



### **BOUCHON PARK BUILDING A + B - TARRAGON - WALLA WALLA, WA**

INNOVA provided architectural and structural services for two tilt-up, 12.5” insulated concrete wall panel warehouses, one 83,000 SF and the other 139,000 SF. Both buildings were designed specifically for the wine manufacturing industry, and were built at the same time. INNOVA also obtained an exception in NREC requirements of skylights due to sunlight exposure sensitivity. This created an optimal building environment for wine storage and manufacturing. These buildings are the first facilities of their kind in Walla Walla, WA and part of a much larger master plan.

### **ABOUT THE COLUMBIA VALLEY WINE INDUSTRY**

The Columbia Valley, located along Columbia River in central, south-central, and southeastern Washington, is home to 99% of wine grapes grown in Washington State. The Columbia Valley region is Washington’s largest viticultural region, covering almost 11 million acres of land. The Valley lies in the rain shadow of the Cascade mountain range to the west, receiving only 6-8 inches of rain annually, allowing for an arid climate that is perfect for producing premium wine grapes. As the second largest wine producer in the United States, the region is home to over 900 wineries and over 40 varieties of grapes and produced 222,000 tons of wine grapes and 14.8 million cases of wine in 2015. The wine industry in the region had a total economic impact of \$4.8 billion.

### **ABOUT INNOVA**

INNOVA is an architectural, engineering, planning, and design firm in Tacoma, WA that specializes in industrial parks, warehouses, distribution centers, manufacturing plants, aerospace facilities, offices and commercial retail stores with service centers.

**For more information visit [www.innovaindustrial.net](http://www.innovaindustrial.net), or call 253-572-4903.**

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Location: Walla Walla, WA  
Owner: Tarragon  
Built by: Sierra Construction  
Project Size: 223,200 SF  
Project Acres: 11.14  
Completed: 2016

Category: New Construction  
Tenant: Corliss Estates is a winery in Walla Walla, WA and has a portfolio of vineyards throughout the Columbia Valley.

