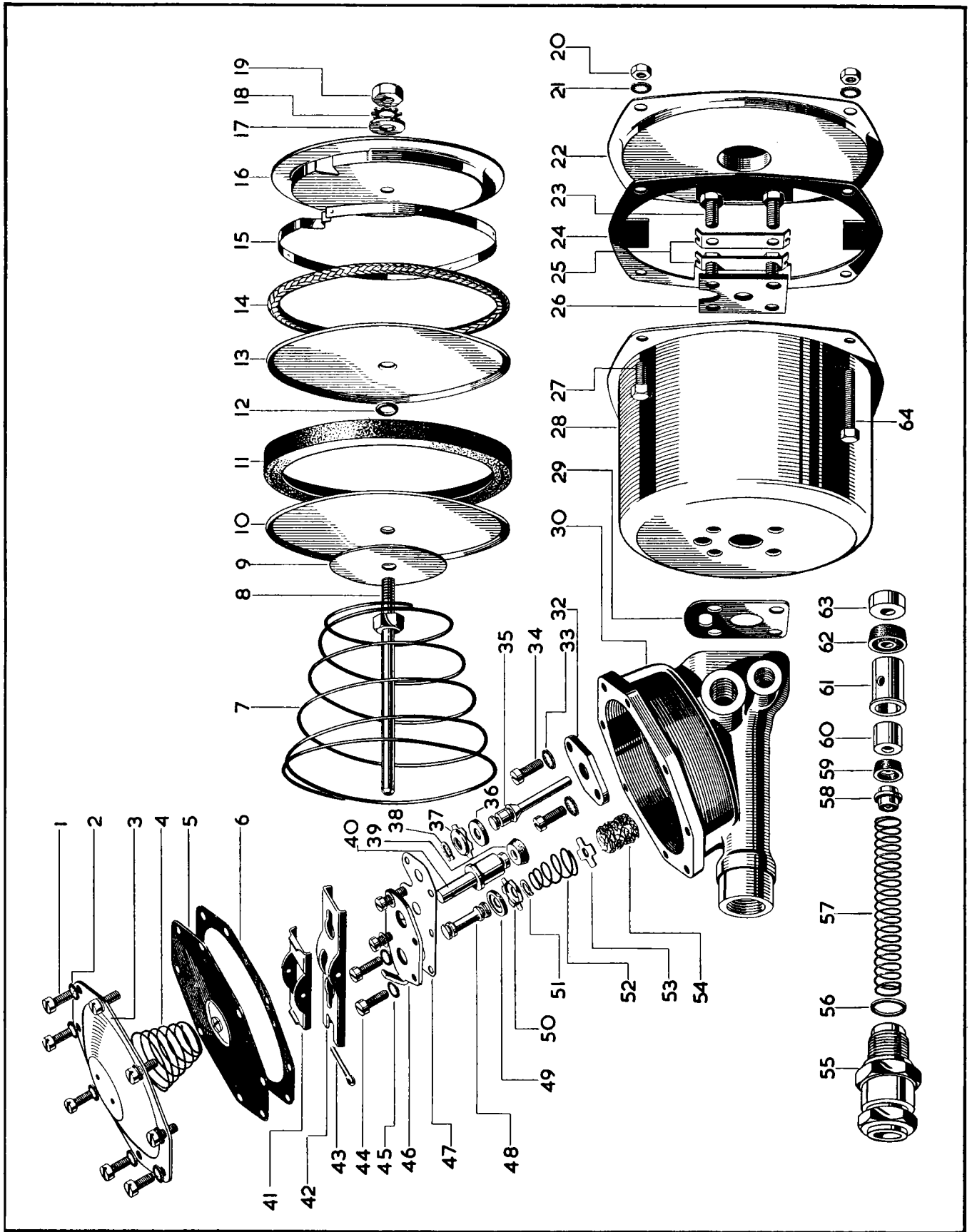


PLATE W

6⁷/₈" BRAKE VACUUM SERVO

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13672	6⁷/₈" BRAKE VACUUM SERVO ASSEMBLY (93970)		1	Fitted to Chassis No. 971732 and subs. 987406 and subs.
AS.302/4H	Screw , securing Cover to Valve Housing (K.14303/RP)	AW.1	8	
7139	Cover and Valve Assembly (88803)	AW.2	1	
7163	Return Spring for Diaphragm (89832)	AW.3	1	
7160	Gasket between Cover and Diaphragm (88718)	AW.4	1	
7138	Diaphragm (88709)	AW.5	1	
7160	Gasket between Diaphragm and Valve Housing (88718)	AW.6	1	
7167	Balance Spring under Diaphragm (88734)	AW.7	1	
UFS.125/4H	Bolt , securing Valve Housing to Slave Cylinder Body (K.23502/RP)	AW.8	4	
C.739	Washer , Shakeproof, on Bolts	AW.9	4	
7169	Valve Housing (88805)	AW.10	1	
C.721	Washer , Shakeproof, under Nuts	AW.11	8	
AN.102/L	Nut , on Screws securing Valve Cover (K.18604)	AW.12	8	
7168	Gasket , between Valve Housing and Slave Cylinder Body (88801)	AW.13	1	
7161	Valve Piston (88719)	AW.14	1	
6364	Seal for Valve Piston (81747)	AW.15	1	
6383	Gasket between Slave Cylinder Body and Main Cylinder (32737)	AW.16	1	
UFS.125/4H	Bolt (Short) securing Cover to Main Cylinder (K.23502/RP)	AW.17	3	
UFS.125/9H	Bolt (Long) securing Cover to Main Cylinder and for mounting of Servo Unit (K.23507/RP)	AW.18	3	
7754	Tab Washer locking Long Bolts (99361)	AW.18A	3	
UFN.125/L	Nut on Bolts	AW.19	6	
C.724	Washer , Shakeproof, under Nuts	AW.20	6	
7159	Hose , connecting Main Cylinder to Valve Cover (88199)	AW.21	1	
7170	Return Spring for Main Cylinder Piston (88806)	AW.22	1	
7145	Push Rod operating Main Cylinder Piston (86753)	AW.23	1	
7691	Adjuster Nut on Push Rod (88023)	AW.24	1	
7273	Locating Washer for Adjuster Nut (88022)	AW.25	1	
7692	Outer Piston Plate in Main Cylinder (88731)	AW.26	1	
7142	O' Ring , between Piston Plates, on Adjuster Nut (25844)	AW.27	1	
7144	Leather Cup for Main Cylinder Piston (82141)	AW.28	1	
7693	Inner Piston Plate in Main Cylinder (88732)	AW.29	1	
7143	Piston Ring in Main Cylinder (82138)	AW.30	1	
7141	Wick around Piston Ring (25835/20.5)	AW.31	1	
7694	End Stop for Main Cylinder Piston (88733)	AW.32	1	
FW.108/T	Plain Washer under Shakeproof Washer (K.20809)	AW.33	1	
C.743	Washer , Shakeproof, under Nut	AW.34	1	
UFN.150/L	Nut , securing Main Piston assembly	AW.35	1	
2538	Copper Gasket under Nut (KL.44509)	AW.36	1	
UFN.125/L	Nut on Push Rod (K.24101)	AW.37	1	
7140	Cover and Pipe for Main Cylinder (88798)	AW.38	1	
7158	Gasket between Cover and Main Cylinder (87842)	AW.39	1	
UFS.131/6H	Bolt , securing Abutment Plate inside Main Cylinder (K.23603)	AW.40	4	
6386	Plate , locking Bolts (82454)	AW.41	2	
6385	Abutment Plate inside Main Cylinder (32739)	AW.42	1	
7137	Main Vacuum Cylinder (88807)	AW.43	1	
6382	Spigot for Slave Cylinder Piston (32736)	AW.44	1	
7164	Spring (Short) between Seal at rear of Slave Cylinder and Distance Piece (92954)	AW.45	1	
6402	Seal between Spring and Spigot (85946)	AW.46	1	
7896	Spreader for Seal (90860)	AW.47	1	
6444	Circlip , locating Short Spring (86158)	AW.48	1	
7171	Washer behind Distance Piece (88815)	AW.49	1	
7165	Distance Piece between Piston and Washer (88726)	AW.50	1	
6380	Piston for Slave Cylinder (82601)	AW.51	1	
6379	Seal , between Piston and Spring Guide (80775)	AW.52	1	
7157	Guide for Main Spring in Slave Cylinder (85573)	AW.53	1	
7156	Main Spring in Slave Cylinder (91861)	AW.54	1	
7304	Check Valve between Main Spring and Adaptor (88724)	AW.54A	1	
C.11356	Copper Gasket sealing Adaptor in end of Slave Cylinder (KL.44526)	AW.55	1	
7166	Adaptor in end of Slave Cylinder (88728)	AW.56	1	
7155	Slave Cylinder Body (88764)	AW.57	1	

} **MAY BE OBTAINED AS A COMPLETE ASSEMBLY TO PART No. 7146 (88799)**

6⁷/₈" BRAKE VACUUM SERVO

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
8054	REPAIR KIT FOR BRAKE VACUUM SERVO (KL.72547)		1	
7148	REPAIR KIT FOR MAIN CYLINDER PISTON (KL.72527)		1	
7149	REPAIR KIT FOR AIR CONTROL VALVE (KL.72528)		1	
8310	LUBRICATING FLUID FOR SERVO		1	SUPPLIED IN 8 OZ. PLASTIC BOTTLE

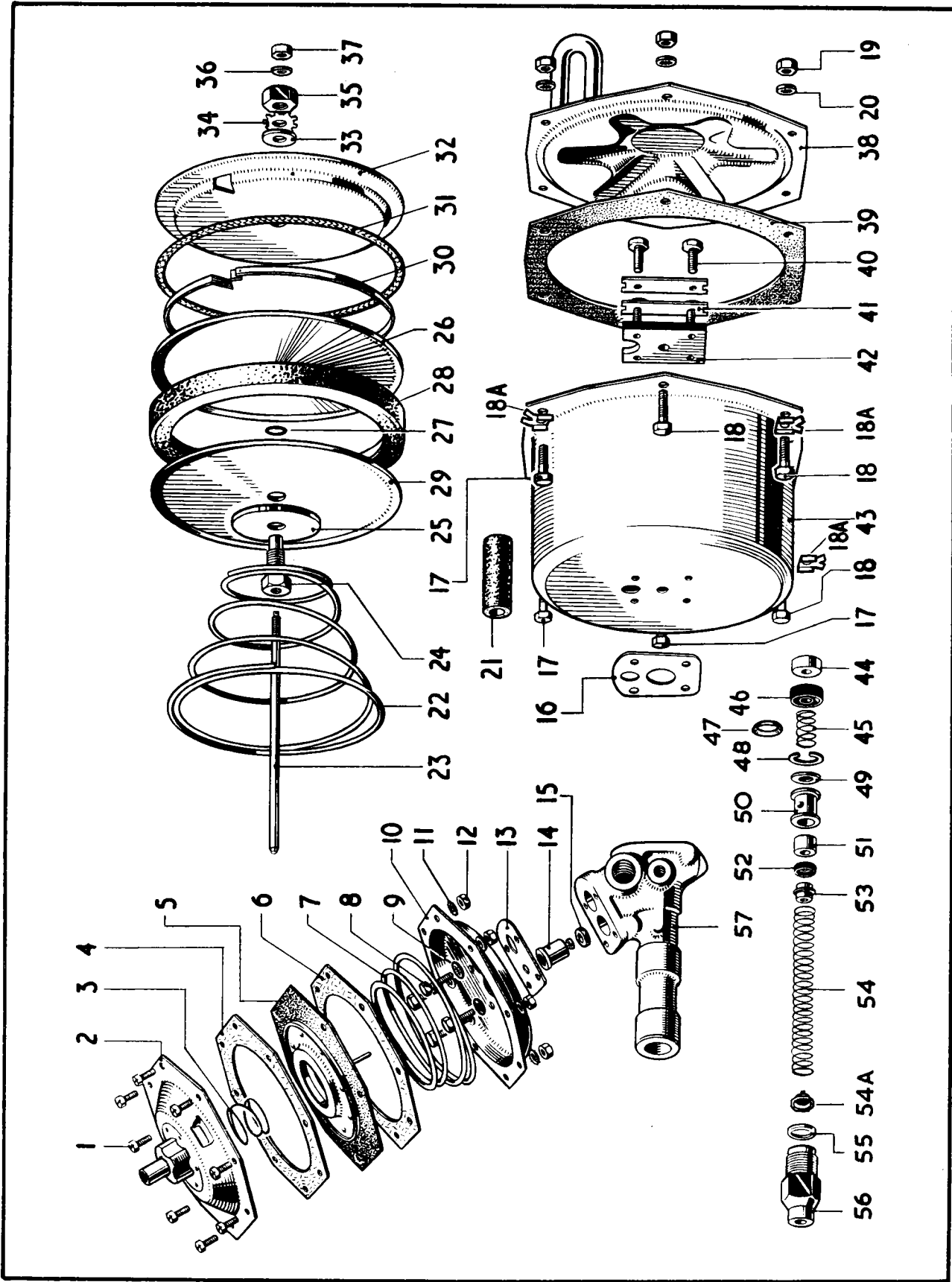


PLATE AW

6⁷/₈" BRAKE VACUUM SERVO

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13703	6⁷/₈" BRAKE VACUUM SERVO ASSEMBLY (93971)		1	
AS.302/4H	Screw, securing Cover to Valve Housing (K.14303/ RP)	BW.1	8	
7139	Cover and Valve Assembly (88803)	BW.2	1	
7163	Return Spring for Diaphragm (89832)	BW.3	1	
7160	Gasket between Cover and Diaphragm (88718)	BW.4	1	
7138	Diaphragm (88709)	BW.5	1	
7160	Gasket between Diaphragm and Valve Housing (88718)	BW.6	1	
7167	Balance Spring under Diaphragm (88734)	BW.7	1	
UFS.125/4H	Bolt, securing Valve Housing to Slave Cylinder Body (K.23502/RP)	BW.8	4	
C.739	Washer, Shakeproof, on Bolts	BW.9	4	
7169	Valve Housing (88805)	BW.10	1	
C.721	Washer, Shakeproof, under Nuts	BW.11	8	
AN.102/L	Nut, on Screws securing Valve Cover (K.18604)	BW.12	8	
7168	Gasket between Valve Housing and Slave Cylinder Body (88801)	BW.13	1	
7161	Valve Piston (88719)	BW.14	1	
6364	Seal for Valve Piston (81747)	BW.15	1	
6383	Gasket between Slave Cylinder Body and Main Cylinder (32737)	BW.16	1	
UFS.125/4H	Bolt (Short), securing Cover to Main Cylinder (K.23502/RP)	BW.17	3	
UFS.125/9H	Bolt (Long), securing Cover to Main Cylinder and for Mounting of Servo Unit (K.23507/RP)	BW.18	3	
7754	Tab Washer locking Long Bolts (99361)	BW.18A	3	
UFN.125/L	Nut on Bolts	BW.19	6	
C.724	Washer, Shakeproof, under Nuts	BW.20	6	
7159	Hose, connecting Main Cylinder to Valve Cover (88199)	BW.21	1	
7170	Return Spring for Main Cylinder Piston (88806)	BW.22	1	
7145	Push Rod, operating Main Cylinder Piston (86753)	BW.23	1	
7691	Adjuster Nut on Push Rod (88023)	BW.24	1	
7273	Locating Washer for Adjuster Nut (88022)	BW.25	1	
7692	Outer Piston Plate in Main Cylinder (88731)	BW.26	1	
7142	' O ' Ring, between Piston Plates, on Adjuster Nut (25844)	BW.27	1	
7144	Leather Cup for Main Cylinder Piston (82141)	BW.28	1	
7693	Inner Piston Plate in Main Cylinder (88732)	BW.29	1	
7143	Piston Ring in Main Cylinder (82138)	BW.30	1	
7141	Wick around Piston Ring (25835/20.5)	BW.31	1	
7694	End Stop for Main Cylinder Piston (88733)	BW.32	1	
FW.108/T	Plain Washer under Shakeproof Washer (K.20809)	BW.33	1	
C.743	Washer, Shakeproof, under Nut	BW.34	1	
UFN.150/L	Nut, securing Main Piston Assembly	BW.35	1	
2538	Copper Gasket under Nut (KL.44509)	BW.36	1	
UFN.125/L	Nut on Push Rod (K.24101)	BW.37	1	
7140	Cover and Pipe for Main Cylinder (88798)	BW.38	1	
7158	Gasket, between Cover and Main Cylinder (87842)	BW.39	1	
UFS.131/6H	Bolt, securing Abutment Plate inside Main Cylinder (K.23603)	BW.40	4	
6386	Plate, locking Bolts (82454)	BW.41	2	
6385	Abutment Plate inside Main Cylinder (32739)	BW.42	1	
7137	Main Vacuum Cylinder (88807)	BW.43	1	
6382	Spigot for Slave Cylinder Piston (32736)	BW.44	1	
7164	Spring (Short) between Seal at rear of Distance Piece (92954)	BW.45	1	
6402	Seal between Spring and Spigot (85946)	BW.46	1	
7896	Spreader for Seal (90860)	BW.47	1	
6444	Circlip, locating Short Spring (86158)	BW.48	1	
7171	Washer behind Distance Piece (88815)	BW.49	1	
7165	Distance Piece between Piston and Washer (88726)	BW.50	1	
6380	Piston for Slave Cylinder (82601)	BW.51	1	
6379	Seal between Piston and Spring Guide (80775)	BW.52	1	
7157	Guide for Main Spring in Slave Cylinder (85573)	BW.53	1	
7156	Main Spring in Slave Cylinder (91861)	BW.54	1	
C.11356	Copper Gasket sealing Adaptor in end of Slave Cylinder (KL.44526)	BW.55	1	
7166	Adaptor in end of Slave Cylinder (88728)	BW.56	1	
7155	Slave Cylinder Body (88764)	BW.57	1	

MAY BE OBTAINED AS A COMPLETE ASSEMBLY TO PART No. 7146 (88799)

6⁷/₈ BRAKE VACUUM SERVO

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
8085	REPAIR KIT FOR BRAKE VACUUM SERVO (KL.72548)		1	
7148	REPAIR KIT FOR MAIN CYLINDER PISTON (KL.72527)		1	
7149	REPAIR KIT FOR AIR CONTROL VALVE (KL.72528)		1	
8310	LUBRICATING FLUID FOR SERVO		1	SUPPLIED IN 8 OZ. PLASTIC BOTTLE

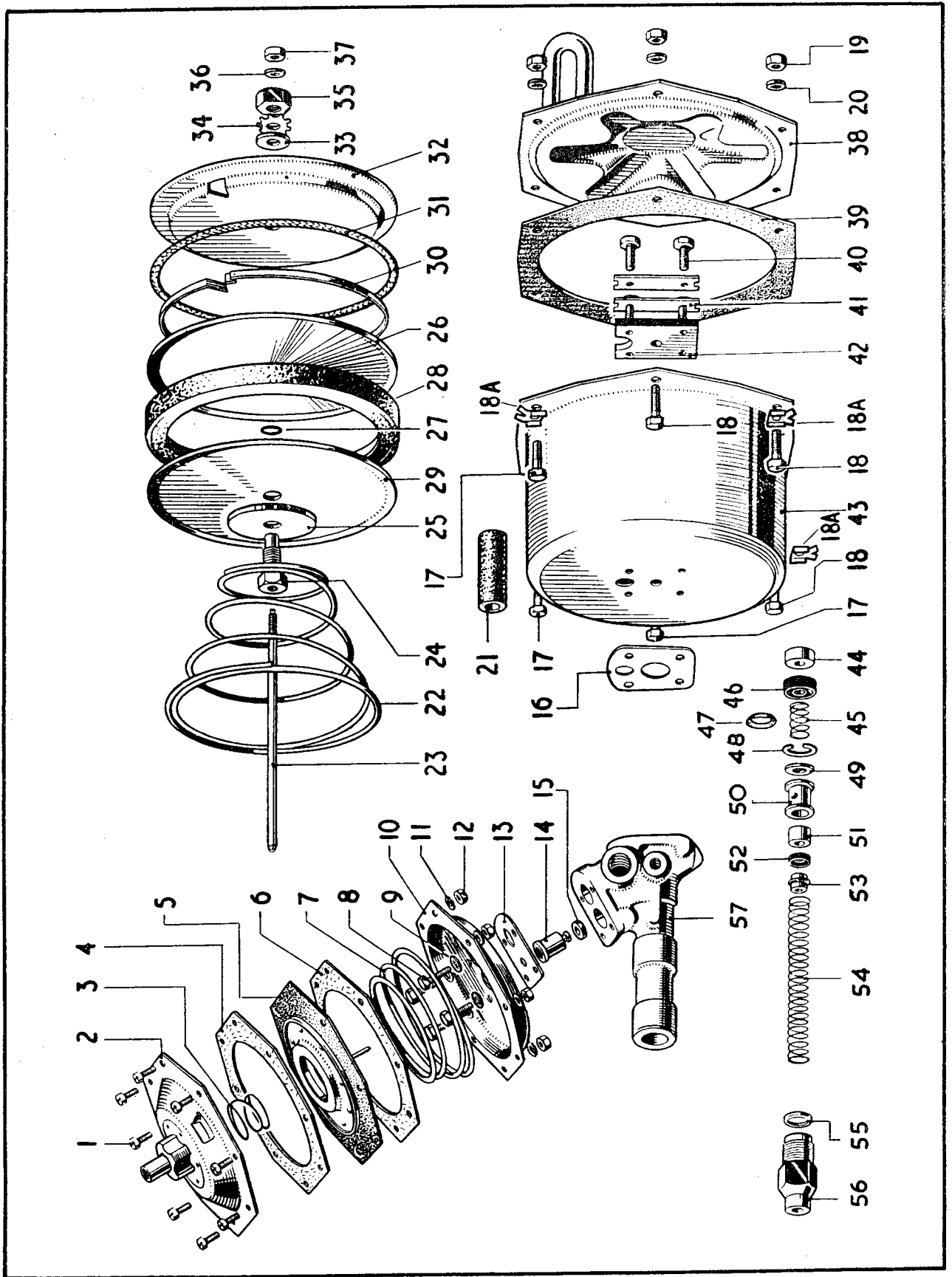


PLATE BW

RESERVAC TANK FOR BRAKE SERVO

FITTED TO CHASSIS NO. 975221 AND SUBS. 990244 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14681	RESERVAC TANK FOR BRAKE SERVO	CW.1	1	
C.14719	STONEGUARD ASSEMBLY FOR RESERVAC TANK	CW.2	1	
UFS.119/4R UFN.119/L C.723/A	Screw, Set, securing Stoneguard to Reservac Tank Nut on Setscrews Washer, Shakeproof, under Nuts		4 4 4	
UFS.131/5R NN.131/L FG.105/X	Screw, Set, securing Reservac Tank and Stoneguard to Chassis Member under R.H. Front Wing Nut on Setscrews Washer, Spring, under Nuts		3 3 3	
C.14693	CHECK VALVE ASSEMBLY ON RESERVAC TANK	CW.3	1	
C.14963	HOSE FROM CHECK VALVE TO BRAKE SERVO	CW.4	1	
C.2905/1	Clip, securing Hose to Check Valve and Banjo on Brake Servo	CW.5	2	
C.14717	Banjo for connection of Hose to Brake Servo	CW.6	1	
C.14714	HOSE FROM CHECK VALVE TO VACUUM PIPE	CW.7	1	
C.2905/1	Clip, securing Hose to Check Valve and Vacuum Pipe	CW.8	2	
C.14737	VACUUM PIPE AT R.H. SIDE OF CYLINDER BLOCK	CW.9	1	
C.14739 C.14740 UFS.119/6R UFN.119/L C.723/A	Bracket, fixing Vacuum Pipe to Inlet Manifold Studs Clamp, securing Vacuum Pipe to Brackets Screw, Set, through Clamps Nut on Setscrews Washer, Shakeproof, under Nuts	CW.10 CW.11	2 2 2 2 2	
C.14692	ELBOW HOSE FOR CONNECTION OF VACUUM PIPE TO SCREEN WASHER VALVE ON INLET MANIFOLD	CW.12	1	
C.2905/1	Clip, securing Hose to Vacuum Pipe and Valve	CW.13	2	

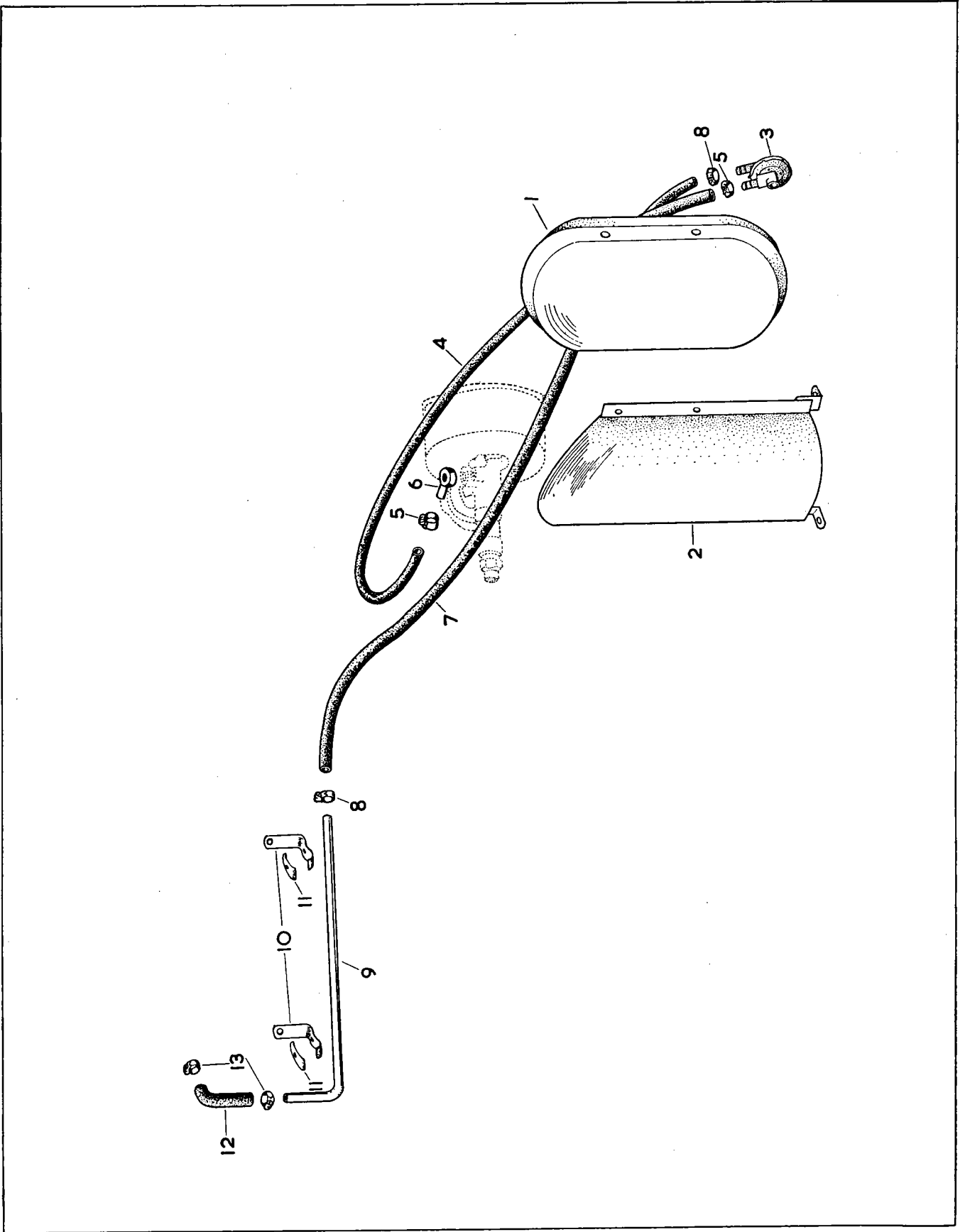


PLATE CW

BRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12184	BRAKE MASTER CYLINDER, COMPLETE (LOCKHEED 87028)	X.1	1	
6431	Tank and Barrel Assembly (87327)	X.2	1	
6437	Filler Cap (84119)	X.3	1	
6458	Cork Seal for Filler Cap (86011)	X.4	1	
6451	Trap Valve Assembly, at top of Return Spring (85633)	X.5	1	
6457	Rubber Seal at top of Trap Valve (85617)	X.6	1	
6459	Return Spring (85844)	X.7	1	
6450	Retainer, at bottom of Return Spring (35358)	X.8	1	
6449	Seal (85641)	X.9	1	
6448	Disc, between Seal and Piston (34723)	X.10	1	
6446	Piston (85486)	X.11	1	
6447	Secondary Seal, on Piston (37374)	X.12	1	
6443	Push Rod Assembly (80828)	X.13	1	
6444	Circlip, retaining Push Rod (86158)	X.14	1	
6445	Rubber Boot, over end of Push Rod (39994)	X.15	1	
C.8956	Stud, for mounting of Brake Master Cylinder to top of Housing		2	
UFN.131/L	Nut on Studs		2	
C.725	Washer, Shakeproof, under Nuts		2	
6592	REPAIR KIT FOR SERVICING BRAKE MASTER CYLINDER (KL.71533)		1	
C.8953	HOUSING FOR BRAKE PEDAL AND MASTER CYLINDER	X.16	1	Fitted from Chassis No. 970001 to 971731 985001 to 987405
C.14026	HOUSING FOR BRAKE PEDAL AND MASTER CYLINDER		1	Fitted to Chassis No. 971732 and subs. 987406 and subs.
C.8954	Stud, for mounting of Housing to Scuttle		7	
UFN.131/L	Nut on Studs		7	
C.725	Washer, Shakeproof, under Nuts		7	
C.8957	Gasket, between Housing and Scuttle	X.17	See remarks	1 required for R.H. Drive cars. 2 required for L.H. Drive cars.
C.8958	SHAFT, SUPPORTING BRAKE PEDAL IN HOUSING	X.18	1	
C.8967	Bolt, securing Shaft in Housing		1	
C.8737/1	Nut, Self-locking, on Bolt		1	
FW.104/T	Washer, Plain, under Nut		1	

BRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13247	BRAKE PEDAL (COMPLETE WITH BUSHES)	X.19	1	RIGHT-HAND DRIVE CARS ONLY For Chassis No. 970001 to 971731
C.13249	BRAKE PEDAL (COMPLETE WITH BUSHES)		1	LEFT-HAND DRIVE CARS ONLY For Chassis No. 985001 to 987405
C.8959	Bush, in Brake Pedal Boss		2	
C.14024	BRAKE PEDAL (COMPLETE WITH BUSHES)	X.19	1	RIGHT-HAND DRIVE CARS ONLY For Chassis No. 971732 and subs.
C.14025	BRAKE PEDAL (COMPLETE WITH BUSHES)		1	LEFT-HAND DRIVE CARS ONLY For Chassis No. 987406 and subs.
C.8959	Bush in Brake Pedal Boss		2	
C.8962	Washer (Fibre) at each side of Pedal Boss	X.20	2	
C.8963	RETURN SPRING FOR BRAKE PEDAL	X.21	1	
C.11938	STEEL PAD FOR BRAKE PEDAL	X.22	1	
C.8667/2	Nut, securing Steel Pad to Brake Pedal		2	
C.8969	RUBBER PAD FOR BRAKE PEDAL	X.23	1	
C.8971	COVER PLATE FOR REDUNDANT PEDAL MOUNTING CUT-OUT		1	
UFS.131/5R	Screw, Set, securing Cover Plate to Scuttle		4	
UFN.131/L	Nut on Setscrews		4	
FW.105/T	Washer, Plain, under Nuts		4	
C.725	Washer, Shakeproof, under Nuts		4	

BRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11000	5$\frac{1}{2}$" BRAKE VACUUM SERVO (82266)	X.24	1	Fitted from Chassis No. 970001 to 970947 985001 to 986591
C.13821	5$\frac{1}{2}$" BRAKE VACUUM SERVO (89368)	X.24	1	Fitted to Chassis No. 970948 and subs. 986592 and subs.
BD.3210	Grommet , for mounting of Brake Vacuum Servo	X.25	4	
C.11908	Spacer , inside Grommets	X.26	4	
C.11001	Support Block for Clamp	X.27	1	
C.11002	Clamp , for mounting of Servo Unit to Front Wing Valance	X.28	1	
UFB.125/13R	Bolt , through Clamp		2	
UFN.125/L	Nut on Bolts		2	
FW.104/T	Washer , Plain, under Nuts		2	
C.724	Washer , Shakeproof, under Nuts		2	
C.11422	Banjo , on Servo Unit, for connection of Vacuum Pipe (27730)	X.29	1	
C.11356	Copper Gasket , at each side of Banjo (KL.44526)	X.30	2	
C.11421	Bolt , securing Banjo to Servo Unit (30352)	X.31	1	
C.12431	VACUUM PIPE ASSEMBLY FROM SERVO UNIT TO INLET MANIFOLD	X.32	1	
C.11243	Union Nut on Vacuum Pipe		1	
C.8070	HOSE, UNDER INLET MANIFOLD, FOR CONNECTION OF BRAKE SERVO VACUUM PIPE	X.33	1	
C.2905/1	Clip , securing Hose to Vacuum Pipe	X.34	1	
C.11003	HYDRAULIC PIPE, FROM BRAKE VACUUM SERVO TO MASTER CYLINDER (T.43/40B)		1	R.H. DRIVE CARS ONLY
C.11004	HYDRAULIC PIPE, FROM BRAKE VACUUM SERVO TO MASTER CYLINDER (T.43/82B)	X.35	1	L.H. DRIVE CARS ONLY
C.11008	4-WAY ADAPTOR (80845)	X.36	1	
UFB.125/9R	Bolt , securing 4-way Adaptor		1	
UFN.125/L	Nut on Bolt		1	
FW.104/T	Washer , Plain, under Nut		1	
C.724	Washer , Shakeproof, under Nut		1	

BRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11009	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO TRAP VALVE ON BRAKE VACUUM SERVO (T.43/13½B)	X.37	1	
C.12099	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO FLEXIBLE HOSE ON R.H. FRONT BRAKE (T.43/22B)	X.38	1	
C.12100	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO FLEXIBLE HOSE ON L.H. FRONT BRAKE (T.43/66B)	X.39	1	
C.2706	Grommet on Hydraulic Pipes (859059)	X.40	2	
C.11015	FLEXIBLE HOSE FOR FRONT BRAKES (KL.51506)	X.41	2	
C.3910	Nut, securing Flexible Hoses to Body Mounting Brackets (23897)	X.42	2	
C.3911	Washer, external Shakeproof, under Nuts (K.19411)	X.43	2	
C.11239	Copper Gasket, at joint of Flexible Hoses to Front Wheel Cylinders (KL.44516)	X.44	2	
C.11018	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO REAR FLEXIBLE HOSE (T.43/105B)	X.45	1	
C.11020	REAR FLEXIBLE HOSE (KL.51508)	X.46	1	
C.3910	Nut, securing Rear Flexible Hose to Body Mounting Brackets (23897)	X.47	1	
C.3911	Washer, external Shakeproof, under Nut (K.19411)	X.48	1	
C.11239	Copper Gasket, at joint of Rear Flexible Hose to 3-way Adaptor (KL.44516)	X.49	1	

BRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11021	3-WAY ADAPTOR (81756)	X.50	1	
UFB.125/10R	Bolt, securing 3-way Adaptor		1	
UFN.125/L	Nut on Bolt		1	
FW.104/T	Washer, Plain, under Nut		1	
C.724	Washer, Shakeproof, under Nut		1	
C.12884	HYDRAULIC PIPE, FROM 3-WAY ADAPTOR TO WHEEL CYLINDER ON R.H. REAR BRAKE (T.35/18B)	X.51	1	
C.12885	HYDRAULIC PIPE, FROM 3-WAY ADAPTOR TO WHEEL CYLINDER ON L.H. REAR BRAKE (T.35/41B)	X.52	1	
C.5023	Clip, securing Hydraulic Pipes	X.53	7	
FW.104/T	Washer, Plain, for Clips		7	

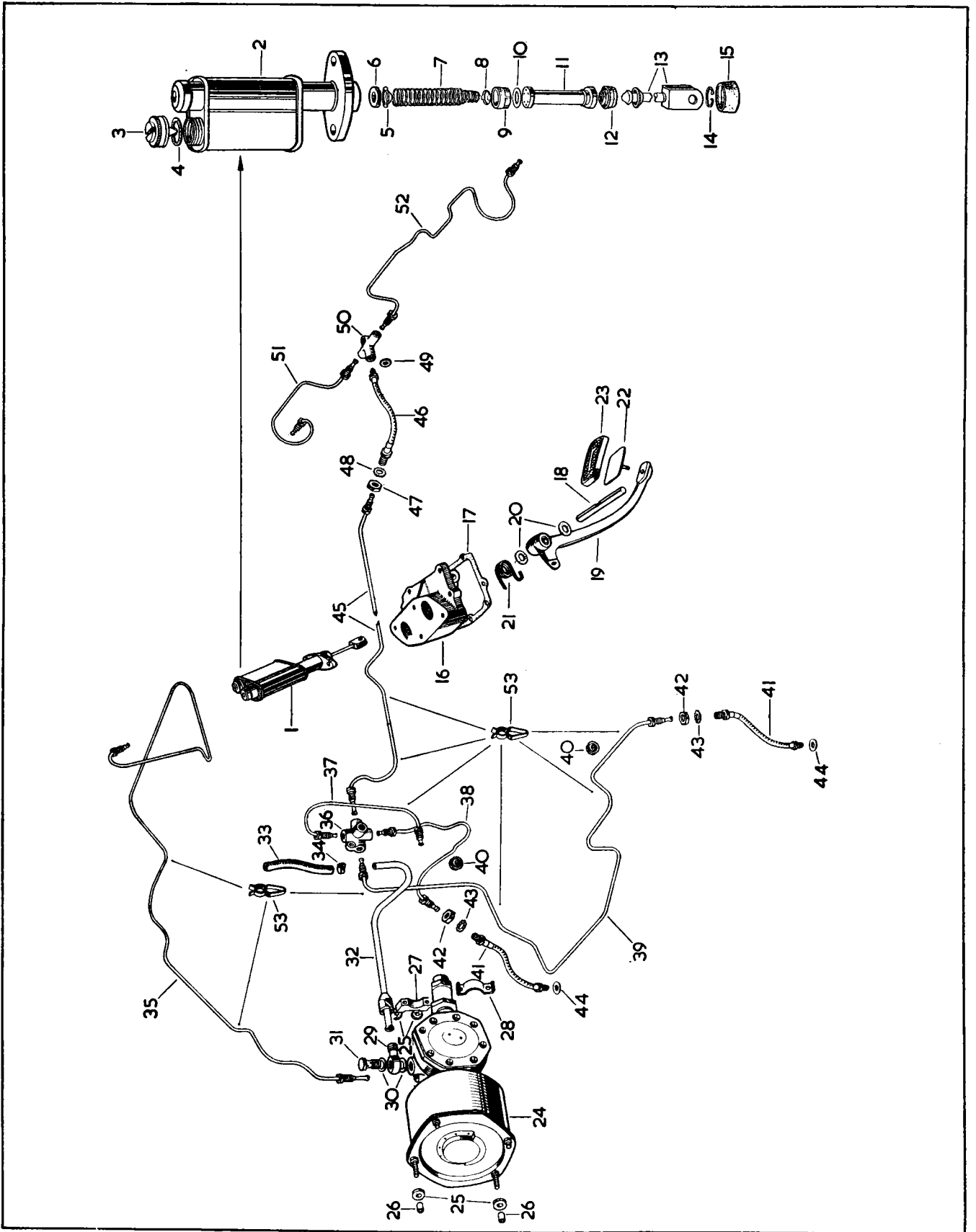


PLATE X

BRAKE CONTROLS

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13165	BRAKE FLUID SUPPLY TANK (VBM.521)	AX.1	1	} NOT REQUIRED FOR DENMARK, GERMANY, SWEDEN, FRANCE, HOLLAND OR SWITZERLAND
C.5173	Clip, for Brake Fluid Supply Tank	AX.2	1	
UFS.319/8H	Screw, Set, securing Clip to Supply Tank		1	
UFN.119/L	Nut on Setscrew		1	
UFB.125/16R	Bolt, securing Supply Tank to Wing Valance		1	
C.13820	Distance Piece on Bolt		1	
UFN.125/L	Nut on Bolt		1	
C.724	Washer, Shakeproof, under Nut		1	
C.3540	SUPPLY TANK ASSEMBLY (3000801)		1	FITTED TO L.H. DRIVE CARS EXPORTED TO DENMARK, GERMANY, SWEDEN, FRANCE, HOLLAND OR SWITZERLAND
C.3609	Glass Tank only (360310)		1	
5837	Outlet Adaptor (374381)		1	
1127	Nut, securing Outlet Adaptor (55231)		1	
190	Washer under Nut (45/BS/5)		2	
1768	Gasket at each side of Body (362910)		2	
1281	Top Cover (378480)		1	
7217	Cap on Top Cover (393320)		1	
1282	Gasket between Top Cover and Body (360600)		1	
7218	Clip, supporting Supply Tank (378621)		1	
1283	Screw, securing Top Cover to Clip (77311)		4	
5724	Nut on Screws (30/BS/123)		4	
UFS.131/7R	Screw, Set, securing Glass Tank to Wing Valance		1	
C.16145	Distance Piece on Setscrew		1	
UFN.131/L	Nut on Setscrew		1	
C.725	Washer, Shakeproof, under Nut		1	
C.13699	HYDRAULIC PIPE, FROM SUPPLY TANK TO MASTER CYLINDER (VBO.3221)		1	L.H. DRIVE CARS ONLY. EXCEPT THOSE EXPORTED TO DENMARK, GERMANY, SWEDEN, FRANCE, HOLLAND OR SWITZERLAND
C.16147	HYDRAULIC PIPE FROM SUPPLY TANK TO MASTER CYLINDER		1	FOR CARS EXPORTED TO DENMARK, GERMANY, SWEDEN, FRANCE, HOLLAND OR SWITZERLAND
C.13702	HYDRAULIC PIPE, FROM SUPPLY TANK TO MASTER CYLINDER (VBO.3218)	AX.3	1	R.H. DRIVE CARS ONLY
C.14579	BRAKE MASTER CYLINDER ASSEMBLY (VBM.3249)	AX.4	1	Exchange Scheme does not operate on Brake Master Cylinder
7474	Body only (VBM.3236)	AX.5	1	
7475	Piston (VBO.3349)	AX.6	1	
6951	'O' Ring on Piston (VBO.2417)	AX.7	1	
6944	Main Spring behind Piston (VBO.2354)	AX.8	1	
6942	Spring Support at forward end of Cylinder Body (VBO.2042)	AX.9	1	
7675	Spring Support at rear end of Cylinder Body (VBO.3540)	AX.10	1	
7676	Valve (VBO.3539)	AX.11	1	
6943	Spring on Valve (VBO.1410)	AX.12	1	
7677	Seal at end of Valve (VBO.3541)	AX.13	1	
7289	Push Rod (VBO.1868)	AX.14	1	
6948	Circlip, retaining Push Rod in Cylinder Body (VBO.2048)	AX.15	1	
6945	Dust Excluder over end of Cylinder Body (VBO.1869)	AX.16	1	

BRAKE CONTROLS

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
7729	BRAKE MASTER CYLINDER REPAIR KIT (JA.9) Dust Excluder Piston 'O' Ring Valve Seal Tube of Rubber Grease		1	
C.13695	HOUSING FOR BRAKE PEDAL AND MASTER CYLINDER	AX.17	1	
C.8954 UFN.131/L C.725	Stud for mounting of Housing to Scuttle Nut on Studs Washer, Shakeproof, under Nuts		7 7 7	
C.8957	Gasket, between Housing and Scuttle	AX.18	1	
C.8958	SHAFT, SUPPORTING BRAKE PEDAL IN HOUSING	AX.19	1	
C.8967 C.8737/1 FW.104/T	Bolt, securing Shaft in Housing Nut, Self-locking, on Bolt Washer, Plain, under Nut		1 1 1	
C.13247	BRAKE PEDAL (COMPLETE WITH BUSHES)	AX.20	1	R.H. DRIVE CARS ONLY
C.13249	BRAKE PEDAL (COMPLETE WITH BUSHES)		1	L.H. DRIVE CARS ONLY
C.8959	Bush in Brake Pedal Boss		2	
C.8962	Washer (Fibre) at each side of Pedal Boss	AX.21	2	
C.8963	RETURN SPRING FOR BRAKE PEDAL	AX.22	1	
C.11938	STEEL PAD FOR BRAKE PEDAL	AX.23	1	
C.8667/2	Nut, securing Steel Pad to Brake Pedal		2	
C.8969	RUBBER PAD FOR BRAKE PEDAL	AX.24	1	

BRAKE CONTROLS

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13703	BRAKE VACUUM SERVO (93971)	AX.25	1	
BD.3210	Grommet, for mounting of Brake Vacuum Servo		3	
C.11908	Spacer, inside Grommets		3	
UFN.125/L	Nut, securing Brake Vacuum Servo to Cowl		3	
C.724	Washer, Shakeproof, under Nut		3	
FW.104/T	Washer, Plain, each side of Cowl		6	
C.11001	Support Block for Clamp	AX.26	1	
C.11002	Clamp for mounting of Servo Unit to Front Wing Valance	AX.27	1	
UFB.125/13R	Bolt, through Clamp		2	
BD.3210	Grommet, for mounting Support Block to Front Wing Valance		2	
C.11908	Spacer, inside Grommets		2	
UFN.125/L	Nut on Bolts		2	
FW.104/T	Washer, Plain, under Nuts		2	
C.724	Washer, Shakeproof, under Nuts		2	
C.12802	Banjo, on Servo Unit, for connection of Vacuum Hose (89169)	AX.28	1	
C.11356	Copper Gasket, at each side of Banjo (KL.44526)		2	
C.11421	Bolt, securing Banjo to Servo Unit (30352)		1	
BD.14155	COWL, ON WING VALANCE, EN-CLOSING SERVO UNIT		1	
UFS.125/5R	Screw, Set, securing Cowl		8	
FW.104/T	Washer, Plain, on Setscrews		8	
C.724	Washer, Shakeproof, on Setscrews		8	
C.13704	HOSE, FOR VACUUM FROM INLET MANIFOLD TO BRAKE SERVO	AX.29	1	} Fitted from Chassis No. 970001 to 975220 985001 to 990243
C.2905/2	Clip, securing Hose to Manifold and Servo	AX.30	2	
C.13172	AIR CLEANER FOR BRAKE VACUUM SERVO (7223289)	AX.31	1	
C.13883	HOSE FROM BRAKE VACUUM SERVO TO AIR CLEANER	AX.32	1	
C.2905/2	Clip, securing Hose to Brake Vacuum Servo	AX.33	1	
C.13882	Support Clip, fixing Hose to Air Cleaner and Body	AX.34	1	
UFS.119/4R	Screw, Set, securing Support Clip		1	
UFN.119/L	Nut on Setscrew		1	
C.723/A	Washer, Shakeproof, under Nut		1	

BRAKE CONTROL

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13706	HYDRAULIC PIPE, FROM BRAKE VACUUM SERVO TO MASTER CYLINDER (VBO.3219)	AX.35	1	R.H. DRIVE CARS ONLY
C.13707	HYDRAULIC PIPE, FROM BRAKE VACUUM SERVO TO MASTER CYLINDER (VBO.3220)		1	L.H. DRIVE CARS ONLY
C.11008	4-WAY ADAPTOR (80845)	AX.36	1	
UFB.125/9R	Bolt, securing 4-way Adaptor		1	
UFN.125/L	Nut on Bolt		1	
FW.104/T	Washer, Plain, under head of Bolt and under Nut		2	
C.724	Washer, Shakeproof, under Nut		1	
C.13708	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO BRAKE VACUUM SERVO (T43/13 $\frac{1}{2}$ B)	AX.37	1	
C.13709	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO FLEXIBLE HOSE ON R.H. FRONT BRAKE (T43/22B)	AX.38	1	
C.12100	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO FLEXIBLE HOSE ON L.H. FRONT BRAKE (T43/66B)	AX.39	1	
C.2706	Grommet on Hydraulic Pipes (859059)	AX.40	2	
C.13686	FLEXIBLE HOSE TO FRONT BRAKES (WDO.22211/15 $\frac{1}{2}$)	AX.41	2	
C.13763	HYDRAULIC PIPE FROM FLEXIBLE HOSE TO R.H. FRONT BRAKE CALIPER	AX.42	1	

BRAKE CONTROLS

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13764	HYDRAULIC PIPE FROM FLEXIBLE HOSE TO L.H. FRONT BRAKE CALIPER	AX.43	1	
C.11018	HYDRAULIC PIPE FROM 4-WAY ADAPTOR TO REAR FLEXIBLE HOSE (T.43/105B)	AX.44	1	
C.13687	FLEXIBLE HOSE FROM PIPE TO 3-WAY ADAPTOR (WDO.22212/17 $\frac{5}{8}$)	AX.45	1	
C.3910	Locknut, securing Hose to Body Bracket (23897)	AX.46	1	
C.3911	Washer, Shakeproof, under Locknut (K.19411)	AX.47	1	
C.11239	Copper Gasket at joint of Hose to 3-way Adaptor (KL.44516)	AX.48	1	
C.13685	3-WAY ADAPTOR ON REAR AXLE (29587)	AX.49	1	
UFB.125/10R	Bolt, securing 3-way Adaptor to Rear Axle		1	
FW.104/T	Washer, Plain, on Bolt		1	
UFN.125/L	Nut on Bolt		1	
C.724	Washer, Shakeproof, under Nut		1	
C.13688	HYDRAULIC PIPE FROM 3-WAY ADAPTOR TO R.H. REAR BRAKE	AX.50	1	
C.13689	HYDRAULIC PIPE FROM 3-WAY ADAPTOR TO L.H. REAR BRAKE	AX.51	1	
C.5023	Clip, securing Hydraulic Pipes		9	
FW.104/T	Washer, Plain, for Clips		9	

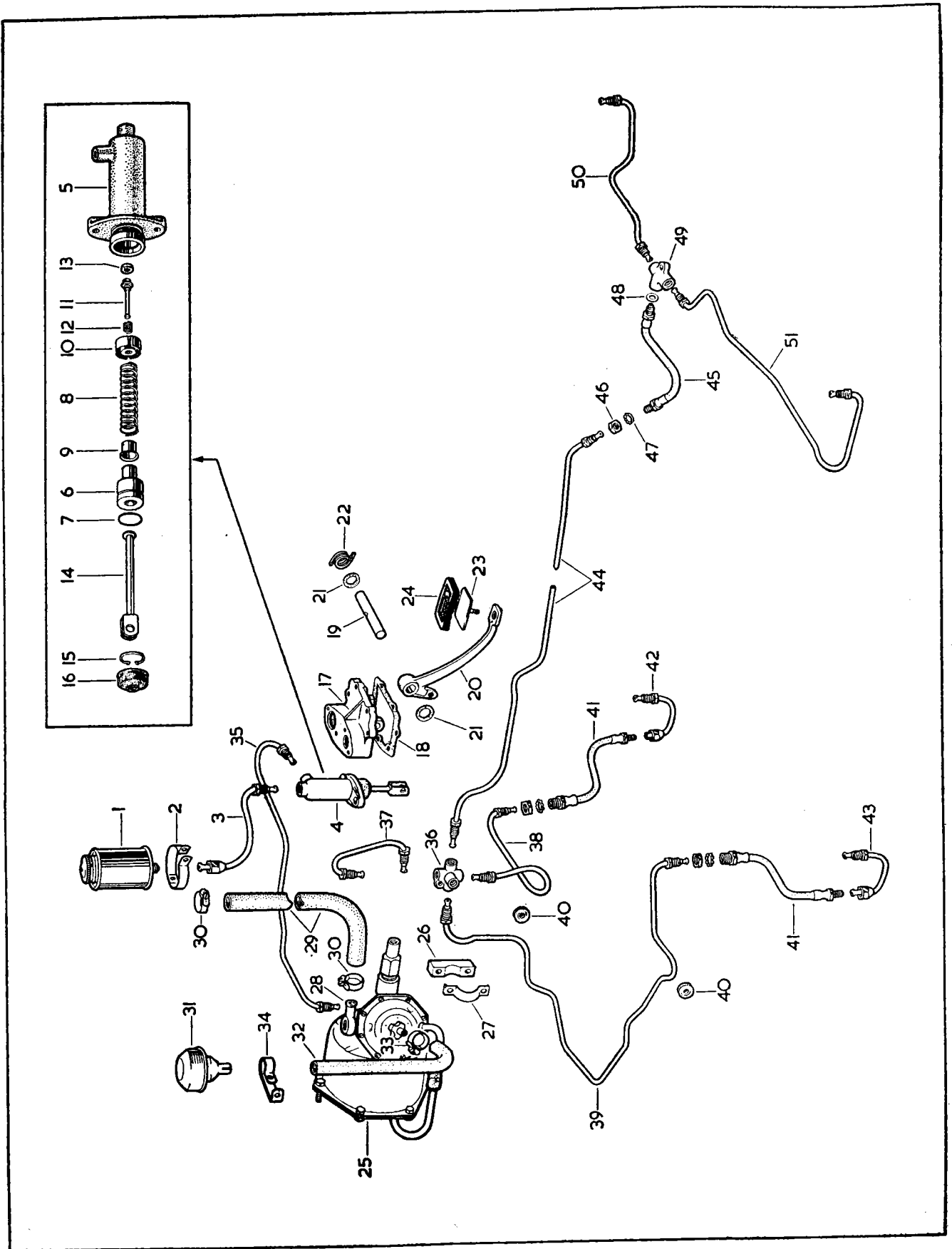


PLATE AX

AUTOMATIC TRANSMISSION BRAKE CONTROLS

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks	
C.13165	BRAKE FLUID SUPPLY TANK (VBM.521)	BX.1	1	} NOT REQUIRED FOR DENMARK, GERMANY, SWEDEN, FRANCE, HOLLAND OR SWITZERLAND	
C.5173	Clip, for Brake Fluid Supply Tank	BX.2	1		
UFS.319/8H UFN.119/L	Screw, Set, securing Clip to Supply Tank Nut on Setscrew		1 1		
UFB.125/16R C.13820 UFN.125/L C.724	Bolt, securing Supply Tank to Wing Valance Distance Piece on Bolt Nut on Bolt Washer, Shakeproof, under Nut		1 1 1 1		
C.3540	SUPPLY TANK ASSEMBLY (3000801)		1		} FITTED TO L.H. DRIVE CARS EXPORTED TO DENMARK, GERMANY, SWEDEN, FRANCE, HOLLAND OR SWITZERLAND
C.3609	Glass Tank only (360310)		1		
5837	Outlet Adaptor (374381)		1		
1127	Nut, securing Outlet Adaptor (55231)		1		
190	Washer under Nut (45/BS/5)		2		
1768	Gasket at each side of Body (362910)		2		
1281	Top Cover (378480)		1		
7217	Cap on Top Cover (393320)		1		
1282	Gasket between Top Cover and Body (360600)		1		
7218	Clip, supporting Supply Tank (378621)		1		
1283	Screw, securing Top Cover to Clip (77311)		4		
5724	Nut on Screws (30/BS/123)		4		
UFS.131/7R C.16148 UFN.131/L C.725	Screw, Set, securing Glass Tank to Wing Valance Distance Piece on Setscrew Nut on Setscrew Washer, Shakeproof, under Nut		1 1 1 1		
C.13699	HYDRAULIC PIPE, FROM SUPPLY TANK TO MASTER CYLINDER (VBO.3221)		1	L.H. DRIVE CARS ONLY, EXCEPT THOSE EXPORTED TO DENMARK, GERMANY, SWEDEN, FRANCE, HOLLAND OR SWITZERLAND	
C.16147	HYDRAULIC PIPE FROM SUPPLY TANK TO MASTER CYLINDER		1	FOR CARS EXPORTED TO DENMARK, GERMANY, SWEDEN, FRANCE, HOLLAND OR SWITZERLAND	
C.13702	HYDRAULIC PIPE, FROM SUPPLY TANK TO MASTER CYLINDER (VBO.3218)	BX.3	1	R.H. DRIVE CARS ONLY	
C.14579	BRAKE MASTER CYLINDER ASSEMBLY (VBM.3249)	BX.4	1	Exchange Scheme does not operate on Brake Master Cylinder	
7474	Body only (VBM.3236)	BX.5	1		
7475	Piston (VBO.3349)	BX.6	1		
6951	'O' Ring on Piston (VBO.2417)	BX.7	1		
6944	Main Spring behind Piston (VBO.2354)	BX.8	1		
6942	Spring Support at forward end of Cylinder Body (VBO.2042)	BX.9	1		
7675	Spring Support at rear end of Cylinder Body (VBO.3540)	BX.10	1		

**AUTOMATIC TRANSMISSION
BRAKE CONTROLS
FOR USE WITH DISC BRAKES**

Part No.	Description	Plate No.	No. per Unit	Remarks
BRAKE MASTER CYLINDER ASSEMBLY (VBM.3249) (continued)				
7676	Valve (VBO.3539)	BX.11	1	
6943	Spring on Valve (VBO.1410)	BX.12	1	
7677	Seal at end of Valve (VBO.3541)	BX.13	1	
7289	Push Rod (VBO.1868)	BX.14	1	
6948	Circlip, retaining Push Rod in Cylinder Body (VBO.2048)	BX.15	1	
6945	Dust Excluder over end of Cylinder Body (VBO.1869)	BX.16	1	
7729	BRAKE MASTER CYLINDER REPAIR KIT (JA.9)		1	
	Dust Excluder			
	Piston 'O' Ring			
	Valve Seal			
	Tube of Rubber Grease			
C.13695	HOUSING FOR BRAKE PEDAL AND MASTER CYLINDER	BX.17	1	
C.8954	Stud for mounting of Housing to Scuttle		7	
UFN.131/L	Nut on Studs		7	
C.725	Washer, Shakeproof, under Nuts		7	
C.8957	Gasket, between Housing and Scuttle	BX.18	1	
C.8958	SHAFT, SUPPORTING BRAKE PEDAL IN HOUSING	BX.19	1	
C.8967	Bolt, securing Shaft in Housing		1	
C.8737/I	Nut, Self-locking, on Bolt		1	
FW.104/T	Washer, Plain, under Nut		1	
C.13247	BRAKE PEDAL (COMPLETE WITH BUSHES)	BX.20	1	R.H. DRIVE CARS ONLY
C.13249	BRAKE PEDAL (COMPLETE WITH BUSHES)		1	L.H. DRIVE CARS ONLY
C.8959	Bush in Brake Pedal Boss		2	
C.8962	Washer (Fibre) at each side of Pedal Boss	BX.21	2	
C.8963	RETURN SPRING FOR BRAKE PEDAL	BX.22	1	

AUTOMATIC TRANSMISSION BRAKE CONTROLS

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11938	STEEL PAD FOR BRAKE PEDAL	BX.23	1	
C.8667/2	Nut , securing Steel Pad to Brake Pedal		2	
C.8969	RUBBER PAD FOR BRAKE PEDAL	BX.24	1	
C.13703	BRAKE VACUUM SERVO (93971)	BX.25	1	
BD.3210	Grommet , for Mounting of Brake Vacuum Servo		3	
C.11908	Spacer , inside Grommets		3	
UFN.125/L	Nut , securing Brake Vacuum Servo to Cowl		3	
C.724	Washer , Shakeproof, under Nut		3	
FW.104/T	Washer , Plain, each side of Cowl		6	
C.11001	Support Block for Clamp	BX.26	1	
C.11002	Clamp for mounting of Servo Unit to Front Wing Valance	BX.27	1	
UFB.125/13R	Bolt , through Clamp		2	
BD.3210	Grommet , for mounting Support Block to Front Wing Valance		2	
C.11908	Spacer , inside Grommets		2	
UFN.125/L	Nut on Bolts		2	
FW.104/T	Washer , Plain, under Nuts		2	
C.724	Washer , Shakeproof, under Nuts		2	
C.12802	Banjo , on Servo Unit, for connection of Vacuum Hose (89169)	BX.28	1	
C.11356	Copper Gasket , at each side of Banjo (KL.44526)		2	
C.11421	Bolt , securing Banjo to Servo Unit (30352)		1	
BD.14155	COWL, ON WING VALANCE, ENCLOSING SERVO UNIT		1	
UFS.125/5R	Screw , Set, securing Cowl		8	
FW.104/T	Washer , Plain, on Setscrews		8	
C.724	Washer , Shakeproof, on Setscrews		8	
C.13704	HOSE, FOR VACUUM FROM INLET MANIFOLD TO BRAKE SERVO	BX.29	1	} Fitted from Chassis No. 970001 to 975220 985001 to 990243
C.2905/2	Clip , securing Hose to Manifold and Servo	BX.30	2	
C.13172	AIR CLEANER FOR BRAKE VACUUM SERVO (7223289)	BX.31	1	
C.13883	HOSE FROM BRAKE VACUUM SERVO TO AIR CLEANER	BX.32	1	
C.2905/2	Clip , securing Hose to Brake Vacuum Servo	BX.33	1	
C.13882	Support Clip , fixing Hose to Air Cleaner and Body	BX.34	1	
UFS.119/4R	Screw , Set, securing Support Clip		1	
UFN.119/L	Nut on Setscrew		1	
C.723/A	Washer , Shakeproof, under Nut		1	

**AUTOMATIC TRANSMISSION
BRAKE CONTROLS**
FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13706	HYDRAULIC PIPE, FROM BRAKE VACUUM SERVO TO MASTER CYLINDER (VBO.3219)	BX.35	1	R.H. DRIVE CARS ONLY
C.13707	HYDRAULIC PIPE, FROM BRAKE VACUUM SERVO TO MASTER CYLINDER (VBO.3220)		1	L.H. DRIVE CARS ONLY
C.11008	4-WAY ADAPTOR (80845)	BX.36	1	
UFB.125/9R UFN.125/L FW.104/T C.724	Bolt, securing 4-way Adaptor Nut on Bolt Washer, Plain, under head of Bolt and under Nut Washer, Shakeproof, under Nut		1 1 2 1	
C.13708	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO BRAKE VACUUM SERVO (T43/13½B)	BX.37	1	
C.13709	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO FLEXIBLE HOSE ON R.H. FRONT BRAKE (T43/22B)	BX.38	1	
C.12100	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO FLEXIBLE HOSE ON L.H. FRONT BRAKE (T43/66B)	BX.39	1	
C.2706	Grommet on Hydraulic Pipes (859059)	BX.40	2	
C.13686	FLEXIBLE HOSE TO FRONT BRAKES (WDO.22211/15½)	BX.41	2	
C.13763	HYDRAULIC PIPE, FROM FLEXIBLE HOSE TO R.H. FRONT BRAKE CALIPER	BX.42	1	
C.13764	HYDRAULIC PIPE, FROM FLEXIBLE HOSE TO L.H. FRONT BRAKE CALIPER	BX.43	1	

**AUTOMATIC TRANSMISSION
BRAKE CONTROLS**
FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12589	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO ANTI-CREEP SOLENOID (T.49/49)	BX.44	1	
C.6857	ANTI-CREEP SOLENOID	BX.45	1	SUPERSEDED BY C.12750
C.12750	ANTI-CREEP SOLENOID		1	SUPERSEDES C.6857
C.12591	HYDRAULIC PIPE, FROM ANTI-CREEP SOLENOID TO REAR FLEXIBLE HOSE (T57/54)	BX.46	1	
C.13687	FLEXIBLE HOSE, FROM PIPE TO 3-WAY ADAPTOR (WDO.22212/17$\frac{3}{8}$)	BX.47	1	
C.3910	Locknut, securing Hose to Body Bracket (23897)	BX.48	1	
C.3911	Washer, Shakeproof, under Locknut (K.19411)	BX.49	1	
C.11239	Copper Gasket at joint of Hose to 3-way Adaptor (KL.44516)	BX.50	1	
C.13685	3-WAY ADAPTOR ON REAR AXLE (29587)	BX.51	1	
UFB.125/10R	Bolt, securing 3-way Adaptor to Rear Axle		1	
FW.104/T	Washer, Plain, on Bolt		1	
UFN.125/L	Nut on Bolt		1	
C.724	Washer, Shakeproof, under Nut		1	
C.13688	HYDRAULIC PIPE FROM 3-WAY ADAPTOR TO R.H. REAR BRAKE	BX.52	1	
C.13689	HYDRAULIC PIPE, FROM 3-WAY ADAPTOR TO L.H. REAR BRAKE	BX.53	1	
C.5023	Clip, securing Hydraulic Brake Pipes		9	
FW.104/T	Washer, Plain, for Clips		9	

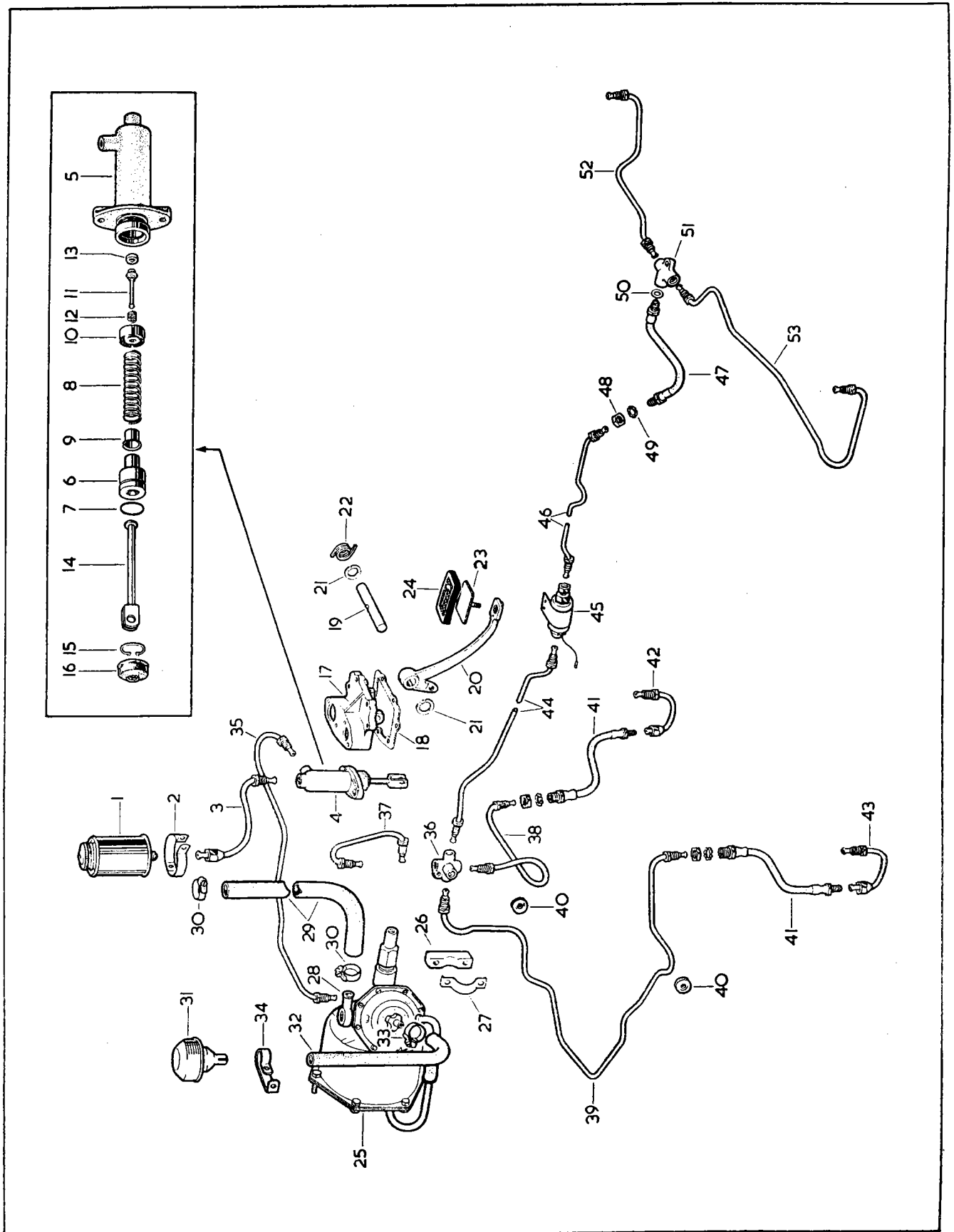


PLATE BX

AUTOMATIC TRANSMISSION BRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12184	BRAKE MASTER CYLINDER, COMPLETE (LOCKHEED 87028)	CX.1	1	
6431	Tank and Barrel Assembly (87327)	CX.2	1	
6437	Filler Cap (84119)	CX.3	1	
6458	Cork Seal for Filler Cap (86011)	CX.4	1	
6451	Trap Valve Assembly, at top of Return Spring (85633)	CX.5	1	
6457	Rubber Seal at top of Trap Valve (85617)	CX.6	1	
6459	Return Spring (85844)	CX.7	1	
6450	Retainer, at bottom of Return Spring (35358)	CX.8	1	
6449	Seal (85641)	CX.9	1	
6448	Disc, between Seal and Piston (34723)	CX.10	1	
6446	Piston (85486)	CX.11	1	
6447	Secondary Seal, on Piston (37374)	CX.12	1	
6443	Push Rod Assembly (80828)	CX.13	1	
6444	Circlip, retaining Push Rod (86158)	CX.14	1	
6445	Rubber Boot, over end of Push Rod (39994)	CX.15	1	
C.8956	Stud, for mounting of Brake Master Cylinder to top of Housing		2	
UFN.131/L	Nut on Studs		2	
C.725	Washer, Shakeproof, under Nuts		2	
6592	REPAIR KIT FOR SERVICING BRAKE MASTER CYLINDER (KL.71533)		1	
C.8953	HOUSING FOR BRAKE PEDAL AND MASTER CYLINDER	CX.16	1	FOR USE WITH 5$\frac{1}{8}$" SERVO
C.14026	HOUSING FOR BRAKE PEDAL AND MASTER CYLINDER		1	FOR USE WITH 6$\frac{7}{8}$" SERVO
C.8954	Stud, for mounting of Housing to Scuttle		7	
UFN.131/L	Nut on Studs		7	
C.725	Washer, Shakeproof, under Nuts		7	
C.8957	Gasket, between Housing and Scuttle	CX.17	See Remarks	1 required for R.H. Drive Cars 2 required for L.H. Drive Cars
C.8958	SHAFT, SUPPORTING BRAKE PEDAL IN HOUSING	CX.18	1	
C.8967	Bolt, securing Shaft in Housing		1	
C.8737/I	Nut, Self-locking, on Bolt		1	
FW.104/T	Washer, Plain, under Nut		1	
C.14071	BRAKE PEDAL (COMPLETE WITH BUSHES)		1	RIGHT HAND DRIVE CARS ONLY WHEN FITTED WITH DRUM BRAKES AND 6$\frac{7}{8}$" SERVO
C.8959	Bush, in Brake Pedal Boss		2	

AUTOMATIC TRANSMISSION BRAKE CONTROLS FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14025	BRAKE PEDAL, R.H. (COMPLETE WITH BUSHES)		1	} LEFT HAND DRIVE CARS ONLY WHEN FITTED WITH DRUM BRAKES AND 6$\frac{1}{2}$" SERVO
C.13248	BRAKE PEDAL, L.H. (COMPLETE WITH BUSHES)		1	
C.8959	Bush, in Brake Pedal Boss		4	
C.13514	BRAKE PEDAL (COMPLETE WITH BUSHES)	CX.19	1	RIGHT HAND DRIVE CARS ONLY WHEN FITTED WITH DRUM BRAKES WITH 5$\frac{1}{2}$" SERVO
C.8959	Bush, in Brake Pedal Boss		2	
C.13249	BRAKE PEDAL, R.H. (COMPLETE WITH BUSHES)		1	} LEFT HAND DRIVE CARS ONLY WHEN FITTED WITH DRUM BRAKES WITH 5$\frac{1}{2}$" SERVO
C.13248	BRAKE PEDAL, L.H. (COMPLETE WITH BUSHES)		1	
C.8959	Bush, in Brake Pedal Boss		4	
C.8962	Washer (Fibre) at each side of Pedal Boss	CX.20	2	
C.8966	RETURN SPRING FOR BRAKE PEDAL	CX.21	1	RIGHT HAND DRIVE CARS ONLY
C.8963	RETURN SPRING FOR R.H. BRAKE PEDAL		1	} LEFT HAND DRIVE CARS ONLY
C.8966	RETURN SPRING FOR L.H. BRAKE PEDAL		1	
C.13066	STEEL PAD FOR BRAKE PEDAL	CX.22	1	RIGHT HAND DRIVE CARS ONLY
C.15326	STEEL PAD FOR BRAKE PEDAL		1	LEFT HAND DRIVE CARS ONLY
C.8667/2	Nut, securing Steel Pad to Brake Pedal		2	

AUTOMATIC TRANSMISSION BRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.6876	RUBBER PAD FOR BRAKE PEDAL	CX.23	1	
C.8971	COVER PLATE FOR REDUNDANT PEDAL MOUNTING CUT-OUT		1	
UFS.131/5R UFN.131/L FW.105/T C.725	Screw , Set, securing Cover Plate to Scuttle Nut on Setscrews Washer , Plain, under Nuts Washer , Shakeproof, under Nuts		4 4 4 4	
C.11000	5$\frac{1}{2}$" BRAKE VACUUM SERVO (82266)	CX.24	1	Fitted from Chassis No. 970001 to 970947 985001 to 986591
C.13821	5$\frac{1}{2}$" BRAKE VACUUM SERVO (89368)	CX.24	1	Fitted from Chassis No. 970948 to 971731 986592 to 987405
C.13672	6$\frac{7}{8}$" BRAKE VACUUM SERVO (93970)	CX.24	1	Fitted to Chassis No. 971732 and subs. 987406 and subs.
BD.3210 C.11908	Grommet , for mounting of Brake Vacuum Servo Spacer , inside Grommets	CX.25 CX.26	4 4	
C.11001 C.11002	Support Block for Clamp Clamp , for mounting of Servo Unit to Front Wing Valance	CX.27 CX.28	1 1	
UFB.125/13R UFN.125/L FW.104/T C.724	Bolt , through Clamp Nut on Bolts Washer , Plain, under Nuts Washer , Shakeproof, under Nuts		2 2 2 2	
C.11422	Banjo on Servo Unit, for connection of Vacuum Pipe (27730)	CX.29	1	
C.11356 C.11421	Copper Gasket , at each side of Banjo (KL.44526) Bolt , securing Banjo to Servo Unit (30352)	CX.30 CX.31	2 1	
C.12431	VACUUM PIPE ASSEMBLY FROM SERVO UNIT TO INLET MANIFOLD	CX.32	1	
C.11243	Union Nut on Vacuum Pipe		1	
C.8070	HOSE, UNDER INLET MANIFOLD FOR CONNECTION OF BRAKE SERVO VACUUM PIPE	CX.33	1	
C.2905/1	Clip , securing Hose to Vacuum Pipe	CX.34	1	

**AUTOMATIC TRANSMISSION
BRAKE CONTROLS
FOR USE WITH DRUM BRAKES**

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11003	HYDRAULIC PIPE, FROM BRAKE VACUUM SERVO TO MASTER CYLINDER (T.43/40B)	CX.35	1	R.H. DRIVE CARS ONLY
C.11004	HYDRAULIC PIPE, FROM BRAKE VACUUM SERVO TO MASTER CYLINDER (T.43/82B)		1	L.H. DRIVE CARS ONLY
C.11008	4-WAY ADAPTOR (80845)	CX.36	1	
UFB.125/9R UFN.125/L FW.104/T C.724	Bolt, securing 4-way Adaptor Nut on Bolt Washer, Plain, under Nut Washer, Shakeproof, under Nut		1 1 1 1	
C.11009	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO BRAKE VACUUM SERVO (T.43/13½B).	CX.37	1	
C.12099	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO FLEXIBLE HOSE ON R.H. FRONT BRAKE (T.43/22B)	CX.38	1	
C.12100	HYDRAULIC PIPE, FROM 4-WAY ADAPTOR TO FLEXIBLE HOSE ON L.H. FRONT BRAKE (T.43/66B)	CX.39	1	
C.2706	Grommet on Hydraulic Pipes (859059)	CX.40	2	
C.11015	FLEXIBLE HOSE FOR FRONT BRAKES (KL.56206)	CX.41	2	
C.3910	Nut, securing Flexible Hoses to Body Mounting Brackets (23897)	CX.42	2	
C.3911	Washer, external Shakeproof, under Nuts (K.19411)	CX.43	2	
C.11239	Copper Gasket, at joint of Flexible Hose to Front Wheel Cylinders (KL.44516)	CX.44	1	

**AUTOMATIC TRANSMISSION
BRAKE CONTROLS
FOR USE WITH DRUM BRAKES**

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12589	HYDRAULIC PIPE, FROM 4-WAY ADAP- TOR TO ANTI-CREEP SOLENOID (T.49/49)	CX.45	1	
C.6857	ANTI-CREEP SOLENOID	CX.46	1	SUPERSEDED BY C.12750
C.12750	ANTI-CREEP SOLENOID (76502/D)	CX.46	1	SUPERSEDES C.6857
C.12591	HYDRAULIC PIPE, FROM ANTI-CREEP SOLENOID TO REAR FLEXIBLE HOSE (T.57/54)	CX.47	1	
C.11020	REAR FLEXIBLE HOSE (KL.56208)	CX.48	1	
C.3910	Nut, securing Rear Flexible Hose to Body Mounting Brackets (23897)	CX.49	1	
C.3911	Washer, external Shakeproof, under Nut (K.19411)	CX.50	1	
C.11239	Copper Gasket, at joint of Rear Flexible Hose to 3-way Adaptor (KL.44516)	CX.51	1	
C.11021	3-WAY ADAPTOR (81756)	CX.52	1	
UFB.125/10R UFN.125/L FW.104/T C.724	Bolt, securing 3-way Adaptor Nut on Bolt Washer, Plain, under Nut Washer, Shakeproof, under Nut		1 1 1 1	
C.12884	HYDRAULIC PIPE, FROM 3-WAY ADAP- TOR TO WHEEL CYLINDER ON R.H. REAR BRAKE (T.35/18B)	CX.53	1	
C.12885	HYDRAULIC PIPE, FROM 3-WAY ADAP- TOR TO WHEEL CYLINDER ON L.H. REAR BRAKE (T.35/41B)	CX.54	1	
C.5023 FW.104/T	Clip, securing Hydraulic Brake Pipes Washer, Plain, for Clips	CX.55	7 7	

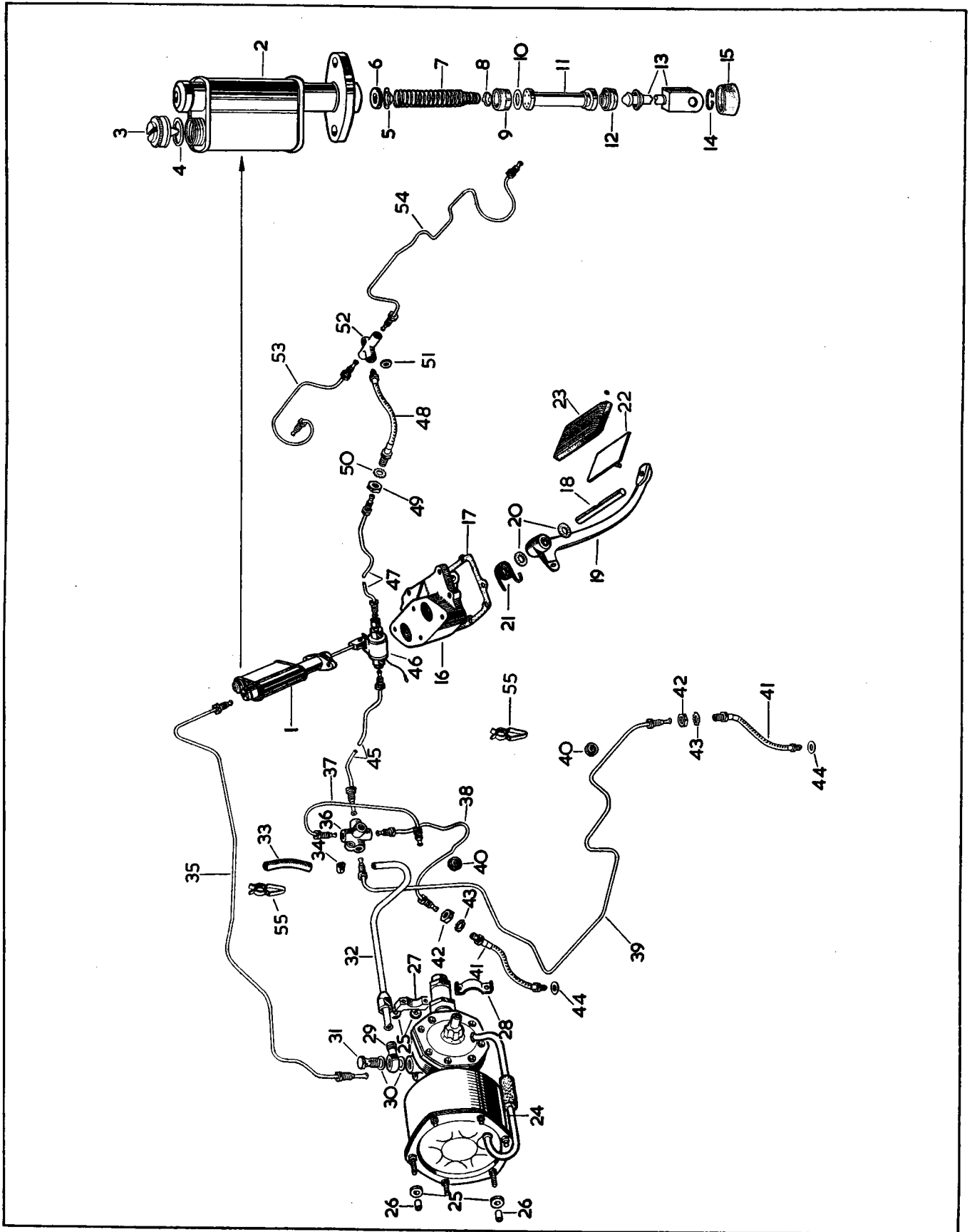


PLATE CX

HANDBRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8985	HANDBRAKE ASSEMBLY	Y.1	1	R.H. DRIVE CARS ONLY
C.8986	HANDBRAKE ASSEMBLY		1	L.H. DRIVE CARS ONLY
UFS.137/7R C.8667/3 FW.106/T FG.106/X	Screw, Set, securing Handbrake Nut, on Setscrew, securing Handbrake to Floor Washer, Plain, on Setscrew Washer, Spring, under Nut		2 1 1 1	
C.8987	SHAFT ASSEMBLY FOR HANDBRAKE LEVER	Y.2	1	
J.104/8S	Clevis Pin, securing Handbrake Link to Relay Lever on Shaft	Y.3	1	
FW.104/T L.103/6U	Washer, Plain, at each side of Link Split Pin, retaining Clevis Pin	Y.4 Y.5	2 1	
C.8990	HOUSING FOR HANDBRAKE SHAFT	Y.6	1	R.H. DRIVE CARS ONLY
C.8991	HOUSING FOR HANDBRAKE SHAFT		1	L.H. DRIVE CARS ONLY
C.8992	Rubber Seal, on Handbrake Shaft, for Housing	Y.7	1	
UFB.125/7R FG.104/X	Bolt, securing Housing to Propeller Shaft Tunnel Washer, Spring, on Bolts		2 2	
C.8993	HANDBRAKE LEVER FROM SHAFT TO FORK END	Y.8	1	
UFS.131/6R FG.105/X	Bolt, clamping Lever to splined end of Shaft Washer, Spring, on Bolt		1 1	

HANDBRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12849	FORK END FOR PRIMARY HAND-BRAKE CABLE	Y.9	1	
UFN.125/L	Nut, securing Fork End to Primary Cable	Y.10	1	
J.104/12S	Clevis Pin, securing Fork End to Lever	Y.11	1	
FW.104/T	Washer, Plain, on Clevis Pin	Y.12	1	
L.103/6U	Split Pin, securing Clevis Pin	Y.13	1	
C.12838	HANDBRAKE COMPENSATOR ASSEMBLY	Y.14	1	FITTED TO R.H. DRIVE CARS ONLY at Chassis No. 970001 to 971929.
C.12839	Primary Cable, from Cross Shaft Lever to Compensator		1	
C.12840	Compensator Lever		4	
C.12841	Tube, mounting Compensator Levers		1	
C.12842	Sleeve, over Tube		1	
C.2296/4	Washer (Copper) between Levers		3	
C.12843	Compensator Spring		1	
C.12844	Bracket, for mounting of Compensator		1	
UFB.125/12R	Bolt, for assembly of Compensator to Bracket		1	
C.8667/1	Nut, on Bolt		1	
C.13218	Shim, under head of Bolt		As req'd	
C.12846	Cable, 17½" long, from Compensator to R.H. Rear Brake		1	
C.12847	Cable, 25⅝" long, from Compensator to L.H. Rear Brake		1	
C.13217	HANDBRAKE COMPENSATOR ASSEMBLY		1	FITTED TO L.H. DRIVE CARS ONLY at Chassis No. 985001 to 987507.
C.12845	Bracket, for mounting of Compensator		1	
C.12846	Cable, 17½" long, from Compensator to L.H. Rear Brake		1	
C.12847	Cable, 25⅝" long, from Compensator to R.H. Rear Brake		1	
All other items for Compensator C.13217 are the same as for Compensator C.12838				
C.13914	HANDBRAKE COMPENSATOR ASSEMBLY	Y.14	1	FITTED TO R.H. DRIVE CARS ONLY at Chassis No. 971930 and subs.
C.13869	Primary Cable, from Cross Shaft Lever to Compensator		1	
C.13867	Compensator Lever		2	
C.13868	Compensator Lever		2	
C.12841	Tube, Mounting Compensator Levers		1	
C.12842	Sleeve, over Tube		1	
C.2296/4	Washer (Copper), between Levers		3	
C.13807	Compensator Spring		1	
C.12844	Bracket, for Mounting of Compensator		1	
UFB.125/12R	Bolt, for Assembly of Compensator to Bracket		1	
C.8667/1	Nut, Self-locking, on Bolt		1	
C.13218	Shim, under head of Bolt		As req'd	
C.13880	Cable, 17½" long, from Compensator to R.H. Rear Brake		1	
C.13881	Cable, 25⅝" long, from Compensator to L.H. Rear Brake		1	

HANDBRAKE CONTROLS

FOR USE WITH DRUM BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13915	HANDBRAKE COMPENSATOR ASSEMBLY		1	FITTED TO L.H. DRIVE CARS ONLY at Chassis No. 987502 and subs.
C.12845	Bracket, for Mounting of Compensator		1	
C.13880	Cable, 17½" long, from Compensator to L.H. Rear Brake		1	
C.13881	Cable, 25¾" long, from Compensator to R.H. Rear Brake		1	
All other items for Compensator C.13915 are the same as for Compensator C.13914				
J.105/11.5S	Clevis Pin, securing transverse Cables from Compensator to Rear Brakes	Y.15	2	
FW.105/T	Washer, Plain, on Clevis Pins	Y.16	2	
L.103/7U	Split Pin, retaining Clevis Pins	Y.17	2	
C.13410	Clip, securing Handbrake Primary Cable to Strap on Exhaust Silencer	Y.18	1	FITTED TO L.H. DRIVE CARS ONLY
C.11041	Blanking Plate, sealing redundant hole in Propeller Shaft Tunnel, for Handbrake Shaft		1	
C.10955	Rubber Gasket, under Blanking Plate		1	
UFS.125/5H	Screw, Set, securing Blanking Plate to Propeller Shaft Tunnel		2	
C.11046	Rubber Plug, sealing redundant hole in floor for Handbrake		1	

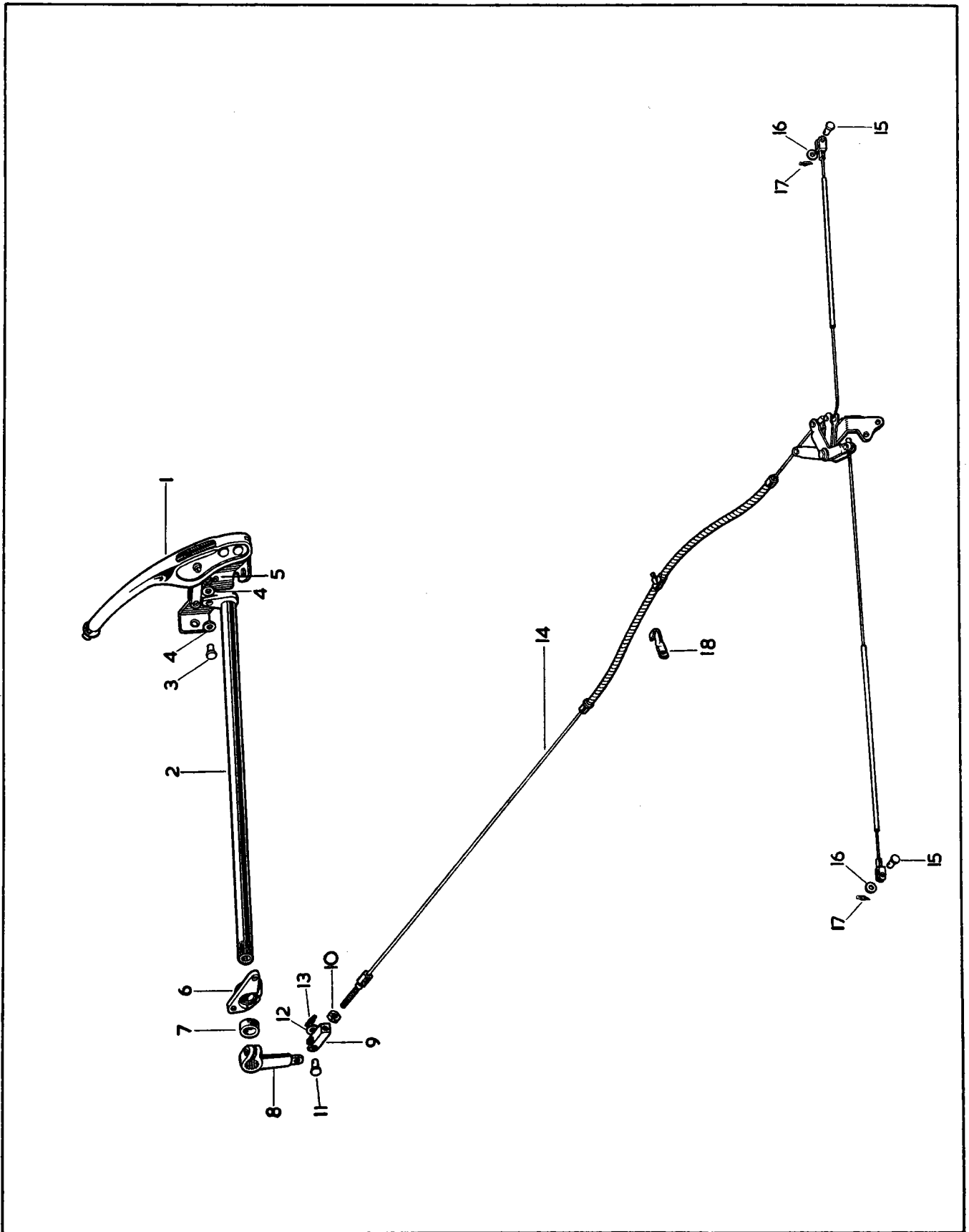


PLATE Y

HANDBRAKE CONTROLS

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14274	HANDBRAKE ASSEMBLY	AY.1	1	R.H. DRIVE CARS ONLY
C.14275	HANDBRAKE ASSEMBLY		1	L.H. DRIVE CARS ONLY
UFS.137/7R C.8667/3 FW.106/T FG.106/X	Screw , Set, securing Handbrake Nut , on Setscrew, securing Handbrake to Floor Washer , Plain, on Setscrew Washer , Spring, under Nut		2 1 1 1	
C.13782	SHAFT ASSEMBLY FOR HANDBRAKE LEVER	AY.2	1	
J.105/8.5S	Clevis Pin , securing Handbrake Link to Relay Lever on Shaft	AY.3	1	
FW.105/T L.103/6U	Washer , Plain, at each side of Link Split Pin , retaining Clevis Pin	AY.4 AY.5	2 1	
C.8990	HOUSING FOR HANDBRAKE SHAFT	AY.6	1	R.H. DRIVE CARS ONLY
C.8991	HOUSING FOR HANDBRAKE SHAFT		1	L.H. DRIVE CARS ONLY
C.8992	Rubber Seal , on Handbrake Shaft, for Housing	AY.7	1	
UFB.125/7R FG.104/X	Bolt , securing Housing to Propeller Shaft Tunnel Washer , Spring, on Bolts		2 2	
C.8993	HANDBRAKE LEVER FROM SHAFT TO FORK END	AY.8	1	
UFS.131/6R FG.105/X	Bolt , clamping Lever to splined end of Shaft Washer , Spring, on Bolt		1 1	
C.12849	FORK END FOR PRIMARY HANDBRAKE CABLE	AY.9	1	
UFN.125/L	Nut , securing Fork End to Primary Cable	AY.10	1	
J.104/12S FW.104/T L.103/6U	Clevis Pin , securing Fork End to Lever Washer , Plain, on Clevis Pin Split Pin , securing Clevis Pin	AY.11 AY.12 AY.13	1 1 1	

HANDBRAKE CONTROLS

FOR USE WITH DISC BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14264	HANDBRAKE COMPENSATOR ASSEMBLY	AY.14	1	FITTED TO R.H. DRIVE CARS ONLY
C.13869	Primary Cable, from Cross Shaft Lever to Compensator		1	
C.13867	Compensator Lever		1	
C.13868	Compensator Lever		1	
C.12841	Tube, mounting Compensator Lever		1	
C.12842	Sleeve, over Tube		1	
C.2296/4	Washer (Copper), between Levers		2	
C.13807	Compensator Spring		1	
C.14260	Bracket, for mounting of Compensator		1	
UFB.125/12R	Bolt, for assembly of Compensator to Bracket		1	
C.8667/1	Nut on Bolt		1	
C.13218	Shim, under head of Bolt		As req'd	
C.13871	Cable, 15½" long, from Compensator to R.H. Rear Brake		1	
C.13872	Cable, 24" long, from Compensator to L.H. Rear Brake		1	
C.14265	HANDBRAKE COMPENSATOR ASSEMBLY		1	FITTED TO L.H. DRIVE CARS ONLY
C.14261	Bracket, for Mounting of Compensator		1	
C.13872	Cable, 24" long, from Compensator to R.H. Rear Brake		1	
C.13871	Cable, 15½" long, from Compensator to L.H. Rear Brake		1	
	All other items for Compensator C.14265 are the same as for Compensator C.14264			
J.105/11.5S	Clevis Pin, securing transverse Cables from Compensator to Rear Brakes	AY.15	2	
FW.105/T	Washer, Plain, on Clevis Pins	AY.16	2	
L.103/7U	Split Pin, retaining Clevis Pins	AY.17	2	
C.13410	Clip, securing Handbrake Primary Cable to Strap on Exhaust Silencer	AY.18	1	FITTED TO L.H. DRIVE CARS ONLY
C.11041	Blanking Plate, sealing redundant hole in Propeller Shaft Tunnel, for Handbrake Shaft		1	
C.10955	Rubber Gasket, under Blanking Plate		1	
UFS.125/5R	Screw, Set, securing Blanking Plate to Propeller Shaft Tunnel		2	
C.11046	Rubber Plug, sealing redundant hole in floor for Handbrake		1	

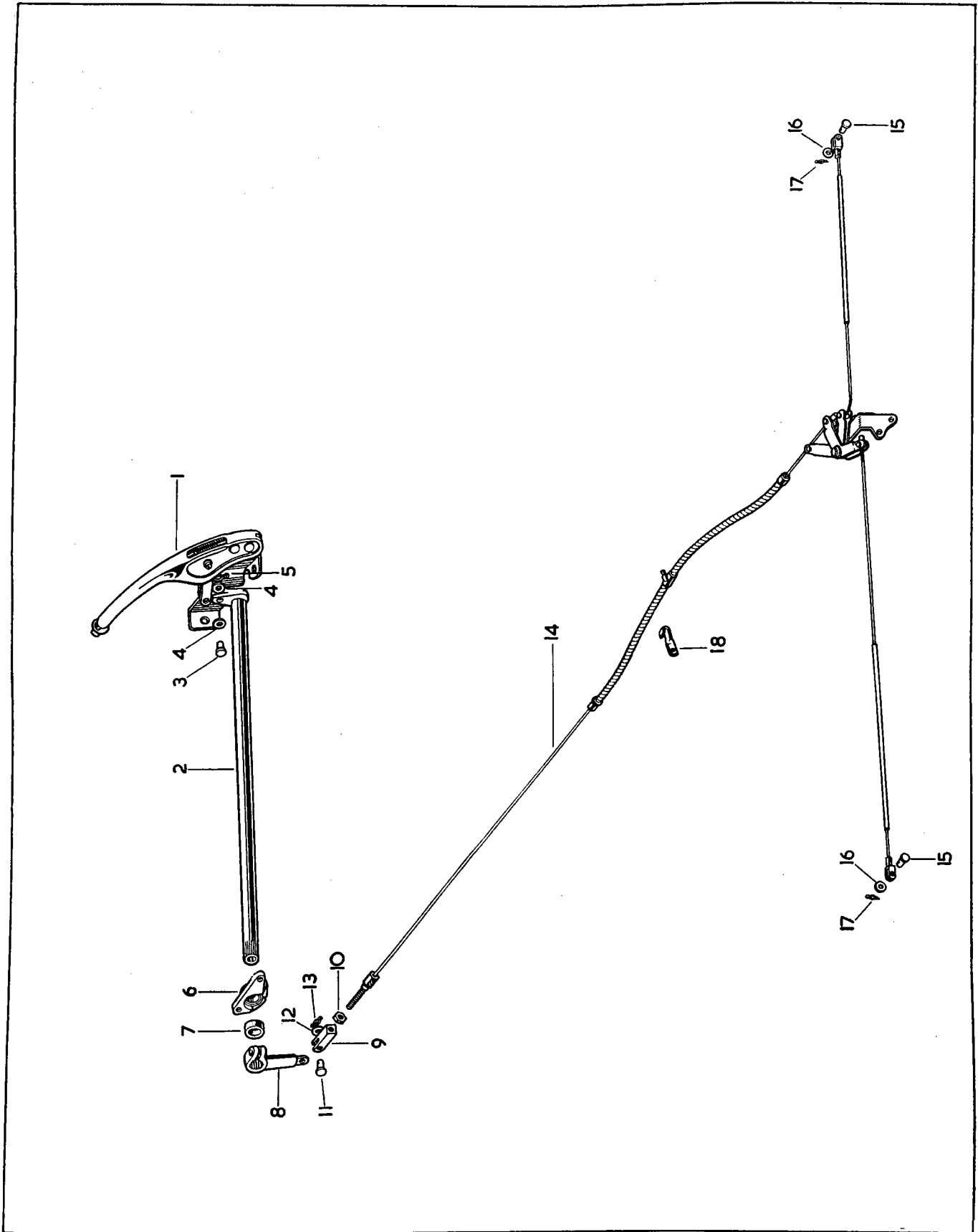


PLATE AY

COOLING SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12672	RADIATOR BLOCK ASSEMBLY	BZ.1	1	
C.10289	Filler Cap (4 lbs. pressure)	BZ.2	1	
C.8975	Rubber Pad , for Mounting of Radiator Block	BZ.3	8	
C.8976	Distance Tube , through Rubber Pads	BZ.4	4	
C.410	Special Washer , retaining Mounting Pads	BZ.5	4	
C.12222	Bolt , securing Radiator at top	BZ.6	2	
C.726	Washer , Shakeproof, on Bolts	BZ.7	2	
C.8667/3	Nut , Self-locking, securing Radiator at bottom	BZ.8	2	
C.4439	DRAIN TAP FOR RADIATOR BLOCK	BZ.9	1	
C.981	Washer (Fibre) on Drain Tap	BZ.10	As req'd	
C.8973	CONTROL ROD ASSEMBLY, OPERATING DRAIN TAP	BZ.11	1	
C.1042	Grommet on Control Rod	BZ.12	2	
L.103/7U	Split Pin , securing Control Rod to Drain Tap	BZ.13	1	
C.11776	BRACKET, ON FAN COWL, FOR DRAIN TAP	BZ.14	2	
C.12883	COWL, ON RADIATOR BLOCK, AROUND WATER PUMP FAN	BZ.15	1	
UFN.231/L	Nut , securing Cowl to Radiator Block and Control Rod Brackets to Cowl	BX.16	4	
C.725	Washer , Shakeproof, under Nuts	BZ.17	4	
FW.105/T	Washer , Plain, behind Cowl	BZ.18	2	

COOLING SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12424	HOSE FROM TOP OF RADIATOR BLOCK TO MANIFOLD ON ENGINE	BZ.19	1	
C.2905/4	Clip, securing Top Radiator Hose	BZ.20	2	
C.12630	HOSE FROM BOTTOM OF RADIATOR BLOCK TO WATER PUMP	BZ.21	1	
C.2905/5	Clip, securing Bottom Radiator Hose	BZ.22	2	
6705	RUBBER OVERFLOW PIPE FROM TOP OF RADIATOR BLOCK	BZ.23	1	
C.1040/2	Clip, securing Overflow Pipe at bottom of Cowl	BZ.24	1	

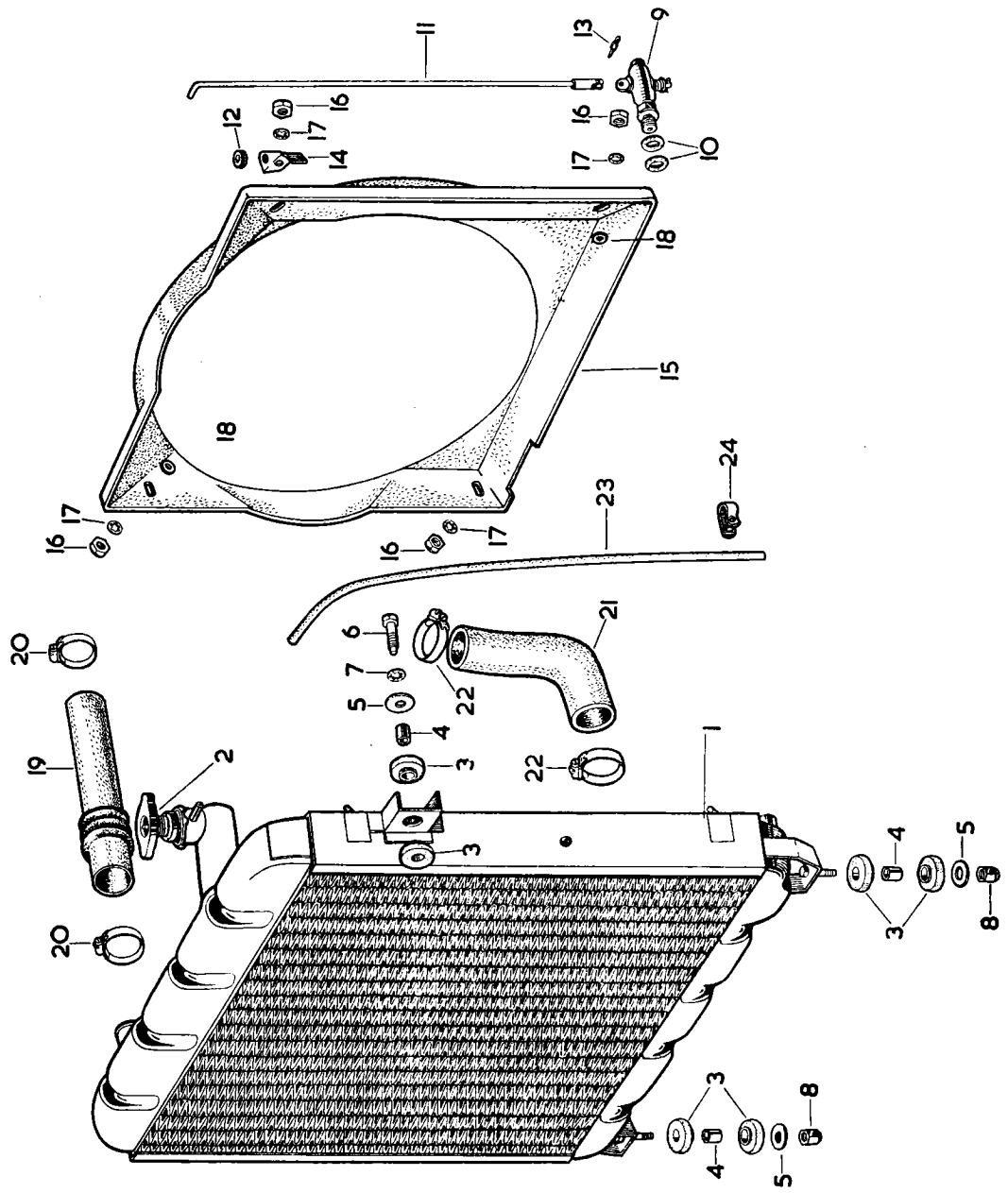


PLATE BZ

HEATER UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9582	CASING ASSEMBLY FOR HEATER	LZ.1	1	
C.11814	Lid Assembly for Heater Casing	LZ.2	1	
BD.1229/1	Screw , Self-tapping, securing Lid to Casing		11	
C.975	Grommet , for Heater Lid Outlet Pipe	LZ.3	1	
C.9624	Sealing Ring , for Heater Casing	LZ.4	1	
C.9625	Seal , for Heater Slot on Scuttle	LZ.5	1	
UFS.125/6R	Screw , Set, securing Heater Casing to Dash		2	
FG.104/X	Washer , Spring, on Setscrews		2	
C.9627	Mounting Rubber , for Heater Volute to Dash	LZ.6	2	
UFN.125/L	Nut , securing Heater Volute to Dash		2	
FG.104/X	Washer , Spring, under Nuts]		2	
C.9288	WATER RADIATOR FOR HEATER CASING	LZ.7	1	
C.5777	Felt Strip (60" long) for packing Radiator in Casing	LZ.8	1	
C.9290	HEATER MOTOR	LZ.9	1	
C.9291	Fan , for Heater Motor	LZ.10	1	
C.10102	Sealing Washer , for mounting of Heater Motor	LZ.11	1	
C.10103	Rubber Ring , for mounting of Heater Motor	LZ.12	6	
UFS.419/8H	Screw , Set, securing Heater Motor to Casing		3	
UFN.119/L	Nut , on Setscrews		3	
AW.102/T	Washer , Plain, under Nuts		3	
C.9927	VALVE ASSEMBLY CONTROLLING WATER SUPPLY TO HEATER	LZ.13	1	
C.9929	FLANGE FOR FIXING OF WATER VALVE TO HEATER LID	LZ.14	1	
C.9930	Washer (Alum) fixing Flange to Heater Lid	LZ.15	1	
C.9928	Sealing Ring , between Flange on Lid and Flange on Water Valve	LZ.16	1	
C.9931	Screw , securing Water Valve to Flange on Heater Lid		2	
C.9932	Washer , Spring, on Screws		2	

HEATER UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10351	TRUNNION, ON WATER VALVE, FOR FIXING OF INNER CABLE	LZ.17	1	
C.10352	Screw, securing Inner Cable in Trunnion	LZ.18	1	
C.11943	CLAMP, ON WATER VALVE, FOR FIXING OF OUTER CABLE	LZ.19	1	
C.8667/17 AW.102/T	Nut, securing Clamp to Water Valve Washer, Plain, under Nut		1 1	
UFS.119/2R	Screw, Set, securing Outer Cable to Clamp	LZ.20	1	
C.12745	RETURN PIPE FROM HEATER	LZ.21	1	
C.12443	ELBOW HOSE, CONNECTING RETURN PIPE TO HEATER	LZ.22	1	
C.2905/1	Clip, securing Hose to Return Pipe and Heater	LZ.23	2	
C.12746	RETURN PIPE AT REAR OF CYLINDER BLOCK	LZ.24	1	
C.11818 UFS.119/4R UFN.119/L C.723/A	Clip, on Exhaust Manifold Stud, securing Return Pipe Screw, Set, securing Return Pipe to Clip Nut on Setscrew Washer, Shakeproof, under Nut	LZ.25	1 1 1 1	
C.12403	ELBOW HOSE, CONNECTING RETURN PIPES BETWEEN HEATER AND REAR OF CYLINDER BLOCK	LZ.26	1	
C.2905/1	Clip, securing Hose to Return Pipes	LZ.27	2	
C.4836	RETURN PIPE ALONG SIDE OF CYLINDER BLOCK	LZ.28	1	
C.12742 UFS.119/4R UFN.119/L C.723/A	Clip, on Inlet Manifold Studs, securing Return Pipe to side of Cylinder Block Screw, Set, securing Return Pipe to Clips Nut on Setscrews Washer, Shakeproof, under Nuts	LZ.29	2 2 2 2	
C.11742	HOSE, CONNECTING RETURN PIPES AT REAR AND SIDE OF CYLINDER BLOCK	LZ.30	1	
C.2905/1	Clip, securing Hose	LZ.31	2	
BD.215/1	HOSE CONNECTING RETURN PIPE TO ADAPTOR ON WATER PUMP	LZ.32	1	
C.2905/1 C.2905/2	Clip, securing Hose to Return Pipe Clip, securing Hose to Water Pump	LZ.33 LZ.34	1 1	

HEATER UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11730	HOSE CONNECTING FEED PIPE TO ADAPTOR IN INLET MANIFOLD	LZ.35	1	
C.2905/1	Clip, securing Hose to Pipe and Adaptor	LZ.36	2	
C.12741	FEED PIPE FROM INLET MANIFOLD TO WATER VALVE	LZ.37	1	
C.12443	Elbow Hose, connecting Feed Pipe to Water Valve	LZ.38	1	
C.2905/1	Clip, securing Elbow Hose to Pipe and Valve	LZ.39	2	
BD.10847	ESCUTCHEON, ON FACIA BOARD, FOR HEATER CONTROL LEVER	LZ.40	1	
UFN.119/L	Nut, securing Escutcheon		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.11455	PLATE "HOT" "COLD" BEHIND ESCUTCHEON	LZ.41	1	
BD.11520	Bracket, mounting Control Lever	LZ.42	1	
BD.1502/2	Woodscrew, securing Bracket		3	
BD.11522	HEATER CONTROL LEVER	LZ.43	1	
C.8667/20	Nut, securing Lever		1	
AW.104/T	Washer, Plain, under Nut		1	
BD.6235/2	Screw, Set, securing Lever to Mounting Bracket		1	
C.8737/1	Nut on Setscrew		1	
BD.541/3	Washer (Brass) under Nut		1	
BD.11534	KNOB ON HEATER CONTROL LEVER	LZ.44	1	
UCS.311/2H	Screw, securing Knob to Lever		1	
BD.10855	OUTER CABLE FOR OPERATION OF WATER VALVE	LZ.45	1	
BD.10856	Clamp for Outer Cable	LZ.46	1	
BD.10854	INNER CABLE FOR OPERATION OF WATER VALVE	LZ.47	1	
BD.11721	Pin, for attachment of Inner Cable to Control Lever	LZ.48	1	
UCS.113/2L	Screw, Set, securing Inner Cable in Pin		1	
BD.11524	Grommet, in Scuttle, for Operating Cable		1	

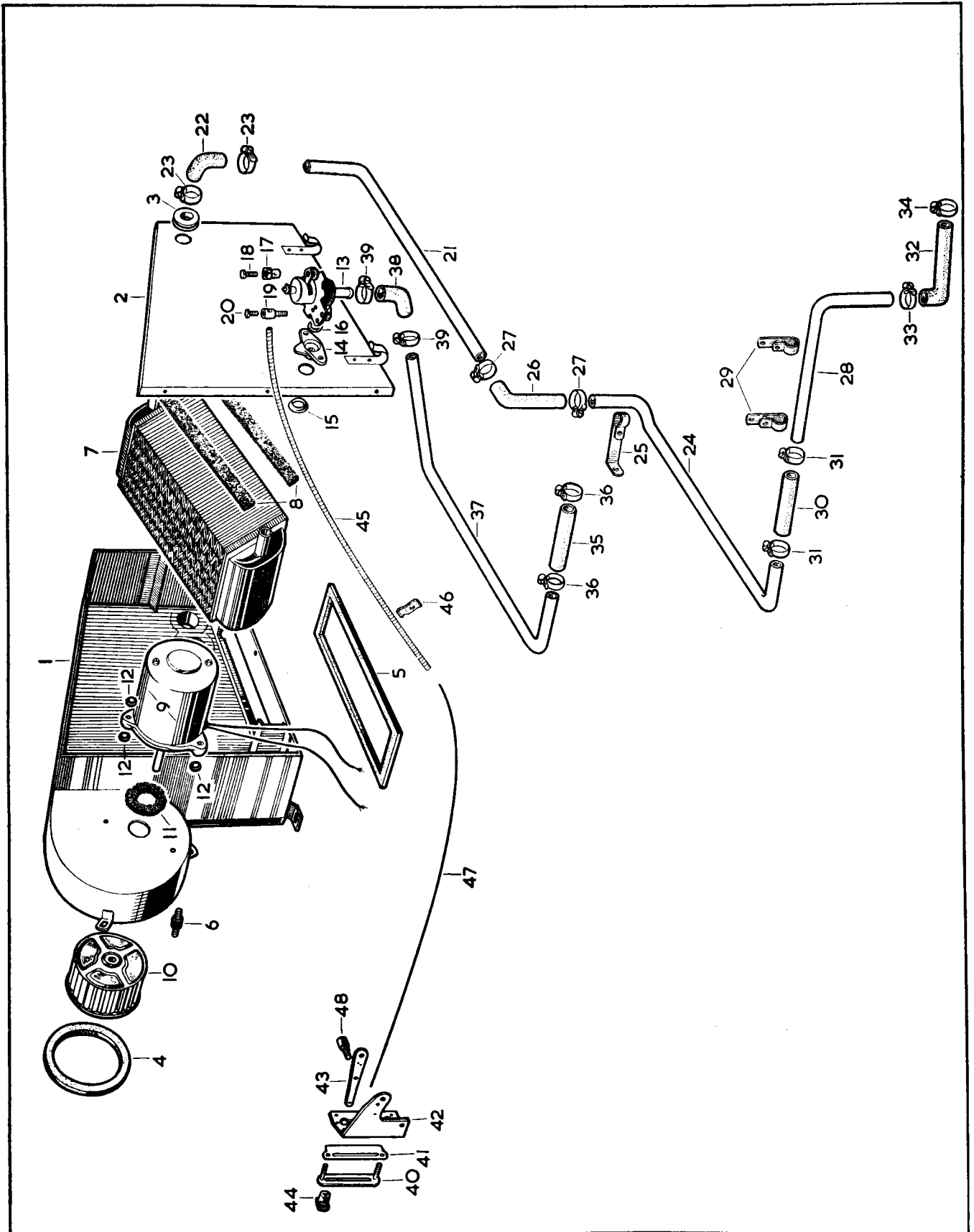


PLATE LZ

EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12718	FRONT DOWN PIPE FROM MANIFOLD TO SILENCER	CZ.1	1	} Fitted from Chassis No. 970001 to 971502 985001 to 987131
C.1759 C.8979	Flexible Pipe, on Exhaust Down Pipe (12" long) Flange on Down Pipe		1 1	
C.12718/1	FRONT DOWN PIPE FROM MANIFOLD TO SILENCER		1	} Fitted to Chassis No. 971503 and subs. 987132 and subs.
C.1759 C.8979	Flexible Pipe, on Exhaust Down Pipe (12" Long) Flange on Down Pipe		1 1	
C.12720	REAR DOWN PIPE FROM MANIFOLD TO SILENCER	CZ.2	1	} Fitted from Chassis No. 970001 to 971502 985001 to 987131
C.1759 C.8979	Flexible Pipe, on Exhaust Down Pipe (12" long) Flange on Down Pipe		1 1	
C.12720/1	REAR DOWN PIPE FROM MANIFOLD TO SILENCER		1	} Fitted to Chassis No. 971503 and subs. 987132 and subs.
C.1759 C.8979	Flexible Pipe, on Exhaust Down Pipe (12" long) Flange on Down Pipe		1 1	
C.8981	SEALING RING BETWEEN DOWN PIPES AND EXHAUST MANIFOLDS	CZ.3	2	
C.13063	CLIP, SECURING DOWN PIPES TO SILENCERS	CZ.4	2	
UFB.131/22R FW.105/T UFN.131/L	Bolt, through Clip Washer, Plain, on Bolts Nut on Bolts		2 4 2	
C.12717	TWIN SILENCER ASSEMBLY	CZ.5	1	} Fitted from Chassis No. 970001 to 970876 985001 to 986553
C.13226 C.13225 C.13227 C.13228	Outer Silencer only Inner Silencer only Strap, securing Silencers Strap Assembly, securing Silencers	CZ.6 CZ.7 CZ.8 CZ.9	1 1 3 1	
C.13578	TWIN SILENCER ASSEMBLY	CZ.5	1	} Fitted to Chassis No. 970877 and subs. 986554 and subs.
C.13578/2 C.13578/1 C.13227 C.13228	Outer Silencer only Inner Silencer only Strap, securing Silencers Strap Assembly, securing Silencers	CZ.6 CZ.7 CZ.8 CZ.9	1 1 3 1	

EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8397	RUBBER MOUNTING FOR SUSPENSION OF SILENCERS TO BODY	CZ.10	3	
UFS.131/6R	Screw, Set, securing Mountings to Body and Silencers		8	
FW.105/T	Washer, Plain, on Setscrews		8	
UFN.131/L	Nut, on Setscrews		8	
C.725	Washer, Shakeproof, under Nuts		8	
UFN.131/L	Nut, securing Mounting to forward Strap on Silencer		1	
C.725	Washer, Shakeproof, under Nut		1	
C.12724	OUTER TAIL PIPE	CZ.11	1	} Fitted from Chassis No. 970001 to 970876 985001 to 986553
C.12723	INNER TAIL PIPE	CZ.12	1	
C.12725	Bracket, for mounting of Tail Pipes	CZ.13	1	
C.13576	OUTER TAIL PIPE	CZ.11	1	} Fitted to Chassis No. 970877 and subs. 986554 and subs.
C.13577	INNER TAIL PIPE	CZ.12	1	
C.13809	Bracket, for mounting of Tail Pipes	CZ.13	1	
C.8397	RUBBER MOUNTING FOR SUSPENSION OF TAIL PIPES	CZ.14	1	
UFS.131/6R	Screw, Set, securing Mounting to Body and Tail Pipes		3	
FW.105/T	Washer, Plain, on Setscrew to Tail Pipes		1	
UFN.131/L	Nut, on Setscrews		3	
C.11820/3	Lockwasher (Palnut) behind Nuts		3	

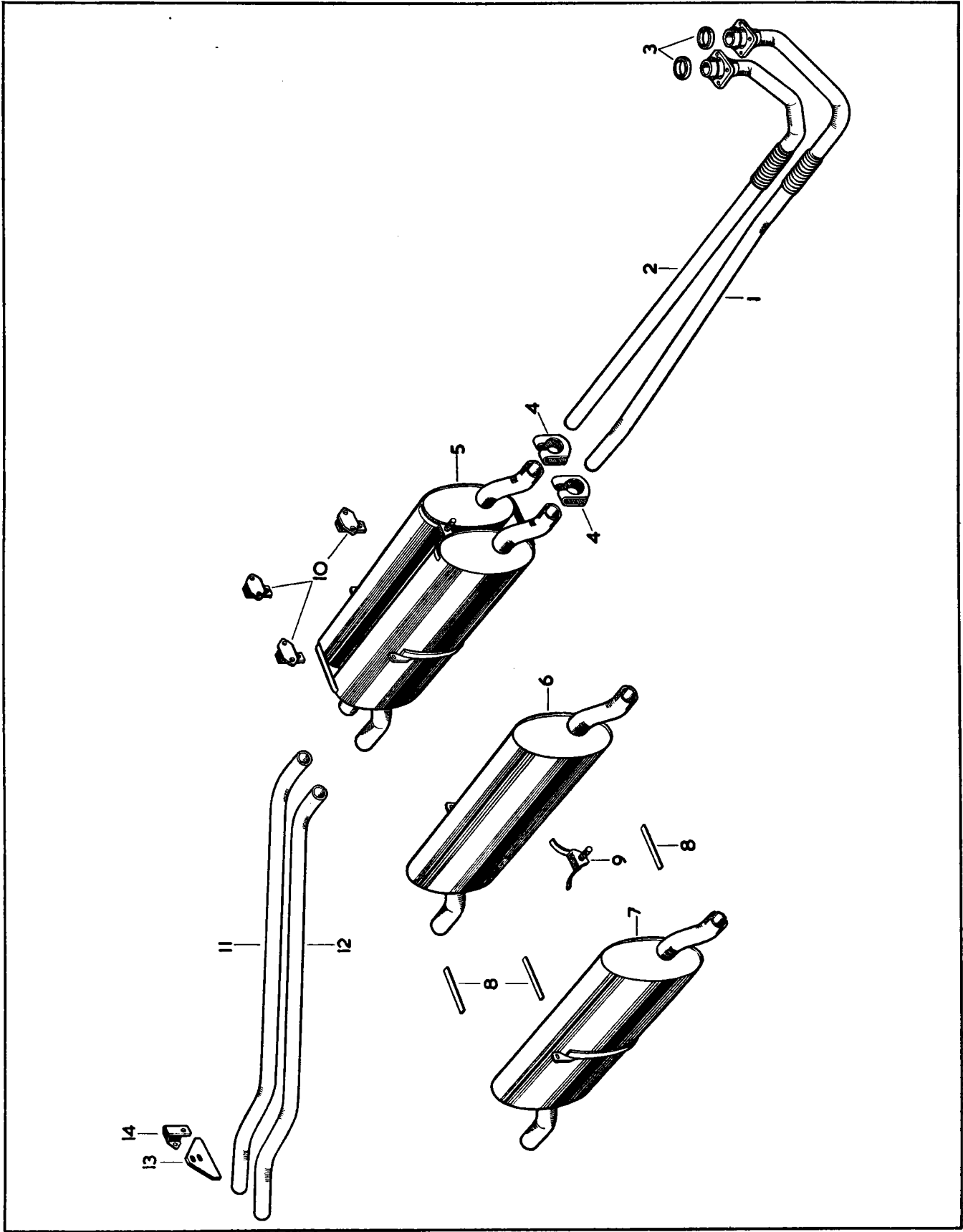


PLATE CZ

FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16039	PETROL TANK ASSEMBLY	DZ.1	1	
C.9024	Filler Cap	DZ.2	1	
BD.9898	Rubber Grommet, on Filler Spout	DZ.3	1	
C.990/1	Filter Assembly, at bottom of Petrol Tank	DZ.4	1	
C.1617	Gasket, for filter	DZ.5	1	
C.2708	Grommet, in Boot, for Petrol Pipe	DZ.6	1	
C.3053	RUBBER PAD, FOR MOUNTING OF PETROL TANK	DZ.7	6	
C.6390	Distance Tube, through Mounting Pads	DZ.8	3	
C.8737/3	Nut, Self-locking, securing Petrol Tank		3	
C.410	Special Washer, under Nuts		3	
C.9642	PETROL TANK ELEMENT UNIT (Y.86108)	DZ.9	1	
C.937	Gasket, under Element Unit	DZ.10	1	
C.9688	PETROL PUMP (4644/1-AUA.57)	DZ.11	1	Fitted from Chassis No. 970001 to 973386 985001 to 988746
C.9688/1	PETROL PUMP (4644/1—AUA.52)		1	Fitted to Chassis No. 973387 and subs. 988747 and subs.
C.801	Stud, for mounting of Petrol Pump		2	
C.10126	Grommet, on Studs		2	
C.2539/1	Nut, securing Petrol Pump		2	
FW.205/T	Washer, Plain, on Studs		4	
BD.541/5	Special Washer, on Studs		4	
C.9028	FLEXIBLE PIPE FROM PETROL TANK TO PUMP	DZ.12	1	
C.12305	FLEXIBLE PIPE FROM PETROL PUMP TO REAR FEED PIPE	DZ.13	1	
C.11488	Banjo Bolt, securing Flexible Pipes to Petrol Pump (AUC.2698)		2	
C.11489	Fibre Washer, at each side of Banjos (SU.141)		4	
C.3729	Nut, securing Flexible Pipe to Boot Floor	DZ.14	1	
C.10267	Special Washer, under Nut	DZ.15	2	
C.12306	REAR PETROL FEED PIPE ASSEMBLY	DZ.16	1	

FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9026	FRONT PETROL FEED PIPE	DZ.17	1	
C.10268	CLIP, SECURING PETROL PIPES	DZ.18	4	
C.3727	CLIP, SECURING PETROL PIPES		3	
C.10269	EDGE CLIP, SECURING REAR PETROL FEED PIPE	DZ.19	1	
C.3629	FLEXIBLE PIPE FROM FRONT PETROL FEED PIPE TO CARBURETTER FEED PIPE	DZ.20	1	Fitted from Chassis No. 970001 to 975220 985001 to 990243
C.14492	FLEXIBLE PIPE FROM FILTER TO CARBURETTER FEED PIPE		1	Fitted to Chassis No. 975221 and subs. 990244 and subs.
C.11567	CARBURETTER FEED PIPE	DZ.21	1	Fitted from Chassis No. 970001 to 975220 985001 to 990243
C.15868	CARBURETTER FEED PIPE		1	Fitted to Chassis No. 975221 and subs. 990244 and subs.
C.11575	Olive , for seating of Carburetter Feed Pipe to Flexible Pipe		1	
C.11576	Union Nut , securing Carburetter Feed Pipe to Flexible Pipe		1	
C.13681	PETROL FILTER ASSEMBLY		1	} Fitted to Chassis No. 975221 and subs. 990244 and subs.
C.14726	Bracket , mounting Petrol Filter to R.H. Front Wing Valance		1	
UFS.131/6R	Screw , Set, securing Bracket to Valance and Filter to Bracket		4	
UFN.131/L FG.105/X	Nut on Setscrews Washer , Spring, under Nuts		4 4	
C.14581	INTERMEDIATE PIPE FROM FILTER TO PETROL TANK FRONT FEED PIPE		1	} Fitted to Chassis No. 975221 and subs. 990244 and subs.
C.13705 C.784	Banjo Bolt , securing Pipes to Filter Washer (Fibre) on Banjo Bolts		2 4	

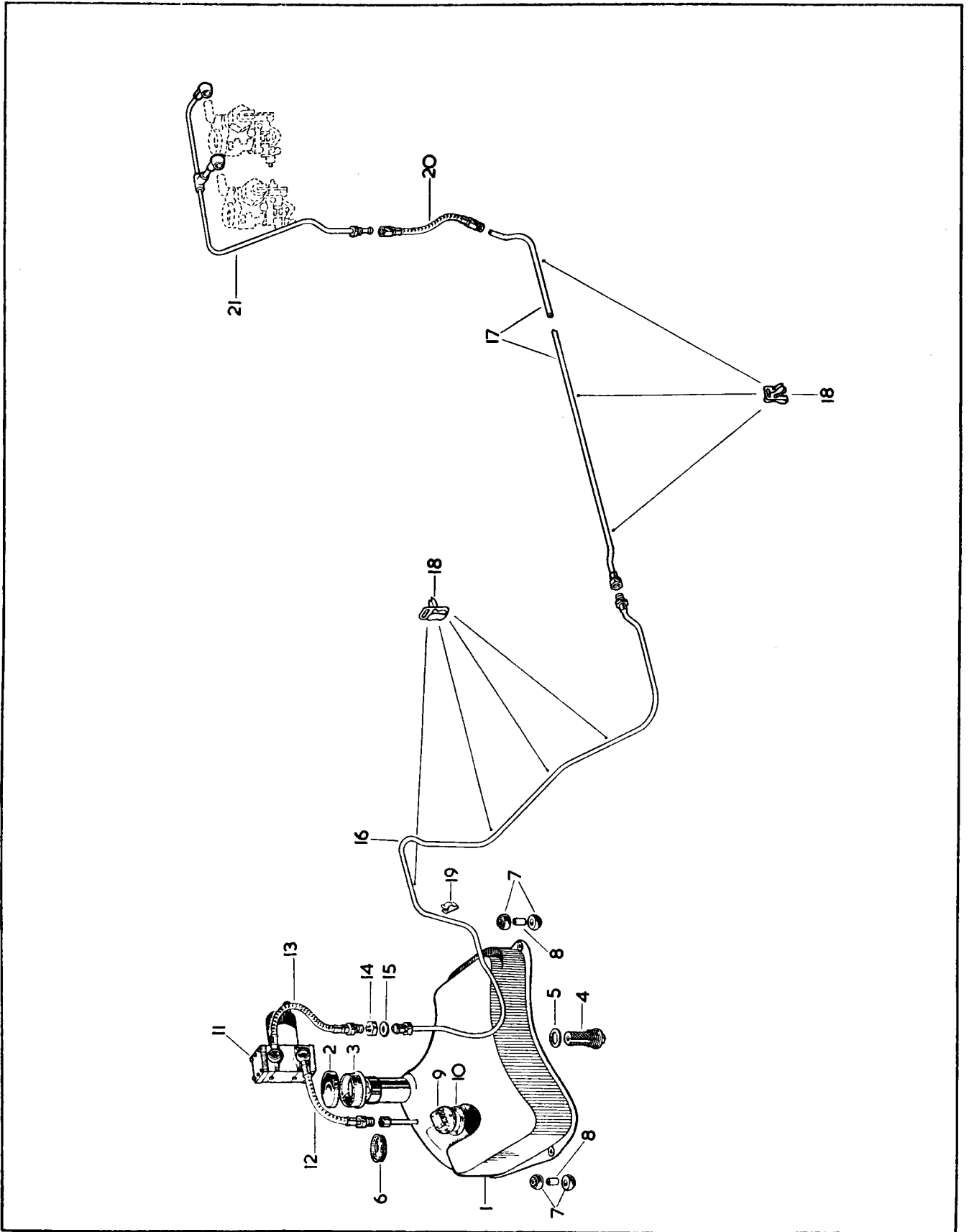


PLATE DZ

BODY SHELL

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.12650	BODY SHELL ASSEMBLY (371/951)		1	
7502	Underframe Assembly (371/024)		1	
371/010	Body Side Assembly, R.H.		1	
7323	Body Side Assembly, L.H. (371/011)		1	
7072	Roof Panel Assembly (371/003)		1	
7008	Front Wing Assembly, R.H. (371/196)		1	
7009	Front Wing Assembly, L.H. (371/197)		1	
5129	Closing Panel Assembly, Windscreen Side, R.H. (371/124)		1	
5130	Closing Panel Assembly, Windscreen Side, L.H. (371/125)		1	
5128	Petrol Filler Box Assembly (371/136)		1	
6626	Reinforcement Assembly, Bonnet Lock (371/160)		1	
4105	Tonneau Panel, Side, R.H. (171/078)		1	
4106	Tonneau Panel, Side, L.H. (171/079)		1	
6861	Reinforcement, Back Light (171/117)		1	
7056	Reinforcement, closing Cantrail Rear, R.H. (171/122)		1	
7057	Reinforcement, closing Cantrail Rear, L.H. (171/123)		1	
7070	Reinforcement, closing Cantrail Centre, R.H. (171/144)		1	
7071	Reinforcement, closing Cantrail Centre, L.H. (171/145)		1	
7243	Panel Assembly, Windscreen Header (371/172)		1	
6627	Closing Plate, Valance to Wing, joining Front Wings under Radiator Grille opening (171/758)		1	
6665	Capping Strip for Side of Front Wings (271/142)		2	
6666	Capping Strip for Front of Front Wings (271/143)		1	
6602	Stay Bracket, for R.H. Front Wing (171/238)		1	
6603	Stay Bracket, for L.H. Front Wing (171/239)		1	
371/148	Reinforcement Assembly for Facia Panel		1	
7281	Lower Rail, at R.H. side of Windscreen (171/280)		1	
7282	Lower Rail, at L.H. side of Windscreen (171/281)		1	
6829	Bracket, for Trim Fillet at R.H. Rear Quarter (171/320)		1	
6830	Bracket, for Trim Fillet at L.H. Rear Quarter (171/321)		1	
5100	Bonnet Assembly (371/014)		1	
5104	Door Shell, R.H. Front (371/040)		1	
5105	Door Shell, L.H. Front (371/041)		1	
5106	Door Shell, R.H. Rear (371/046)		1	
5107	Door Shell, L.H. Rear (371/047)		1	
BD.10404	Panel Assembly, Spare Wheel Cover (371/076)		1	
5112	Trunk Lid Assembly (371/085)		1	
5117	Lid Assembly, Scuttle Ventilator (371/100)		1	
7073	Gauze for Scuttle Ventilator Lid (271/174)		1	
6635	Operating Arm Assembly, for Scuttle Ventilator Lid (271/200)		1	
271/230	Distance Piece, for Scuttle Ventilator Lid		2	
5118	Door Assembly, Petrol Filler (371/101)		1	
5125	Striker Assembly, Trunk Lid (371/130)		1	
5141	Check Arm Assembly, Rear Doors (271/100)		2	
5146	Check Arm Assembly, Front Doors (271/130)		2	
7024	Pin, securing Check Arms (271/210)		4	
5144	Hinge Assembly, for R.H. side of Bonnet (271/116)		1	
5145	Hinge Assembly, for L.H. side of Bonnet (271/117)		1	
5147	Hinge Assembly, for Trunk Lid (271/144)		2	
5148	Return Spring, for Bonnet Catch (271/147)		1	
6743	Peg Assembly, for Bonnet Catch (271/148)		1	
6730	Safety Hook Assembly, for Bonnet Catch (271/153)		1	
6661	Base Plate Assembly, for Bonnet Catch (271/155)		1	
BD.12852	Striker Plate, for Bonnet Catch (271/158)		1	
BD.12853	Catch Plate, for Bonnet Catch (271/159)		1	
6664	Distance Piece, for Bonnet Catch (271/160)		2	
780	Spring, for Safety Hook of Bonnet Catch (253/820)		1	
782	Pin for Safety Hook of Bonnet Catch (253/821)		1	
1504	Return Spring for Petrol Filler Door (241/201)		1	
6716	Attachment Bracket for Rear Wheel Covers (171/207)		2	
BD.11771	Striker Plate Assembly for R.H. Door Locks (271/190)		2	
BD.11770	Striker Plate Assembly for L.H. Door Locks (271/191)		2	

BODY SHELL

Part No.	Description	Plate No.	No. per Unit	Remarks
BODY SHELL ASSEMBLY (371/951)				
<i>(continued)</i>				
BD.11772	Shakeproof Shim, for Striker Plates (271/220)		4	
5131	Door Assembly, for Heater Duct (371/144)		1	
5149	Spring for R.H. Heater Duct Door (271/186)		1	
5150	Spring for L.H. Heater Duct Door (271/187)		1	
BD.11117	Cowl Panel, on R.H. Front Wing Valance, for mounting of Brake Vacuum Servo (371/162)		1	
7358	Cover Plate, Dash Side (171/235)		2	
6721	Cover Plate, Valance to Grille opening (171/327)		1	
6706	Lower Dovetail Block (Nylon) for R.H. Door Lock Striker (271/224)		2	
6707	Lower Dovetail Block (Nylon) for L.H. Door Lock Striker (271/225)		2	

BODY UNDERFRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
7502	UNDERFRAME ASSEMBLY (371/759)		1	
5101	Side Member Assembly, R.H. (371/022)		1	} For details, see page 306.
5102	Side Member Assembly, L.H. (371/023)	EZ.1	1	
6732	Closing Plate, for Underframe Side Member, R.H. (371/166)		1	
6733	Closing Plate, for Underframe Side Member, L.H. (371/167)	EZ.1a	1	
5137	Cross Member Assembly, Front (371/716)	EZ.2	1	
4130	Closing Plate, for Front Cross Member (171/754)	EZ.3	1	
4128	Brace at R.H. side of Front Cross Member (171/752)		1	
4129	Brace at L.H. side of Front Cross Member (171/753)	EZ.4	1	
6582	Reinforcing Channel, for R.H. Rear Road Spring (171/710)		1	
6583	Reinforcing Channel, for L.H. Rear Road Spring (171/711)	EZ.5	1	
6741	Upper Clamp Assembly, for L.H. Rear Road Spring (371/745)	EZ.6	1	
6742	Upper Clamp Assembly, for R.H. Rear Road Spring (371/748)	EZ.7	1	
6727	Inner Bracket, for mounting of Panhard Rod (171/828)	EZ.8	1	
6726	Outer Bracket, for mounting of Panhard Rod (171/827)	EZ.9	1	
6728	Top Plate, for Panhard Rod Bracket (171/833)	EZ.10	1	
7378	Valance Assembly, under R.H. Front Wing (371/194)		1	} See Plate Nos. 11 and 12 for details.
7379	Valance Assembly, under L.H. Front Wing (371/195)		1	
7359	Filler Panel, Valance to Radiator Grille opening, Upper (171/348)	EZ.18	1	
5103	Dash Centre Assembly (371/027)	EZ.19	1	} See Plate Nos. 20 to 31 for details.
5110	Front Floor Assembly (371/052)		1	
4121	Cover Panel, inside Trunk, over Rear Axle (171/715)	EZ.32	1	
4120	Support Panel, for Rear Seat Squab (171/218)	EZ.33	1	
171/303	Bracket, for fixing of Support Panel		2	
271/145	Seal, for Squab Side Support		2	
4116	Panel, Parcel Shelf (171/206)	EZ.34	1	
271/146	Seal, for Parcel Shelf Panel		2	
5134	Rear Cross Member Assembly (371/704)	EZ.35	1	
5115	Rear Wheel Arch Assembly, R.H. (371/094)		1	
5116	Rear Wheel Arch Assembly, L.H. (371/095)	EZ.36	1	
4114	Reinforcement Panel, Trunk Side, R.H. (171/172)		1	
4115	Reinforcement Panel, Trunk Side, L.H. (171/173)	EZ.37	1	
5133	Trunk and Spare Wheel Floor Assembly (371/701)		1	} See Plate Nos. 38 to 49 for details.
4125	Cross Member, for Front of Trunk Floor (171/721)	EZ.50	1	
6835	Spring Clip, under Trunk Floor, for fixing of Spare Wheel Cover (271/701)		1	
6836	Support Bracket Assembly for Trunk Lid Hinges (371/131)		2	
171/283	Angle, at L.H. side of Trunk, for fixing of Petrol Pump		1	
7311	Clip, securing Electrical Harness (171/298)		6	
7324	Angle, Jack Mounting (171/315)		1	
7325	Bracket, Jack Mounting (171/318)		1	
C.4928	PLUG, FOR JACK SOCKETS, IN SIDE MEMBERS		4	
C.13931	Plug, for redundant Accelerator Fixing Holes in Centre Dash		1	L.H. DRIVE CARS ONLY
C.15588/5	Plug, for redundant Accelerator Fixing Holes in Centre Dash		1	R.H. DRIVE CARS ONLY
BD.12263	Plug, for redundant Accelerator Fixing Holes in Centre Dash		4	
BD.16907	Plug, sealing Rev. Counter Cable Hole		1	Required only when Electric Rev. Counter is fitted.
7378	VALANCE ASSEMBLY, UNDER R.H. FRONT WING (371/194)		1	

BODY UNDERFRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
7379	VALANCE ASSEMBLY, UNDER L.H. FRONT WING (371/195)		1	
7082	Valance Panel, L.H. (471/101)	EZ.11	1	
7081	Valance Panel, R.H. (471/100)	EZ.12	1	
7244	Reinforcing Plate, R.H. Side Member (171/848)		1	
7245	Reinforcing Plate, L.H. Side Member (171/849)		1	
6731	Tube, in L.H. Wing Valance, for intake to Air Cleaner (271/722)		1	
6729	Clip, Air Intake Pipe (171/858)		1	
6694	Bracket, for attachment of Front Brake Hoses (171/864)		2	
7092	Clip, Cable Harness (153/855)		12	
7811	Clip, Cable Harness (171/298)		2	
7314	Weld Nut (UWN.163/HG)		11	
7313	Weld Nut (UWN.103/HG)		3	
7312	Clinch Nut (UNF.201/X)		6	
6749	Support, for Radiator Block at R.H. side (371/140)		1	
6750	Support, for Radiator Block at L.H. side (371/141)	EZ.13	1	
6717	Longitudinal Stiffener to R.H. 'A' Post (171/226)		1	
6718	Longitudinal Stiffener to L.H. 'A' Post (171/227)	EZ.14	1	
7220	Filler Panel, from L.H. Wing Valance to Radiator Grille opening, Lower (171/347)	EZ.15	1	
7219	Filler Panel, from R.H. Wing Valance to Radiator Grille opening, Lower (171/346)	EZ.16	1	
6719	Angle, R.H., for attachment of Facia reinforcement (171/294)		1	
6720	Angle, L.H. for attachment of Facia reinforcement (171/295)		1	
BD.11117	COWL, ON OUTSIDE OF R.H. FRONT WING VALANCE, FOR MOUNTING OF BRAKE SERVO (371/162)	EZ.17	1	Fitted from Chassis No. 970001 to 971731 985001 to 987405
BD.14155	COWL, ON OUTSIDE OF R.H. FRONT WING VALANCE, FOR MOUNTING OF BRAKE SERVO		1	Fitted to Chassis No. 971732 and subs. 987406 and subs.
BD.13603	Packing, between Heater Box and Dash		1	
371/760	FRONT FLOOR ASSEMBLY		1	
171/873	Panel only, Front Floor	EZ.20	1	
5132	Intermediate Cross Member Assembly (371/700)	EZ.21	1	
5111	Rear Seat Pan Assembly (371/066)	EZ.22	1	
171/862	Reinforcement, Floor to Seat Pan	EZ.23	1	
7214	Stiffener Bracket, Floor to Seat Pan, R.H. (171/866)		1	
171/867	Stiffener Bracket, Floor to Seat Pan, L.H.	EZ.24	1	
7003	Inner Sill Panel, R.H. (171/704)		1	
7032	Inner Sill Panel, L.H. (171/705)	EZ.25	1	
7004	Diaphragm, for Inner Sill Panels (171/766)	EZ.26	2	
6986	Bracket, R.H., supporting Handbrake Shaft (371/734)		1	
6987	Bracket, L.H., supporting Handbrake Shaft (371/735)		1	
BD.12898	Asbestos Insulation, under Floor, for Exhaust System		1	
BD.12899	Retaining Plate, for Asbestos Insulation		1	
BD.524/5	Pop Rivet, securing Asbestos Plate to Retaining Plate		5	

BODY UNDERFRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
5111	REAR SEAT PAN ASSEMBLY (371/066)	EZ.22	1	
7213	Abutment Bracket for Brake Cable (371/755)	EZ.27	1	R.H. DRIVE CARS ONLY
BD.12949	Abutment Bracket Assembly for Brake Cable	EZ.28	1	
171/823	Bracket , for Rear Brake Hose		1	
171/771	Reinforcing Plate , Exhaust Pipe Mounting		1	
BD.12884	Bracket , for Outer Silencer Mounting	EZ.29	1	
BD.12885/1	R.H. Bracket Assembly , for Inner Silencer Mounting	EZ.30	1	
BD.12885/2	L.H. Bracket Assembly , for Inner Silencer Mounting		1	
BD.13838	GEARBOX COVER	EZ.31	1	
BD.14134	Grommet for Gear Lever		1	
BD.13840	Retaining Ring for Grommet		1	
BD.539/16	Screw , Self-tapping, securing Retaining Ring		4	
BD.1229/11	Screw , Self-tapping, securing Gearbox Cover		11	
BD.542/3	Special Washer on Screws		11	
BD.8536/3	Speed Fix for Screws		11	
5133	TRUNK FLOOR AND SPARE WHEEL CONTAINER ASSEMBLY (371/701)		1	
4124	Inner Panel , Trunk Floor, L.H. (171/719)	EZ.38	1	
4122	Inner Panel , Trunk Floor, R.H. (171/718)	EZ.39	1	
6735	Rear Panel Assembly , Trunk Floor (371/709)	EZ.40	1	
6783	Outer Panel , Trunk Floor, L.H. (171/770)	EZ.41	1	
6740	Bracket Assembly , mounting Petrol Tank, Front (371/725)	EZ.42	1	
4104	Spare Wheel Container (171/074)	EZ.43	1	
5138	Longitudinal Member Assembly , at L.H. side of Trunk Floor (371/717)	EZ.44	1	
4126	Longitudinal Member , at R.H. side of Trunk Floor (171/722)	EZ.45	1	
5135	Tonneau Side Panel Assembly , at R.H. side of Trunk Floor (371/710)		1	
5136	Tonneau Side Panel Assembly , at L.H. side of Trunk Floor (371/711)	EZ.46	1	
7689	Reinforcement at R.H. side of Trunk Floor (171/724)		1	
4127	Reinforcement for Lower Rear Body Panel (171/725)	EZ.47	1	
6038	Rear Body Panel , Lower (171/002)	EZ.48	1	
6734	Panel Assembly , at rear of Spare Wheel Floor (371/702)	EZ.49	1	
7360	Bracket Assembly , for attachment of Rear Bumper (371/706)		2	
6984	Fixing , for Spare Wheel (271/711)		1	
6608	Spring Latch , on Trunk Floor, for fixing of Spare Wheel Cover (271/181)		1	
TLP/D/BS419	Pop Rivet , securing Spring Latch		2	
BD.10404	SPARE WHEEL COVER ASSEMBLY (371/076)	EZ.51	1	
5173	Stud , for fixing of Spare Wheel Cover (271/182)		1	

BODY UNDERFRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
5101	R.H. SIDE MEMBER ASSEMBLY (371/022)		1	
5102	L.H. SIDE MEMBER ASSEMBLY (371/023)	EZ.1	1	
7079	Side Member only, R.H. (471/102)		1	
7080	Side Member only, L.H. (471/103)	EZ.52	1	
6736	Rear Jacking Tube Assembly, for R.H. Side Member (371/712)		1	
6737	Rear Jacking Tube Assembly, for L.H. Side Member (371/713)	EZ.53	1	
6738	Front Jacking Tube Assembly, for R.H. Side Member (371/714)		1	
6739	Front Jacking Tube Assembly, for L.H. Side Member (371/715)	EZ.54	1	
6722	Longitudinal Member at rear of R.H. Side Member (171/700)		1	
6723	Longitudinal Member at rear of L.H. Side Member (171/701)	EZ.55	1	
6724	Extension, at rear of R.H. Side Member (171/702)		1	
6725	Extension, at rear of L.H. Side Member (171/703)	EZ.56	1	
C.11889	Bracket, Front Mounting Plate Rear Springs (171/852)	EZ.57	4	

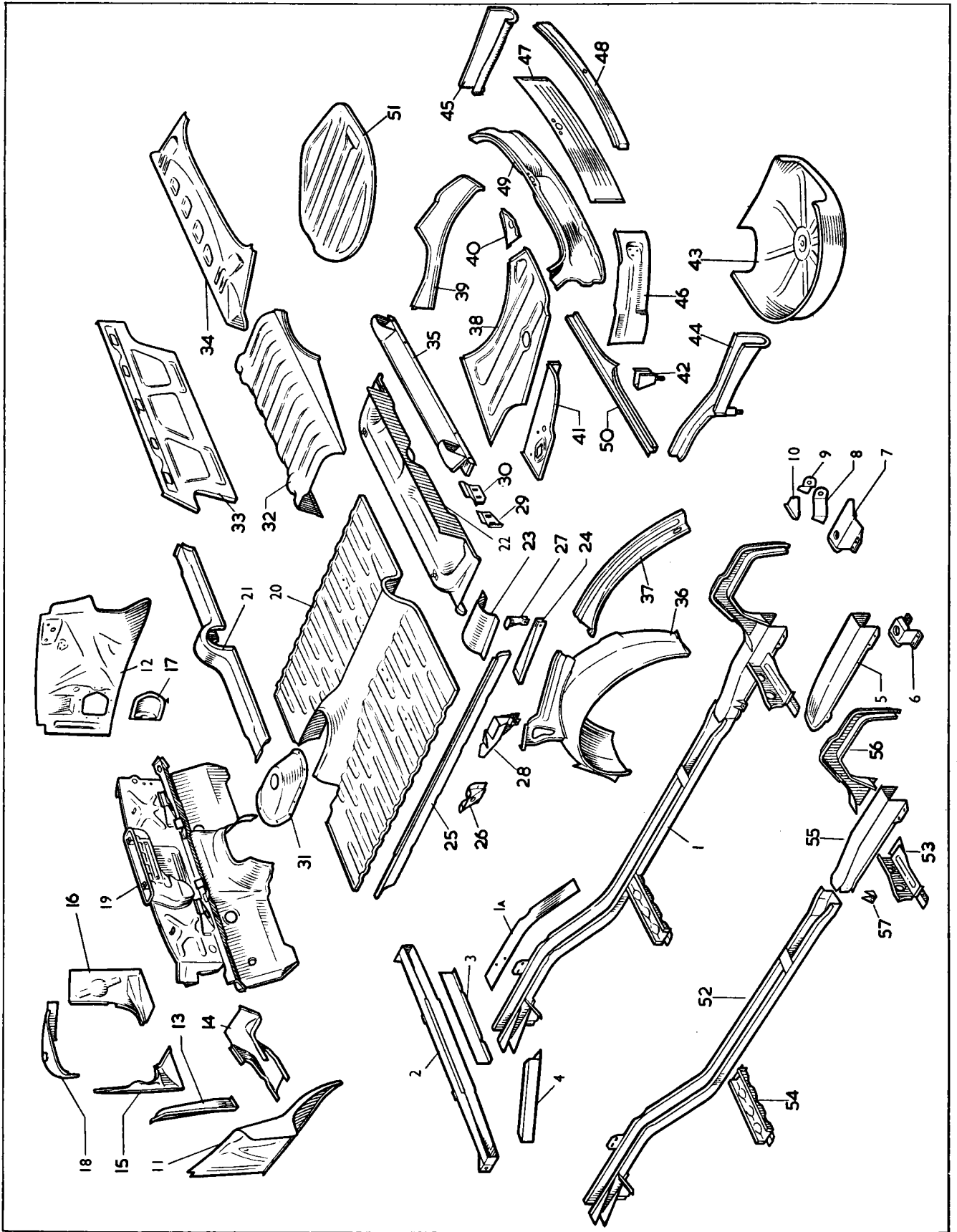


PLATE EZ

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
7072	ROOF PANEL ASSEMBLY (371/003)	FZ.1	1	
4102	Roof Panel only (171/003)		1	
171/331	Reinforcing Strip, for Windscreen aperture		2	
5126	Drip Moulding Assembly, at R.H. side of Roof (371/134)		1	
5127	Drip Moulding Assembly, at L.H. side of Roof (371/135)		1	
5126	DRIP MOULDING ASSEMBLY AT R.H. SIDE OF ROOF (371/134)		1	
171/106	Drip Moulding, Front Portion, R.H.		1	
171/220	Drip Moulding, Rear Portion, R.H.		1	
5127	DRIP MOULDING ASSEMBLY AT L.H. SIDE OF ROOF (371/135)		1	
171/107	Drip Moulding, Front Portion, L.H.		1	
171/221	Drip Moulding, Rear Portion, L.H.		1	
371/010	BODY SIDE ASSEMBLY, R.H.		1	
1323	BODY SIDE ASSEMBLY, L.H. (371/011)		1	
5121	" A " Post Panel Assembly, R.H. (371/106)		1	
5122	" A " Post Panel Assembly, L.H. (371/107)		1	
5119	" B " and " C " Post Panel Assembly, R.H. (371/104)		1	
5120	" B " and " C " Post Panel Assembly, L.H. (371/105)		1	
4112	Closing Plate, for R.H. " B " and " C " Post (171/142)		1	
4113	Closing Plate, for L.H. " B " and " C " Post (171/143)		1	
5123	" D " Post Panel Assembly, R.H. (371/108)		1	
5124	" D " Post Panel Assembly, L.H. (371/109)		1	
4109	Door Sill Panel, R.H. (171/112)		1	
4110	Door Sill Panel, L.H. (171/113)		1	
7025	Cantrail Panel, R.H. (171/138)		1	
7026	Cantrail Panel, L.H. (171/139)		1	
6786	Dash Side Panel Assembly, R.H. (371/028)		1	
6787	Dash Side Panel Assembly, L.H. (371/029)		1	
7712	Retainer, for R.H. Door Seals (171/166)		3	
7713	Retainer, for L.H. Door Seals (171/167)		3	
171/308	Bracket, for mounting of Radio Aerial		2	
5121	" A " POST PANEL ASSEMBLY, R.H. (371/106)		1	
171/176	" A " Post Panel only, R.H.		1	
171/174	Facing Panel, for R.H. " A " Post		1	
171/194	Bracket, on " A " Post, for fixing of Door Check Strap		1	
330/117	Nut Plate Assembly		6	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
5122	" A " POST PANEL ASSEMBLY, L.H. (371/107)	FZ.2	1	
171/177	" A " Post Panel only, L.H.		1	
7228	Facing Panel, for L.H. " A " Post (171/175)		1	
171/194	Bracket, on " A " Post, for fixing of Door Check Strap		1	
330/117	Nut Plate Assembly		6	
5119	" B " AND " C " POST PANEL ASSEMBLY, R.H. (371/104)		1	
171/108	" B " Post Panel only, R.H.		1	
171/110	" C " Post Panel only, R.H.		1	
171/102	Facing Panel, for R.H. " B " and " C " Post		1	
6981	Bracket, on " B " and " C " Post for fixing of Door Check Strap (171/118)		1	
330/117	Nut Plate Assembly		4	
7023	Tapping Plate, for Front Door Lock Striker (171/305)		1	
7207	Retainer, for Tapping Plate on R.H. " B " and " C " Post (171/306)		1	
5120	" B " AND " C " POST PANEL ASSEMBLY, L.H. (371/105)	FZ.3	1	
171/109	" B " Post Panel only, L.H.		1	
171/111	" C " Post Panel only, L.H.		1	
171/103	Facing Panel, for L.H. " B " and " C " Post		1	
6981	Bracket, on " C " and " B " Post, for fixing of Door Check Strap (171/118)		1	
330/117	Nut Plate Assembly		4	
7023	Tapping Plate, for Front Door Lock Striker (171/305)		1	
7208	Retainer, for Tapping Plate on L.H. " B " and " C " Post (171/307)		1	
4112	CLOSING PLATE FOR R.H. " B " AND " C " POST (171/142)		1	
4113	CLOSING PLATE FOR L.H. " B " AND " C " POST (171/143)	FZ.4	1	
5123	" D " POST PANEL ASSEMBLY, R.H. (371/108)		1	
171/126	" D " Post Panel only, Upper, R.H.		1	
171/136	" D " Post Panel only, Lower, R.H.		1	
171/276	" D " Post Panel only, Lower, R.H.		1	
171/124	Facing Panel, for Lower " D " Post		1	
6857	Spring, for Dzus Fastener securing R.H. Rear Wheel Cover (S.6/250)		2	
275	Rivet, securing Springs (RS.083/R.05)		4	
7023	Tapping Plate, for Rear Door Lock Striker (171/305)		1	
7207	Retainer, for Tapping Plate (171/306)		1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
5124	" D " POST PANEL ASSEMBLY, L.H. (371/109)	FZ.5	1	
171/127	" D " Post Panel only, Upper, L.H.		1	
171/137	" D " Post Panel only, Lower, L.H.		1	
171/277	" D " Post Panel only, Lower, L.H.		1	
6857	Spring, for Dzus Fastener securing L.H. Rear Wheel Cover (S.6/250)		2	
275	Rivet, securing Springs (RS.083/R.05)		4	
7023	Tapping Plate, for Rear Door Lock Striker (171/305)		1	
7208	Retainer, for Tapping Plate (171/307)		1	
BD.5619	Cover Plate, for Rear Wheel Arches (FTP.1209)		2	
4109	DOOR SILL PANEL, R.H. (171/112)		1	
4110	DOOR SILL PANEL, L.H. (171/113)	FZ.6	1	
7025	CANTRAIL PANEL, R.H. (171/138)		1	
7026	CANTRAIL PANEL, L.H. (171/139)	FZ.7	1	
6786	DASH SIDE PANEL ASSEMBLY, R.H. (371/028)		1	
6787	DASH SIDE PANEL ASSEMBLY, L.H. (371/029)	FZ.8	1	
5129	CLOSING PANEL ASSEMBLY AT R.H. SIDE OF WINDSCREEN (371/124)		1	
171/222	Closing Panel only, R.H.		1	
171/224	Header Panel, Outer, R.H.		1	
171/180	Tapping Plate, for fixing of Sun Visor		1	
171/116	Retainer, for Tapping Plate		1	
5130	CLOSING PANEL ASSEMBLY AT L.H. SIDE OF WINDSCREEN (371/125)	FZ.9	1	
171/233	Closing Panel only, L.H.		1	
171/225	Header Panel, Outer, L.H.		1	
171/180	Tapping Plate, for fixing of Sun Visor		1	
171/116	Retainer, for Tapping Plate		1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
7008	R.H. FRONT WING ASSEMBLY (371/196)		1	
171/048	Side Panel only, R.H.		1	
171/344	Front Panel only, R.H.		1	
171/186	Baffle Panel, R.H.		1	
7092	Clip, for Harness to Lamps (153/855)		1	
7009	L.H. FRONT WING ASSEMBLY (371/197)	FZ.10	1	
171/049	Side Panel only, L.H.		1	
171/345	Front Panel only, L.H.		1	
171/187	Baffle Panel, L.H.		1	
7092	Clip, for Harness to Lamps (153/855)		1	
C.12709	AIR INTAKE ASSEMBLY, BEHIND L.H. FRONT WING, FOR PIPE TO AIR CLEANER		1	
5128	PETROL FILLER BOX ASSEMBLY (371/136)	FZ.11	1	
171/233	Filler Box only		1	
171/234	Closing Plate, for Filler Box		1	
5168	Hinge Bracket and Arms Assembly (371/137)		1	
UMF.161/H.08	Screw, Set, securing Hinge Bracket		2	
WP.161	Washer, Plain, on Setscrews		2	
WL.161	Lock Washer, on Setscrews		2	
5118	PETROL FILLER DOOR ASSEMBLY ON L.H. REAR WING (371/101)	FZ.12	1	
1504	Return Spring, for Petrol Filler Door (241/201)		1	
BD.11789	SEAL ASSEMBLY FOR DIAPHRAGM AT REAR OF L.H. FRONT WING		1	
BD.11790	SEAL ASSEMBLY FOR DIAPHRAGM AT REAR OF R.H. FRONT WING		1	
BD.10229	Rubber Seal, for Front Wings		2	
BD.10405	Retainer, for Seal on R.H. Front Wing (171/236)		1	
BD.10406	Retainer, for Seal on L.H. Front Wing (171/237)		1	
BD.1814/2	Pop Rivet, securing Seals to Retainers		14	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
6626	REINFORCEMENT PANEL FOR BONNET LOCK (371/160)	FZ.13	1	
5148	RETURN SPRING FOR BONNET CATCH (271/147)		1	
6743	PEG, CENTRING BONNET CATCH (271/148)		1	
BD.12852	STRIKER PLATE FOR BONNET CATCH (271/158)		1	
BD.12853	CATCH PLATE FOR BONNET CATCH (271/159)		1	
6661	BASE PLATE FOR BONNET CATCH (271/155)		1	
6664	SPACING BUSH FOR BONNET CATCH (271/160)		1	
6730	SAFETY HOOK FOR BONNET CATCH (271/153)		1	
780	TENSION SPRING FOR SAFETY HOOK ON BONNET CATCH (253/820)		1	
782	PIVOT PIN SECURING SAFETY HOOK TO BONNET (253/821)		1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
4105	R.H. TONNEAU SIDE PANEL (171/078)		1	
4106	L.H. TONNEAU SIDE PANEL (171/079)	FZ.14	1	
6861	REINFORCEMENT PANEL FOR BACK LIGHT (171/117)	FZ.15	1	
7056	REINFORCEMENT PANEL, CLOSING R.H. REAR CANTRAIL (171/122)		1	
7057	REINFORCEMENT PANEL, CLOSING L.H. REAR CANTRAIL (171/123)	FZ.16	1	
7070	REINFORCEMENT PANEL, CLOSING CANTRAIL AT R.H. CENTRE (171/144)		1	
7071	REINFORCEMENT PANEL, CLOSING CANTRAIL AT L.H. CENTRE (171/145)	FZ.17	1	
7243	WINDSCREEN HEADER PANEL ASSEMBLY (371/172)	FZ.18	1	
6627	CLOSING PLATE, FROM VALANCE, JOINING FRONT WINGS UNDER RADIATOR GRILLE OPENING (171/758)	FZ.19	1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
6665	CAPPING STRIP AT SIDE OF FRONT WINGS (271/142)	FZ.20	2	
6666	CAPPING STRIP AT FRONT OF FRONT WINGS (271/143)	FZ.21	1	
6602	STAY BRACKET, FOR R.H. FRONT WING (171/238)		1	
6603	STAY BRACKET, FOR L.H. FRONT WING (171/239)	FZ.22	1	
6604	GUSSET, REINFORCING R.H. STAY BRACKET (171/258)		1	
6605	GUSSET, REINFORCING L.H. STAY BRACKET (171/259)	FZ.23	1	
371/148	REINFORCING PANEL ASSEMBLY FOR FACIA	FZ.24	1	
171/279	Panel only, for Facia Reinforcement		1	
171/293	Angle, for Demister Deflector		2	
7655	R.H. Demister Assembly (371/154)		1	
7656	L.H. Demister Assembly (371/155)		1	
371/188	Bracket Assembly, R.H., supporting Facia		1	
371/189	Bracket Assembly, L.H., supporting Facia		1	
171/314	Bracket, for mounting of Bonnet Lock Remote Control		1	
7281	RAIL AT BOTTOM R.H. SIDE OF WINDSCREEN (171/280)		1	
7282	RAIL AT BOTTOM L.H. SIDE OF WINDSCREEN (171/281)	FZ.25	1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
6829	BRACKET FOR TRIM FILLET ON R.H. REAR QUARTER (171/320)		1	
6830	BRACKET FOR TRIM FILLET ON L.H. REAR QUARTER (171/321)	FZ.26	1	
5100	BONNET, COMPLETE (371/014)	FZ.27	1	
7381	Reinforcement Assembly, at Front of Body (371/103)		1	
171/014	Panel, Bonnet Top		1	
171/132	Reinforcement, Bonnet Centre		1	
171/154	Reinforcement, at R.H. side of Bonnet		1	
171/155	Reinforcement, at L.H. side of Bonnet		1	
171/164	Reinforcement, at rear of Bonnet		1	
7381	REINFORCEMENT ASSEMBLY AT FRONT OF BONNET (371/103)		1	
171/134	Reinforcement only		1	
171/141	Channel, for Bonnet Catch		1	
171/205	Bracket, for mounting of Bonnet Safety Hook		1	
5144	HINGE ASSEMBLY AT R.H. SIDE OF BONNET (271/116)		1	
5145	HINGE ASSEMBLY AT L.H. SIDE OF BONNET (271/117)		1	
BD.12751	Return Spring, for Bonnet Hinges		2	
5104	R.H. FRONT DOOR SHELL ASSEMBLY (371/040)		1	
6864	Outside Panel Assembly, for R.H. Front Door (371/036)		1	
7482	Inside Panel Assembly, for R.H. Front Door (371/038)		1	
5154	Lower Hinge, for R.H. Front Door (271/216)		1	
5153	Upper Hinge, for R.H. Front Door (271/217)		1	
1490	Bolt, securing Hinges to Door (230/381)		6	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
5105	L.H. FRONT DOOR SHELL ASSEMBLY (371/041)	FZ.28	1	
6865	Outside Panel Assembly, for L.H. Front Door (371/037)		1	
7483	Inside Panel Assembly, for L.H. Front Door (371/039)		1	
5154	Upper Hinge, for L.H. Front Door (271/216)		1	
5153	Lower Hinge, for L.H. Front Door (271/217)		1	
1490	Bolt, securing Hinges to Door (230/381)		6	
BD.11806	Shroud, for Water Drain Holes in Front Doors		4	
7949	Grease Nipple for Door Hinges		4	
7482	INSIDE PANEL ASSEMBLY FOR R.H. FRONT DOOR (371/038)		1	
7483	INSIDE PANEL ASSEMBLY FOR L.H. FRONT DOOR (371/039)		1	
171/038	Panel only, for R.H. Front Door		1	
171/039	Panel only, for L.H. Front Door		1	
171/148	Reinforcement, for Hinges on R.H. Front Door		1	
171/149	Reinforcement, for Hinges on L.H. Front Door		1	
171/156	Reinforcement Bracket (Upper) for R.H. Upper Hinge		1	
171/157	Reinforcement Bracket (Upper) for L.H. Upper Hinge		1	
171/158	Reinforcement Bracket (Lower) for R.H. Upper Hinge		1	
171/159	Reinforcement Bracket (Lower) for L.H. Upper Hinge		1	
171/160	Tie Bracket, reinforcing R.H. Front Door		1	
171/161	Tie Bracket, reinforcing L.H. Front Door		1	
371/114	Tapping Plate, for fixing of Front Door Hinges		4	
171/133	Retainer, for Tapping Plates		4	
7770	Bracket, R.H., supporting Glass Channel at Rear (171/162)		1	
7771	Bracket, L.H., supporting Glass Channel at Rear (171/163)		1	
7772	Bracket, supporting Glass Channel at front (171/184)		2	
7773	Retainer, for Glass Channel (271/113)		6	
7774	Retainer, for Glass Channel (271/134)		2	
7775	Retainer, Glass Channel, Upper (271/221)		6	
7776	Retainer, Glass Channel, Lower (271/222)		2	
171/185	Bracket, for Glass Stop		2	
7174	Felt, in Bracket, for Glass Stop (271/131)		2	
6573	Guide Spring, for Front Door Check Arm (269/116)		2	
7020	Grommet, on Door Panel, preventing vibration on Remote Control (299/728)		4	
7322	Rivet, semi-tubular, securing Guide Spring Check Arm (RT.122/007)		4	
6576	Window Regulator Assembly in R.H. Front Door (271/128)		1	
6577	Window Regulator Assembly in L.H. Front Door (271/129)		1	
UMF.161/P.05	Screw, Pan Head, securing Regulator Lifting Arm Plate		8	
UMF.161/P.08	Screw, Pan Head, securing Regulator Spring Plate		8	
C.725	Washer, Shakeproof, on Screws		16	
6570	Lock Assembly (complete with Remote Control) on R.H. Door (271/138)		1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
INSIDE PANEL ASSEMBLY FOR L.H. FRONT DOOR (continued)				
6571	Lock Assembly (complete with Remote Control) on L.H. Door (271/139)		1	
7021	Tapped Plate , for fixing of Lock on R.H. Door (271/132)		1	
7022	Tapped Plate , for fixing of Lock on L.H. Door (271/133)		1	
7006	Screw , Hexagon Head, securing Locks (UMA.101/QR.14)		2	
7005	Screw , Hexagon Head, securing Locks (UMA.101/QR.12)		6	
7030	Screw , Binding Head, securing Remote Control (SZ.101/B.08)		6	
7206	Spire Nut , for Screws (NS.103/U.8)		6	
7321	Reinforcement Bracket , for Check Strap (171/323)		2	
BD.11770	STRIKER FOR L.H. FRONT DOOR LOCK (271/191)		1	
BD.11771	STRIKER FOR R.H. FRONT DOOR LOCK (271/190)		1	
BD.11772	Shakeproof Shim , for Strikers (271/200)		2	
BD.11773	Screw , securing Strikers to "B" and "C" Posts (UCA.101/QR.14)		6	
BD.11977	Shim , for Door Strikers			As req'd
5106	R.H. REAR DOOR SHELL ASSEMBLY (371/046)		1	
6866	Outside Panel Assembly , for R.H. Rear Door (371/042)		1	
7484	Inside Panel Assembly , for R.H. Rear Door (371/044)		1	
5151	Lower Hinge , for R.H. Rear Door (271/212)		1	
5142	Upper Hinge , for R.H. Rear Door (271/108)		1	
1490	Bolt , securing Hinges to Door (230/381)		6	
5107	L.H. REAR DOOR SHELL ASSEMBLY (371/047) FZ.29		1	
6867	Outside Panel Assembly , for L.H. Rear Door (371/043)		1	
7485	Inside Panel Assembly , for L.H. Rear Door (371/045)		1	
5152	Lower Hinge , for L.H. Rear Door (271/213)		1	
5143	Upper Hinge , for L.H. Rear Door (271/109)		1	
1490	Bolt , securing Hinges to Door (230/381)		6	
BD.11806	Shroud , for Water Drain Holes in Rear Doors		4	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
7484	INSIDE PANEL ASSEMBLY FOR R.H. REAR DOOR (371/044)		1	
7485	INSIDE PANEL ASSEMBLY FOR L.H. REAR DOOR (371/045)		1	
171/044	Panel only for R.H. Rear Door		1	
171/045	Panel only for L.H. Rear Door		1	
171/130	Reinforcement , for R.H. Rear Door Hinges		1	
171/131	Reinforcement , for L.H. Rear Door Hinges		1	
371/112	Tapping Plate Assembly , for Upper Hinge on R.H. Rear Door		1	
371/113	Tapping Plate Assembly , for Upper Hinge on L.H. Rear Door		1	
371/114	Tapping Plate , for Lower Hinges on Rear Doors		1	
171/133	Retainer , for Tapping Plates		4	
171/168	Fixing and Stop , forward, for R.H. Door Glass Channel		1	
171/169	Fixing and Stop , forward, for L.H. Door Glass Channel		1	
171/170	Fixing Bracket , Rear, for Door Glass Channel		2	
171/171	Stop Bracket , Rear, for Door Glass Channel		2	
271/114	Stop Pad , for Rear Door Glass Channels		4	
7773	Retainer , for Glass Channels (271/113)		2	
171/260	Retainer , for Glass Channel, R.H. Rear Door		1	
171/261	Retainer , for Glass Channel, L.H. Rear Door		1	
7775	Retainer , for Glass Channel, Upper (271/221)		6	
7776	Retainer , for Glass Channel, Lower (271/222)		2	
6573	Guide Spring , for Rear Door Check Arm (269/116)		2	
7020	Grommet , on Door Panel, preventing vibration on Remote Control (299/728)		4	
7322	Rivet , semi-tubular, securing Guide Spring Check Arm (RT.122/007)		4	
6574	Window Regulator Assembly , in R.H. Rear Door (271/126)		1	
6575	Window Regulator Assembly , in L.H. Rear Door (271/127)		1	
UMF.161/P.05	Screw , Pan Head, securing Regulator Lifting Arm Plate		8	
7027	Screw , Pan Head, securing Regulator Spring Plate (UCA.101/P.06)		8	
C.724	Washer , Shakeproof, on Screws		8	
C.725	Washer , Shakeproof, on Screws		8	
6578	Lock Assembly (complete with Remote Control) on R.H. Rear Door (271/136)		1	} NOT FITTED WITH CHILD'S SAFETY CATCH
6579	Lock Assembly (complete with Remote Control) on L.H. Rear Door (271/137)		1	
7021	Tapped Plate , for fixing of Lock on R.H. Rear Door (271/132)		1	
7022	Tapped Plate , for fixing of Lock on L.H. Rear Door (271/133)		1	
7005	Screw , Hexagon Head, securing Locks (UMA.101/QR.12)		6	
7006	Screw , Hexagon Head, securing Locks (UMA.101/QR.14)		2	
7030	Screw , Binding Head, securing Remote Control (SZ.101/B.08)		4	
7031	Screw , Binding Head, securing Remote Control (SZ.101/B.06)		2	
7206	Spire Nut , for Screws (NS.103/U.8)		6	
7321	Reinforcement Bracket , for Check Strap (171/323)		2	
271/115	Retainer , for Ventilator Glass Channel		2	
371/126	Anti-Drum Bracket Assembly , for Rear Doors		2	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11770	STRIKER FOR L.H. REAR DOOR LOCK (271/191)		1	
BD.11771	STRIKER FOR R.H. REAR DOOR LOCK (271/190)		1	
BD.11772	Shakeproof Shim, for Strikers (271/200)		2	
BD.11773	Screw, securing Strikers to "D" Post (UCA.101/QR.14)		6	
BD.11977	Shim, for Door Strikers		As req'd	
BD.13270	L.H. REAR DOOR LOCK (COMPLETE WITH REMOTE CONTROL INCORPORATING CHILD'S SAFETY LOCK)		1	} SUPPLIED TO SPECIAL ORDER ONLY
BD.13271	R.H. REAR DOOR LOCK (COMPLETE WITH REMOTE CONTROL INCORPORATING CHILD'S SAFETY LOCK)		1	
BD.13348	Distance Piece, between Remote Control Plate and Inner Door Panel		6	
AS.102/5D	Screw, Set, securing Remote Control Plate to Door Panel		6	
AW.102/T C.723/A	Washer, Plain, on Setscrews Washer, Shakeproof, on Setscrews		6 6	
BD.13372	L.H. OUTER ESCUTCHEON, OPER- ATING CHILD'S SAFETY CATCH		1	} SUPPLIED TO SPECIAL ORDER ONLY
BD.13373	R.H. OUTER ESCUTCHEON, OPER- ATING CHILD'S SAFETY CATCH		1	
BD.13350	SPRING, BEHIND OUTER ESCUT- CHEONS, FOR CHILD'S SAFETY LOCK		1	SUPPLIED TO SPECIAL ORDER ONLY
5112	TRUNK LID ASSEMBLY (371/085)	FZ.30	1	
6838	Outside Panel only (171/083)		1	
7000	Inside Panel Assembly (371/084)		1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
7000	INSIDE PANEL ASSEMBLY FOR TRUNK LID (371/084)		1	
171/084	Inside Panel only		1	
171/202	Reinforcement, for R.H. Trunk Lid Hinge		1	
171/203	Reinforcement, for L.H. Trunk Lid Hinge		1	
171/195	Tapping Plate, for Hinges		2	
171/204	Retainer, for Tapping Plates		2	
371/117	Reinforcement Assembly, for Trunk Lid Lock Striker		1	
5125	STRIKER ASSEMBLY FOR TRUNK LID LOCK (371/130)		1	
5147	TRUNK LID HINGE ASSEMBLY (271/144)		2	
6622	Coil Spring, for Hinges (WB.7/9464)		4	
5117	VENTILATOR LID ASSEMBLY ON SCUTTLE (371/100)	FZ.31	1	
BD.12236	R.H. REAR WHEEL COVER ASSEMBLY (CUT-AWAY TYPE) (371/192)		1	
BD.12235	L.H. REAR WHEEL COVER ASSEMBLY (CUT-AWAY TYPE) (371/193)	FZ.32	1	
6123	Dzus Fastener, on Rear Wheel Covers (AJ.6-40)		4	
6625	Grommet, securing Dzus Fasteners to Rear Wheel Covers (GA.6-350)		4	
6572	SUPPORT BRACKET ASSEMBLY FOR STEERING COLUMN MOUNTING (371/161)		2	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10407	COVER PLATE OVER STEERING COLUMN CUT-OUT ON CENTRE DASH (171/231)		1	
C.8971	COVER PLATE OVER PEDAL MOUNTING CUT-OUT ON CENTRE DASH (171/265)		1	
BD.1814/1	Rivet, securing Cover Plate		4	
6587	SEAT RUNNER ASSEMBLY, INNER AND OUTER (371/744)		4	
7075	Square Nut (230/199)		4	
7074	Retainer, for Square Nuts (199/108)		4	
BD.10403	Support Assembly, for Seat Runners (371/718)		4	

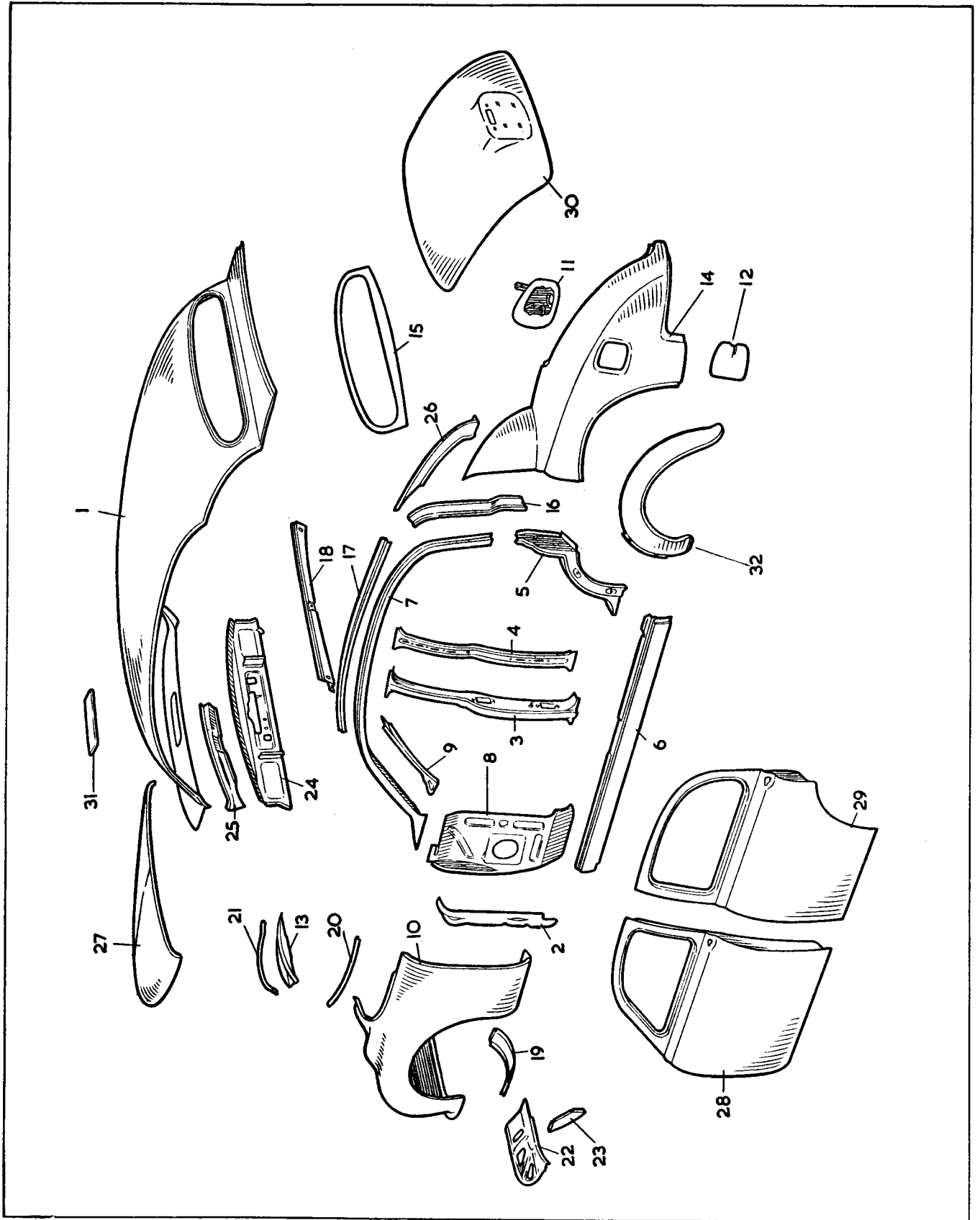


PLATE FZ

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10010	FRONT BUMPER, COMPLETE (98/07612)		1	
BD.10981	Bar only, Front Bumper (70/51148)	GZ.1	1	
BD.10982	Number Plate Carrier (70/51156)	GZ.2	1	
BD.9869	Bolt, securing Number Plate Carrier to Front Bumper (70/50945)	GZ.3	2	
BD.9872	Distance Piece, between Front Bumper and Number Plate Carrier (70/50962)	GZ.4	1	
NN.131/L	Nut on Bolts		2	
FG.105/X	Washer, Spring, under Nuts		2	
FW.205/T	Washer, Plain, behind Spring Washers		2	
BD.10995	Angle Bracket, at each end of Bumper (70/51145)	GZ.5	2	
BD.9870	Bolt, securing Angle Brackets to Rear Bumper (70/50946)	GZ.6	2	
NN.137/L	Nut on Bolts		2	
FG.106/X	Washer, Spring, under Nuts		2	
FW.206/T	Washer, Plain, behind Spring Washers		2	
BD.10996	L.H. Outer Bracket, for fixing of Bumper to Body (70/51144)	GZ.7	1	
BD.10997	R.H. Outer Bracket, for fixing of Bumper to Body (70/51143)	GZ.8	1	
UFB.143/12R	Bolt, securing Outer Brackets to Angle Brackets		2	
FW.107/T	Washer, Plain, on Bolts		4	
UFN.143/L	Nut on Bolts		2	
C.727	Washer, Shakeproof, under Nuts		2	
BD.10983	L.H. Inner Bracket, for fixing of Bumper to Body (70/51159)	GZ.9	1	
BD.10984	R.H. Inner Bracket, for fixing of Bumper to Body (70/51171)	GZ.10	1	
BD.10985	Over Rider Assembly, for Front Bumper (70/90393)	GZ.11	2	
BD.9868/1	Beading between Over Riders and Bumper (70/50881)	GZ.12	4	
BD.10990	Bolt, securing Over Riders and Inner Brackets to Bumper (70/51181)	GZ.13	2	
C.8351	Spire Nut, securing Bolts to Over Riders (SFV.0607)	GZ.14	2	
NN.137/L	Nut, securing Over Riders and Inner Brackets to Bumper		2	
FG.106/X	Washer, Spring, under Nuts		2	
FW.206/T	Washer, Plain, under Spring Washers		2	
BD.11112	FRONT BUMPER, COMPLETE		1	ALTERNATIVE TO BD.10010
BD.11114	Bar only, Front Bumper		1	
BD.11103	Bolt, securing Angle Brackets to Bumper		2	
	All other items as for Front Bumper BD.10010			
UFS.143/8R	Screw, Set, securing Front Bumper to Frame		8	
FW.107/T	Washer, Plain, on Setscrews		8	
C.727	Washer, Shakeproof, on Setscrews		8	
BD.9875	HEADLAMP MOTIF ON FRONT WINGS	GZ.15	2	
BD.17290	Spire Nut, securing Motif (78/189)	GZ.16	4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11461	CHROMIUM GRILLE ON FRONT WINGS	GZ.17	2	
BD.4803/2	Stud , for fixing of Grilles		8	
NN.119/L	Nut , securing Grilles		8	
C.723/A	Washer , Shakeproof, under Nuts		8	
BD.541/13	Special Washer , on Studs, for L.H. Grille		4	
BD.12472/19	RADIATOR GRILLE ASSEMBLY	GZ.18	1	Fitted from Chassis No. 985001 to 985599
BD.12472/3	Vane , No. 1 (Inner)		2	
BD.12472/5	Vane , No. 2		2	
BD.12472/7	Vane , No. 3		2	
BD.12472/9	Vane , No. 4		2	
BD.12472/11	Vane , No. 5		2	
BD.12472/13	Vane , No. 6		2	
BD.12472/15	Vane , No. 7		2	
BD.12472/17	Vane , No. 8, L.H. (Outer)		1	
BD.12472/18	Vane , No. 8, R.H. (Outer)		1	
BD.12472/26	Strap , across No. 1 Vanes, for mounting of Radiator Badge		1	
BD.12473	Stud , for fixing of Radiator		4	
UFN.119/L	Nut , securing Radiator Grille to Body		4	} 5 required on Chassis No. 970001 and subs. 985600 and subs.
C.723/A	Washer , Shakeproof, under Nuts		4	
AW.102/T	Washer , Plain, under Shakeproof Washers		4	
UFS.113/3R	Screw , Set, securing Radiator Grille at top		1	
BD.12370	Cup Washer , on Setscrew		1	
C.721	Washer , Shakeproof, on Setscrew		1	
AW.104/T	Washer , Plain, under Shakeproof Washer		1	
BD.13161	RADIATOR GRILLE ASSEMBLY	GZ.18	1	Fitted to Chassis No. 970001 and subs. 985600 and subs.
BD.13162	Vane , No. 1 (Inner)		2	
BD.13163	Vane , No. 2		2	
BD.13164	Vane , No. 3		2	
BD.13165	Vane , No. 4		2	
BD.13166	Vane , No. 5		2	
BD.13167	Vane , No. 6		2	
BD.13168	Vane , No. 7, L.H.		1	
BD.13169	Vane , No. 7, R.H.		1	
BD.13170	Vane , No. 8, L.H. (Outer)		1	
BD.13171	Vane , No. 8, R.H. (Outer)		1	
BD.12473	Stud , for fixing of Radiator		5	
BD.13392	Clip , for lower fixing of Radiator Badge	GZ.19	1	
BD.12448	BADGE FOR RADIATOR GRILLE	GZ.20	1	
BD.11499	Backing Piece for Badge	GZ.21	1	
BD.12558	Packing Piece behind Badge	GZ.22	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.12472/1	BOSS ASSEMBLY HOLDING BADGE		1	Fitted from Chassis No. 985001 to 985599
BD.14390	BOSS ASSEMBLY HOLDING BADGE	GZ.23	1	Fitted to Chassis No. 970001 and subs. 985600 and subs.
UCS.413/2H C.721 AW.104/T	Screw, Set, securing Boss and Badge to Radiator Grille Washer, Shakeproof, on Setscrews Washer, Plain, behind Shakeproof Washers		3 3 3	
BD.10954	JAGUAR MASCOT	GZ.24	1	
UCS.125/4R FW.104/T C.724	Screw, Set, securing Mascot to Bonnet Washer, Plain, on Setscrews Washer, Shakeproof, on Setscrews		2 2 2	
BD.10975	CHROMIUM PLATED BEAD (FRONT) AT TOP OF BONNET	GZ.25	1	
BD.10976	CHROMIUM PLATED BEAD (REAR) AT TOP OF BONNET	GZ.26	1	
BD.9851	Clip, securing Top Beads to Bonnet		10	
BD.9718	CHROMIUM PLATED BEAD AT L.H. SIDE OF BONNET	GZ.27	1	
BD.9719	CHROMIUM PLATED BEAD AT R.H. SIDE OF BONNET		1	
BD.11546 BD.9848 UCN.116/L C.722	Staple, for fixing of Side Beads Stud at front of Beads Nut, securing Side Beads Washer, Shakeproof, under Nuts	GZ.28	24 2 2 2	
BD.10224	RUBBER BUFFER, AT FRONT CORNERS, FOR BONNET STOP		2	
UFS.131/6H UFN.231/L	Screw, Set, holding Rubber Buffers Locknut, on Setscrews		2 2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.4920/3	REST RUBBER AT REAR OF BONNET (22" LONG)		1	
BD.10221	CONTROL WIRE, COMPLETE, OPER- ATING BONNET LOCK	GZ.29	1	
C.4443	Adjuster , for Bonnet Lock Control	GZ.30	1	
NN.125/L	Nut , locking Adjuster		1	
C.3880	Abutment , for Cable Adjuster	GZ.31	1	
FW.104/T	Washer , Plain, at bottom of Abutment		1	
NN.125/L	Nut , securing Abutment		1	
C.724	Washer , Shakeproof, under Nut		1	
BD.11510	SUN VISOR, COMPLETE	GZ.32	2	
BD.11518	Pivot Arm Assembly		2	
BD.13642/3	Screw, Set , securing Sun Visors		6	
BD.12692	PERSPEX SUN VISOR		2	SUPPLIED TO SPECIAL ORDER ONLY
BD.11512	RUBBER SOCKET HOLDING SUN VISOR	GZ.33	2	
BD.11511	Retainer for Rubber Sockets	GZ.34	2	
BD.538/6	Screw , Self-tapping, securing Retainers		2	
BD.13885	Packing Washer		2	
BD.9535	WINDSCREEN GLASS (TOUGHENED)	GZ.35	1	
BD.9536	WINDSCREEN GLASS (LAMINATED)	GZ.35	1	FITTED TO EXPORT CARS ONLY
BD.9537	RUBBER SEAL FOR WINDSCREEN GLASS	GZ.36	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10461	CHROMIUM PLATED FINISHER, L.H., FOR WINDSCREEN	GZ.37	1	
BD.10462	CHROMIUM PLATED FINISHER, R.H., FOR WINDSCREEN	GZ.38	1	
BD.9543	JOINT PIECE AT CENTRE OF CHROMIUM FINISHERS	GZ.39	2	
C.1107	LICENCE HOLDER ON WINDSCREEN		1	
C.1108	Badge, on Licence Holder		1	
C.12308	INTERIOR MIRROR ON WINDSCREEN HEADER PANEL	GZ.40	1	} Fitted from Chassis No. 970001 to 977264 985001 to 992287
6802	Glass only		1	
C.14901	PRISMATIC INTERIOR MIRROR, COM- PLETE		1	} Fitted to Chassis No. 977265 and subs. 992288 and subs.
C.14901/1	Base only with Collet and Nut		1	
C.14901/3	Stem and Head complete with Glass		1	
C.14901/2	Glass only		1	
C.14902 UFS.519/4H	Anti-Vibration Pad on Stem Screw, Set, securing Interior Mirror to Windscreen Header Panel		3	
BD.11457	TRIM PANEL ASSEMBLY FOR WIND- SCREEN HEADER PANEL		1	} Fitted from Chassis No. 970001 to 977264 985001 to 992287
BD.2703 BD.2702	Clip, securing Trim Panel Retainer, for Clips		10 10	
BD.16630	TRIM PANEL ASSEMBLY FOR WIND- SCREEN HEADER PANEL		1	
BD.2703 BD.2702	Clip, securing Trim Panel Retainer for Clips		10 10	} Fitted to Chassis No. 977265 and subs. 992288 and subs.

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11046	INSTRUMENT BOARD ASSEMBLY		1	
BD.11046/1	Instrument Board only	GZ.41	1	
BD.11045/2	Beading (Mahogany) at bottom L.H. side of Instrument Board	GZ.42	1	
BD.11045/3	Beading (Mahogany) at bottom R.H. side of Instrument Board	GZ.43	1	
M.106/6R	Woodscrew , securing Beadings		6	
BD.11022	BRACKET, FIXING INSTRUMENT BOARD AT L.H. SIDE		1	
BD.11023	BRACKET, FIXING INSTRUMENT BOARD AT R.H. SIDE		1	
BD.1502/2	Woodscrew , securing Fixing Brackets to Instrument Board		4	
BD.11582	Angle Support , for Ash Tray		1	
BD.1501/1	Woodscrew , securing Angle Support to Instrument Board		2	
UFS.425/4H	Screw , Set, for lower fixing of Instrument Board		2	
BD.541/9	Washer , Plain, on Setscrews		2	
C.724	Washer , Shakeproof, on Setscrews		2	
BD.11043	Screw (with plastic knob) for upper fixing of Instrument Board		2	
C.3562	Washer (Fibre) on Screws		2	
BD.11946	ASH TRAY ASSEMBLY AT BOTTOM OF INSTRUMENT BOARD		1	
BD.11453	Ash Tray only	GZ.44	1	
BD.11581	Pull (Polished Mahogany) for Ash Tray	GZ.45	1	
BD.1501/1	Woodscrew , securing Pull to Ash Tray		2	
BD.11504	SUPPORT BRACKET FOR ASH TRAY ON INSTRUMENT BOARD		1	
BD.1229/10	Screw , Self-tapping, securing Support Bracket		4	
AW.102/T	Washer , Plain, on Screws		2	
BD.11047	L.H. FACIA BOARD ASSEMBLY (COMPLETE WITH CUBBY BOX LID)	GZ.46	1	} R.H. DRIVE CARS ONLY
BD.11048	R.H. FACIA BOARD ASSEMBLY	GZ.47	1	
BD.11047/3	Lid , for Cubby Box, on L.H. Facia Board		1	
BD.573	Hinge , for Cubby Box Lid		2	
BD.1497/1	Woodscrew , securing Hinges		12	
BD.656/1	Ball Catch , retaining Lid in closed position		1	
BD.656/2	Plate , for Ball Catch and Lock		2	
M.102/3K	Woodscrew , securing Plates		4	
BD.4717	Knob , on Cubby Box Lid		1	
BD.539/16	Screw , Self-tapping, securing Knob		2	
BD.11047/4	Hinge Rail		1	
M.106/6R	Woodscrew , securing Hinge Rail to Facia		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11089	L.H. FACIA BOARD ASSEMBLY		1	} L.H. DRIVE CARS ONLY
BD.11090	R.H. FACIA BOARD ASSEMBLY (COMPLETE WITH CUBBY BOX LID)		1	
BD.11047/3	Lid, for Cubby Box on R.H. Facia Board		1	
BD.573	Hinge, for Cubby Box Lid		2	
BD.1497/1	Woodscrew, securing Hinges		12	
BD.656/1	Ball Catch, retaining Lid in closed position		1	
BD.656/2	Plate, for Ball Catch and Lock		2	
M.102/3K	Woodscrew, securing Plates		4	
BD.4717	Knob, on Cubby Box Lid		1	
BD.539/16	Screw, Self-tapping, securing Knob		2	
BD.11047/4	Hinge Rail		1	
M.106/6R	Woodscrew, securing Hinge Rail to Facia		2	
BD.13025	COVER PLATE (CHROMIUM PLATED) ON R.H. FACIA BOARD	GZ.48	1	
UFN.119/L	Nut, securing Cover Plate		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.541/13	Special Washer, under Shakeproof Washers		2	
BD.5300	LOCK FOR CUBBY BOX LID (WB.7/5631)		1	
BD.8072	Barrel for Lock (WB.7/5410)		1	
BD.1501/4	Woodscrew, securing Lock to Cubby Box Lid		3	
BD.11024	FIXING BRACKET ASSEMBLY FOR FACIA BOARDS		2	
BD.1502/2	Woodscrew, securing Fixing Bracket to Facia Boards		4	
BD.11086	ANGLE FOR FIXING OF FACIA BOARDS		2	
BD.8633/4	Spire Nut, on Angle		6	
BD.1502/2	Woodscrew, securing Angle to Facia		6	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11031/1	SUPPORT BRACKET AT SIDE OF FACIA BOARDS		2	
BD.1503/6	Woodscrew, securing Support Bracket to Facia		4	
BD.12304	ANGLE BRACKET FOR FIXING OF FACIA BOARDS		4	
BD.1503/2	Woodscrew, securing Angle Brackets		8	
UFN.125/L	Nut, securing Facia Board to Reinforcing Panel		2	
BD.542/1	Special Washer, under Nuts		2	
C.724	Washer, Shakeproof, under Nuts		2	
BD.11562/6	Screw, Set, securing Facia Board to Reinforcing Panel		4	
BD.12255/1	SUPPORT BRACKET, L.H., INNER SCREEN RAIL CAPPING		1	R.H. DRIVE CARS ONLY
BD.12256/1	SUPPORT BRACKET, R.H., INNER SCREEN RAIL CAPPING		1	L.H. DRIVE CARS ONLY
BD.1503/6	Woodscrew, securing Support Bracket		4	
BD.11433	L.H. CUBBY BOX	GZ.49	1	} FITTED TO R.H. DRIVE CARS ONLY
BD.10643	R.H. CUBBY BOX	GZ.50	1	
BD.10642	L.H. CUBBY BOX		1	} FITTED TO L.H. DRIVE CARS ONLY
BD.11434	R.H. CUBBY BOX		1	
BD.1502/1	Woodscrew, securing Cubby Boxes		22	
BD.11051	SCREEN RAIL CAPPING ASSEMBLY	GZ.51	1	Fitted from Chassis No. 970001 to 973013 985001 to 988601
BD.14391	SCREEN RAIL CAPPING ASSEMBLY		1	Fitted to Chassis No. 973014 and subs. 988602 and subs.
UFN.125/L	Nut, securing Screen Rail Capping		4	
FW.104/T	Washer, Plain, under Nuts		4	
C.724	Washer, Shakeproof, under Nuts		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11717	SUPPORT BRACKET ASSEMBLY FOR L.H. SCREEN RAIL CAPPING		1	
BD.11718	SUPPORT BRACKET ASSEMBLY FOR R.H. SCREEN RAIL CAPPING		1	
UFS.125/4R UFN.125/L C.724	Screw, Set, securing Support Brackets Nut, on Setscrews Washer, Shakeproof, under Nuts		6 6 6	
BD.11049	CAPPING FOR L.H. "A" POST	GZ.52	1	
BD.11050	CAPPING FOR R.H. " A " POST	GZ.53	1	
BD.539/16 BD.543/1	Woodscrew, securing " A " Post Cappings Cup Washer on Woodscrews		4 4	
BD.12257	SUPPORT BRACKET ASSEMBLY FOR L.H. INNER SCREEN RAIL FACIA		1	
BD.12258	SUPPORT BRACKET ASSEMBLY FOR R.H. INNER SCREEN RAIL FACIA		1	
BD.10667	GEARBOX COVER	GZ.54	1	Fitted up to and including Gearbox Serial No. GB.19869 NO LONGER SUPPLIED. USE BD.13838
BD.13838	GEARBOX COVER	GZ.54	1	Fitted to Gearbox Serial No. GB.19870 and subs.
BD.13819/3 BD.542/3 C.724	Screw, Set, securing Gearbox Cover to Floor Washer, Plain, on Setscrews Washer, Shakeproof, on Setscrews		10 10 10	
BD.10691	RUBBER GROMMET, ON GEARBOX COVER, FOR CHANGE-SPEED LEVER	GZ.55	1	} Fitted up to and including Gearbox Serial No. GB.19869 USE BD.14134 ETC., WHEN GEARBOX COVER BD.13838 IS FITTED
BD.10909 BD.539/2	Retaining Ring, holding Grommet to Gearbox Cover Screw, Self-tapping, securing Retaining Ring to Gearbox Cover	GZ.56	1 3	
BD.14134	RUBBER GROMMET, ON GEARBOX COVER, FOR CHANGE-SPEED LEVER	GZ.55	1	} Fitted to Gearbox Serial No. GB.19870 and subs.
BD.13840 BD.539/16	Retaining Ring, holding Grommet to Gearbox Cover Special Screw, securing Retaining Ring to Gearbox Cover		1 4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.5281/5	R.H. AIR DUCT HOSE FOR WIND-SCREEN DEMISTER		1	Fitted from Chassis No. 970001 to 971812 985001 to 987423
BD.5281/6	L.H. AIR DUCT HOSE FOR WIND-SCREEN DEMISTER		1	Fitted from Chassis No. 970001 to 971812 985001 to 987423
BD.14507	L.H. AIR DUCT HOSE FOR WIND-SCREEN DEMISTER		1	} Fitted to Chassis No. 971813 and subs. 987424 and subs.
BD.14508	R.H. AIR DUCT HOSE FOR WIND-SCREEN DEMISTER		1	
BD.5281/9	CENTRE AIR DUCT HOSE FOR WIND-SCREEN DEMISTER		1	Fitted from Chassis No. 970001 to 971812 985001 to 987423
BD.14607	Rubber Elbow, for Heater Tubes		2	
BD.16050	R.H. DEMISTER NOZZLE ASSEMBLY FOR CONNECTION OF AIR DUCT HOSE		1	} Fitted to Chassis No. 971813 and subs. 987424 and subs.
BD.16051	L.H. DEMISTER NOZZLE ASSEMBLY FOR CONNECTION OF AIR DUCT HOSE		1	
BD.711/2	Screw, Self-tapping, securing Demister Nozzles		4	
BD.10754	L.H. DEMISTER DEFLECTOR ASSEMBLY		1	} Fitted from Chassis No. 970001 to 971812 985001 to 987423
BD.10755	R.H. DEMISTER DEFLECTOR ASSEMBLY		1	
BD.711/3	Screw, Self-tapping, securing Demister Deflectors		6	
BD.14327	ESCUTCHEON, ON SCREEN RAIL, FOR DEMISTER OUTLET TO WIND-SCREEN		2	Fitted to Chassis No. 971813 and subs. 987424 and subs.
BD.11768	"Y" PIECE ASSEMBLY FOR WIND-SCREEN DEMISTERS		1	Fitted from Chassis No. 970001 to 971812 985001 to 987423

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11778	CENTRE DEMISTER ASSEMBLY		1	} Fitted from Chassis No. 970001 to 971812 985001 to 987423
BD.711/12	Screw, Self-tapping, securing Centre Demister		2	
BD.10807	KNOB FOR HEATER DUCT DOORS		2	
UCS.119/3R C.723/A	Screw, Set, securing Knobs Washer, Shakeproof, on Setscrews		2 2	
BD.10926	FELT SEAL FOR HEATER DUCT DOORS		2	
BD.9877	RUBBER SEAL FOR RECIRCULATING DOOR		1	
BD.10806/2	KNOB FOR VENTILATOR OPERATING LEVER		1	
BD.9876	RUBBER SEAL FOR VENTILATOR LID		1	
BD.10370 BD.11998	Drain Tube, for Ventilator Distance Piece, for Ventilator Lid		1 2	
BD.9720	CHROMIUM PLATED BEADING ON L.H. SCUTTLE PANEL	GZ.57	1	
BD.9721	CHROMIUM PLATED BEADING ON R.H. SCUTTLE PANEL		1	
BD.11719	Clip, securing Beadings		6	
BD.12010	MOUNTING ASSEMBLY, LOWER, FOR STEERING COLUMN		1	
BD.12011	Seal, for Steering Column mounting		1	
BD.14986	TREAD PLATE ASSEMBLY ON L.H. FRONT DOOR SILL	GZ.58	1	
BD.14987	TREAD PLATE ASSEMBLY ON R.H. FRONT DOOR SILL		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.14988	TREAD PLATE ASSEMBLY ON L.H. REAR DOOR SILL		1	
BD.14989	TREAD PLATE ASSEMBLY ON R.H. REAR DOOR SILL		1	
BD.540/8	Screw, Self-tapping, securing Tread Plates		16	
BD.11440	SCUTTLE SIDE CASING ASSEMBLY, L.H.	GZ.59	1	} REQUIRED WHEN RADIO IS NOT FITTED
BD.11441	SCUTTLE SIDE CASING ASSEMBLY, R.H.	GZ.60	1	
BD.13274	SCUTTLE SIDE CASING ASSEMBLY, L.H.		1	} REQUIRED FOR R.H. DRIVE CARS FITTED WITH RADIO
BD.13201	SCUTTLE SIDE CASING ASSEMBLY, R.H.		1	
BD.13200	SCUTTLE SIDE CASING ASSEMBLY, L.H.		1	} REQUIRED FOR L.H. DRIVE CARS FITTED WITH RADIO
BD.13275	SCUTTLE SIDE CASING ASSEMBLY, R.H.		1	
BD.539/1 BD.532/1	Screw, Self-tapping, securing Scuttle Side Casings Cup Washer on Screws		6 6	
BD.13187	SCUTTLE TOP CASING ASSEMBLY, L.H.	GZ.61	1	} REQUIRED FOR R.H. DRIVE CARS WHEN RADIO IS NOT FITTED
BD.13188	SCUTTLE TOP CASING ASSEMBLY, R.H.	GZ.62	1	
BD.13189	SCUTTLE TOP CASING ASSEMBLY, L.H.		1	} REQUIRED FOR L.H. DRIVE CARS WHEN RADIO IS NOT FITTED
BD.13190	SCUTTLE TOP CASING ASSEMBLY, R.H.		1	
BD.13484	SCUTTLE TOP CASING ASSEMBLY, L.H.		1	} REQUIRED FOR R.H. DRIVE CARS WHEN FITTED WITH RADIO
BD.13188	SCUTTLE TOP CASING ASSEMBLY, R.H.		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.13189	SCUTTLE TOP CASING ASSEMBLY, L.H.		1	} REQUIRED FOR L.H. DRIVE CARS WHEN FITTED WITH RADIO
BD.13488	SCUTTLE TOP CASING ASSEMBLY, R.H.		1	
BD.13486	SCUTTLE CASING ASSEMBLY, TOP CENTRE		1	REQUIRED FOR R.H. DRIVE CARS FITTED WITH RADIO
BD.13490	SCUTTLE CASING ASSEMBLY, TOP CENTRE		1	REQUIRED FOR L.H. DRIVE CARS FITTED WITH RADIO
BD.539/2 BD.532/1	Screw, Self-tapping, securing Scuttle Top Casings Cup Washer on Screws		6 6	
BD.11634	BRACKET FOR FIXING OF L.H. SCUTTLE TOP CASING		1	
BD.11635	BRACKET FOR FIXING OF R.H. SCUTTLE TOP CASING		1	
BD.13180	BRACKET FOR FIXING OF SCUTTLE SIDE CASINGS		2	
BD.524/3	Rivet, securing Brackets to Side Casings		4	
BD.13477	DEFLECTOR ASSEMBLY, FOR AIR THROUGH HEATER DUCT DOORS		1	
BD.539/15 BD.532/2	Screw, Self-tapping, securing Deflector Cup Washer on Screws		2 2	
BD.11502	L.H. FRONT SEAT ASSEMBLY, COMPLETE		1	} For Alternative Front Seats, see Optional Extras.
BD.11503	R.H. FRONT SEAT ASSEMBLY, COMPLETE	GZ.63	1	
NOTE : BD.11502 and BD.11503 covers the supply of a fully trimmed seat complete with cushion.				
BD.12088	L.H. FRONT SEAT ASSEMBLY, LESS CUSHION		1	
BD.12249	R.H. FRONT SEAT ASSEMBLY, LESS CUSHION		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11841	CUSHION FOR L.H. FRONT SEAT		1	
BD.11842	CUSHION FOR R.H. FRONT SEAT		1	
BD.12020	PLAIN SLIDE FOR L.H. FRONT SEAT		1	
BD.12021	PLAIN SLIDE FOR R.H. FRONT SEAT	GZ.64	1	
BD.12022	LOCKING SLIDE FOR L.H. FRONT SEAT		1	
BD.12023	LOCKING SLIDE FOR R.H. FRONT SEAT	GZ.65	1	
BD.11416	Spring, on Plain and Locking Seat Slides		4	
BD.11420	Packing for Seat Slides		4	
BD.13819/2	Screw, Set, Pan Head, securing Slides to Seat		8	
FW.104/T	Washer, Plain, on Setscrews		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.11417/2	Bolt, securing Slides to Body, Front		4	
UFN.125/L	Nut on Bolts		4	
C.724	Washer, Shakeproof, under Nuts		4	
BD.13819/6	Screw, Set, Pan Head, securing Slides to Body, Rear		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.541/20	Washer, Plain, on Setscrews		4	
6587	SEAT RUNNER ASSEMBLY, INNER AND OUTER (371/744)	GZ.66	4	
BD.9846	CHROMIUM PLATED MOULDING ON "B" AND "C" POSTS	GZ.67	2	
UFN.119/L	Nut, securing Mouldings to "B" and "C" Posts		2	
AW.102/T	Washer, Plain, under Nuts		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.11126	NO. 1 LISTING STICK FOR ROOF		1	
BD.11127	NO. 2 LISTING STICK FOR ROOF		1	
BD.11128	NO. 3 LISTING STICK FOR ROOF		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11129	NO. 4 LISTING STICK FOR ROOF		1	
BD.11130	NO. 5 LISTING STICK FOR ROOF		1	
BD.11241	Retainer, for Listing Sticks		10	
BD.10213	Retainer, for Hood Cloth, L.H. Front		1	
BD.10214	Retainer, for Hood Cloth, R.H. Front		1	
BD.10215	Retainer, for Hood Cloth, L.H. Rear		1	
BD.10216	Retainer, for Hood Cloth, R.H. Rear		1	
BD.711/3	Screw, Self-tapping, securing Hood Cloth Retainers		28	
BD.11594	ROOF FELT, FRONT		2	
BD.11595	ROOF FELT, REAR		2	
BD.11662	FELT STRIP FOR REAR QUARTER		6	
BD.11663	ROOF LINING ASSEMBLY		1	
BD.11034	TACKING STRIP FOR CANTRAILS		2	
BD.11035	TACKING STRIP FOR DOOR SILLS		2	
BD.11036	TACKING STRIP FOR "A" POSTS		2	
BD.11037	TACKING STRIP FOR "B" AND "C" POSTS		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11038	TACKING STRIP FOR "D" POSTS		2	
BD.11975	TACKING STRIP FOR SEAT PAN		2	
BD.11039	Screwnail, securing Tacking Strips		140	
BD.540/14	Screw, Self-tapping, securing Tacking Strips		8	
BD.11040	FILLET FOR L.H. WINDSCREEN PILLAR		1	
BD.11041	FILLET FOR R.H. WINDSCREEN PILLAR		1	
BD.540/14	Screw, Self-tapping, securing Fillets at top		2	
BD.540/15	Screw, Self-tapping, securing Fillets at bottom		2	
ANTI-DRUM MATERIAL				
BD.11665	Flintkote, for Rear Seat Squab Back		1	
BD.12801	Flintkote, for R.H. Front Floor		1	
BD.12802	Flintkote, for L.H. Front Floor		1	
BD.12803	Flintkote, for R.H. Rear Floor		1	
BD.12804	Flintkote, for L.H. Rear Floor		1	
BD.12805	Flintkote, for Gearbox lower front		1	
BD.12806	Flintkote, for Gearbox lower rear		1	
BD.12807	Flintkote, for Gearbox Lid		1	Fitted from Chassis No. 970001 to 974572 985001 to 989482
BD.12808	Flintkote, for Gearbox front top		1	
CARPETS FOR R.H. DRIVE CARS				
BD.15094	Carpet, for L.H. Front Floor		1	
BD.15095	Carpet, for R.H. Front Floor		1	
BD.15096	Carpet, for L.H. Toe Board		1	
BD.15097	Carpet, for R.H. Toe Board		1	
BD.15098	Carpet, for L.H. Rear Floor		1	
BD.15099	Carpet, for R.H. Rear Floor		1	
BD.15100	Carpet, for Clutch Housing		1	
BD.15101	Carpet, for Gearbox Top		1	Fitted from Chassis No. 970001 to 974572 985001 to 989482
BD.16349	Carpet, for Gearbox Top		1	Fitted to Chassis No. 974573 and subs. 989483 and subs.
BD.15102	Carpet, for Propeller Shaft Tunnel		1	
BD.15077	Carpet, for Cross Member under Front Seats		1	
BD.15103	Carpet, for L.H. Door Sill		1	
BD.15104	Carpet, for R.H. Door Sill		1	
BD.15079	Carpet, for L.H. Rear Seat Valance		1	
BD.15080	Carpet, for R.H. Rear Seat Valance		1	
BD.15081	Carpet, for Dash Front		1	
BD.15082	Carpet, for Dipper Pad		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
CARPETS FOR L.H. DRIVE CARS				
BD.15109	Carpet, for L.H. Front Floor		1	
BD.15110	Carpet, for R.H. Front Floor		1	
BD.15105	Carpet, for L.H. Toe Board		1	
BD.15106	Carpet, for R.H. Toe Board		1	
BD.15107	Carpet, for L.H. Rear Floor		1	
BD.15108	Carpet, for R.H. Rear Floor		1	
BD.15100	Carpet, for Clutch Housing		1	
BD.15101	Carpet, for Gearbox Top		1	
BD.15102	Carpet, for Propeller Shaft Tunnel		1	
BD.15077	Carpet, for Cross Member under Front Seats		1	
BD.15103	Carpet, for L.H. Door Sill		1	
BD.15104	Carpet, for R.H. Door Sill		1	
BD.14526	Carpet, for Dash Front		1	
BD.1286	DURABLE DOT FASTENER ASSEMBLY, SECURING CARPETS		6	
BD.1286/1	Button only		6	
BD.1286/2	Socket only		6	
BD.1286/3	Stud only		6	
BD.1814/2	Pop Rivet, securing Carpet Fasteners to Floor		6	
BD.13102	BOW TYPE CARPET FASTENER		8	
BD.11769	Seal, in Floor, for Bow Type Carpet Fasteners		8	
FELT UNDER CARPETS				
BD.12809	Felt, under Front Seat Support Packing		4	
BD.12810	Felt, under R.H. Front Floor Carpet		1	
BD.12811	Felt, under L.H. Front Floor Carpet		1	
BD.12812	Felt, under R.H. Rear Floor Carpet		1	
BD.12813	Felt, under L.H. Rear Floor Carpet		1	
BD.12814	Felt, at rear of Propeller Shaft Tunnel		1	
BD.12815	Felt, at centre of Propeller Shaft Tunnel		1	
BD.12816	Felt, over R.H. Cross Brace on Floor		1	
BD.12817	Felt, over L.H. Cross Brace on Floor		1	
BD.12818	Felt, over R.H. Front Door Sill		1	
BD.12819	Felt, over R.H. Rear Door Sill		1	
BD.12820	Felt, over L.H. Front Door Sill		1	
BD.12821	Felt, over L.H. Rear Door Sill		1	
BD.12822	Felt, under Heel Board Carpet		1	
BD.12826	Felt, under Gearbox Cover Carpet		1	Fitted from Chassis No. 970001 to 974572 985001 to 989482
BD.16326	Felt, under Gearbox Cover Carpet		1	Fitted to Chassis No. 974573 and subs. 989483 and subs,
BD.12827	Felt, for Rear Seat Pan		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
INSULATING FELTS				
BD.13210	Hardura Felt, for L.H. Toeboard (22½" × 16½")		1	
BD.13211	Hardura Felt, for R.H. Toeboard (21" × 13½")		1	
BD.13212	Hardura Felt, for Gearbox Top Collar (29½" × 17")		1	
BD.13213	Hardura Felt, for R.H. side of Gearbox (12" × 6½")		1	
BD.13214	Hardura Felt, for L.H. Scuttle Top Panel (23½" × 17½")		1	
BD.13215	Hardura Felt, for R.H. Scuttle Top Panel (23½" × 17½")		1	
BD.13216	Hardura Felt, for Heater Box (centre upper) (7" × 3")		1	
BD.13217	Hardura Felt, for Heater Box (centre) (9½" × 3")		1	
BD.13218	Hardura Felt, for Heater Box (side) (13" × 3")		1	
BD.13219	Hardura Felt, for Heater Box (face) (12" × 12")		1	
BD.13220	Hardura Felt, for centre of Scuttle Top Panel (11" × 3½")		1	
BD.13221	Hardura Felt, for L.H. side of Screen Rail (7½" × 4")		1	
BD.13222	Hardura Felt, for R.H. side of Screen Rail (7½" × 4")		1	
BD.13223	Hardura Felt, for face of L.H. Cubby Box (10½" × 19")		1	
BD.13224	Hardura Felt, for face of R.H. Cubby Box (22½" × 10½")		1	
BD.13225	Hardura Felt, for centre of Instrument Board (8½" × 13½")		1	
BD.13226	Hardura Felt, for top of R.H. Dash Panel (17½" × 8½")		1	
BD.13227	Hardura Felt, for top of L.H. Dash Panel (17½" × 8½")		1	
BD.13228	Hardura Felt, for Change Speed Lever (4" × 4½")		1	Fitted from Chassis No. 970001 to 974572 985001 to 989482
BD.13229	Rubberised Felt, for L.H. Toe Board (21½" × 16")		1	
BD.13230	Rubberised Felt, for R.H. Toe Board (18" × 13½")		1	
BD.13231	Rubberised Felt, for R.H. side Gearbox Collar (15" × 8")		1	
BD.13232	Rubberised Felt, for R.H. side Gearbox (5½" × 9½")		1	
BD.13233	Rubberised Felt, for L.H. side Gearbox Collar (16" × 8½")		1	
BD.13234	Rubberised Felt, for Heater Box (13½" × 3")		1	
BD.13235	Rubberised Felt, for Heater Box (3" × 7")		1	
BD.13236	Rubberised Felt, for Heater Box (9" × 3")		1	
BD.13237	Rubberised Felt, for face of L.H. Cubby Box (20½" × 10½")		1	
BD.13238	Rubberised Felt, for face of R.H. Cubby Box (20½" × 10½")		1	
BD.13239	Rubberised Felt, for centre of Cubby Box (17½" × 10½")		1	
BD.13240	Rubberised Felt, for top R.H. Dash Panel (17½" × 8½")		1	
BD.13241	Rubberised Felt, for top L.H. Dash Panel (17½" × 8½")		1	
BD.13242	Rubberised Felt, for Gearbox (1½" × 16")		1	Fitted from Chassis No. 970001 to 974572 985001 to 989482
BD.13243	Rubberised Felt, for Change Speed Lever (4½" × 4½")		1	
BD.13244	Rubberised Felt, under Toe Board Felts (7½" × 5½")		2	
BD.13245	Rubberised Felt, under Toe Board Felts (7½" × 5½")		2	
BD.13246	Rubberised Felt, under Toe Board Felts (7½" × 3")		2	
BD.13247	Rubberised Felt, under Toe Board Felts (5¾" × 5½")		2	
BD.13248	Rubberised Felt, under Toe Board Felts (5½" × 3½")		1	
BD.13249	Rubberised Felt, under Toe Board Felts (5½" × 3½")		1	
BD.13250	Rubberised Felt, under L.H. Toe Board Felts (6½" × 6")		2	
BD.13251	Rubberised Felt, under R.H. Toe Board Felts (6½" × 6")		2	
BD.13252	Rubberised Felt, under R.H. Toe Board Felts (5" × 5½")		1	
BD.13253	Rubberised Felt, under L.H. Toe Board Felts (5" × 5½")		1	
BD.13254	Rubberised Felt, under L.H. Toe Board Felts (5½" × 3½")		1	
BD.13255	Rubberised Felt, under R.H. Toe Board Felts (5½" × 3½")		1	
BD.13256	Rubberised Felt, for Scuttle (3" × 3")		1	
BD.13205	FASTENER STRIP ASSEMBLY, 13½" LONG, SECURING CARPET TO SCUTTLE PANEL		1	
BD.1286/3	Fastener, for Carpets		3	
BD.1814/2	Pop Rivet, securing Fastener to Strip		3	
BD.13204	FASTENER STRIP ASSEMBLY, 14½" LONG, SECURING CARPET TO SCUTTLE PANEL		1	
BD.1286/3	Fastener, for Carpets		3	
BD.1814/2	Pop Rivet, securing Fastener to Strip		3	
UFS.319/10H	Screw, Set, securing Fastener Strip to Scuttle		6	
C.8667/7	Nut, Self-locking, on Setscrews		6	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
TRIM DETAILS				
BD.11644	Moquette, Member Arch, Front (14" × 7½")		1	
BD.11645	Moquette, Member Arch, Rear (14" × 7½")		1	
BD.11646	Moquette, Cross Member, L.H. (11" × 9")		1	
BD.11647	Moquette, Cross Member, R.H. (11" × 9")		1	
BD.11648	Moquette, Rear Seat Valance, L.H. (24" × 14½")		1	
BD.11649	Moquette, Rear Seat Valance, R.H. (24" × 14½")		1	
BD.11650	Rexine, Rear Seat Pan, Front (38½" × 7½")		1	
BD.11651	Rexine, Front Seat Channel Support (12" × 8")		4	
BD.11652	Rexine, Rear Seat Side, L.H. (29½" × 5½")		1	
BD.11653	Rexine, Rear Seat Side, R.H. (29½" × 5½")		1	
BD.11654	Rexine, Front Door Pocket Depression (29" × 19")		1	
BD.11655	Rexine, L.H. Rear Quarter (7" × 6")		1	
BD.11656	Rexine, R.H. Rear Quarter (7" × 6")		1	
BD.11658	Rexine, Centre Dash, L.H. (10½" × 10")		1	
BD.11659	Rexine, Centre Dash, R.H. (10½" × 10")		1	
BD.11660	Rexine, Top Dash (5" × 3")		2	
BD.11605	DRAUGHT PIPING (34' 6" LONG)		1	
BD.10396	CUSHION ASSEMBLY FOR REAR SEAT	HZ.1	1	
BD.10695	REAR SEAT SQUAB ASSEMBLY	HZ.2	2	
BD.10745	CENTRE ARM REST ASSEMBLY FOR REAR SEAT	HZ.3	1	
BD.10202	Hinge Assembly, at L.H. side of Arm Rest		1	
BD.10203	Hinge Assembly, at R.H. side of Arm Rest		1	
BD.10565/3	Screw, Set, securing Arm Rest to Rear Seat Squab		6	
FW.104/T	Washer, Plain, on Setscrews		6	
UFN.125/L	Nut on Setscrews		6	
C.724	Washer, Shakeproof, under Nuts		6	
BD.11245	PARCEL SHELF ASSEMBLY	HZ.4	1	
BD.2703	Clip, securing Parcel Shelf		5	
BD.2702	Retainer for Clips		5	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11324	LOWER TRIM PANEL ASSEMBLY FOR L.H. REAR QUARTER	HZ.5	1	
BD.11325	LOWER TRIM PANEL ASSEMBLY FOR R.H. REAR QUARTER	HZ.6	1	
BD.11322	UPPER TRIM PANEL ASSEMBLY FOR L.H. REAR QUARTER	HZ.7	1	
BD.11323	UPPER TRIM PANEL ASSEMBLY FOR R.H. REAR QUARTER	HZ.8	1	
BD.11309 BD.2702	Clip, securing Upper Trim Panel Retainer for Clips		14 14	
BD.806	INTERIOR LAMP IN L.H. UPPER TRIM PANEL		1	
64 256	Plastic Cover for L.H. Interior Lamp Festoon Bulb		1 1	
BD.807	INTERIOR LAMP IN R.H. UPPER TRIM PANEL	HZ.9	1	
63 256	Plastic Cover for R.H. Interior Lamp Festoon Bulb		1 1	
BD.5408/1	Screw, Set, securing Interior Lamps		4	
BD.9725	CHROMIUM PLATED BEADING FOR L.H. SIDE OF TONNEAU	HZ.10	1	
BD.9726	CHROMIUM PLATED BEADING FOR R.H. SIDE OF TONNEAU	HZ.11	1	
BD.9851 BD.11719	Clip, securing Beadings to Tonneau Clip, securing Beadings to Tonneau at Rear		24 2	
BD.4321	RUBBER BUFFER, ON "D" POST, FOR REAR WHEEL COVER		6	
BD.9518	BACK LIGHT GLASS	HZ.12	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.9519	SEAL AROUND BACK LIGHT	HZ.13	1	
BD.9520	CHROMIUM PLATED FINISHER ON SEAL	HZ.14	1	
BD.5366	JOINT PIECE FOR CHROMIUM FINISHER AROUND BACK LIGHT GLASS	HZ.15	1	
BD.11573	MAT ASSEMBLY ON TRUNK FLOOR		1	
BD.1286	DURABLE DOT FASTENER SECURING MAT TO TRUNK FLOOR		8	
BD.1286/1	Button only		8	
BD.1286/2	Socket only		8	
BD.1286/3	Stud only		8	
BD.1814/2	Rivet, securing Fasteners to Floor		8	
BD.9878	COVER, ON TRUNK FLOOR, GIVING ACCESS TO PETROL TANK GAUGE UNIT		1	
BD.9888	LOCK, COMPLETE, FOR TRUNK LID (WB.3/6853)	HZ.16	1	
BD.8072	Barrel for Lock (WB.7/5410)		1	
UFS.319/4H	Screw, Set, securing Trunk Lid Lock		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
BD.11572	RUBBER SEAL FOR TRUNK LID LOCK	HZ.17	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11472	ESCUTCHEON FOR TRUNK LID LOCK	HZ.18	1	
BD.539/9	Screw, Self-tapping, securing Escutcheon		2	
BD.11321	SHIM FOR TRUNK LID LOCK STRIKER		1	
BD.14100/1	SEALING RUBBER AROUND TRUNK LID APERTURE (73" LONG)	HZ.19	2	
BD.11801	Rubber Tubing, filling bottom corners of Trunk Lid Aperture (5½" long)		2	
BD.10703	NAME EMBLEM ("JAGUAR") ON TRUNK LID		1	
BD.10735 BD.15293	Spire Fix, securing Name Emblem to Trunk Lid Sealing Washer (Rubber) under Spire Fix		5 5	
BD.13809	MODEL EMBLEM ("3.4") ON TRUNK LID		1	
BD.10735 BD.15293	Spire Fix, securing Model Emblem to Trunk Lid Sealing Washer (Rubber) under Spire Fix		2 2	
BD.11885	TRANSMISSION EMBLEM ("AUTOMATIC") ON TRUNK LID		1	REQUIRED ONLY WHEN AUTOMATIC TRANSMISSION IS FITTED
BD.10735 BD.15293	Spire Fix, securing Transmission Emblem to Trunk Lid Sealing Washer (Rubber) under Spire Fix		4 4	
BD.6581	GROMMET IN SLOTS OF REAR NUMBER PLATE PANEL		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10764	CHROMIUM PLATED BEADING SURROUNDING REAR NUMBER PLATE PANEL	HZ.20	1	
BD.10039	CLIP ASSEMBLY, SECURING CHROMIUM BEADING AT EACH SIDE OF NUMBER PLATE PANEL	HZ.21	6	
BD.9952	Retainer only		6	
BD.9953	Spring only		6	
BD.10809	Staple, securing Chromium Beading at bottom of Rear Number Plate Panel	HZ.22	4	
C.9917	REAR NUMBER PLATE ILLUMINATION LAMP	HZ.23	1	
BD.8598	Seal, between Number Plate Lamp and Trunk Lid (19" long)	HZ.24	1	
BD.12488	CASING ASSEMBLY AT L.H. SIDE OF LUGGAGE COMPARTMENT	HZ.25	1	
BD.12489	Sorbo Pad, $\frac{1}{2}$ " \times $4\frac{1}{2}$ " \times $4\frac{1}{2}$ ", on L.H. Casing		1	
BD.11557	CASING ASSEMBLY AT R.H. SIDE OF LUGGAGE COMPARTMENT	HZ.26	1	
BD.539/4	Screw, Self-tapping, securing Casings		18	
BD.532/4	Cup Washer on Screws		18	
BD.11007	SPARE WHEEL CLAMP ASSEMBLY	HZ.27	1	
BD.10637	Handle, operating Spare Wheel Clamp		1	
BD.11008	Screw		1	
BD.10639	Plate, on Screw, holding down Spare Wheel		1	
C.704/1	Mills Pin, securing Handle to Screw		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10993	TOOL CONTAINER ASSEMBLY	HZ.28	1	
FIXINGS FOR EXTERIOR TOOLS				
BD.11136	Clip, securing Wheel Brace		1	
BD.538/7	Screw, Self-tapping, securing Clip		1	
BD.11074	Clip, securing Wheel Brace		2	
BD.11137	Plate, reinforcing Clips		2	
BD.1814/4	Pop, Rivet, securing Clips		4	
BD.11055	Clip, securing Jack		1	
BD.538/7	Screw, Self-tapping, securing Jack Clip		1	
BD.12243	Felt ($\frac{1}{8}$ " \times $9\frac{1}{2}$ " \times 4") for Jack Housing		1	
BD.11785	RUBBER BUFFER AT EACH SIDE OF TRUNK LID		2	
BD.540/1	Screw, Self-tapping, securing Rubber Buffers		2	
BD.532/1	Cup Washer on Screws		2	
SEALING RUBBER				
BD.10896	Sealing Rubber for L.H. "A" Post		1	
BD.10897	Sealing Rubber for R.H. "A" Post		1	
BD.10898	Sealing Rubber for "B" and "C" Posts		4	
BD.10900	Sealing Rubber for "D" Post		2	
BD.17885	Sealing Rubber for Front Door Sills (37" long)		2	
BD.17886	Sealing Rubber for Rear Door Sills (24" long)		2	
BD.9929/3	Sealing Rubber for Wheel Arches (18" long)		2	
BD.17847/1	Sealing Rubber for Rear Wheel Cover (58" long)		2	
RETAINERS FOR SEALING RUBBER				
BD.10663	Retainer, for Seal on L.H. "C" Post		1	
BD.10664	Retainer, for Seal on R.H. "C" Post		1	
BD.10665	Retainer, for Seal on L.H. "A" Post		1	
BD.10666	Retainer, for Seal on R.H. "A" Post		1	
BD.711/5	Screw, Self-tapping, securing Seal Retainers		22	
BD.4321	RUBBER STOP FOR PETROL FILLER DOOR AND REAR WHEEL COVER		8	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11087	CASING ON L.H. " B " AND " C " POSTS		1	
BD.11088	CASING ON R.H. " B " AND " C " POSTS	HZ.29	1	
BD.11309 BD.2702	Clip, securing Casings to " B " and " C " Posts Retainer for Clips		22 22	
BD.11081	UPPER FACIA FOR L.H. " B " AND " C " POSTS		1	
BD.11082	UPPER FACIA FOR R.H. " B " AND " C " POSTS	HZ.30	1	
M.104/3R	Woodscrew, securing Upper Facias		14	
BD.11083	WAIST FACIA FOR " B " AND " C " POSTS	HZ.31	2	
M.104/3R	Woodscrew, securing Waist Facias		4	
BD.10011	REAR BUMPER ASSEMBLY, COMPLETE		1	
BD.10998	Bar only, Rear Bumper (70/90390)	HZ.32	1	
BD.11006	Grip Nut, in Outer Brackets of Rear Bumper		4	
BD.11003	Over Rider Assembly, for Rear Bumper (70/90394)	HZ.33	2	
BD.9868/1	Beading, between Over Riders and Rear Bumper (70/50881)	HZ.34	4	
BD.10990	Bolt, securing Over Riders (70/51181)	HZ.35	2	
C.8351	Spire Nut, securing Bolts to Over Riders (SFV.0607)	HZ.36	2	
NN.137/L	Nut on Bolts		2	
FG.106/X	Washer, Spring, under Nuts		2	
FW.206/T	Washer, Plain, under Spring Washers		2	
BD.11113	REAR BUMPER ASSEMBLY, COMPLETE		1	ALTERNATIVE TO BD.10011
BD.11115	Bar only, Rear Bumper		1	
	All other items as for Rear Bumper BD.10011			

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.9949	SEALING RUBBER BETWEEN REAR BUMPER AND BODY (6' LONG)	HZ.37	1	
BD.9950	Retainer, securing Sealing Rubber to Rear Bumper	HZ.38	16	
BD.9927	REAR BUMPER MOUNTINGS (RUBBER)	HZ.39	4	
UFN.131/L C.725	Nut, securing Rubber Mountings to Studs on Body Washer, Shakeproof, under Nuts		8 8	
BD.9925	BRACKET, FOR OUTER MOUNTING OF REAR BUMPER	HZ.40	2	
BD.9604/1 C.726	Bolt, securing Brackets and Bumper to Rubber Mountings Washer, Shakeproof, on Bolts		4 4	
BD.9603/1 FW.108/T C.728	Bolt, securing Rear Bumper to Mounting Brackets Washer, Plain, on Bolts Washer, Shakeproof, on Bolts		4 4 4	
BD.16261	L.H. FRONT DOOR (COMPLETE WITH ALL FITTINGS)		1	
BD.16262	R.H. FRONT DOOR (COMPLETE WITH ALL FITTINGS)		1	
BD.10728	INSIDE HANDLE FOR FRONT DOORS (WB.1/3858)	JZ.1	2	
BD.10371	OUTSIDE HANDLE (LOCKING) FOR R.H. FRONT DOOR (WB.1/6484)		1	
BD.10372	OUTSIDE HANDLE (LOCKING) FOR L.H. FRONT DOOR (WB.1/6483)	JZ.2	1	
BD.11999	Locking Barrel (complete with keys) for L.H. Front Door Lock (WB.1/6514)	JZ.3	1	
BD.12000	Locking Barrel (complete with keys) for R.H. Front Door Lock (WB.1/6515)		1	
BD.13018	Peg, securing Locking Barrels in Handles (WB.1/3551)		2	
BD.13019	Push Button (WB.1/6487)		2	
BD.9676	Seating Washer, at front end of Front Outside Door Handles (WB.1/6497)	JZ.4	2	
BD.9640	Seating Washer, at rear end of Front Outside Door Handles (WB.1/6498)	JZ.5	2	
UFS.319/3H C.723/A	Screw, Set, securing Outside Door Handles at front end Washer, Shakeproof, on Setscrews		2 2	
UFN.119/L C.723/A	Nut, securing Outside Door Handles at rear end Washer, Shakeproof, under Nuts		2 2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10724	LINK, CONNECTING FRONT DOOR HANDLES TO LOCKS (WB.1/6562)	JZ.6	2	
BD.12652	Clip (Large) retaining Links to Door Locks (WB.1/6753)	JZ.7	2	
BD.10727	Clip (Small) retaining Links to Door Handles (WB.3/6928)	JZ.8	2	
BD.10729	HANDLE, OPERATING FRONT DOOR WINDOW REGULATOR (WB.1/6671)	JZ.9	2	
BD.10730	OUTER ESCUTCHEON FOR REGULATOR AND INSIDE FRONT DOOR HANDLES (W.128)	JZ.10	4	
BD.10731	INNER ESCUTCHEON FOR REGULATOR AND INSIDE FRONT DOOR HANDLES (W.129)	JZ.11	4	
BD.10732	SPRING BEHIND ESCUTCHEONS (41/379)	JZ.12	4	
BD.10734	Rubber Plug, behind Handles		4	
BD.10733	Peg, securing Handles to Locks and Regulators		4	
BD.9722	CHROMIUM PLATED BEADING FOR L.H. FRONT DOOR	JZ.13	1	
BD.9723	CHROMIUM PLATED BEADING FOR R.H. FRONT DOOR		1	
BD.9851	Clip, securing Beading to Front Doors	JZ.14	14	
BD.9848	Stud, securing Beading to Front Doors	JZ.15	2	
UCN.119/L	Nut, on Studs		2	
C.722	Washer, Shakeproof, under Nuts		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.9641	CHROMIUM PLATED FINISHER AROUND WINDOW APERTURE ON L.H. FRONT DOOR	JZ.16	1	
BD.9642	CHROMIUM PLATED FINISHER AROUND WINDOW APERTURE ON R.H. FRONT DOOR		1	
BD.9645	JOINT PIECE FOR WINDOW FINISHERS	JZ.17	2	
BD.10413	Clip, securing Window Finishers to Front Doors	JZ.18	20	
BD.9844	GLASS FOR WINDOWS IN FRONT DOORS	JZ.19	2	
BD.9839	REGULATOR CHANNEL FOR WIN- DOW IN L.H. FRONT DOOR	JZ.20	1	
BD.9840	REGULATOR CHANNEL FOR WIN- DOW IN R.H. FRONT DOOR		1	
BD.9843/1	Rubber Strip, between Regulator Channel and Glass (15½" long)	JZ.21	2	
BD.9646	UPPER GLASS CHANNEL FOR FRONT DOORS	JZ.22	2	
BD.10770	Clip, securing Upper Glass Channels	JZ.23	8	
BD.9746	LOWER GLASS CHANNEL FOR L.H. FRONT DOOR	JZ.24	1	
BD.9747	LOWER GLASS CHANNEL FOR R.H. FRONT DOOR		1	
C.8667/17	Nut, securing Lower Glass Channels		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10292	WEATHER STRIP BETWEEN TOP OF R.H. FRONT DOOR AND GLASS		1	
BD.10293	WEATHER STRIP BETWEEN TOP OF L.H. FRONT DOOR AND GLASS	JZ.25	1	
BD.12777	Clip, securing Weather Strips	JZ.26	6	
BD.11807	WATER DEFLECTOR ON INNER PANEL OF FRONT DOORS		2	
BD.10896	SEALING RUBBER FOR L.H. FRONT DOOR HINGE PILLAR	JZ.27	1	
BD.10897	SEALING RUBBER FOR R.H. FRONT DOOR HINGE PILLAR		1	
BD.10898	SEALING RUBBER FOR FRONT DOOR SHUT PILLARS	JZ.28	2	
BD.17885	SEALING RUBBER FOR FRONT DOOR SILLS (37" LONG)	JZ.29	2	
BD.16595	NO DRAUGHT VENTILATOR, COMPLETE, FOR L.H. FRONT DOOR		1	
BD.16596	NO DRAUGHT VENTILATOR, COMPLETE, FOR R.H. FRONT DOOR		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.16591	OUTER FRAME ASSEMBLY FOR NO DRAUGHT VENTILATOR ON L.H. FRONT DOOR	JZ.30	1	
BD.9653	Pivot Arm, L.H.		1	
BD.9660/2	Locking Catch		1	
R.302/4W	Rivet, securing Pivot Arm and Locking Catch		2	
BD.16588	Channel Support Assembly		1	
BD.8829/3	Rivet, securing Channel Support to Outer Frame		4	
BD.16592	OUTER FRAME ASSEMBLY FOR NO DRAUGHT VENTILATOR ON R.H. FRONT DOOR		1	
BD.9654	Pivot Arm		1	
BD.9660/2	Locking Catch		1	
R.302/4W	Rivet, securing Pivot Arm and Locking Catch		2	
BD.16588	Channel Support Assembly		1	
BD.8829/3	Rivet, securing Channel Support to Outer Frame		4	
BD.9748	VERTICAL CHANNEL FOR L.H. NO DRAUGHT VENTILATOR	JZ.31	1	
BD.9749	VERTICAL CHANNEL FOR R.H. NO DRAUGHT VENTILATOR		1	
BD.9707	L.H. NO DRAUGHT VENTILATOR INNER FRAME, COMPLETE	JZ.32	1	
BD.9708	R.H. NO DRAUGHT VENTILATOR INNER FRAME, COMPLETE		1	
BD.9671	Glass only, for Front No Draught Ventilators		2	
BD.17380/1	Everseal, between Glass and Frame (22" long)		2	
BD.16603	Pivot Spindle on No Draught Ventilators		2	
UCS.516/2H	Screw, securing Pivot Spindle to Ventilator Inner Frame		4	
BD.9854	Locking Handle for L.H. Front No. Draught Ventilator	JZ.33	1	
BD.9855	Locking Handle for R.H. Front No Draught Ventilator		1	
BD.3897	Rubber Washer behind Locking Handles	JZ.34	2	
BD.3984	Peg, securing Locking Handles to Spindle on Inner Frames	JZ.35	2	
BD.9656	Bolt, securing Upper Pivot of Front No Draught Ventilator to Outer Frame	JZ.36	2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.9647	INDEX SLEEVE, FOR LOWER PIVOT SPINDLE, CONTROLLING OPENING ANGLE OF NO DRAUGHT VENTILATORS	JZ.37	2	
BD.9657	Bush , on Lower Pivot Spindles, engaging with Index Sleeve	JZ.38	2	
C.1221/3	Split Pin , securing Bush to Lower Pivot Spindles		2	
BD.9651	Spring , on Lower Pivot Spindles, below Index Sleeves	JZ.39	2	
AW.102/T	Washer , Plain, under Springs		2	
UFN.219/L	Nut , locking Springs and Index Sleeves to Lower Pivot Spindles		4	
BD.9672	SEALING RUBBER FOR L.H. FRONT NO DRAUGHT VENTILATOR	JZ.40	1	
BD.9673	SEALING RUBBER FOR R.H. FRONT NO DRAUGHT VENTILATOR		1	
BD.10625	FACIA ASSEMBLY FOR L.H. FRONT DOOR	JZ.41	1	
BD.10626	FACIA ASSEMBLY FOR R.H. FRONT DOOR		1	
BD.14130	Clip , fixing Facias to Front Doors		8	
BD.1502/1	Woodscrew , securing Clips to Facias		16	
BD.10633	Tab , fixing Facias to Front Doors		4	
M.104/3R	Woodscrew , securing Tabs to Facias		8	
BD.711/3	Screw , Self-tapping, securing Facias to Inner Door Panels		4	
BD.10623	WINDOW SURROUND FOR L.H. FRONT DOOR	JZ.42	1	
BD.10624	WINDOW SURROUND FOR R.H. FRONT DOOR		1	
BD.10631	Clip , securing Window Surrounds at bottom		2	
BD.11561	Clip , securing Window Surrounds		10	
BD.1501/1	Woodscrew , securing Clips		12	
BD.10379	CASING ASSEMBLY FOR L.H. FRONT DOOR	JZ.43	1	
BD.10380	CASING ASSEMBLY FOR R.H. FRONT DOOR		1	
BD.2703	Clip , securing Casings to Front Doors		38	
BD.2702	Retainer , for Clips		38	
BD.540/1	Screw , Self-tapping, securing Casings to top of Front Doors		10	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10868	ARM REST ASSEMBLY ON L.H. FRONT DOOR CASING	JZ.44	1	
BD.10869	ARM REST ASSEMBLY ON R.H. FRONT DOOR CASING		1	
BD.539/2 BD.532/2	Screw, Self-tapping, securing Arm Rests to Casings Cup Washer, on Screws		4 4	
BD.16263	L.H. REAR DOOR (COMPLETE WITH ALL FITTINGS)		1	
BD.16264	R.H. REAR DOOR (COMPLETE WITH ALL FITTINGS)		1	
BD.10728	INSIDE HANDLE FOR REAR DOORS (WB.1/3858)	KZ.1	2	
BD.9637	OUTSIDE HANDLE FOR L.H. REAR DOOR (WB.1/6485)	KZ.2	1	
BD.9638	OUTSIDE HANDLE FOR R.H. REAR DOOR (WB.1/6486)		1	
BD.13020	Push Button for L.H. Rear Door Handle (WB.1/6474)		1	
BD.13021	Push Button for R.H. Rear Door Handle (WB.1/6475)		1	
BD.9663	Seating Washer , at front end of Rear Outside Door Handles (WB.1/6465)	KZ.3	2	
BD.9640	Seating Washer , at rear end of Rear Outside Door Handles (WB.1/6498)	KZ.4	2	
UFS.319/3H C.723/A UFN.119/L C.723/A AW.102/T	Screw , Set, securing Outside Door Handles at front End Washer , Shakeproof, on Screws Nut , securing Outside Door Handles at rear End Washer , Shakeproof, under Nuts Washer , Plain, under Shakeproof Washers		2 2 2 2 2	
BD.10725	LINK, CONNECTING REAR DOOR HANDLES TO LOCKS (WB.1/6883)	KZ.5	2	
BD.12652	Clip (Large) retaining Links to Door Locks (WB.1/6753)	KZ.6	2	
BD.10727	Clip (Small) retaining Links to Door Handles (WB.3/6928)	KZ.7	2	
BD.10729	HANDLE OPERATING REAR DOOR WINDOW REGULATOR (WB.1/6671)	KZ.8	2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10730	OUTER ESCUTCHEON FOR REGULATOR AND INSIDE REAR DOOR HANDLES (W.128)	KZ.9	4	NOT REQUIRED FOR REAR DOOR HANDLES WHEN CHILD'S SAFETY LOCK IS FITTED
BD.13372	OUTER ESCUTCHEON FOR L.H. INSIDE REAR DOOR HANDLE (OPERATING CHILD'S SAFETY LOCK)		1	} FOR USE ONLY WHEN CHILD'S SAFETY LOCK IS FITTED
BD.13373	OUTER ESCUTCHEON FOR R.H. INSIDE REAR DOOR HANDLE (OPERATING CHILD'S SAFETY LOCK)		1	
BD.10731	INNER ESCUTCHEON FOR REGULATOR AND INSIDE REAR DOOR HANDLES (W.129)	KZ.10	4	
BD.10732	SPRING BEHIND ESCUTCHEON (41/379)	KZ.11	4	NOT REQUIRED FOR REAR DOOR HANDLES WHEN CHILD'S SAFETY LOCK IS FITTED
BD.13350	SPRING, BEHIND ESCUTCHEONS, FOR INSIDE REAR DOOR HANDLES		2	FOR USE ONLY WHEN CHILD'S SAFETY LOCK IS FITTED
BD.10734	Rubber Plug, behind Handles		4	
BD.10733	Peg, securing Handles to Locks and Regulators		4	
BD.9724	CHROMIUM PLATED BEADING FOR REAR DOORS	KZ.12	2	
BD.9851	Clip, securing Beadings to Rear Doors	KZ.13	12	
BD.9848	Stud, securing Beadings to Rear Doors	KZ.14	2	
UCN.116/L	Nut on Studs		2	
C.722	Washer, Shakeproof, under Nuts		2	
BD.9643	CHROMIUM PLATED FINISHER AROUND WINDOW APERTURE ON L.H. REAR DOOR	KZ.15	1	
BD.9644	CHROMIUM PLATED FINISHER AROUND WINDOW APERTURE ON R.H. REAR DOOR		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.9645	JOINT PIECE FOR WINDOW FINISHERS	KZ.16	2	
BD.10413	Clip, securing Window Finishers to Rear Doors	KZ.17	20	
BD.9845	GLASS FOR WINDOWS IN REAR DOORS	KZ.18	2	
BD.9841	REGULATOR CHANNEL FOR WINDOW IN L.H. REAR DOOR	KZ.19	1	
BD.9842	REGULATOR CHANNEL FOR WINDOW IN R.H. REAR DOOR		1	
BD.9843/2	Weather Strip, between Regulator Channel and Glass	KZ.20	2	
BD.9648	UPPER GLASS CHANNEL FOR REAR DOORS	KZ.21	2	
BD.10770	Clip, securing Upper Glass Channels	KZ.22	8	
BD.9698	LOWER GLASS CHANNEL FOR L.H. REAR DOOR	KZ.23	1	
BD.9699	LOWER GLASS CHANNEL FOR R.H. REAR DOOR		1	
C.8667/17 C.723A AW.102/T	Nut, securing Lower Glass Channels Washer, Shakeproof, under Nuts Washer, Plain, under Shakeproof Washer		2 2 2	
BD.10294	WEATHER STRIP BETWEEN TOP OF R.H. REAR DOOR AND GLASS		1	
BD.10295	WEATHER STRIP BETWEEN TOP OF L.H. REAR DOOR AND GLASS	KZ.24	1	
BD.12777	Clip, securing Weather Strips	KZ.25	6	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10898	SEALING RUBBER FOR REAR DOOR HINGE PILLARS	KZ.26	2	
BD.10900	SEALING RUBBER FOR REAR DOOR SHUT PILLARS	KZ.27	2	
BD.17886	SEALING RUBBER FOR REAR DOOR SILLS (24" LONG)	KZ.28	2	
BD.9929/3	SEALING RUBBER FOR REAR DOOR WHEEL ARCHES (18" LONG)	KZ.29	2	
BD.9729	NO DRAUGHT VENTILATOR, COMPLETE, FOR L.H. REAR DOOR		1	
BD.9730	NO DRAUGHT VENTILATOR, COMPLETE, FOR R.H. REAR DOOR		1	
BD.9731	OUTER FRAME ASSEMBLY FOR NO DRAUGHT VENTILATOR ON L.H. REAR DOOR	KZ.30	1	
BD.9732	OUTER FRAME ASSEMBLY FOR NO DRAUGHT VENTILATOR ON R.H. REAR DOOR		1	
BD.9703	VERTICAL CHANNEL FOR L.H. NO DRAUGHT VENTILATOR	KZ.31	1	
BD.9704	VERTICAL CHANNEL FOR R.H. NO DRAUGHT VENTILATOR		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.9692	L.H. NO DRAUGHT VENTILATOR INNER FRAME, COMPLETE	KZ.32	1	
BD.9693	R.H. NO DRAUGHT VENTILATOR INNER FRAME, COMPLETE		1	
BD.9694	Glass only, for Rear No. Draught Ventilators		2	
BD.17380/1	Everseal, between Glass and Frame (22" long)		2	
BD.16578/2	Pivot Spindle for Rear No Draught Ventilators		2	
UCS.516/2H	Screw, Set, securing Pivot Spindle to Ventilator Inner Frame		4	
BD.9854	Locking Handle for L.H. No Draught Ventilator	KZ.33	1	
BD.9855	Locking Handle for R.H. No. Draught Ventilator		1	
BD.3897	Rubber Washer behind Locking Handles	KZ.34	2	
BD.3984	Peg, securing Locking Handles to Spindle on Inner Frames	KZ.35	2	
BD.9695	SEALING RUBBER FOR L.H. REAR NO DRAUGHT VENTILATOR	KZ.36	1	
BD.9696	SEALING RUBBER FOR R.H. REAR NO DRAUGHT VENTILATOR		1	
BD.10355	TOP PIVOT FOR REAR NO DRAUGHT VENTILATOR	KZ.37	2	
UCS.516/2H	Screw, Set, securing Top Pivot to Outer Frames		4	
BD.10629	FACIA ASSEMBLY FOR L.H. REAR DOOR	KZ.38	1	
BD.10630	FACIA ASSEMBLY FOR R.H. REAR DOOR		1	
BD.14130	Clip, fixing Facias to Rear Doors		8	
BD.1502/1	Woodscrew, securing Clips to Facias		16	
BD.10633	Tab, fixing Facias to Rear Doors		4	
M.104/3R	Woodscrew, securing Tabs to Facias		8	
BD.711/3	Screw, Self-tapping, securing Facias to Inner Door Panels		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10627	WINDOW SURROUND FOR L.H. REAR DOOR	KZ.39	1	
BD.10628	WINDOW SURROUND FOR R.H. REAR DOOR		1	
BD.10631	Clip, securing Window Surrounds at bottom		2	
BD.11561	Clip, securing Window Surrounds		10	
BD.1501/1	Woodscrew, securing Clips		12	
BD.10381	CASING ASSEMBLY FOR L.H. REAR DOOR	KZ.40	1	
BD.10382	CASING ASSEMBLY FOR R.H. REAR DOOR		1	
BD.2703	Clip, securing Casings to Rear Doors		30	
BD.2702	Retainer, for Clips		30	
BD.540/1	Screw, Self-tapping, securing Casings to top of Rear Doors		10	
BD.10385	ARM REST ASSEMBLY ON L.H. REAR DOOR CASING	KZ.41	1	
BD.10386	ARM REST ASSEMBLY ON R.H. REAR DOOR CASING		1	
BD.539/2	Screw, Self-tapping, securing Arm Rests to Casings		4	
BD.532/2	Cup Washer, on Screws		4	
BD.10968	ASH TRAY IN REAR DOOR ARM RESTS	KZ.42	2	
BD.10816	Container for Ash Tray in L.H. Arm Rest		1	
BD.10817	Container for Ash Tray in R.H. Arm Rest		1	
BD.11740	Pin, at back of Container, fixing Ash Trays to Arm Rests		2	
C.5201	FRONT NUMBER PLATE		1	} SUITABLE FOR RAISED CHARACTERS
C.10060	REAR NUMBER PLATE		1	
BD.2904	FRONT NUMBER PLATE		1	} SUITABLE FOR PAINTED CHARACTERS
C.10061	REAR NUMBER PLATE		1	
BD.1229/10	Screw, Self-tapping, securing Front Number Plate		3	
BD.1229/13	Screw, Self-tapping, securing Rear Number Plate		4	

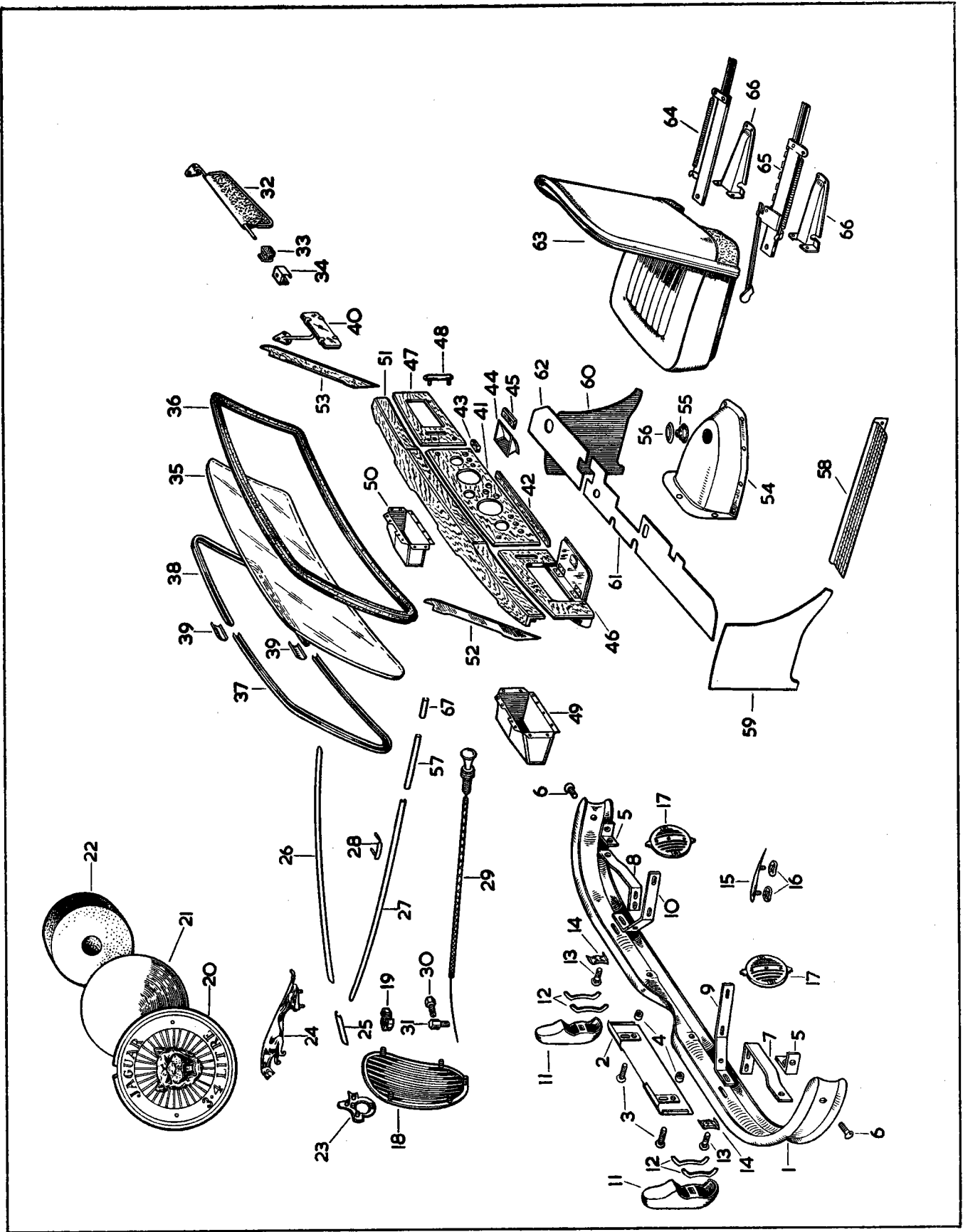


PLATE GZ

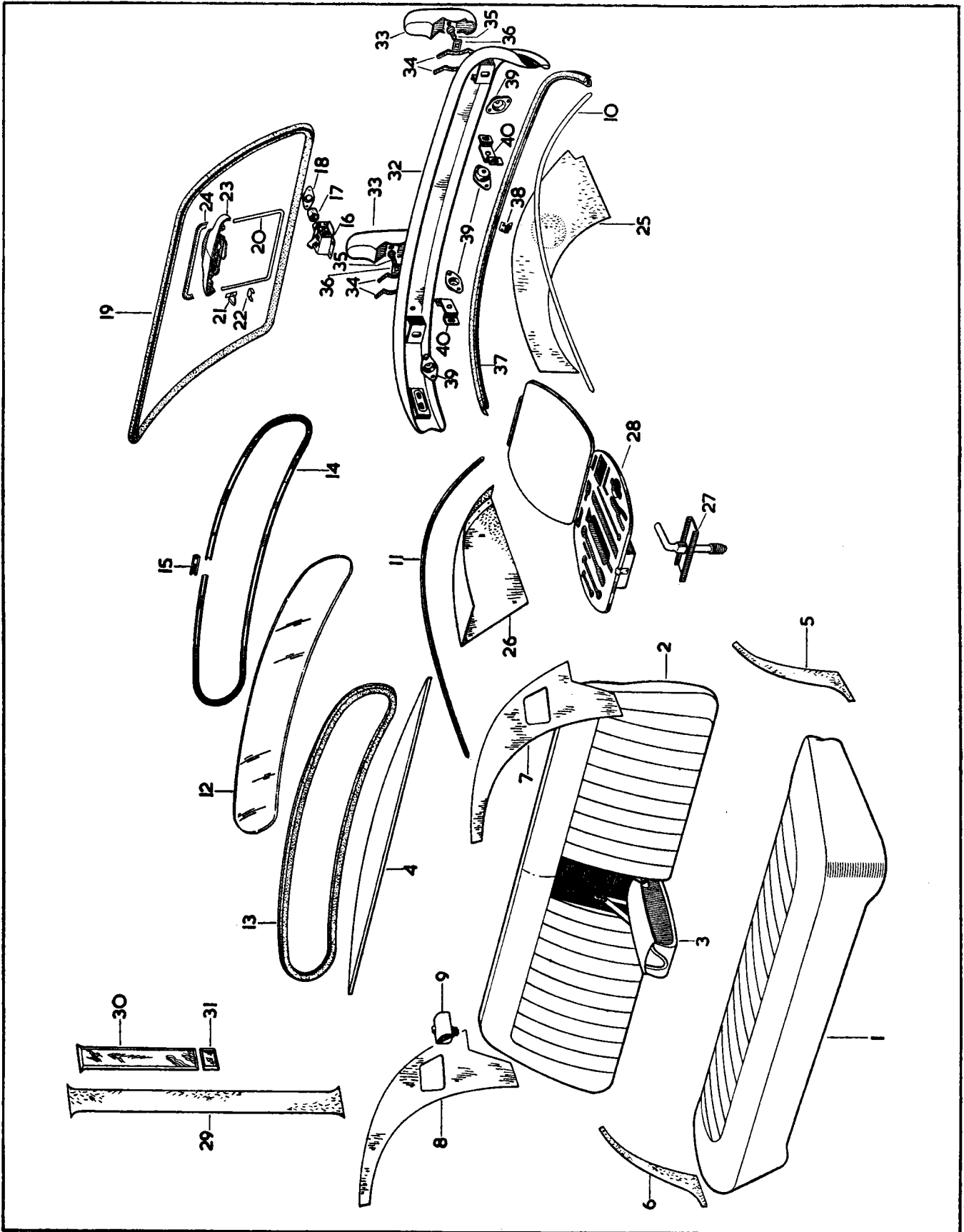


PLATE HZ

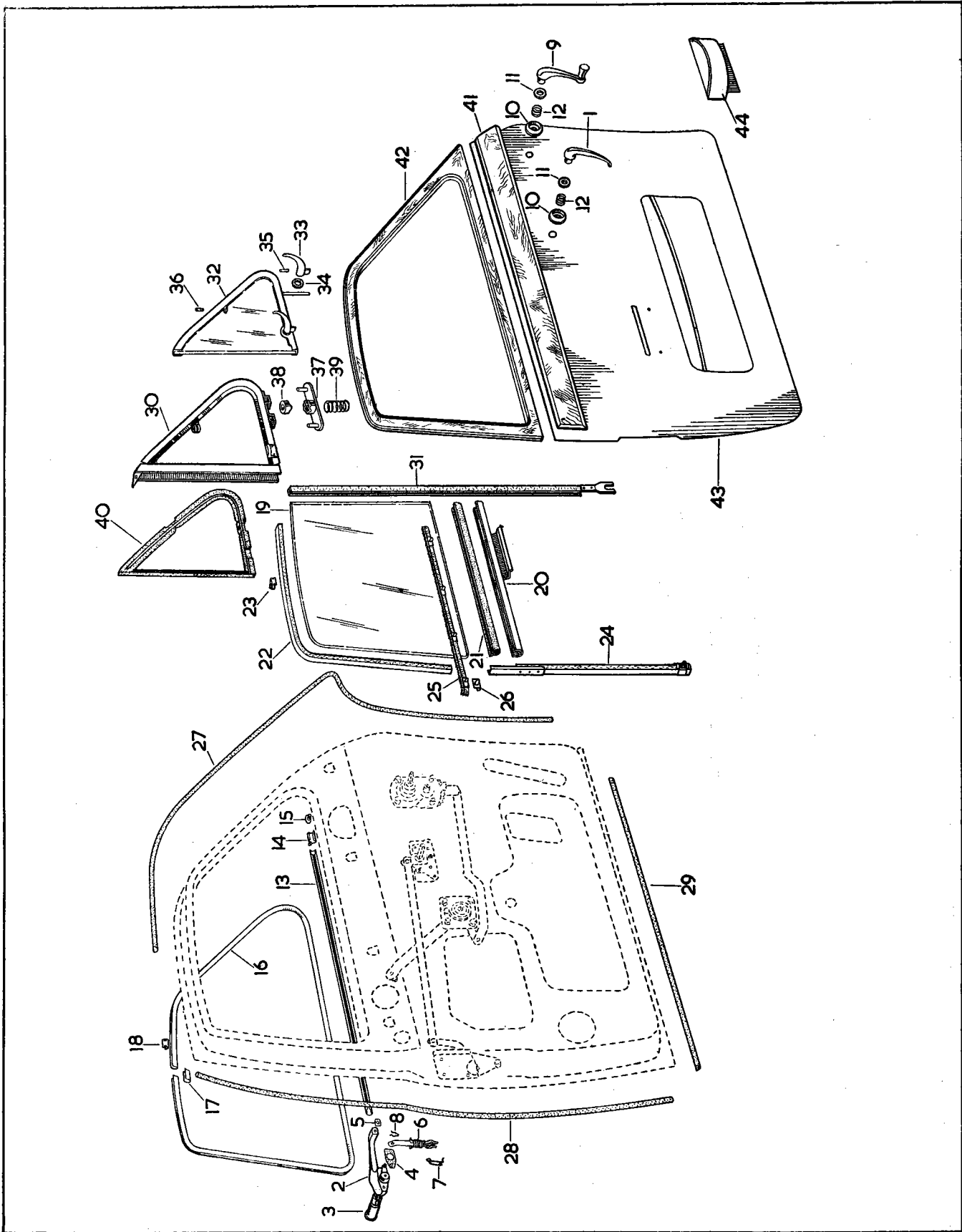


PLATE JZ

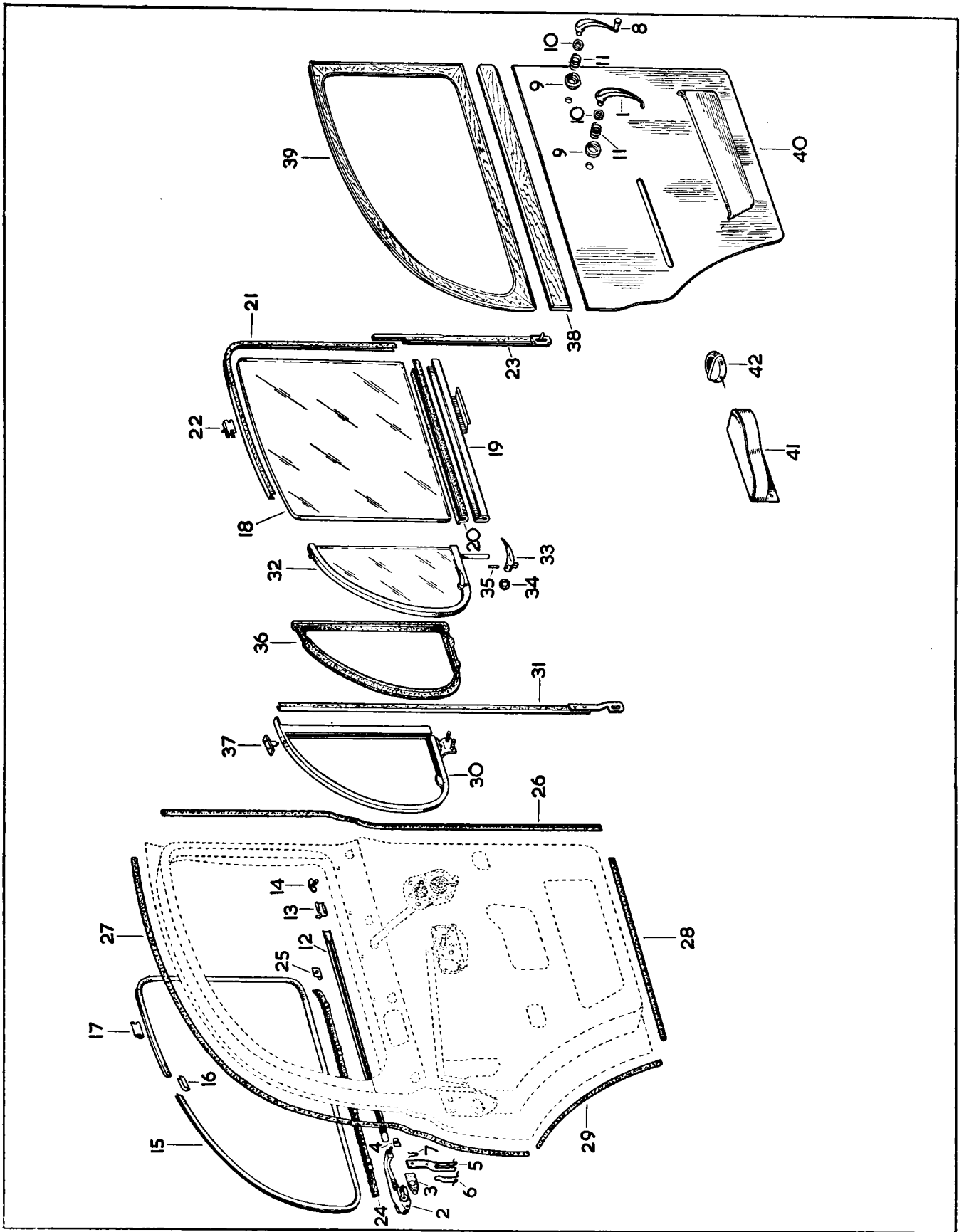


PLATE KZ

AUTOMATIC TRANSMISSION BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.13125	INSTRUMENT BOARD ASSEMBLY		1	
BD.11885	TRANSMISSION EMBLEM (AUTO- MATIC TRANSMISSION) ON LUG- GAGE COMPARTMENT LID		1	
BD.10735	Spire Fixing, securing Emblem		4	
BD.15293	Rubber Seal, under Spire Fixing		4	
BD.11894	COVER PLATE FOR STARTER ACCESS		1	
BD.538/1	Screw, Self-tapping, securing Cover Plate		3	
BD.10821	PLUG, FOR TRANSMISSION DIPSTICK APERTURE		1	
CARPETS FOR R.H. DRIVE CARS				
BD.15119	Carpet for Front Floor, R.H.		1	
BD.15118	Carpet for Front Floor, L.H.		1	
BD.15117	Carpet for Clutch Housing		1	
BD.15116	Carpet for Gearbox Tunnel		1	
CARPETS FOR L.H. DRIVE CARS				
BD.15115	Carpet for Front Floor, R.H.		1	
BD.15114	Carpet for Front Floor, L.H.		1	
BD.15113	Carpet for Clutch Housing		1	
BD.15116	Carpet for Clutch Tunnel		1	
BD.1286	" DURABLE DOT " FASTENER FOR CARPETS		6	
BD.13102	" BOW SPRING " FASTENER FOR CARPETS		8	
BD.11769	Seal for " Bow Spring " Fasteners		8	

AUTOMATIC TRANSMISSION BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.13088	BENCH TYPE FRONT SEAT ASSEMBLY, R.H. (LESS CUSHION)		1	} Fitted from Chassis No. to
BD.13087	BENCH TYPE FRONT SEAT ASSEMBLY, L.H. (LESS CUSHION)		1	
BD.13096	CUSHION FOR BENCH TYPE FRONT SEAT, R.H.		1	} Fitted from Chassis No. to
BD.13095	CUSHION FOR BENCH TYPE FRONT SEAT, L.H.		1	
BD.14695	BENCH TYPE FRONT SEAT ASSEMBLY, R.H. (LESS CUSHION)		1	} Fitted to Chassis No. and subs. and subs.
BD.14694	BENCH TYPE FRONT SEAT ASSEMBLY, L.H. (LESS CUSHION)		1	
BD.14698	CUSHION FOR BENCH TYPE FRONT SEAT, R.H.		1	} Fitted to Chassis No. and subs. and subs.
BD.14697	CUSHION FOR BENCH TYPE FRONT SEAT, L.H.		1	
BD.12022	LOCKING SLIDE, L.H., FOR FRONT SEAT		1	
BD.12023	LOCKING SLIDE, R.H., FOR FRONT SEAT		1	
BD.11416	Spring, on Plain and Locking Seat Slides		4	
BD.11420	Packing for Seat Slides		4	
UFS.125/5R C.724	Screw, Set, securing Slides to Seat, Rear		4	
	Washer, Shakeproof, on Setscrews		4	
UFB.125/11R C.724	Bolt, fixing Slides to Seat, Front		4	
	Washer, Shakeproof, on Bolts		4	
FW.104/T	Washer, Plain, two off between Seat and Slides		8	
UFN.125/L	Nut, securing Bolts		4	
BD.11417/2	Bolt, fixing Slides to Body, Front		4	
BD.541/20 C.724	Special Washer, on Bolts		4	
	Washer, Shakeproof, on Bolts		4	
UFN.125/L	Nut, securing Bolts		4	
BD.13819/6 C.724	Screw, Set, securing Slides to Body, Rear		4	
	Washer, Shakeproof, on Setscrews		4	
BD.13529	Washer, Plain, on Setscrews		8	

TOOL KIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.4651	Adjustable Spanner			
C.996	Pliers			
C.11753	Tyre Pressure Gauge			
C.5444	Screwdriver for adjustment of Distributor Points			
C.5587	Feeler Gauge			
C.993	Extractor for Tyre Valve			
C.4585	Screwdriver			
C.10154	Screwdriver for Battery Terminals			
C.10155	Box Spanner for Sparking Plugs and Cylinder Head Nuts			
C.2896	Tommy Bar for Box Spanner			
C.4594	Open-ended Spanner, $\frac{3}{8}$" \times $\frac{7}{8}$" A.F.			
C.4595	Open-ended Spanner, $\frac{9}{16}$" \times $\frac{3}{4}$" A.F.			
C.4596	Open-ended Spanner, $\frac{7}{16}$" \times $\frac{1}{2}$" A.F.			
C.4638	Open-ended Spanner, $\frac{11}{16}$" \times $\frac{3}{8}$" A.F.			
C.2958	Bleeder Tube (in container)			
C.2957	Bleeder Wrench			
C.3993	Valve Timing Gauge			
C.10176	Grease Gun			Fitted from Chassis No. 970001 to 971145 985001 to 986775
C.13269	Grease Gun			Fitted to Chassis No. 971146 and subs. 986776 and subs.
C.2460	Sparking Plug (N.5)			FOR 8 : 1 OR 9 : 1 COMPRESSION RATIO ENGINE
C.4380	Sparking Plug (L.7)			FOR 7 : 1 COMPRESSION RATIO ENGINE
C.2954	Ratchet Lever, operating Jack			
C.2955	Wheel Brace			FOR CARS FITTED WITH DISC WHEELS
C.10659	Jack			
C.10792	Strap for Jack			
463/A	Rubber Washer for Jack			
C.992	Hammer (Copper and Rawhide)			FOR CARS FITTED WITH WIRE SPOKE WHEELS.
C.13620	Bleeder Tube, complete with Container			FOR CARS FITTED WITH DISC BRAKES

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11788	CAR RADIO ASSEMBLY (CMK.5901)			LONG/MEDIUM WAVE BANDS
C.11791	Control Unit (200X/VP.26)			} NOT REQUIRED WHEN AUTOMATIC TRANSMISSION IS FITTED FOR USE ONLY WITH AUTOMATIC TRANSMISSION MODELS
C.11794	Bracket, R.H., mounting Control Unit (RMO.2661)			
C.11795	Bracket, L.H., mounting Control Unit (RMO.2660)			
C.12810	Bracket, L.H., mounting Control Unit			
C.12811	Bracket, R.H., mounting Control Unit			
C.11796	Amplifier Unit (RMH.92450/XB)			
C.11797	Bracket, mounting Amplifier Unit (RMH.93508)			
C.11798	Aerial (AW.451/60)			
C.11799	Grommet, for Aerial Lead (RMO.2663)			
C.2706	Grommet, for Aerial Drive Cable (RMO.1781)			
C.4611	Loudspeaker (RMH.93850/B)			
C.5339	Grille, for Loudspeaker aperture (RMO.172)			
C.2706	Grommet, for Loudspeaker Lead (RMO.1781)			
C.5367	Condenser, for Ignition Coil (RMO.1A/T.1)			
C.5368	Condenser, for Dynamo (RMO.1A/T.2)			
C.11980	Battery Lead (RMR.2020/12)			
C.11981	Choke, for Battery Lead (RMH.92801/C)			
C.11985	Interconnecting Cable (RMR.2010/84)			
C.11982	Support Bracket at L.H. side of Control Unit (RMO.2692)			
C.11983	Support Bracket at R.H. side of Control Unit (RMO.2702)			
C.11789	CAR RADIO ASSEMBLY (CMK.5903)			MEDIUM WAVE BAND ONLY
C.11792	Control Unit (202.X/VP.26)			
	All other items as for Radio C.11788			
C.12627	CAR RADIO ASSEMBLY (CMK.5909)			ALL WAVE BANDS
C.12688	Control Unit (230.R/VB)			
C.12687	Amplifier Unit (RMH.92450/RB)			
C.12686	Earthing Bond (RMO.1669)			
	All other items as for Radio C.11788			
C.11800	LOUDSPEAKER LEAD (RMR.2000/120)			L.H. DRIVE CARS ONLY
C.11801	LOUDSPEAKER LEAD (RMR.2000/48)			R.H. DRIVE CARS ONLY
C.11802	MOUNTING BOARD FOR LOUDSPEAKER			
C.5647	CONDENSER FOR PETROL PUMP (RMO.1A/T.1)			

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.4612	CONDENSER FOR ELECTRIC CLOCK (RMO.IE)		1	
C.12816	PETROL FILLER CAP (LOCKING TYPE) COMPLETE WITH KEYS		1	
C.12427	L.H. WHEEL DISC		2	
C.12427/1	R.H. WHEEL DISC		2	
C.12426	RIM-BELLISHERS		4	
7486	Clip (W.5) securing Rim-Bellishers to Road Wheels		12	
C.12310	TOWING BAR ASSEMBLY, COMPLETE		1	
BD.13270	L.H. REAR DOOR LOCK (COMPLETE WITH REMOTE CONTROL INCORPORATING CHILD'S SAFETY CATCH)		1	
BD.13271	R.H. REAR DOOR LOCK (COMPLETE WITH REMOTE CONTROL INCORPORATING CHILD'S SAFETY CATCH)		1	
BD.13348	Distance Piece, between Remote Control Plate and Inner Door Panel		6	
AS.102/5D	Screw, Set, securing Remote Control Plate to Inner Door Panel		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
AW.102/T	Washer, Plain, behind Shakeproof Washers		6	
BD.13372	L.H. OUTER ESCUTCHEON, OPER- ATING CHILD'S SAFETY CATCH		1	
BD.13373	R.H. OUTER ESCUTCHEON, OPER- ATING CHILD'S SAFETY CATCH		1	
BD.13350	SPRING, BEHIND OUTER ESCUTCHEONS		2	

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.16334	L.H. FRONT BUCKET SEAT, COMPLETE WITH CUSHION		1	THESE SEATS GIVE 1" MORE HEAD-ROOM AND ARE SUPPLIED TO SPECIAL ORDER ONLY
BD.16335	R.H. FRONT BUCKET SEAT, COMPLETE WITH CUSHION		1	
BD.12088	L.H. Front Seat Assembly, less Cushion		1	
BD.12249	R.H. Front Seat Assembly, less Cushion		1	
BD.14741	Cushion for L.H. Seat		1	
BD.14742	Cushion for R.H. Seat		1	
BD.12020	Plain Slide for L.H. Seat		1	
BD.12021	Plain Slide for R.H. Seat		1	
BD.12022	Locking Slide for L.H. Seat		1	
BD.12023	Locking Slide for R.H. Seat		1	
BD.14694	SPLIT BENCH TYPE FRONT SEAT, L.H., LESS CUSHION		1	OPTIONAL TO FRONT BUCKET SEATS SUPPLIED TO SPECIAL ORDER ONLY
BD.14695	SPLIT BENCH TYPE FRONT SEAT, R.H., LESS CUSHION		1	
BD.14692	CUSHION FOR L.H. SPLIT BENCH FRONT SEAT		1	OPTIONAL TO FRONT BUCKET SEATS SUPPLIED TO SPECIAL ORDER ONLY
BD.14693	CUSHION FOR R.H. SPLIT BENCH FRONT SEAT		1	
	NOTE : Seat Slides for Bench Type Seats are the same as quoted above for Bucket Seats.			
7670	EXTERIOR SUN VISOR		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5453	DYNAMO (LUCAS 22462/D—C.45/PVS.5)		1	Fitted from Chassis No. 970001 to 977761 985001 to 992493
6502	Cover Band (227015)		1	
6503	Screw, securing Cover Band (127580)		1	
6504	Nut on Screw (169160)		1	
2784	Brush (238240)		1 set	
2779	Spring, for Brush tension (238062)		1 set	
5921	Bracket, Commutator end (239265)		1	
2754	Bearing for C.E. Bracket (189237)		1	
5919	Bracket, Driving end (239012)		1	
2757	Bearing, for D.E. Bracket (189308)		1	
2749	Nut, Commutator Shaft (180620)		1	
6508	Washer, under Nut (185187)		1	
2791	Armature (239190)		1	
2789	Field Coil (238820)		1 set	
6510	Terminal (227625)		1	
6511	Insulating Tube for Terminal (857692)		1	
5918	Bolt, through fixing (238521)		2	
C.15255	DYNAMO (22496/A—C.45/PVS.6)		1	Fitted to Chassis No. 977762 and subs. 992494 and subs.
7906	Brushes (54210090)		1 set	
7607	Spring, for Brush tension (54210091)		1 set	
8230	Bracket, Commutator end (54210072)		1	
8233	Armature (239511)		1	
	All other items as for Dynamo C.5453			
C.7427	DYNAMO PULLEY		1	Fitted from Engine No. KE.1001 to KE.3887
C.13594	DYNAMO PULLEY		1	Fitted from Engine No. KE.3888 to KE.9999 KF.1001 to KF.2500
C.14590	DYNAMO PULLEY		1	Fitted to Engine No. KF.2501 and subs.
C.7428	FAN FOR DYNAMO PULLEY		1	
UCS.131/8R C.5454	Screw, Set, adjusting Dynamo Belt Tension Nut on Setscrew		1 1	
C.12679	STARTER MOTOR (LUCAS 26140/A—M.45/G)		1	
7007	Cover Band (270294)		1	
6503	Screw, securing Cover Band (127580)		1	
6504	Nut on Screw (169160)		1	
6545	Cap, protecting end of Shaft (255854)		1	
2804	Brush (255659)		1 set	
6653	Bracket, Commutator end (271305)		1	
2801	Bushing, for Commutator end Bracket (255491)		1	
5923	Bracket, Driving end (271458)		1	
2812	Bushing, for Driving end Bracket (270038)		1	
2811	Spring, for Brush tension (270004)		1 set	
2808	Nut, Commutator Shaft (255851)		1	
2818	Main Spring (270889)		1	
2803	Pinion and Sleeve (255649)		1	
2806	Spring, retaining Pinion (255728)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
STARTER MOTOR C.12679 (continued)				
2813	Armature (270482)		1	
2819	Field Coil (271306)		1 set	
7178	Terminal , for Field Coils (255835)		1	
6550	Bolt , through fixing (255459)		2	
C.12225	Strap Assembly , securing Starter Motor to Cylinder Block		1	
NN.137/L	Nut , securing Strap		2	
FG.106/X	Washer , Spring, under Nuts		2	
C.2692	SOLENOID FOR STARTER MOTOR (76411/E—ST.950)		1	
UFS.119/4R	Screw , Set, securing Solenoid to Adaptor		2	
C.723/A	Washer , Shakeproof, on Setscrews		2	
C.12700	ADAPTOR ASSEMBLY FOR STARTER SOLENOID		1	
UFS.125/4R	Screw , Set, securing Adaptor		3	
C.724	Washer , Shakeproof, on Setscrews		3	
C.11472	SHIELD ASSEMBLY PROTECTING STARTER SOLENOID		1	
C.8749	IGNITION COIL (LUCAS 45067/A—HA.12)		1	
C.5451	Nut , in centre of Coil, for attachment of Ignition Cable (408120)		1	
C.5452	Washer (Copper) for connection to end of Ignition Cable (185015)		1	
6472	Terminal Nut (166043)		2	
C.723/A	Washer , Shakeproof, under Nuts		2	
C.8047	BRACKET ASSEMBLY, MOUNTING IGNITION COIL		1	
C.6558	Stud , in Engine Breather Housing, mounting Coil		2	
UFN.125/L	Nut , securing Coil		2	
FW.104/T	Washer , Plain, under Nuts		2	
C.724	Washer , Shakeproof, under Nuts		2	
C.12732	DISTRIBUTOR (LUCAS 40576/A—DMBZ.6A)		1	8 : 1 COMPRESSION RATIO
C.11906	Nut , for connection of High Tension Cables (410600)		7	
C.5452	Washer (Copper) for end of High Tension Cables (185015)		7	
6476	Clamping Plate (423605)		1	
6477	Screw (415087)		1	
6478	Cap (418857)		1	
6479	Brush and Spring , inside Cap (418856)		1	
6060	Rotor (418726)		1	
C.11990	Contact Set (420197)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
DISTRIBUTOR C.12732 (continued)				
C.11991	Condenser (421487)		1	
6480	Base Plate, Contact Breaker (419980)		1	
6481	Bearing, for Base Plate (420375)		1	
6482	Star Spring (496058)		1	
6483	Circlip, fixing Base (496059)		1	
6484	Terminal Pin, Low Tension (407019)		1	
6485	Insulating Bush, Low Tension Terminal (408927)		1	
6486	Insulating Piece, Low Tension Terminal (405319)		1	
6487	Insulating Bush, for Contacts (419950)		1	
6488	Lead, Low Tension (419021)		1	
6489	Lead, Earth (419023)		1	
6490	Damper Assembly (422557)		1	
6491	Cam (496079)		1	
7179	Springs, Auto. Advance (424950)		1 set	
6493	Weight, Auto. Advance (410033/S)		2	
6804	Shaft and Action Plate (419741)		1	
6495	Knurled Nut, adjusting Vacuum Control (419087)		1	
6496	Spring, Ratchet (421825)		1	
6497	Return Spring (419086)		1	
6805	Vacuum Unit (424374)		1	
2755	Bearing (189272)		1	
6499	Bush (419673)		1	
7177	Clip, securing Cap (421824)		2	
6501	Oil Seal (418723)		1	
2943	Driving Dog (410601)		1	
C.12733	DISTRIBUTOR (LUCAS 40578/A—DMBZ.6A)		1	7 : 1 COMPRESSION RATIO
7213	Springs for Auto. Advance (425183)		1 set	
All other details as for Distributor C.12732				
C.14269	DISTRIBUTOR (40617/A—B/DMBZ.6)		1	9 : 1 COMPRESSION RATIO
8235	Springs for Auto. Advance (54410416)		1 set	
8236	Vacuum Unit (54410415)		1	
All other details as for Distributor C.12732				
C.12336	SUCTION PIPE FOR DISTRIBUTOR VACUUM UNIT		1	} Fitted from Engine No. KE.1001 to KE.9999 KF.1001 to KF.2500
5040	Olive, for connection of Suction Pipe to Front Carburetter		1	
5001	Union Nut, securing Suction Pipe to Front Carburetter		1	
C.14210	SUCTION PIPE FOR DISTRIBUTOR VACUUM UNIT		1	} Fitted to Engine No. KF.2501 and subs.
C.14212	Neoprene Tube, connecting Suction Pipe to Front Carburetter		1	
C.9688	PETROL PUMP (AUA.57)		1	Fitted from Chassis No. 970001 to 973386 985001 to 988746
1833	Gasket under Lids (AUA.4646)		4	
1272	Spring, on Diaphragm. for Armature (AUA.1785)		2	
5846	Filter (AUA.4647)		2	
6046	Rocker and Blade Assembly (Double Contact) (AUA.6021)		2	
1145	Terminal Screw (AUA.1468)		2	
1144	End Cover (AUA.1466)		2	
1054	Terminal Knob (AUA.869)		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9688/1	PETROL PUMP (AUA.52)		1	Fitted to Chassis No. 973387 and subs. 988747 and subs.
1833	Gasket under Lids (AUA.4646)		4	
1272	Spring, on Diaphragm, for Armature (AUA.1785)		2	
5846	Filter (AUA.4647)		2	
6046	Rocker and Blade Assembly (Double Contact) (AUA.6021)		2	
7664	Condenser (AUA.5060)		2	
7665	Clip, holding Condenser (AUA.5059)		2	
7666	End Cover (AUA.5078)		2	
C.801	Stud, for mounting of Petrol Pump		2	
C.2539/1	Nut on Studs		2	
FW.205/T	Washer, Plain, under Nuts		4	
BD.541/5	Special Washer, under Nuts		4	
C.10126	Grommet, for Petrol Pump mounting		2	
C.2895	Earth Cable, for Petrol Pump (859499)		1	
C.12365	BRACKET ASSEMBLY, MOUNTING CONTROL AND FUSE BOXES		1	
C.11218	Rod Assembly, for fixing of Fuse Box Cover		1	
C.12365/2	Insulating Tube, on Rod		1	
C.4548	Grommet		1	
UFS.119/4R	Screw, Set, securing Bracket		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
C.8821	CONTROL BOX (LUCAS 37189/H—RB.310)		1	Fitted from Chassis No. 970001 to 977761 985001 to 992493
7181	Cover (335610)		1	
7182	Screw, securing Cover (335544)		2	
7183	Resistance (335987)		1	
7184	Terminal Screw (126490)		5	
6474	Adjusting Screw (390794)		2	
6475	Nut, for Adjusting Screws (390529)		2	
C.15257	CONTROL BOX (37207/F—RB.310)		1	Fitted to Chassis No. 977762 and subs. 992494 and subs.
8439	Cover (54380321)		1	
7913	Screw securing Cover (198886)		2	
7183	Resistance (335987)		1	
UFS.125/5R	Screw, Set, securing Control Box to Bracket		3	
AW.104/T	Washer, Plain, on Setscrews		3	
C.724	Washer, Shakeproof, on Setscrews		3	
C.5543	FUSE BOX (LUCAS 033239—SF.6)		1	
C.13932	Fuse, 50 amps. (188219)		4	
6471	Terminal Screw (121610)		5	
UFS.119/10R	Screw, Set, securing Fuse Box to Mounting Bracket		2	
C.4551	Distance Piece, on Setscrews		2	
C.12366	COVER OVER FUSE BOX		1	
C.5549	Knob, securing Cover		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12602	INSTRUMENT PANEL ASSEMBLY (LUCAS 30224/B—GC.256)		1	FITTED TO ALL CARS EXCEPT THOSE TO U.S.A. From Chassis No. 970001 to 970326 985001 to 986133
C.12603	Ammeter (36237/A)		1	
C.9117	Switch, Road Lights (31524/A—PRS.7)		1	
C.5481	Lever, operating Road Lights Switch (317603)		1	
C.5461	Starter Switch (31253/B)		1	
C.5480	Knob, for Starter Switch (317370)		1	
C.5506	Switch, for Windscreen Wiper (31427/A—PRS.7)		1	
C.9646	Knob, for Windscreen Wiper Switch (312613)		1	
C.9647	Switch, for Panel Lights (complete with Knob) (31528/A—PS.9)		1	
C.9649	Switch, for Interior Lights (complete with Knob) (31527/A—PS.9)		1	
C.9650	Switch, for Heater Fan (complete with Knob) (31529/A—PS.9)		1	
6808	Bulb Holder, for Panel Lights (554734)		4	
987	Bulb, for Panel Lights (2.2 watt)		4	
C.13236	INSTRUMENT PANEL ASSEMBLY (LUCAS 30225/A)		1	FITTED TO CARS SUPPLIED TO U.S.A. From Chassis No. 985001 to 986133
C.5577	Switch, Road Lights (31426/A—PRS.7)		1	
	All other details as for Instrument Panel C.12602			
C.13506	INSTRUMENT PANEL ASSEMBLY (30229)		1	FITTED TO ALL CARS EXCEPT THOSE TO U.S.A. For Chassis No. 970327 and subs. 986134 and subs.
C.12603	Ammeter (36237/A)		1	
C.9117	Switch, Road Lights (31524/A—PRS.7)		1	
C.5481	Lever, operating Road Lights Switch (317603)		1	
C.5461	Starter Switch (31253/B)		1	
C.5480	Knob, for Starter Switch (317370)		1	
C.5506	Switch, for Windscreen Wiper (31427/A—PRS.7)		1	
C.9646	Knob, for Windscreen Wiper Switch (312613)		1	
C.9647	Switch, for Panel Lights (complete with Knob) (31528/A—PS.9)		1	
C.9649	Switch, for Interior Lights (complete with Knob) (31527/A—PS.9)		1	
C.9650	Switch, for Heater Fan (complete with Knob) (31529/A—PS.9)		1	
6808	Bulb Holder, for Panel Lights (554734)		4	
987	Bulb, for Panel Lights (2.2 watt)		4	
C.13507	INSTRUMENT PANEL ASSEMBLY (30228)		1	FITTED TO CARS SUPPLIED TO U.S.A. For Chassis No. 986134 and subs.
C.5577	Switch, Road Lights (31426/A—PRS.7)		1	
	All other details as for Instrument Panel C.13506			
C.9118	Escutcheon, for Road Lights Switch (305604)		1	NOT FOR U.S.A. FOR U.S.A.
C.8165	Escutcheon, for Road Lights Switch (305608)		1	
C.2763	Eyelet, for Road Lights Switch (304803)		1	
C.4630	Eyelet, for Starter, Panel Light and Heater Fan Switches (305544)		3	
C.2769	Eyelet, for Windscreen Wiper Switch and Windscreen Washer Valve (305132)		2	
C.4631	Eyelet, for Cigar Lighter (305415)		1	
C.5459	IGNITION SWITCH (31287/8)		1	
C.5465	Eyelet, for Ignition Switch (312169)		1	
BD.10610	Barrel, for Ignition Switch (WB.1/6545)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9653	SWITCH, BEHIND FRONT DOOR HINGES, OPERATING INTERIOR LIGHTS (S.35122)		2	
UFN.131/L C.725	Nut, securing Switches Washer, Shakeproof, under Nuts		2 2	
C.11682	BRACKET, FOR MOUNTING OF INSTRUMENT PANEL		1	
UFS.125/3R C.724 UFN.125/L	Screw, Set, securing Mounting Bracket Washer, Shakeproof, on Setscrews Nut, on Setscrews		6 6 4	
C.2012/1 C.723/A C.12739 C.11675 C.11676	Screw, Set, securing Instruments to Panel Washer, Shakeproof, on Setscrews Washer, for mounting of Instruments Volaprene Washer, for mounting of Instruments Volaprene Washer, for mounting of Instruments		10 10 10 3 2	
C.12605	OIL PRESSURE AND WATER TEMPERATURE GAUGE (GD.1600/02)		1	
C.9621 C.2296/1	Union, for connection of Capillary Bulb to Water Outlet Pipe Washer (Copper), behind Union		1 1	
C.12604	PETROL GAUGE (FG.2636/00)		1	
C.13034	MARK I SPEEDOMETER (SMITH Z.46785) (CALIBRATED IN MILES)		1	SUITABLE FOR MODELS FITTED WITH 3.54 : 1 REAR AXLE
C.13036	MARK II SPEEDOMETER (SMITH SN.6363/23) (CALIBRATED IN MILES)		1	SUITABLE FOR MODELS FITTED WITH 3.54 : 1 REAR AXLE
C.12680	MARK I SPEEDOMETER (SMITH Z.46599) (CALIBRATED IN MILES)		1	SUITABLE FOR MODELS FITTED WITH 3.77 : 1 REAR AXLE
C.13038	MARK II SPEEDOMETER (SMITH SN.6363/19) (CALIBRATED IN MILES)		1	SUITABLE FOR MODELS FITTED WITH 3.77 : 1 REAR AXLE.

NOTE: To ensure that the correct Speedometer is supplied by Jaguar Spares Dept., IT IS IMPORTANT WHEN ORDERING, to quote the number printed on the dial of the displaced instrument. On some specially calibrated Instruments, the number is printed on the back of the Speedometer Casing.

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13430	MARK I SPEEDOMETER (SMITH Z.46967) (CALIBRATED IN MILES)		I	SUITABLE FOR MODELS FITTED WITH 4.27 : I REAR AXLE
C.12607	MARK II SPEEDOMETER (SMITH SN.6363/10) (CALIBRATED IN MILES)		I	SUITABLE FOR MODELS FITTED WITH 4.27 : I REAR AXLE
C.13330	MARK I SPEEDOMETER (SMITH Z.46980) (CALIBRATED IN MILES)		I	SUITABLE FOR MODELS FITTED WITH 4.09 : I REAR AXLE
C.13035	MARK I SPEEDOMETER (SMITH Z.46786) (CALIBRATED IN KILOS)		I	SUITABLE FOR MODELS FITTED WITH 3.54 : I REAR AXLE
C.13037	MARK II SPEEDOMETER (SMITH SN.6363/24) (CALIBRATED IN KILOS)		I	SUITABLE FOR MODELS FITTED WITH 3.54 : I REAR AXLE
C.12681	MARK I SPEEDOMETER (SMITH Z.46600) (CALIBRATED IN KILOS)		I	SUITABLE FOR MODELS FITTED WITH 3.77 : I REAR AXLE
C.13039	MARK II SPEEDOMETER (SMITH SN.6363/20) (CALIBRATED IN KILOS)		I	SUITABLE FOR MODELS FITTED WITH 3.77 : I REAR AXLE
C.13431	MARK I SPEEDOMETER (SMITH Z.46968) (CALIBRATED IN KILOS)		I	SUITABLE FOR MODELS FITTED WITH 4.27 : I REAR AXLE
C.12608	MARK II SPEEDOMETER (SMITH SN.6363/11) (CALIBRATED IN KILOS)		I	SUITABLE FOR MODELS FITTED WITH 4.27 : I REAR AXLE

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ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12152	REMOTE CONTROL OPERATING TRIP MILEAGE RECORDER ON SPEEDOMETER (41-741-111-12)		1	SUITABLE FOR MARK I SPEEDOMETERS ONLY
C.12989	REMOTE CONTROL OPERATING TRIP MILEAGE RECORDER ON SPEEDOMETER		1	SUITABLE FOR MARK II SPEEDOMETERS ONLY
C.8305	FLEXIBLE SPEEDOMETER CABLE, COMPLETE (DF.1104/00/70)		1	
6272	Inner Cable only (DI.1110/00/70)		1	
6273	Outer Cable only (DO.1104/00/70)		1	
C.9914	RIGHT-ANGLE DRIVE GEARBOX FOR REV. COUNTER CABLE (BG.1301/00)		1	Fitted from Chassis No. 970001 to 977859 985001 to 992651
C.14996	GENERATOR FOR ELECTRIC REV. COUNTER (TV. 1100/00)		1	Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.12606	CABLE OPERATED REV. COUNTER AND CLOCK (RN.7460/00)		1	Fitted from Chassis No. 970001 to 977859 985001 to 992651
C.14993	ELECTRICALLY OPERATED REV. COUNTER AND CLOCK (RV.7401/00)		1	Fitted to Chassis No. 977860 and subs. 992652 and subs.
C.12704	FLEXIBLE REV. COUNTER CABLE (DF.1110/06/13½)		1	Fitted from Chassis No. 970001 to 977859 985001 to 992651
6284	Inner Cable only (DI.1110/00/13½)		1	
6897	Outer Cable only (DO.1110/06/13½)		1	
C.12153	REMOTE CONTROL FOR CLOCK ON REV. COUNTER (41-741-114-09)		1	
C.11600	Bracket, mounting Remote Control		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11677	THERMOSTATIC CIGAR LIGHTER, COMPLETE (EL.2404/02)		1	
C.11677/1	Body only		1	
C.5631/2	Element and Holder		1	
C.9642	PETROL TANK ELEMENT UNIT (Y.86108)		1	
C.937	Gasket, for Element Unit		1	
C.8808	HEADLAMP, COMPLETE (LUCAS 51767/D-F.700)		2	FOR R.H. DRIVE CARS ONLY From Chassis No. 970001 to 973205
6512	Outer Rim (554440)		2	
6513	Screw, securing Outer Rim (198898)		2	
6514	Washer, retaining Screw to Outer Rim (161414)		2	
6515	Spire Nut (187102)		2	
6516	Bracket, Rim Screw fixing (555704)		2	
6517	Rubber Excluder Seal (555477)		2	
6518	Plate, retaining Light Unit (554872)		2	
5221	Screw, securing Unit Rim (186137)		6	
6295	Light Unit (555735)		2	
6519	Seating Rim for Light Unit (554871)		2	
6057	Bulb Adaptor (554602)		2	
C.11992	Bulb, 42/36 watt (354)		2	
6521	Trimmer Screw, for focussing of Light Unit (554288)		6	
3436	Spring, on Trimmer Screws (552813)		6	
6520	Rubber Gasket, between Headlamp and Front Wings (555415)		2	
C.14237	HEADLAMP, COMPLETE (58225/A-F.700)		2	R.H. DRIVE CARS ONLY For Chassis No. 973206 and subs.
7497	Light Unit (54520067)		2	
5298	Bulb Adaptor (554855)		2	
4570	Bulb (404) 60/36 watt		2	
6670	Backshell for Bulb (554909)		2	
6668	Spring, retaining Bulb (534488)		2	
	All other items as for Head Lamp C.8808			
C.8809	HEADLAMP, COMPLETE (LUCAS 51791/D-F.700)		2	FOR L.H. DRIVE CARS ONLY From Chassis No. 985001 to 990609
6522	Light Unit (555745)		2	
3446	Rubber Excluder Seal (552906)		2	
C.11993	Bulb, 42/36 watt (355)		2	
	All other items as for Headlamp C.8808			
C.14238	HEADLAMP, COMPLETE (58226/A-F.700)		2	L.H. DRIVE CARS ONLY For Chassis No. 990610 and subs.
7498	Light Unit (54520068)		2	
5298	Adaptor (554855)		2	
C.8905	Bulb (406) 60/36 watt.		2	
6670	Backshell for Bulb (554909)		2	
6668	Spring, retaining Bulb (534488)		2	
	All other items as for Headlamp C.8808			

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8810	HEADLAMP, COMPLETE (LUCAS 51738/B-F.700)		2	FOR CONTINENTAL CARS ONLY
6525	Light Unit (553940)		2	
C.5510	Bulb, 45/40 watt (370)		2	
3446	Rubber Excluder Seal (552906)		2	
6524	Washer, retaining Screw to Outer Rim (161385)		2	
	All other items as for Headlamp C.8808			
C.8811	HEADLAMP, COMPLETE (LUCAS 51741/D-F.700)		2	FOR CARS EXPORTED TO U.S.A.
3446	Rubber Excluder Seal (552906)		2	
3454	Bulb Adaptor (553724)		2	
6524	Washer, retaining Screw to Outer Rim (161385)		2	
	All other items as for Headlamp C.8808 EXCEPT THAT LIGHT UNIT AND BULB IS NOT SUPPLIED FOR U.S.A.			
C.8813	HEADLAMP, COMPLETE (LUCAS 51792/D-F.700)		2	FOR EXPORT TO NORWAY, SWEDEN AND GERMANY
3469	Light Unit (554665)		2	
C.5514	Bulb, 35/35 watt (350)		2	
3446	Rubber Excluder Seal (552906)		2	
	All other items as for Headlamp C.8808			
C.14441	HEADLAMP, COMPLETE (LUCAS 58230/A)		2	FOR EXPORT TO ITALY For Chassis No. 989031 and subs.
7762	Light Unit (556452)		2	
7763	Bulb, 45/40 watt (410)		2	
7764	Bulb Adaptor (553738)		2	
7765	Spring, retaining Bulb (556442)		2	
7766	Rubber Gasket, between Headlamps and Front Wings (554280)		2	
	All other items as for Headlamp C.8808			
C.8814	HEADLAMP, COMPLETE (LUCAS 51886/A-F.700)		2	FOR EXPORT TO FRANCE
6524	Washer, retaining Screw to Outer Rim (161385)		2	
3446	Rubber Excluder Seal (552906)		2	
6526	Packing Piece (553537)		4	
3459	Light Unit (553948)		2	
6527	Back Shell, for Bulbs (552943)		2	
3470	Adaptor, for Bulbs (562303)		2	
	All other Items as for Headlamp C.8808 EXCEPT THAT BULB IS NOT SUPPLIED.			
UFS.319/4H C.723/A	Screw, Set, securing Headlamps		8	
	Washer, Shakeproof, on Setscrews		8	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.2639	HEADLAMP DIPPER SWITCH (LUCAS 31284/A-FS.22/1)		1	
C.2659	Rubber Cap, for Dipper Switch		1	
AS.102/15D	Screw, Set, for mounting of Dipper Switch		2	} R.H. DRIVE CARS ONLY
C.5429	Distance Piece, on Setscrews		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
UFS.119/4R	Screw, Set, for mounting of Dipper Switch		2	
C.4578	Gasket, under Dipper Switch		1	
C.4579/1	Blanking Plate		1	
C.4578	Gasket, under Dipper Switch		1	} L.H. DRIVE CARS ONLY
C.4580	Blanking Plate		1	
AS.102/13D	Screw, Set, for mounting of Dipper Switch		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.11948	Distance Piece, on Setscrews		2	
UFS.119/4R	Screw, Set, for mounting of Dipper Switch		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.8794	SIDE LAMP, COMPLETE (LUCAS 52264/A-L.566)		2	
6533	Lens (575384)		2	
6534	Gasket, Lens seating (575393)		2	
6535	Screw, securing Lens (572289)		4	
6524	Washer, retaining Screws (161385)		4	
6536	Plinth, Bulb Holder (575395)		2	
5311	Insulating Washer in Bulb Holder (573828)		4	
6538	Spring in Bulb Holder (573832)		4	
C.9125	Bulb, 6/21 watt (380)		2	
6537	Gasket, under Side Lamps (575394)		2	
WS.104/3D	Screw, Set, securing Side Lamps		4	
C.724	Washer, Shakeproof, on Setscrews		4	
C.8795	L.H. STOP/TAIL LAMP, COMPLETE (LUCAS 53381/F-L.549)		1	
5316	Lens Assembly (complete with Reflectors) (574635)		1	
6535	Screw, securing Lens (572289)		2	
5315	Gasket, Lens seating (574634)		1	
6539	Rim and Bulb Holder (574667)		1	
6540	Gasket, Rim seating (574901)		1	
C.9125	Bulb, 6/21 watt (380)		1	
6541	Screw, Body fixing (147924)		2	
6542	Ring, securing Body fixing (505652)		2	
C.8796	R.H. STOP/TAIL LAMP, COMPLETE (LUCAS 53382/F-L.549)		1	
6543	Rim and Bulb Holder (574668)		1	
	All other items as for Stop/Tail Lamp C.8795			
C.5218	Switch, operating Stop Lights (31082/B)		1	
UFN.125/L	Nut, securing Stop/Tail Lamps		4	
C.724	Washer, Shakeproof, under Nuts		4	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5230	FLASHER UNIT (35003/A-FL.3)		1	
UFN.125/L C.724	Nut, securing Flasher Unit Washer, Shakeproof, under Nut		1 1	
C.9917	NUMBER PLATE ILLUMINATION AND REVERSE LAMP (LUCAS 53453/A-L.512)		1	NOT REQUIRED FOR CARS EXPORTED TO FRANCE
6711	Housing (Chromium Plated) (575331)		1	
6529	Screw, for Bulb Holder Bracket (126463)		1	
6531	Screw, for Bulb Holder fixing (126544)		2	
6530	Washer, for Screws (185038)		3	
3428	Interior, Reverse Bulb Holder (552103)		1	
3455	Interior, Number Plate Bulb Holder (553780)		3	
3489	Gasket, Bulb Shield (573521)		1	
2753	Terminal Sleeve (188818)		5	
3487	Lens (573513)		1	
3488	Gasket, Lens seating (573519)		1	
C.9126	Bulb, for Reverse Light, 21 watt (382)		1	
C.12249	Bulb, illuminating Number Plate and Luggage Compartment, 6 watt (222)		3	
C.12174	NUMBER PLATE ILLUMINATION AND REVERSE LAMP (LUCAS 53557/A-L.512)		1	FOR CARS EXPORTED TO FRANCE
6532	Lens (573530)		1	
	All other items as for Number Plate Lamp C.9917			
WS.104/4D	Screw, Set, securing Number Plate Lamp		2	
WS.104/8D	Screw, Set, securing Number Plate Lamp		2	
FW.104/T	Washer, Plain, on Setscrews		4	
C.724	Washer, Shakeproof, on Setscrews		4	
C.1083	SWITCH, ON GEARBOX, OPERATING REVERSE LIGHT (31077/E-SS.10/1)		1	
C.4531	Gasket, under Switch (163682)		1	
C.5226	HORN (HIGH NOTE) (LUCAS 70071/D-HF.1748)		1	
C.5227	HORN (LOW NOTE) (LUCAS 70063/D-HF.1748)		1	
3501	Contact Breaker Assembly (703722)		2	
3502	Bracket, carrying Horns (704651)		2	
UFS.125/6R	Screw, Set, securing Horns		4	
UFN.125/L	Nut, on Setscrews		4	
C.724	Washer, Shakeproof, under Nuts		4	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5531	STEERING COLUMN CONTROL (LUCAS 32902/H-CC.5)		1	
5934	Horn Push (330682)		1	
5936	Outer Moulding around Horn Push (330696)		1	
5933	Plate, for fixing of Control (330614)		1	
5938	Contact Assembly (331078)		1	
5940	Contact Plate and Peg (331417)		1	
C.1037	Grub Screw, securing Steering Column Control to Steering Wheel		4	
C.10315	DIRECTION INDICATOR SWITCH (LUCAS 31559/F.20 SA.)		1	
C.12262	Bulb, .75 watt (280)		1	
UFS.419/4H	Screw, Set, securing Direction Indicator Switch		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.11904	FOG LAMP (LUCAS 55174/D-SFT.576)		2	NOT FOR FRANCE
5296	Light Unit (554813)		2	
5295	Adaptor, for Bulb (554667)		2	
5288	Clamp, for Light Unit (535009)		2	
6659	Cushion, for Clamp (534383)		2	
6658	Screw, for Clamp (144921)		2	
5287	Base (534386)		2	
5220	Fixing Nut (180377)		2	
323	Bulb, 48 watt		2	
C.11905	FOG LAMP (LUCAS 55133/F-SFT.576)		2	FOR EXPORT TO FRANCE
6656	Light Unit (554820)		2	
6657	Shock Absorber, for Bulb Adaptor (554654)		2	
323	Bulb, 48 watt Amber		2	
	All other items as Fog Lamp C.11904			
BD.9928	Collar, between Fog Lamp and Plinth		2	NOT FOR U.S.A.
C.12349	Bulb, 35 watt, for Fog Lamp (Phil. 12323)		2	GERMANY ONLY
C.8798	WINDSCREEN WIPER MOTOR ASSEMBLY (LUCAS 073060—DR.1)		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. 970001 to 970326
C.9749	WINDSCREEN WIPER MOTOR ASSEMBLY (LUCAS 073061—DR.1)		1	L.H. DRIVE CARS ONLY Fitted from Chassis No. 985001 to 986133
6054	Motor only (75293/A)		1	R.H. DRIVE CARS ONLY
6568	Motor only (75294/A)		1	L.H. DRIVE CARS ONLY
3555	Brush Gear (740687)		2	
3509	Brushes (729367)		1 set	
6551	Spring, for Brushes (735631)		2	
6552	Cover, End Terminal (740502)		1	
3554	Armature (740616)		1	
6553	Coil (740593)		1	
6554	Shaft and Gear (745046)		1	
6555	Connecting Rod (740563)		1	
6556	Limit Switch (740547)		1	
3558	Rack and Cross Head (741262)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13503	WINDSCREEN WIPER MOTOR ASSEMBLY (073144-DR.3)		1	R.H. DRIVE CARS ONLY Fitted to Chassis No. 970327 and subs.
C.13504	WINDSCREEN WIPER MOTOR ASSEMBLY (073145-DR.3)		1	L.H. DRIVE CARS ONLY Fitted to Chassis No. 986134 and subs.
7185	Motor only (75310/A)		1	R.H. DRIVE CARS ONLY
7186	Motor only (75311/A)		1	L.H. DRIVE CARS ONLY
7187	Brush Gear (743171)		2	
3509	Brushes (729367)		1 set	
6551	Spring, for Brush (735631)		2	
7188	Cover, End Terminals (743924)		1	
7189	Armature (743929)		1	
7190	Coil (744907)		1	
7191	Shaft and Gear (744913)		1	
6555	Connecting Rod (740563)		1	
7192	Limit Switch (743846)		1	
7193	Rack and Cross Head (744257)		1	
BD.14302	Blanking Plate, for mounting of DR.3 Screen Wiper		1	Fitted to Chassis No. 970327 and subs. 986134 and subs.
C.10191	Bracket Assembly, mounting Windscreen Wiper Motor		1	
UFN.125/L	Nut, securing Bracket to Wing Valance		3	
C.724	Washer, Shakeproof, under Nuts		3	
C.10193	Special Washer, under Shakeproof Washers		3	
AS.102/2D	Screw, Set, securing Wiper Motor to Bracket		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.8802	WHEEL BOX ASSEMBLY FOR WINDSCREEN WIPER (LUCAS 72677/A)		2	Fitted from Chassis No. 970001 to 974000 985001 to 989169
6557	Spindle and Gear (740955)		2	
6558	Bush, front (742250)		2	
6559	Bush, rear (742251)		2	
C.5522/2	Rubber Tube, for Spindles (740711)		2	
5219	Nut, fixing Wheel Boxes (153511)		2	
C.14405	WHEEL BOX ASSEMBLY FOR WINDSCREEN WIPER (LUCAS 72714/A)		2	Fitted to Chassis No. 974001 and subs. 989170 and subs.
6557	Spindle and Gear (740995)		2	
7767	Front Bush (Chromium Plated) (743889)		2	
7769	Washer (Rubber) under Front Bush (740925)		2	
7768	Rear Bush (743890)		2	
C.5522/2	Rubber Tube for Spindles (740711)		2	
5219	Nut, fixing Wheelbox (153511)		2	
C.8799	OUTER CASING, FROM SCREEN WIPER MOTOR TO WHEEL BOX (743818)		1	
C.8800	OUTER CASING, FROM WHEEL BOX TO WHEEL BOX (743819)		1	
C.5450	OUTER CASING, FOR WHEEL BOX EXTENSION (740746)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
6560	L.H. ARM FOR WINDSCREEN WIPER (745072)		1	Fitted from Chassis No. 970001 to 970326 985001 to 986133
6561	R.H. ARM FOR WINDSCREEN WIPER (745071)		1	Fitted from Chassis No. 970001 to 970326 985001 to 986133
7249	R.H. ARM FOR WINDSCREEN WIPER (745650)		1	} Fitted to Chassis No. 970327 and subs. 986134 and subs.
7250	L.H. ARM FOR WINDSCREEN WIPER (745651)		1	
6562	BLADE FOR WINDSCREEN WIPER ARMS (738734)		2	
C.8792	BATTERY (LUCAS 401157/F—GTW.9A/2)		1	Fitted from Chassis No. 970001 to 975337 985001 to 990367
C.10192	Felt, 5" × 11", under Battery		1	
C.14886	BATTERY (54028419—BV.IIA)		1	Fitted to Chassis No. 975338 and subs. 990368 and subs.
C.10077	BATTERY TRAY		1	
C.10109	Cover, over top of Battery		1	} Fitted from Chassis No. 970001 to 973752 985001 to 988985
C.10311	Clip, securing Cover to Battery		2	
C.14346	COVER ASSEMBLY OVER TOP OF BATTERY		1	Fitted from Chassis No. 973753 and subs. 988986 and subs. C.14346 supersedes Cover C.10109 on cars prior to these Chassis Nos.
7760	REPLACEMENT KIT FOR BATTERY COVER FIXINGS (Comprising 2 each Clips, Pivot Pins and Circlips)		1	
C.10640/1	DRAIN TUBE FOR BATTERY TRAY (24" LONG)		1	
C.10186	STRAP ACROSS FRONT OF BATTERY		1	REQUIRED ONLY WHEN AUTO- MATIC TRANSMISSION IS FITTED
C.13573	STRAP ASSEMBLY ACROSS FRONT OF BATTERY		1	REQUIRED ONLY WHEN STANDARD GEARBOX OR OVERDRIVE TRANS- MISSION IS FITTED
C.10188/1	Rubber Pad between Strap and Battery (21" long)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10187	ROD, THROUGH STRAP, SECURING BATTERY		2	
UFN.125/K FG.204/X	Nut, on Fixing Rods Washer, Spring, under Nuts		2 2	
C.2778	BATTERY CABLE (POSITIVE TO EARTH) (810709)		1	
C.12701	BATTERY CABLE (NEGATIVE) (810811)		1	
C.2609 6826	Screw, securing Cables to Battery Posts (186111) Screw (Oversize) securing Cables to Battery Posts (186114)		2 2	REQUIRED ONLY WHEN HOLE IN BATTERY POST IS ENLARGED
C.12698	CHASSIS HARNESS (LUCAS 794200)		1	
C.9105	R.H. BODY HARNESS (LUCAS 828203)		1	
C.9104	L.H. BODY HARNESS (LUCAS 828202)		1	
7673	PANEL HARNESS (998553)		1	Fitted from Chassis No. 970001 to 970326 985001 to 986133
7674	PANEL HARNESS (998564)		1	Fitted to Chassis No. 970327 and subs. 986134 and subs.
C.9107	R.H. TAIL LAMP HARNESS (LUCAS 828206)		1	
C.9108	L.H. TAIL LAMP HARNESS (LUCAS 828205)		1	
C.11099	Grommet Plate, for Panel Harness		1	
C.2796 C.2797	Bracket, holding Cable connectors to R.H. Front Wing Bracket, holding Cable connectors to L.H. Front Wing		1 1	
C.15268	HARNESS FOR ELECTRIC REV. COUNTER		1	Fitted to Chassis No. 977860 and subs. 992652 and subs.
ELECTRICAL CABLES				
C.9106 C.11224 C.10091	Cable, L.H. Interior Light connector (828204) Cable, Petrol Tank Element Unit connector (828210) Cable, Screen Wiper Switch (828208)		1 1 1	Fitted from Chassis No. 970001 to 970326 985001 to 986133
C.13492	Cable, Screen Wiper Switch (864854)		1	Fitted to Chassis No. 970327 and subs. 986134 and subs.
C.11223 C.10092	Cable, Fog Lamp connector (863154) Cable, Reverse Light Switch connector (828209)		2 1	SPECIAL EQUIPMENT MODELS ONLY

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
ELECTRICAL CABLES (continued)				
C.9148	Cable, Horn Switch connector (862415)		1	L.H. DRIVE CARS ONLY
C.9109	Cable, Horn Switch connector (862416)		1	R.H. DRIVE CARS ONLY
C.4636	Cable, Coil to Distributor (999142)		1	
C.12702	Cable, Solenoid to Starter (813728)		1	
C.12699	Cable, Starter Solenoid Connector (864537)		1	
C.4593	Cable, Carburetter Solenoid to Thermostat (860268)		1	
C.11225	Cable, Side Lamp connector (863153)		2	
EARTH CABLES				
C.2612	Earth Cable, from Engine to Body (859340)		1	
C.10096	Earth Cable, for Windscreen Wiper Motor (828207)		1	
C.2895	Earth Cable, for Petrol Pump (859449)		1	
CABLE SLEEVES				
C.2783	Sleeve, for Headlamp Cables		2	
BD.11593	Sleeve, for Tail Lamp Cables		2	
RUBBER GROMMETS				
C.2706	Grommet, for Screen Washer Tubes, Speedometer Cable, Bonnet Lock Control, Screen Wiper Cable, Dipper Switch Cable, Petrol Tank Cable, Boot Lid Cable, Door Switches and Brake Pipes			See 13 required for L.H. Drive Cars. remarks 12 required for R.H. Drive Cars.
C.2707	Grommet, for Petrol Pipe		1	
C.2708	Grommet, for Chassis Harness, Lamp Cables and Petrol Pipe		4	
C.5574	Grommet, for Screen Wiper Motor		1	
C.977	Grommet, at rear of Body, for Body Harness		4	
C.974	Grommet, on Facia Panel, for L.H. Body Harness		1	
C.10184	Grommet, for Screen Wiper Motor Bracket		3	
C.1426	Grommet, for Panel Harness		1	
C.975	Grommet, on Heater Lid, for Outlet Pipe		1	
513	Grommet, on Oil/Thermo. Pipe		1	
C.12425	Grommet, on Bulkhead, for Rev. Counter Cable		1	
RUBBER PLUGS AND BOOTS				
C.4650	Rubber Boot, on Starter Solenoid Terminals		2	
C.5648	Rubber Plug, sealing hole for L.H. Dipper Switch Cable		1	R.H. DRIVE CARS ONLY
C.11634	Rubber Plug, sealing hole in Side Lamp Housing		2	
BD.14621	Rubber Plug, sealing hole in Bulkhead, for Choke Control		1	
CABLE CLIPS				
C.1040/1	Clip, securing Starter Solenoid Cable		1	
C.1040/2	Clip, securing Radiator Overflow Pipe		1	
C.1040/8	Clip, securing Dynamo Cable		1	
C.1040/9	Clip, securing Speedometer Cable		1	
C.1040/12	Clip, securing Handbrake Cable and Coil Cable		2	
C.1040/13	Clip, securing Oil Pressure Pipe to Bulkhead		1	
C.1040/18	Clip, securing Starter Cable from Carburetter		1	
C.1040/21	Clip, securing Engine Breather Pipe		1	
C.1040/27	Clip, securing Reverse Switch Cable to Clutch Housing		1	
C.1071/3	Clip, securing Rear Boot Harness and Front Lamp Cables		8	
C.1543/4	Clip, securing Screen Washer Tube to Wing Valance		1	
C.1543/7	Clip, securing Speedometer Cable		2	
C.11945	Clip, securing Thermo. Pipe		4	
C.5204	Earth Terminal		4	

AUTOMATIC TRANSMISSION ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10980	STARTER MOTOR (26097/B)		1	
5924	Armature (271780)		1	
2804	Brush (Set of 2) (255659)		1	
2779	Spring for Brush Tension (Set of 2) (238062)		1	
5927	Pinion and Sleeve Assembly (291104)		1	
5929	Spring, Pinion retaining (291550)		1	
2819	Field Coil (271306)		1	
6653	Bracket, Commutator End (271305)		1	
2801	Bush for Commutator End Bracket (255491)		1	
5925	Bracket, Driving End (271939)		1	
5922	Bush for Driving End Bracket (270883)		1	
2826	Drive Assembly (291551)		1	
5928	Main Spring (291448)		1	
6545	Cap, Shaft (255854)		1	
7007	Cover Band (270294)		1	
C.2692	STARTER SOLENOID SWITCH (76411/D-ST.950)		1	
C.7857	Cover under Solenoid Rubber Cover (761789)		1	
C.4650	Boot (Rubber) for Solenoid Terminals (858266)		1	
C.5645	Cable from Solenoid to Starter Motor (999621)		1	
C.6856	THROTTLE SWITCH, BETWEEN CARBURETTERS, FOR ANTI-CREEP CUT-OUT		1	} Fitted from Engine No. KE.1001 to KE.1399
C.13111 C.5573	Bracket, mounting Throttle Switch Connector Cable for Throttle Switch		1	
C.7400	THROTTLE SWITCH, BETWEEN CARBURETTERS, FOR ANTI-CREEP CUT-OUT (31392/A)		1	} Fitted from Engine No. KE.1400 to KE.9999 KF.1001 to KF.9374
C.13268	Bracket, mounting Throttle Switch		1	
C.15270	THROTTLE SWITCH, BETWEEN CARBURETTERS, FOR ANTI-CREEP CUT-OUT		1	Fitted to Engine No. KF.9375 and subs.
C.6857	SOLENOID VALVE, ON BODY UNDERFRAME, FOR ANTI-CREEP CONTROL (ENS.1990/24)		1	Superseded by C.12750
C.12750	SOLENOID VALVE, ON BODY UNDERFRAME, FOR ANTI-CREEP CONTROL (76502-D)		1	Supersedes C.6857
C.7333	Strap for fixing of Solenoid Valve to Body Underframe		1	Not required with C.12750
C.7673	Adaptor in end of Solenoid Valve		1	

AUTOMATIC TRANSMISSION ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.6858	SWITCH, ON TRANSMISSION CASE, FOR ANTI-CREEP PRESSURE CONTROL (31393/A)		1	Fitted from Engine No. KE.1001 to KE.1399
C.12751	SWITCH, ON TRANSMISSION CASE, FOR ANTI-CREEP PRESSURE CONTROL		1	Fitted to Engine No. KE.1400 and subs.
C.12740	SOLENOID FOR INTERMEDIATE SPEED HOLD (76459/A)		1	Fitted from Chassis No. 970001 to 973402 985001 to 988323
UFS.319/3H C.12649	Screw, Set, securing Solenoid Washer, Spring, on Setscrew		3 3	
C.13991	SOLENOID FOR INTERMEDIATE SPEED HOLD (76516/A)		1	Fitted to Chassis No. 973403 and subs. 988324 and subs.
UFS.319/3H C.12649	Screw, Set, securing Solenoid Washer, Spring, on Setscrews		2 2	
C.12792	SWITCH, OPERATING REVERSE LIGHT AND STARTER CUT-OUT		1	
C.13111	Bracket mounting Switch		1	
C.12203	MARK I SPEEDOMETER (CALIBRATED IN MILES) (SMITH Z.46597)		1	
C.13040	MARK II SPEEDOMETER (CALIBRATED IN MILES) (SMITH SN.6363/17)		1	
C.12204	MARK I SPEEDOMETER (CALIBRATED IN KILOS) (SMITH Z.46598)		1	
C.13041	MARK II SPEEDOMETER (CALIBRATED IN KILOS) (SMITH SN.6363/18)		1	

NOTE : To ensure that the correct Speedometer is supplied by Jaguar Spares Dept., IT IS IMPORTANT WHEN ORDERING, to quote the number printed on the dial of the displaced instrument.

On some specially calibrated Instruments the number is printed on the back of the Speedometer casing.

AUTOMATIC TRANSMISSION ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12544	FLEXIBLE SPEEDOMETER CABLE, COMPLETE (SMITH DF.1302/00/54)		1	
6972	Inner Cable only (DI/1314/01/54)		1	
6973	Outer Cable only (DO/1314/00/54)		1	
C.5573	HARNES FOR CONNECTION OF ANTI-CREEP CABLES		1	
C.12743	HARNES FOR CONNECTION OF STARTER AND REVERSE SWITCHES		1	
CLIPS				
C.1040/1	Clip, securing Harness to Gearbox Tunnel		2	
C.7333	Clip, securing Anti-Creep Solenoid Valve to Chassis Frame		1	
C.1040/13	Clip, securing Harness to Body		2	
RUBBER GROMMETS				
C.2706	Grommet for Harness		1	

OVERDRIVE UNIT ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.1083	SWITCH, ON GEARBOX TOP COVER, OPERATING REVERSING LIGHT AND TOP GEAR FOR OVERDRIVE UNIT (31077/D-SS10)		2	
C.4531	Gasket for Switches		2	
C.7472	RELAY SWITCH (33157/B-SB.41)		1	Fitted from Chassis No. 970001 to 972954 985001 to 988583
UFS.119/4R	Screw, Set, securing Relay Switch		2	
UFN.119/L	Nut on Setscrews		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
BD.11618	COVER OVER RELAY SWITCH		1	} Fitted from Chassis No. 970001 to 972954 985001 to 988583
C.11808	Grommet, in Relay Switch Cover, for entry of Electrical Cables		1	
UFS.419/3H	Screw, Set, securing Relay Switch to Cover		2	
UFN.119/L	Nut on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
UFS.125/3R	Screw, Set, securing Cover to Wing Valance		3	
C.725	Washer, Shakeproof, on Setscrews		3	
C.7474	MANUAL SWITCH ON SCREEN RAIL		1	} Fitted from Chassis No. 970001 to 972954 985001 to 988583
C.8829	Bulb for Manual Switch (Trico. FBG.216)		1	
C.12247	Escutcheon (Marked "Overdrive" "In-Out") for Manual Switch		1	
C.12558	MANUAL SWITCH ON SCREEN RAIL (81047/JSB)		1	} Fitted to Chassis No. 972955 and subs. 988584 and subs.
C.13008	Escutcheon (Marked "Overdrive" "In-Out") for Manual Switch		1	
C.7471	SOLENOID ON OVERDRIVE UNIT (76505/B)		1	

OVERDRIVE UNIT ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12680	MARK I SPEEDOMETER (Z.46599) (CALIBRATED IN MILES)		1	
C.13038	MARK II SPEEDOMETER (SN.6363/19) (CALIBRATED IN MILES)		1	
C.12681	MARK I SPEEDOMETER (Z.46600) (CALIBRATED IN KILOS)		1	
C.13039	MARK II SPEEDOMETER (SN.6363/20) (CALIBRATED IN KILOS)		1	
	NOTE : To ensure that the correct Speedometer is supplied by Jaguar Spares Dept., IT IS IMPORTANT WHEN ORDERING , to quote the number printed on the dial of the displaced instrument. On some specially calibrated instruments, the number is printed on the back of the Speedometer casing.			
C.12756	FLEXIBLE SPEEDOMETER CABLE, COMPLETE (DF.1104/00/78)		1	
6898	Inner Cable only (DI.1110/00/78)		1	
6899	Outer Cable only (DO.1104/00/78)		1	
C.11803	ELECTRICAL HARNESS FOR GEARBOX (863402)		1	
C.12748	ELECTRICAL HARNESS FOR RELAY SWITCH (864550)		1	L.H. DRIVE CARS ONLY from Chassis No. 985001 to 988583
C.14361	ELECTRICAL HARNESS FOR MANUAL SWITCH (54940925)		1	L.H. DRIVE CARS ONLY to Chassis No. 988584 and subs.
C.12749	ELECTRICAL HARNESS FOR RELAY SWITCH (864551)		1	R.H. DRIVE CARS ONLY from Chassis No. 970001 to 972954

OVERDRIVE UNIT ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14362	ELECTRICAL HARNESS FOR MANUAL SWITCH (54940924)		1	R.H. DRIVE CARS ONLY to Chassis No. 972955 and subs.

CABLE CLIPS

C.1040/8	Clip, securing Gearbox Harness		1	
C.1040/18	Clip, securing Gearbox Harness		1	
C.1543/7	Clip, securing Speedometer Cable		1	

GROMMETS

C.974	Grommet for Cable from Manual Switch through Panel		1	
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WINDSCREEN WASHING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10127	WINDSCREEN WASHER, COMPLETE		1	
C.10127/1	RESERVOIR, PUMP AND BRACKET ASSEMBLY (800051)		1	
C.10127/2	Reservoir only	MZ.1	1	
C.10127/3	Pump	MZ.2	1	
C.10127/5	Bracket	MZ.3	1	
C.10127/6	Strainer Tube	MZ.4	1	
C.5473/4	JET ASSEMBLY, COMPLETE (X.78778)	MZ.5	2	
C.5495	Jet only		2	
C.5499	Button (Knurled) for Jet cleaning		2	
C.5496	Washer (Plastic) on Button		2	
C.5497	Washer (Rubber) on Button		2	
C.5472/7	CONTROL BUTTON ASSEMBLY ON INSTRUMENT PANEL	MZ.6	1	
C.11490	ADAPTOR, IN INLET MANIFOLD, FOR CONNECTION OF RUBBER TUBE TO CONTROL BUTTON (770793)		1	NOT REQUIRED WHEN C.13570 CHECK VALVE IS FITTED
C.11491	CHECK VALVE, IN RUBBER TUBE, BETWEEN MANIFOLD ADAPTOR AND CONTROL BUTTON (900292)		1	SUPERSEDED BY C.13570
C.13570	CHECK VALVE ASSEMBLY, IN RUBBER TUBE, BETWEEN MANIFOLD ADAPTOR AND CONTROL BUTTON (770779)	MZ.7	1	SUPERSEDED BY C.14715
C.14715	CHECK VALVE ASSEMBLY FOR MANIFOLD		1	SUPERSEDES C.13570
C.5473/6	'T' JUNCTION FOR RUBBER TUBES (X.87223/1)	MZ.8	1	

WINDSCREEN WASHING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
RUBBER TUBES FOR FLUID FEED				
C.5472/10	Tube, from lower connection on Pump to ' T ' Junction (81846 × 41" long)	MZ.9	1	
C.10127/4	Tube, from upper connection on Pump to Control Button (81846 × 70" long)	MZ.10	1	
C.9186	Tube, from Adaptor on Inlet Manifold to Control Button (81846 × 24" long)	MZ.11	1	
C.5472/19	Tube, from ' T ' Junction to R.H. Jet (F.15 × 40" long)	MZ.12	1	
C.5472/12	Tube, from ' T ' Junction to L.H. Jet (F.15 × 19" long)	MZ.13	1	
UFS.419/4H	Screw, Set, securing Reservoir Bracket to L.H. Wing Valance		3	
UFN.119/L	Nut, on Setscrews		3	
C.723/A	Washer, Shakeproof, under Nuts		3	

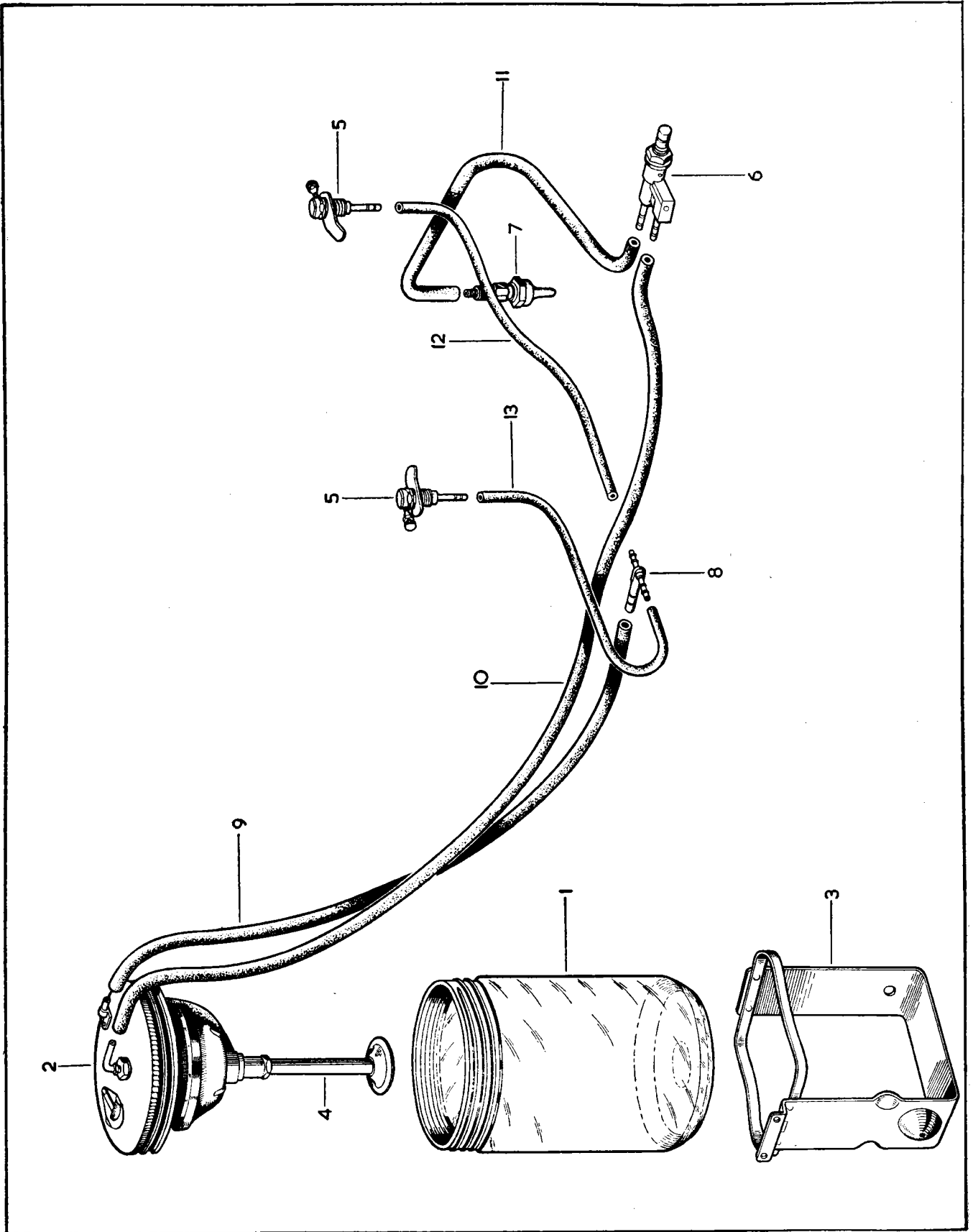


PLATE MZ